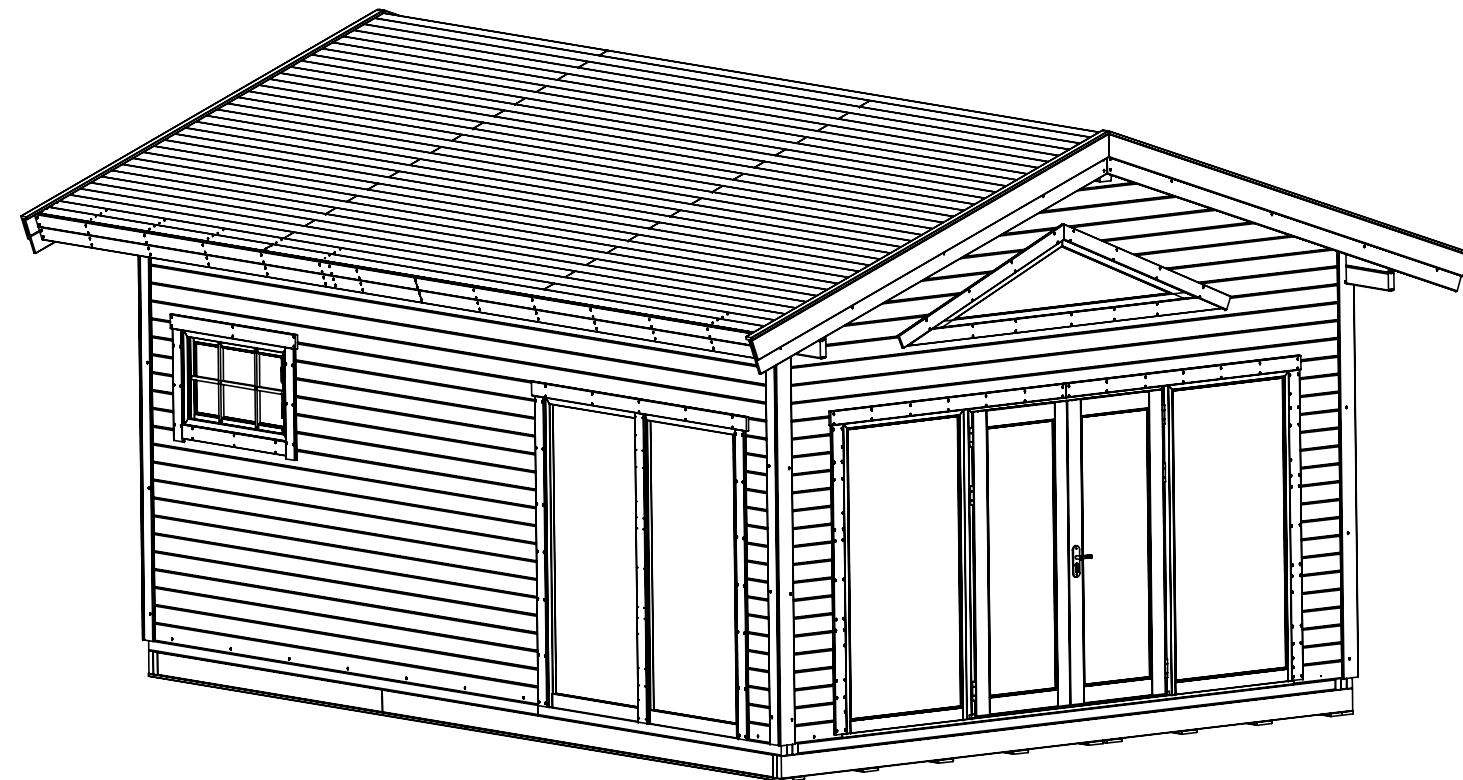


LUKAS

P6546/44-LUKAS-UFD | Revision 1.0



#ID

Read and understand the instruction manual before starting installation.

Our products are manufactured using premium quality timber. Strict selection processes ensure that all timber is cut and planed to the correct specifications. However, wood is a natural material and will experience changes in both appearance and composition throughout its life cycle.

This means that it may develop openings in the wood structure following the grain, including gaps, apertures, cracks, and splits. These gaps are expected during drier and wetter seasons. This is not a cause for concern and will not affect the structural integrity or the product's guarantee.

Always remember:

- Pre-drill the indicated holes.
- Unpacking and assembly should be done by at least two people to avoid accidents.
- Wear gloves and safety glasses.
- Prepare a firm, level foundation before assembly.

For more information, you will find the general manual and our general terms and conditions at www.polhus.com

Bitte lesen und verstehen Sie die Bedienungsanleitung vollständig, bevor Sie mit der Installation beginnen.

Unsere Produkte bestehen aus hochwertigem Holz. Durch strenge Auswahlprozesse stellen wir sicher, dass das Holz gemäß den festgelegten Spezifikationen geschnitten und gehobelt wird. Da Holz ein Naturmaterial ist, unterliegt es im Laufe der Zeit optischen und strukturellen Veränderungen.

- Entlang der Maserung können sich Risse, Spalten und Öffnungen bilden.
- Diese Veränderungen sind natürliche Reaktionen auf wechselnde Feuchtigkeits- und Klimabedingungen.
- Sie beeinträchtigen weder die strukturelle Stabilität noch die Garantie des Produkts.

Wichtige Montagehinweise:

- Bohren Sie stets die angegebenen Löcher vor.
- Das Auspacken und die Montage sollten aus Sicherheitsgründen von mindestens zwei Personen durchgeführt werden.
- Tragen Sie während der Montage geeignete Schutzausrüstung, einschließlich Handschuhen und Schutzbrille.
- Bereiten Sie vor der Montage eine stabile und ebene Grundlage vor.

Detaillierte Informationen finden Sie im allgemeinen Handbuch sowie in unseren Geschäftsbedingungen unter www.polhus.com

Lisez attentivement le manuel d'instruction avant de commencer l'installation.

Nos produits sont fabriqués en bois de haute qualité, soigneusement sélectionné, coupé et raboté selon des spécifications précises. Cependant, le bois étant un matériau naturel, il évolue au fil du temps, tant dans son apparence que dans sa structure.

Des fissures, interstices et fentes peuvent apparaître le long des veines du bois en fonction des variations saisonnières d'humidité. Ces phénomènes sont normaux et n'affectent ni la solidité du produit ni sa garantie.

Consignes importantes:

- Percez toujours les trous prévus à l'avance.
- Le déballage et le montage doivent être réalisés par au moins deux personnes pour éviter tout risque d'accident.
- Portez des gants et des lunettes de protection.
- Assurez-vous de préparer une base stable et parfaitement nivelée avant de commencer l'assemblage.

Pour plus d'informations, consultez le manuel général ainsi que nos conditions générales sur la page web de votre pays : www.polhus.com

Lees en begrijp de handleiding voordat u met de installatie begint.

Alle producten worden vervaardigd van hoogwaardig hout. Strenge selectieprocessen zorgen ervoor dat al het hout volgens de juiste specificaties wordt gezaagd en geschaafd. Hout is echter een natuurlijk materiaal en zal gedurende zijn levenscyclus veranderingen ondergaan in zowel uiterlijk als samenstelling.

Dit betekent dat er openingen kunnen ontstaan in de houtstructuur langs de nerf, zoals spleten, barsten en scheuren. Deze veranderingen zijn normaal tijdens zowel droge als vochtige seizoenen. Dit is geen reden tot bezorgdheid en heeft geen invloed op de structurele integriteit of de garantie van het product.

Onthoud altijd:

- Boor altijd de aangegeven gaten voor.
- Het uitpakken en monteren dient door minimaal twee personen te worden uitgevoerd om ongelukken te voorkomen.
- Draag handschoenen en een veiligheidsbril.
- Zorg voor een stevige en vlakke ondergrond voordat u met de montage begint.

Voor meer informatie vindt u de algemene handleiding en onze algemene voorwaarden op de website: www.polhus.com

PL

Przeczytaj i upewnij się, że rozumiesz instrukcję przed rozpoczęciem instalacji.

Nasze produkty powstają z doskonałej jakości materiałów. Surowe procesy kontroli produkcji gwarantują cięcie i heblowanie zgodne z najwyższymi standardami. Należy jednak pamiętać, że drewno to naturalny surowiec, który stopniowo zmienia zarówno swój wygląd, jak i strukturę.

Wraz z upływem czasu na powierzchni desek i belek mogą pojawić się szczeliny, pęknięcia i rysy. Zmiany te są naturalne i zależne od natężenia wilgoci w różnych porach roku. Nie stanowią one powodu do niepokoju i nie wpływają na integralność konstrukcyjną ani gwarancję produktu.

Pamiętaj o:

- wstępny nawierceniu wszystkich wskazanych otworów;
- rozpakowaniu i montażu elementów przez co najmniej dwie osoby, aby uniknąć wypadków;
- noszeniu rękawic i okularów ochronnych;
- przygotowaniu solidnego i równego fundamentu przed rozpoczęciem montażu.

Więcej informacji, w tym ogólną instrukcję montażu oraz regulamin, znajdziesz na stronie internetowej www.polhus.com

SE

Läs och förstå manualen innan du påbörjar installationen.

Alla våra produkter tillverkas av högkvalitativt trä. Strikta urvalsprocesser säkerställer att alt trä kapas och hyvlas utefter giuvna specifikationer. Trä är dock ett naturligt material och kommer att förändras både i utseende och sammansättning under sin livscykel.

Detta innebär att träet kan utveckla sprickor och öppningar längs fibrerna, inklusive glipor, springor och sprickbildning. Dessa variationer är normala under både torra och fuktiga perioder. Detta är inte något att oroa sig för och påverkar varken den strukturella hållfastheten eller produktens garanti.

Kom ihåg att:

- Förborra alltid de angivna hålen.
- Uppackning och montering bör utföras av minst två personer för att undvika olyckor.
- Använd handskar och skyddsglasögon.
- Förbered en stabil och jämn grund innan montering.

För mer information hittar du den allmänna manualen och våra allmänna villkor på
www.polhus.com

NO

Les og forstå bruksanvisningen før du starter installasjonen.

Alle produkter er laget av trevirke av høy kvalitet. Strenge utvalgskriterier sikrer at alt treverk blir kuttet og høvlet i henhold til riktige spesifikasjoner. Tre er imidlertid et naturlig materiale og vil endre både utseende og sammensetning gjennom sin livssyklus.

Dette betyr at treet kan utvikle åpninger i strukturen langs åringene, inkludert sprekker, glipper og revner. Disse variasjonene er normale i både tørre og fuktige perioder. Dette er ikke noe å bekymre seg for og vil ikke påvirke den strukturelle integriteten eller produktets garanti.

Husk å:

- Forbor alltid de angitte hullene.
- Oppakking og montering bør utføres av minst to personer for å unngå ulykker.
- Bruk hansker og vernebriller.
- Forbered et solid og jævnt fundament før montering.

For mer informasjon finner du den generelle manualen og våre generelle vilkår på
www.polhus.com

DK

Læs og forstå brugsanvisningen, før du påbegynder installationen.

Alle produkter er fremstillet af træ af høj kvalitet. Strenge udvælgelsesprocesser sikrer, at alt træ skæres og høyles i henhold til de korrekte specifikationer. Træ er dog et naturligt materiale og vil ændre både udseende og sammensætning gennem sin livscyklus.

Dette betyder, at træet kan udvikle åbninger i strukturen langs årerne, herunder sprækker, revner og mellemrum. Disse variationer er normale i både tørre og fugtige perioder. Dette er ikke grund til bekymring og påvirker hverken den strukturelle integritet eller produktets garanti.

Husk at:

- Forbor altid de angivne huller.
- Udpakning og montering bør udføres af mindst to personer for at undgå ulykker.
- Brug handsker og sikkerhedsbriller.
- Forbered et fast og jævnt fundament inden montering.

For mere information finder du den generelle manual og vores generelle vilkår på
www.polhus.com

Lue ja ymmärrä käyttöohje ennen asennuksen aloittamista.

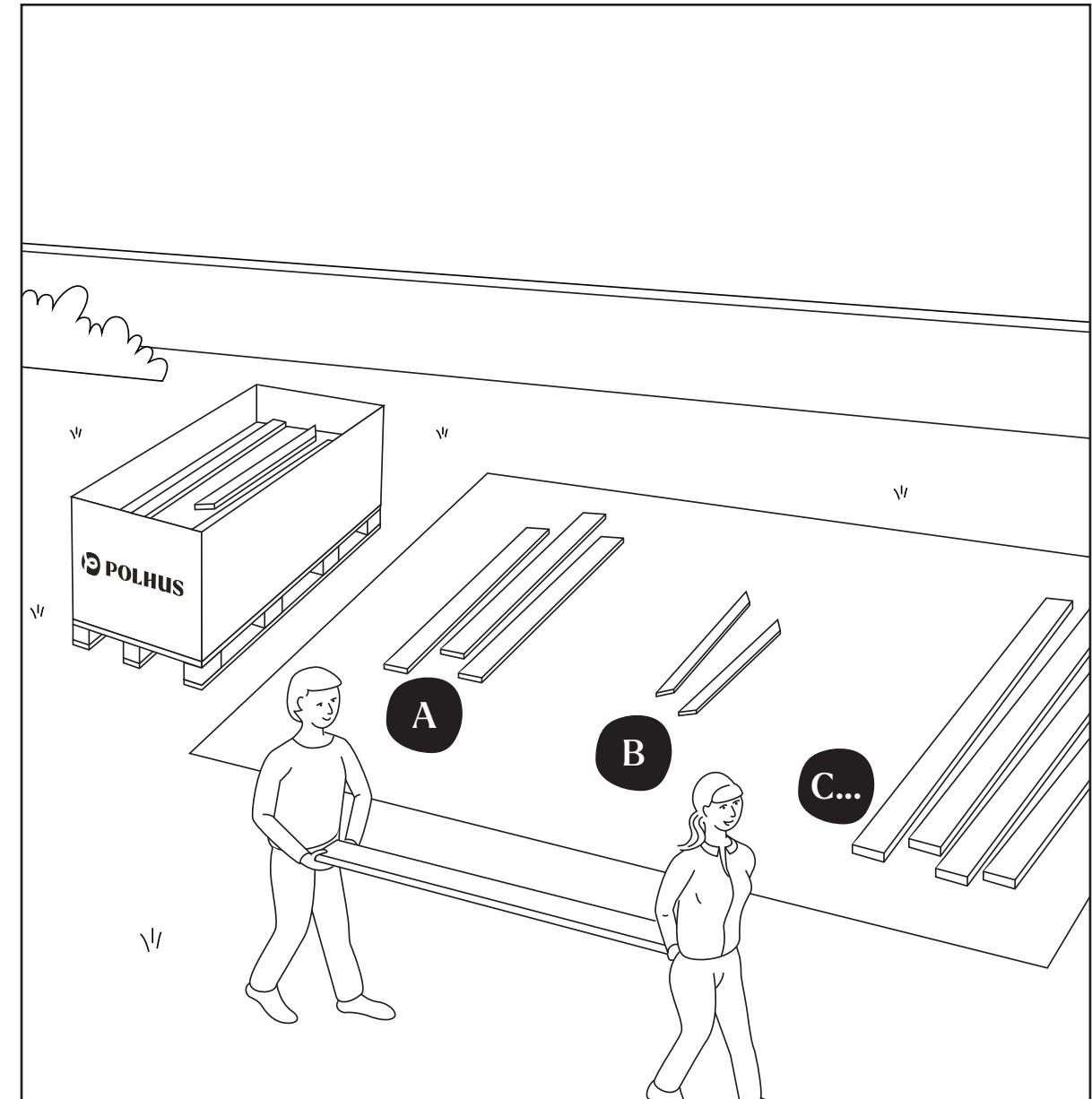
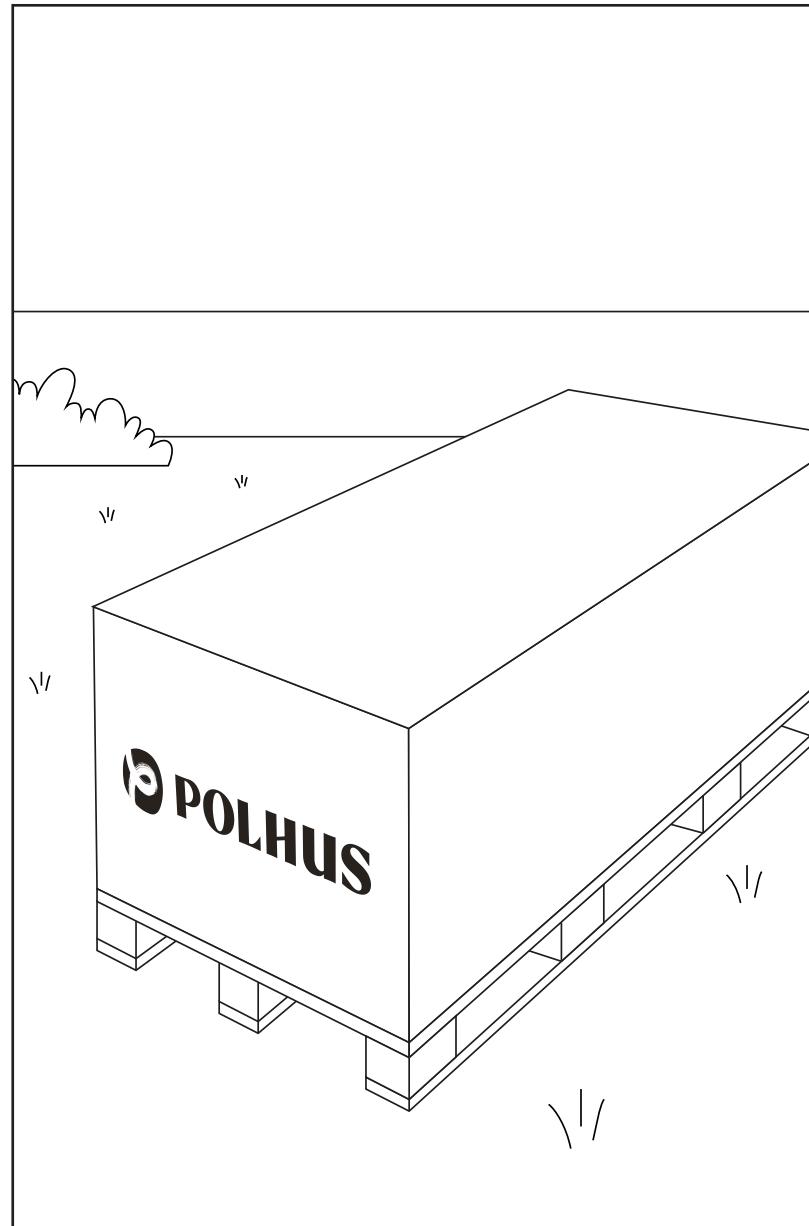
Kaikki tuotteet valmistetaan korkealaatuisesta puusta. Tiukat valintaprosessit varmistavat, että kaikki puu leikataan ja höylätään oikeiden spesifikaatioiden mukaisesti. Puu on kuitenkin luonnonmateriaali ja sen ulkonäkö sekä koostumus muuttuvat sen elinkaaren aikana.

Tämä tarkoittaa, että puuhun voi muodostua rakenteellisia avautumia syiden suuntaisesti, kuten rakoja, halkeamia ja uurteita. Nämä muutokset ovat normaaleja sekä kuivina että kosteina kausina. Tämä ei ole syy huoleen, eikä se vaikuta rakenteelliseen kestävyyteen tai tuotteen takuuseen.

Muista että:

- Esiporaa aina merkity reiät.
- Pakkauksen purkaminen ja kokoaminen tulisi suorittaa vähintään kahden henkilön voimin tapaturmien välttämiseksi.
- Käytä käsineitä ja suojalaseja.
- Valmistele tukeva ja tasainen perusta ennen kokoamista.

Lisätietoja löydät yleisestä käyttöoppaasta ja yleisistä ehdoistamme kunkin maan verkkosivustolta osoitteessa www.polhus.com



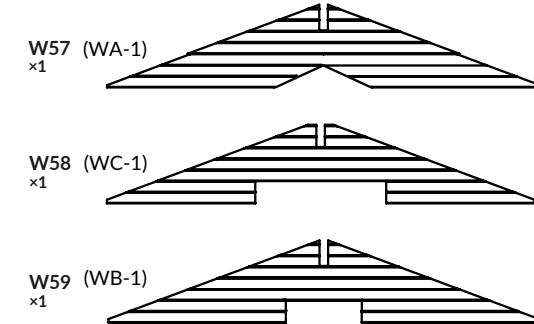
A

W1	x14	(120x18) x 3240mm (IAR2)
W2	x8	(90x18) x 3240mm (IAR1)
W3	x13	(146x44) x 4000mm (AR4)
W4	x13	(146x44) x 2304mm (AR6)
W5	x4	(146x44) x 4568mm (AR1)
W6	x4	(70x45) x 4298mm (AR2)
W7	x13	(70x45) x 4000mm (AR5)
W8	x6	(70x45) x 2480mm (AR3)
W9	x7	(70x45) x 2300mm (AR7)

B

W10	x4	(70x70) x 4360mm (PT1)
W11	x6	(70x70) x 3136mm (PT2)
W12	x20	(114x44) x 6500mm (001)
W13	x12	(114x44) x 805mm (002)
W14	x6	(114x44) x 3090mm (003)
W15	x4	(114x44) x 7412mm (004)
W16	x24	(114x44) x 500mm (007)

W17	x12	(114x44) x 3970mm (008)
W18	x6	(114x44) x 2340mm (009)
W19	x36	(114x44) x 435mm (013)
W20	x27	(114x44) x 4500mm (014)
W21	x2	(114x44) x 1322mm (015)
W22	x2	(114x44) x 1554mm (016)
W23	x8	(114x44) x 1853mm (026)
W24	x2	(86x44) x 650mm (029)
W25	x1	(86x44) x 1380mm (030)
W26	x1	(114x44) x 4500mm (033)
W27	x8	(114x44) x 1560mm (034)
W28	x1	(70x70) x 2061mm (P1)
W29	x8	(70x70) x 2700mm (P2)
W30	x34	(114x44) x 650mm (031)
W31	x17	(114x44) x 1380mm (032)
W32	x2	(114x44) x 1786mm (017)
W48	x1	(112x28) x 4360mm (HLL-1)



C

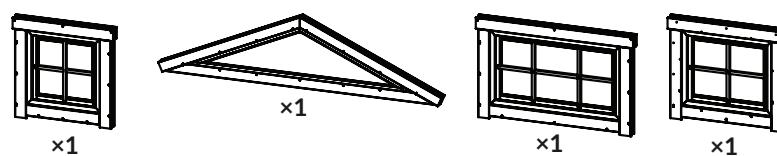
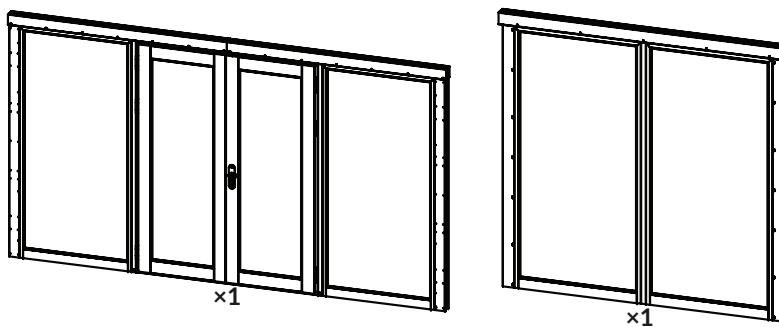
W33	x2	(70x45) x 4360mm (VT1)
W34	x9	(146x44) x 2440mm (VT2)
W28	x1	(70x70) x 2061mm (P1)
W11	x6	(70x70) x 3136mm (PT2)

D

W37	x1	(270x90) x 7412mm (A-PR1)
W38	x30	(170x44) x 2900mm (SR1)
	x48	(diagonal hatch pattern)
W39	x4	(114x44) x 456mm (005)
W40	x20	(114x44) x 555mm (006)

E

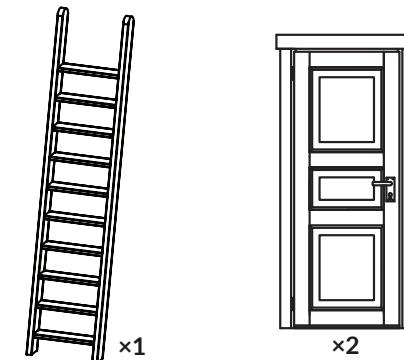
W41	x66		(90x18.5) x 5093mm (RB-1)
W42	x66		(90x18.5) x 2319mm (RB-2)
W43	x4		(90x18) x 3517mm (TB1)
W44	x4		(90x18) x 3895mm (TB2)
W45	x8		(120x18) x 3050mm (GL1)
W46	x4		(140x18) x 3050mm (GL2)
W47	x4		(58x18) x 3050mm (RFF)

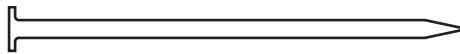
F**G**

W48	x57		(112x28) x 4360mm (HLL-1)
H			
W49	x1		(114x44) x 2440mm (O10)
W50	x19		(114x44) x 2440mm (O11)
W51	x1		(114x44) x 2440mm (O12)
I			
W52	x28		(90x18.5) x 4360mm (FB-1)

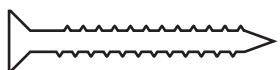
J

W53	x2		(70x35) x 740mm (UT-1)
W54	x1		(70x35) x 1400mm (UT-2)
W55	x4		(120x18) x 2850mm (RS2)
W56	x4		(120x18) x 2850mm (RS1)

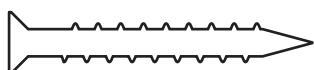




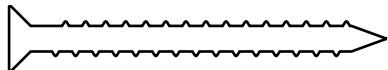
50mm ×1350



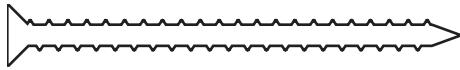
35 mm ×400



40 mm ×400



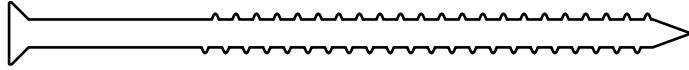
50 mm ×250



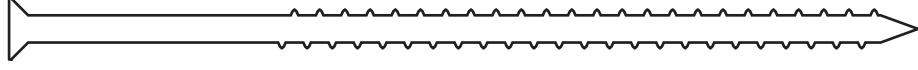
60 mm ×40



70 mm ×500



90 mm ×1000



120 mm ×90

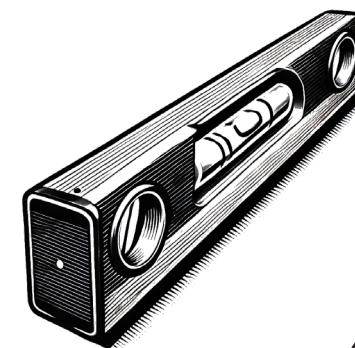
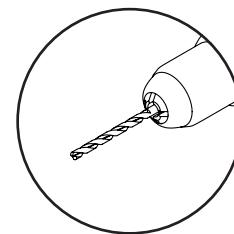


180 mm ×250

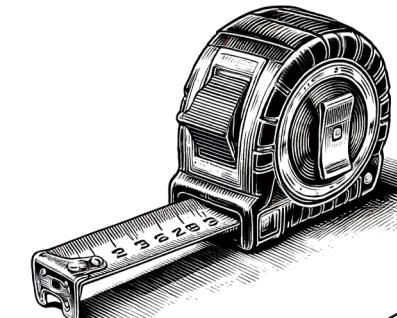
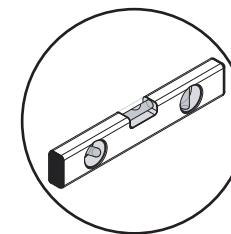
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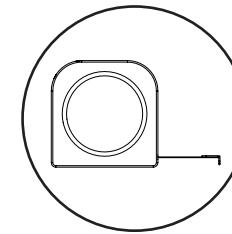
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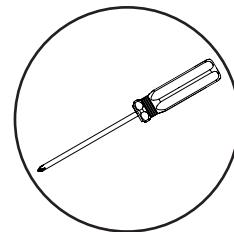
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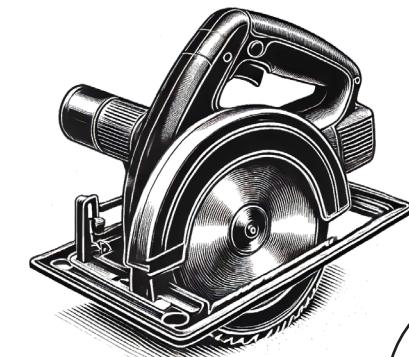
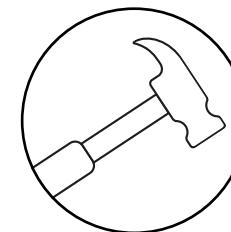
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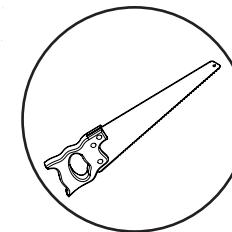
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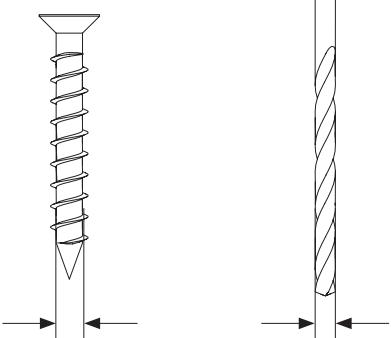
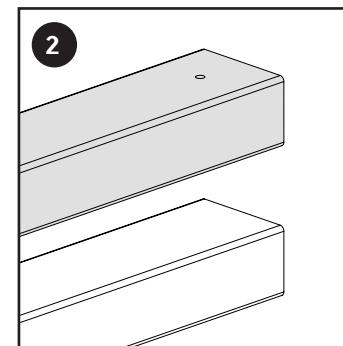
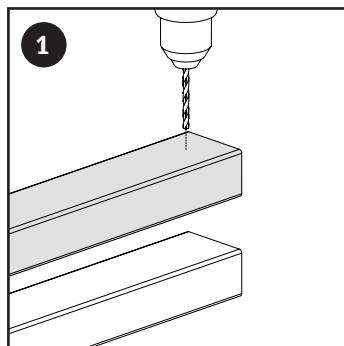
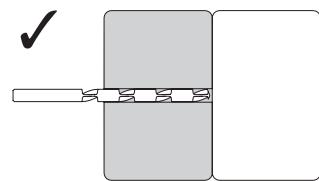
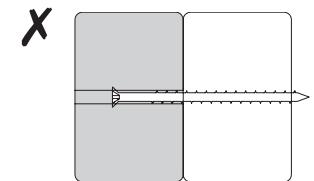
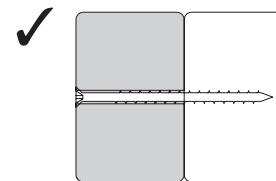
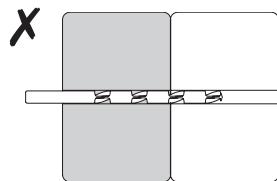
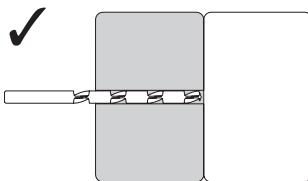
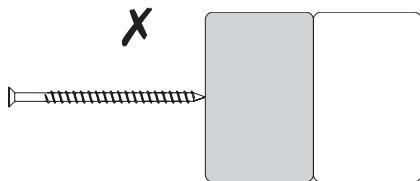


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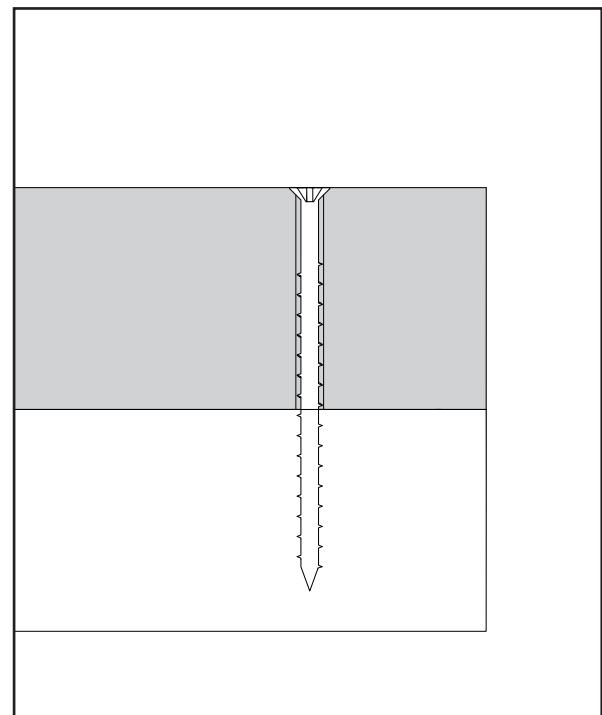
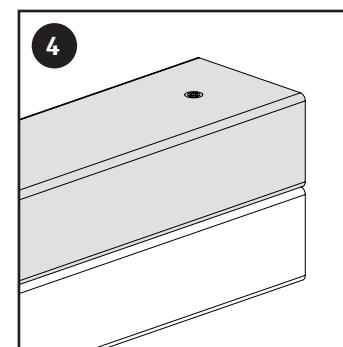
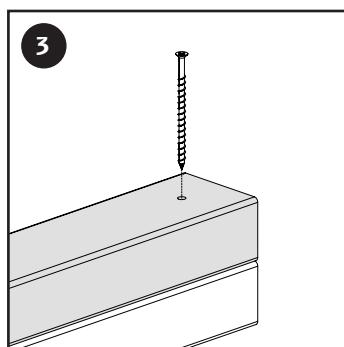


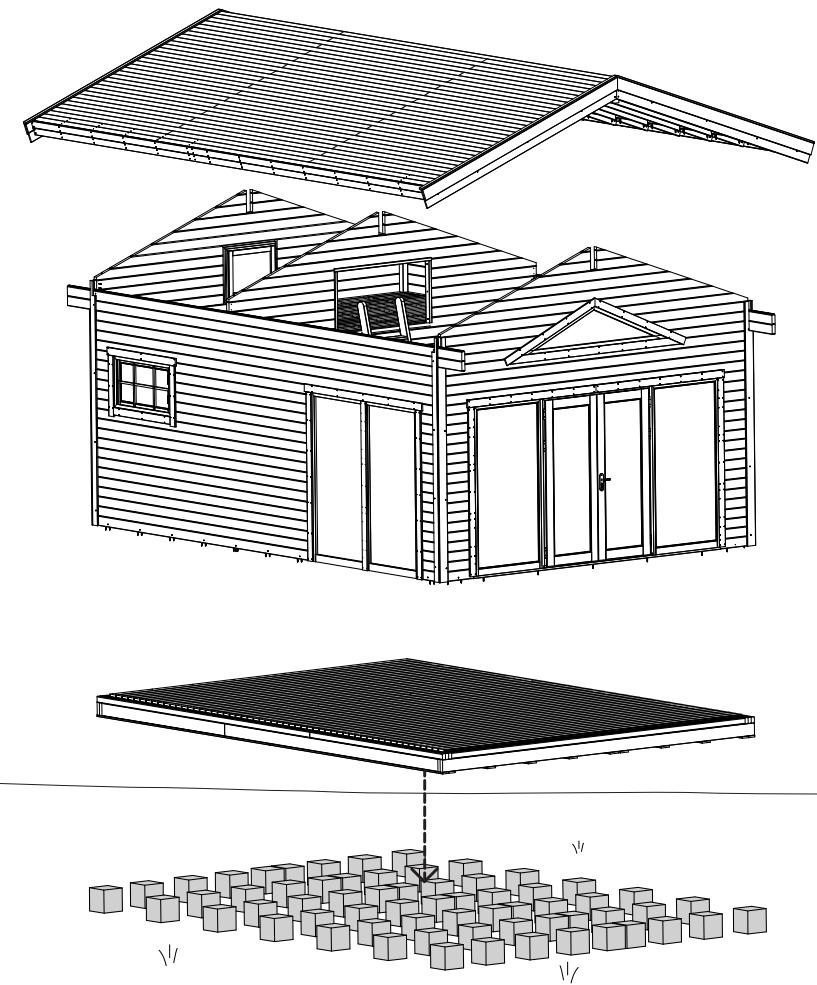
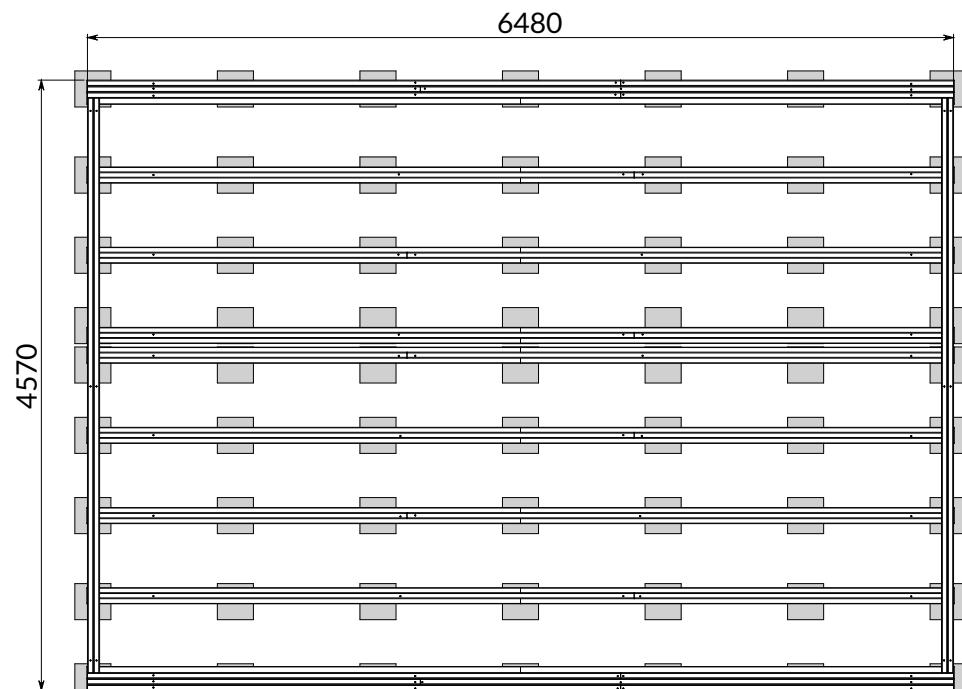
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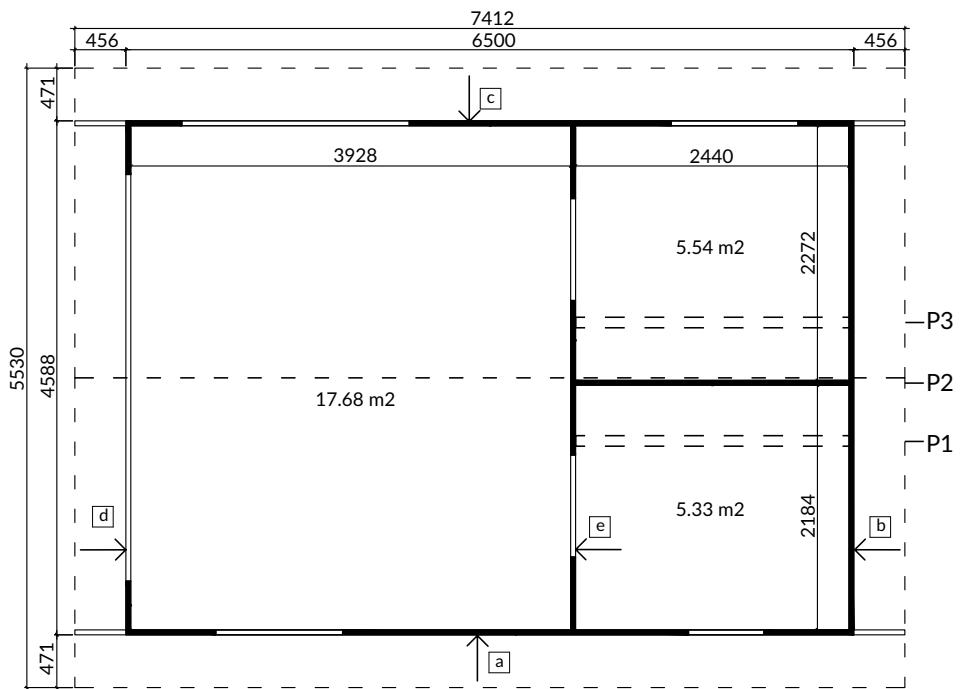


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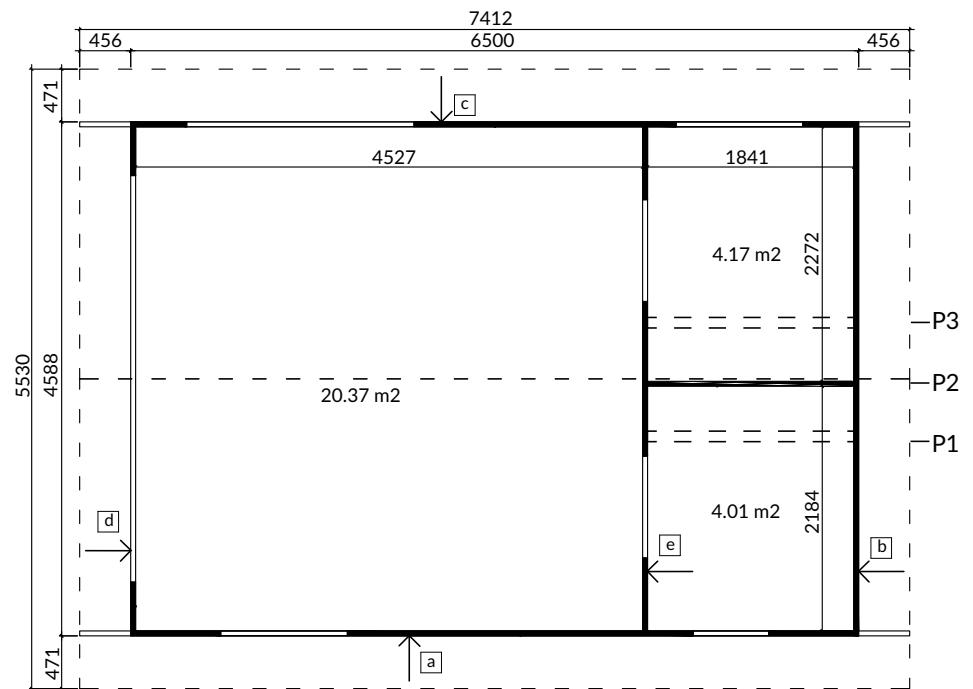




V-1



V-2



0.1

A

A

W1	x14	(120x18) x 3240mm (IAR2)
W2	x8	(90x18) x 3240mm (IAR1)
W3	x13	(146x44) x 4000mm (AR4)
W4	x13	(146x44) x 2304mm (AR6)
W5	x4	(146x44) x 4568mm (AR1)
W6	x4	(70x45) x 4298mm (AR2)
W7	x13	(70x45) x 4000mm (AR5)
W8	x6	(70x45) x 2480mm (AR3)
W9	x7	(70x45) x 2300mm (AR7)



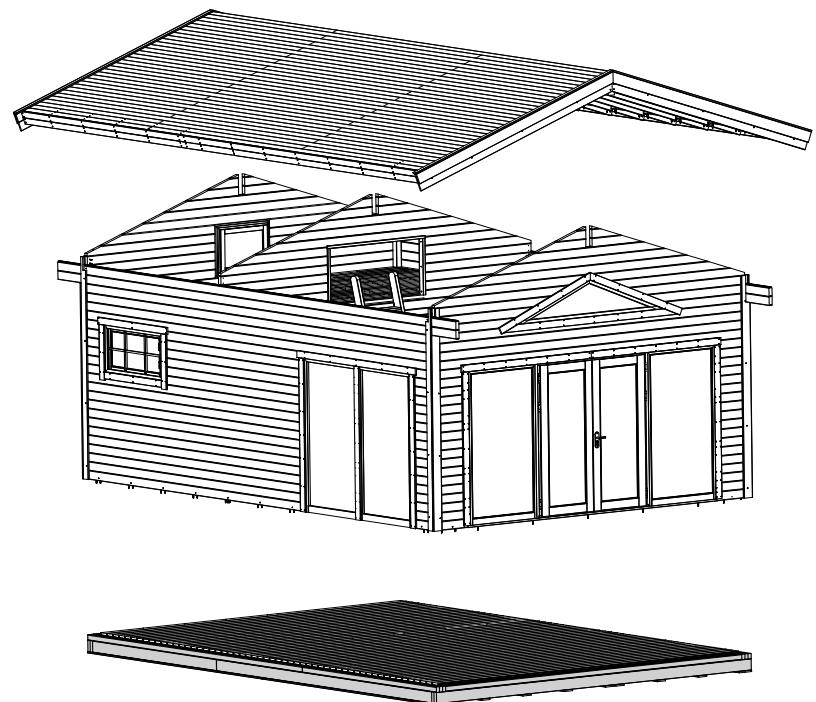
90mm

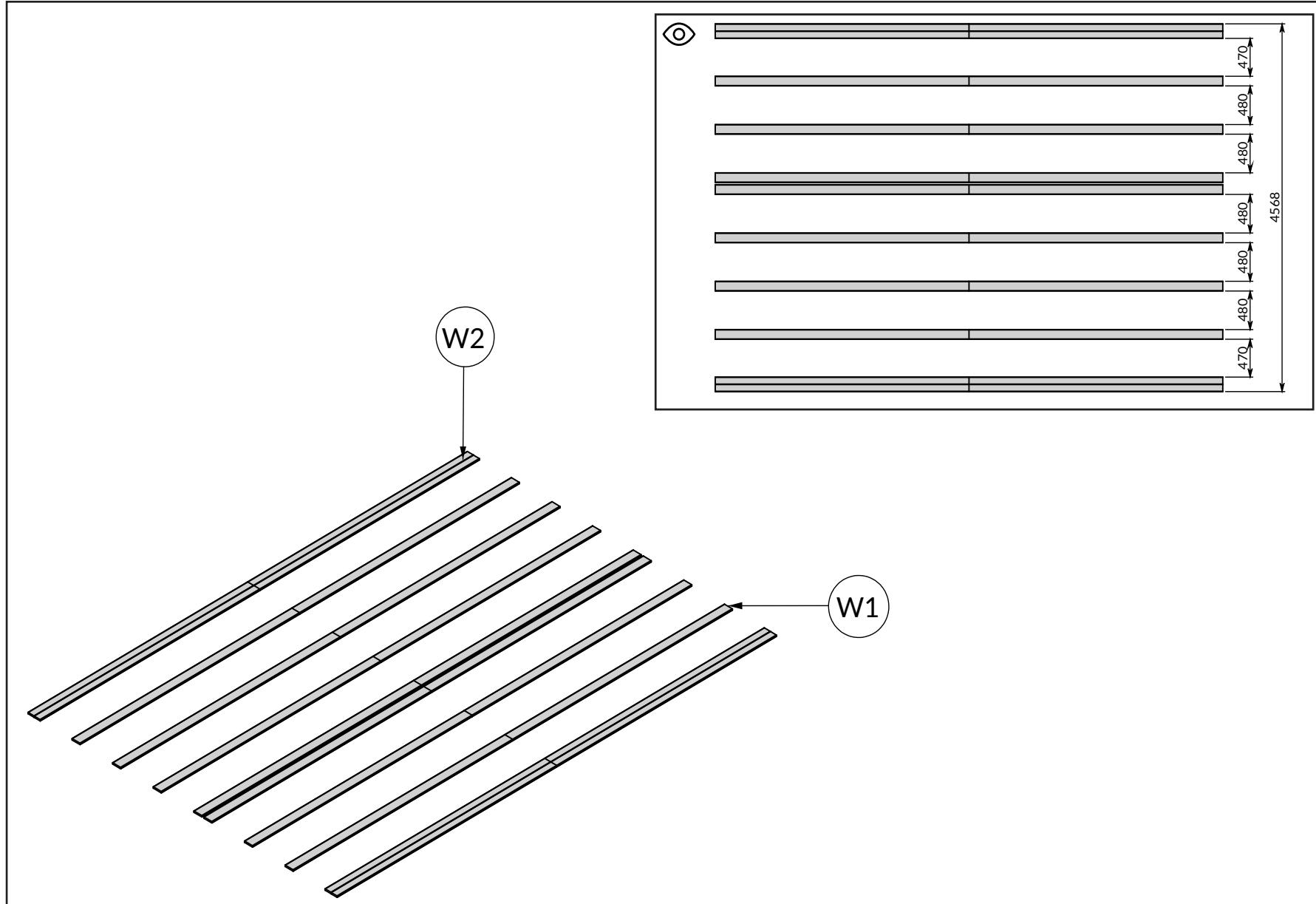


60mm

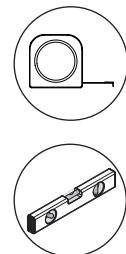


120mm





W1 x8
W2 x14

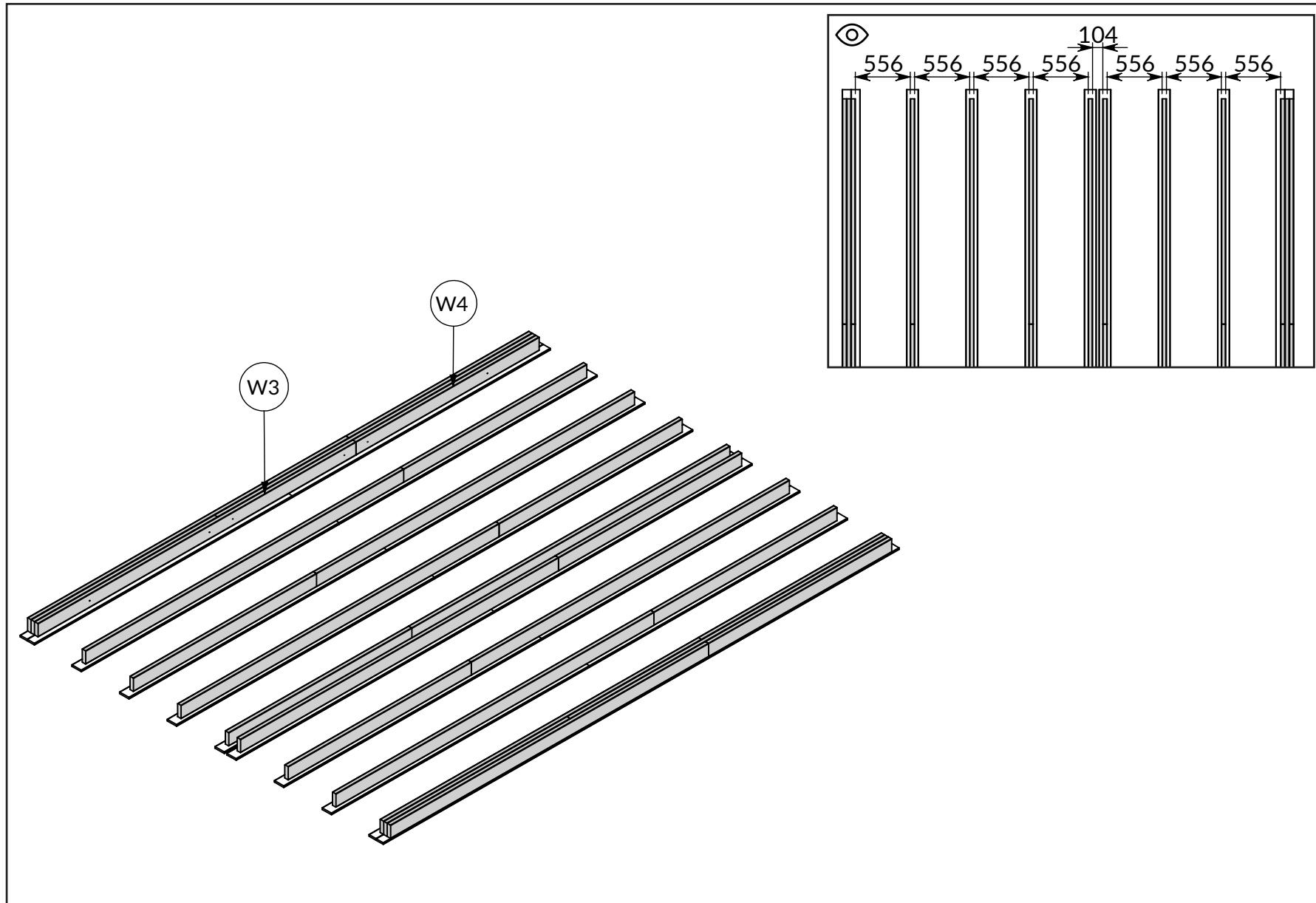


A | 1 → 2 → 3 → 4 → 5 → **B** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → **D** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → **E** | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → **G** | 1 → 2 → 3 → **H** | 1 → 2 → 3 → **I** | 1 → 2 → 3 → 4 → 5 → **J** | 1 → 2 → 3 → 4 →

A1

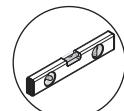
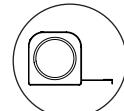
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
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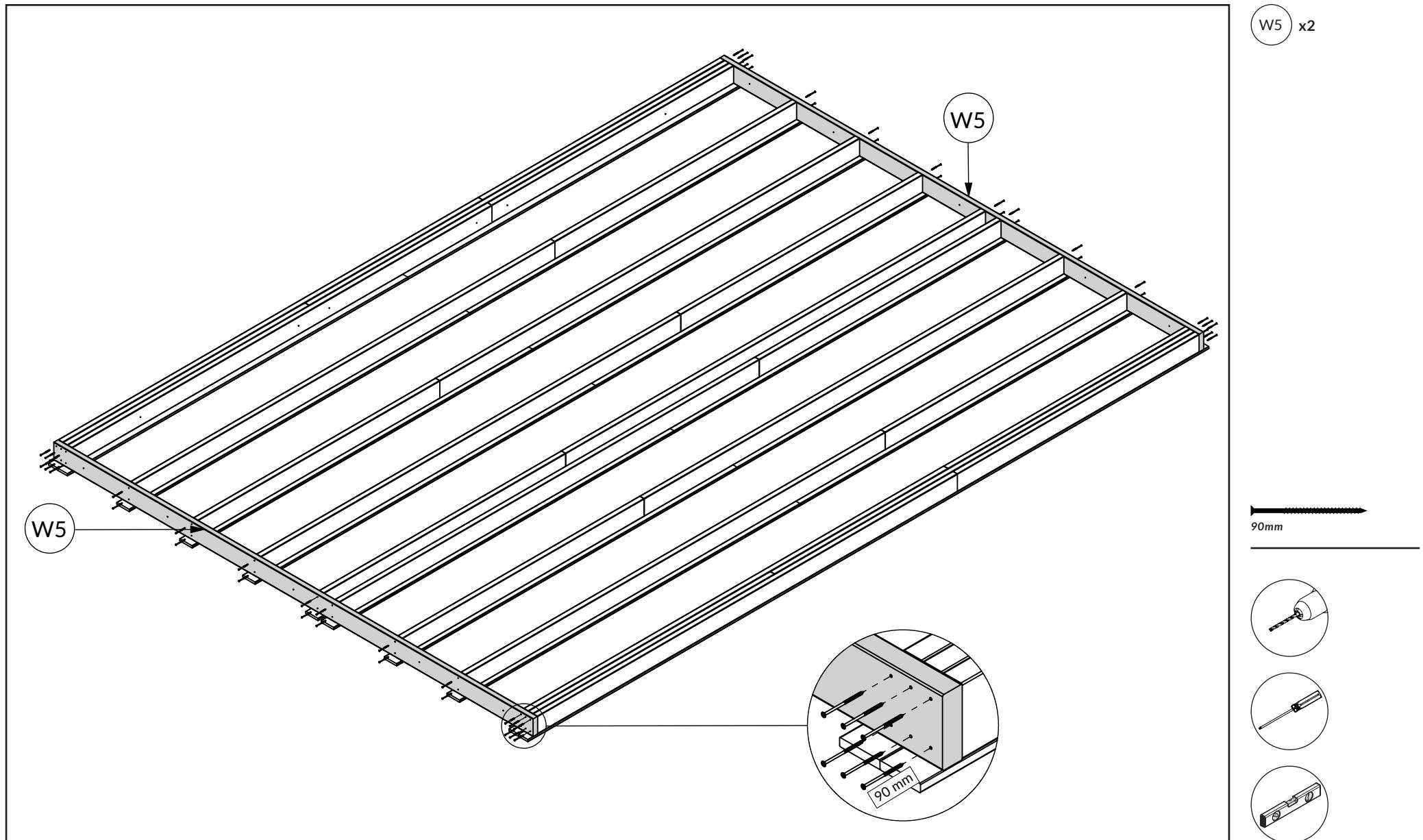
A2



W3 x13

W4 x13



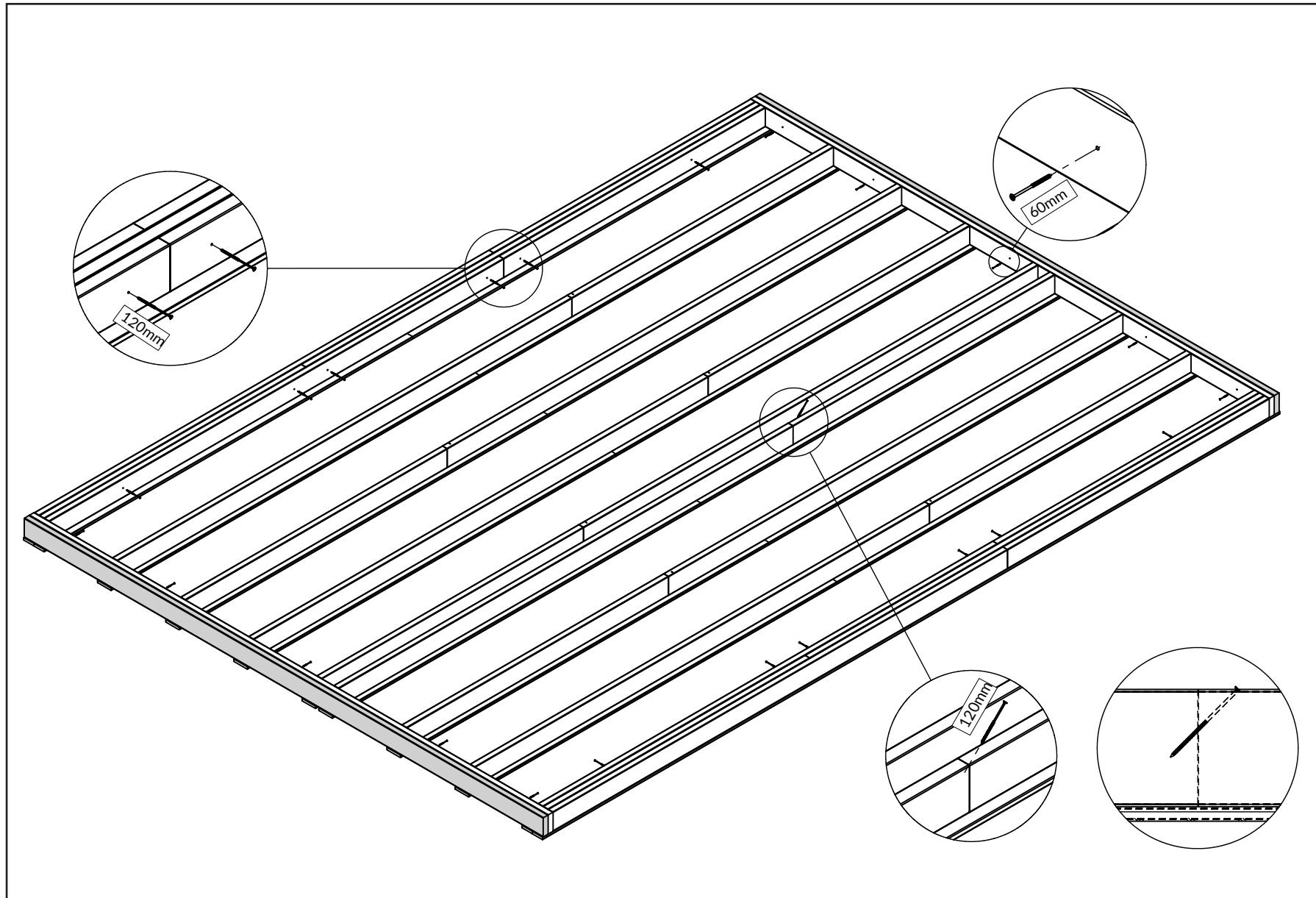


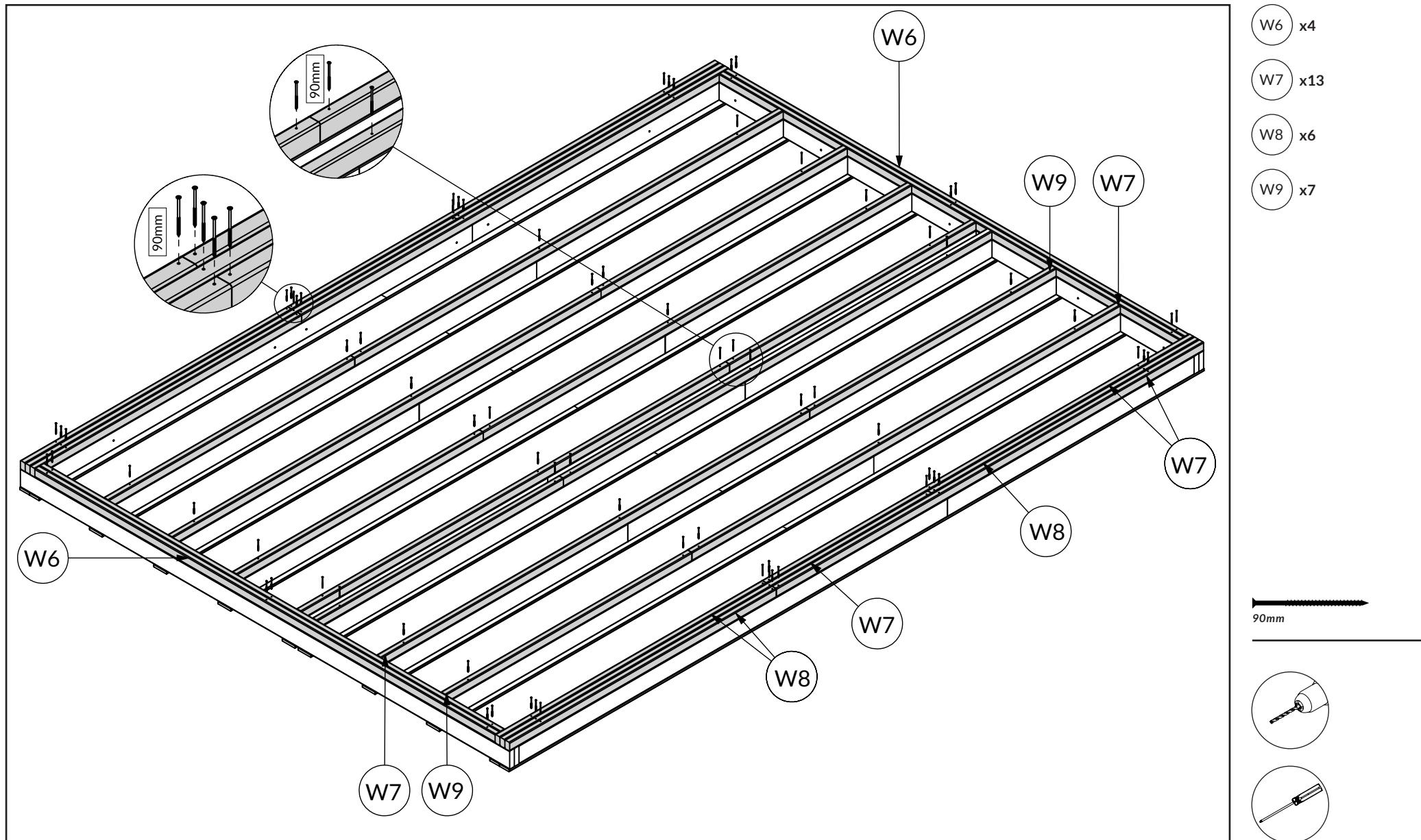
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C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

A3

A4

A|1→2→3→4→5→ **B|**1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ **D|**1→2→3→4→5→6→7→8→ **E|**1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ **G|**1→2→3→ **H|**1→2→3→ **I|**1→2→3→4→5→ **J|**1→2→3→4→





A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

A5

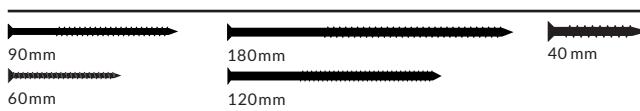
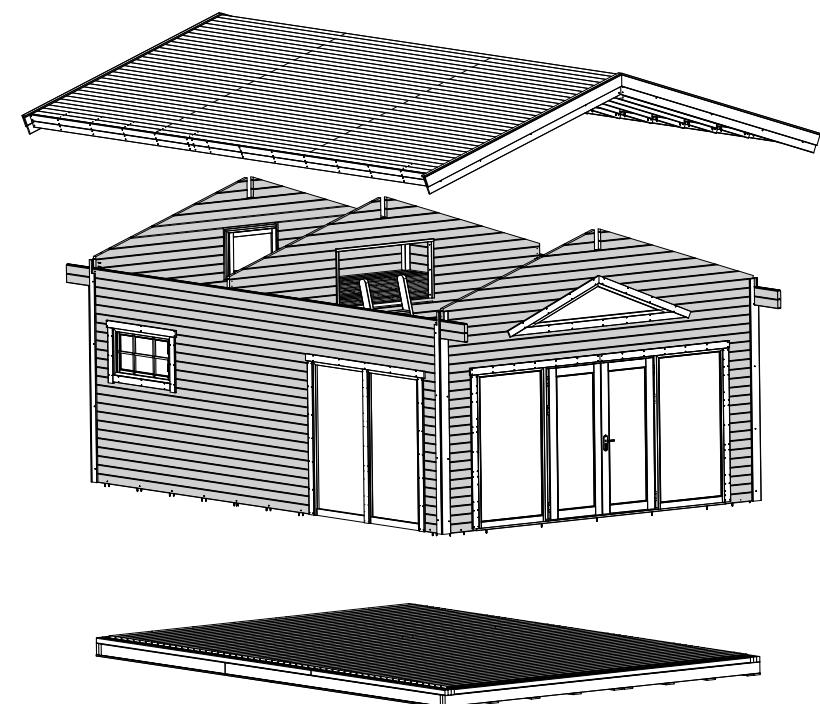
B

B

W10		x4	(70x70) x 4360mm (PT1)
W11		x6	(70x70) x 3136mm (PT2)
W12		x20	(114x44) x 6500mm (001)
W13		x12	(114x44) x 805mm (002)
W14		x6	(114x44) x 3090mm (003)
W15		x4	(114x44) x 7412mm (004)
W16		x24	(114x44) x 500mm (007)
W17		x12	(114x44) x 3970mm (008)
W18		x6	(114x44) x 2340mm (009)
W19		x36	(114x44) x 435mm (013)
W20		x27	(114x44) x 4500mm (014)
W21		x2	(114x44) x 1322mm (015)
W22		x2	(114x44) x 1554mm (016)
W23		x8	(114x44) x 1853mm (026)
W24		x2	(86x44) x 650mm (029)
W25		x1	(86x44) x 1380mm (030)
W26		x1	(114x44) x 4500mm (033)
W27		x8	(114x44) x 1560mm (034)

W28		x1	(70x70) x 2061mm (P1)
W29		x8	(70x70) x 2700mm (P2)
W30		x34	(114x44) x 650mm (031)
W31		x17	(114x44) x 1380mm (032)
W32		x2	(114x44) x 1786mm (017)
W48		x1	(112x28) x 4360mm (HLL-1)

W57 (WA-1)
W58 (WC-1)
W59 (WB-1)

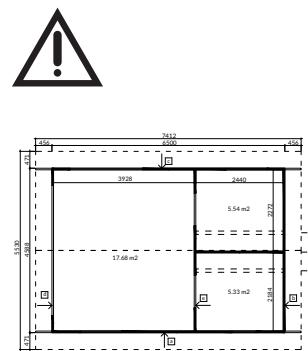




V-1

a

			2300	x1	
			3136		
			3788	x1	
b	P1		2653	x1	
	P2		4360	x1	
	P3		1662	x1	
c			1436	x1	
			3136		
			2300	x1	
d			3136	x1	



V-1



A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

B1

A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

B2**V-2****a****W11**

3136

x1

W11.6**W10**

1700

1252

x1

W10.8 **W10.9**

4360

P1**W10**

2653

1662

x1

W10.2 **W10.3**

4360

P2**W10**

2113

2202

x1

W10.4 **W10.5**

4360

P3**W10**

1662

2653

x1

W10.6 **W10.7**

4360

c**W11**

1700

210

x1

W11.7 **W11.3**

3136

W11

2036

x1

W11.8

3136

d**W11**

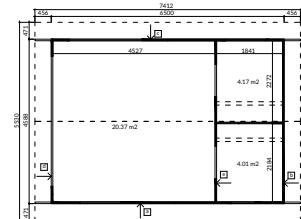
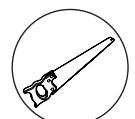
310

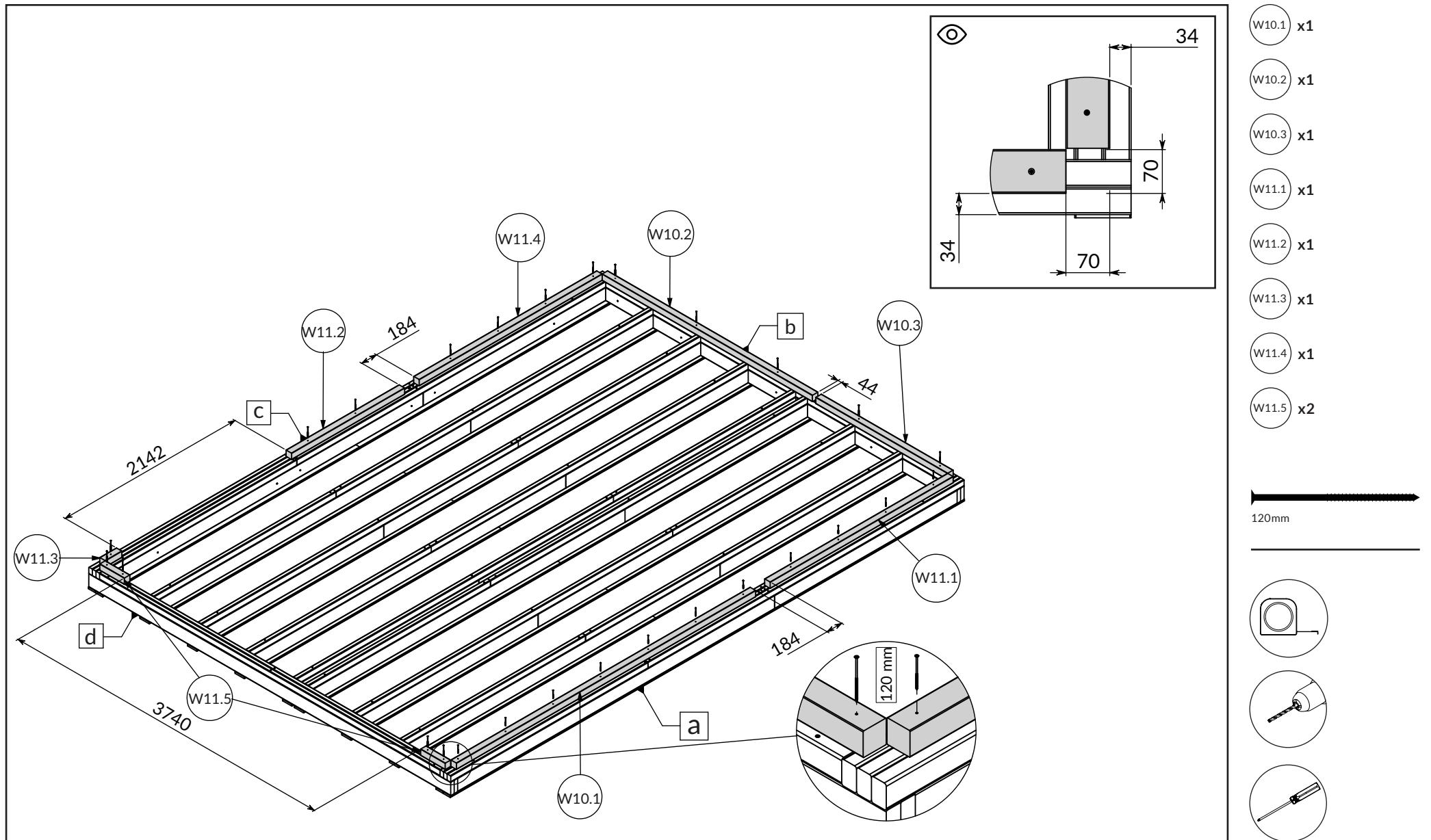
310

x1

W11.5

3136

**V-2**

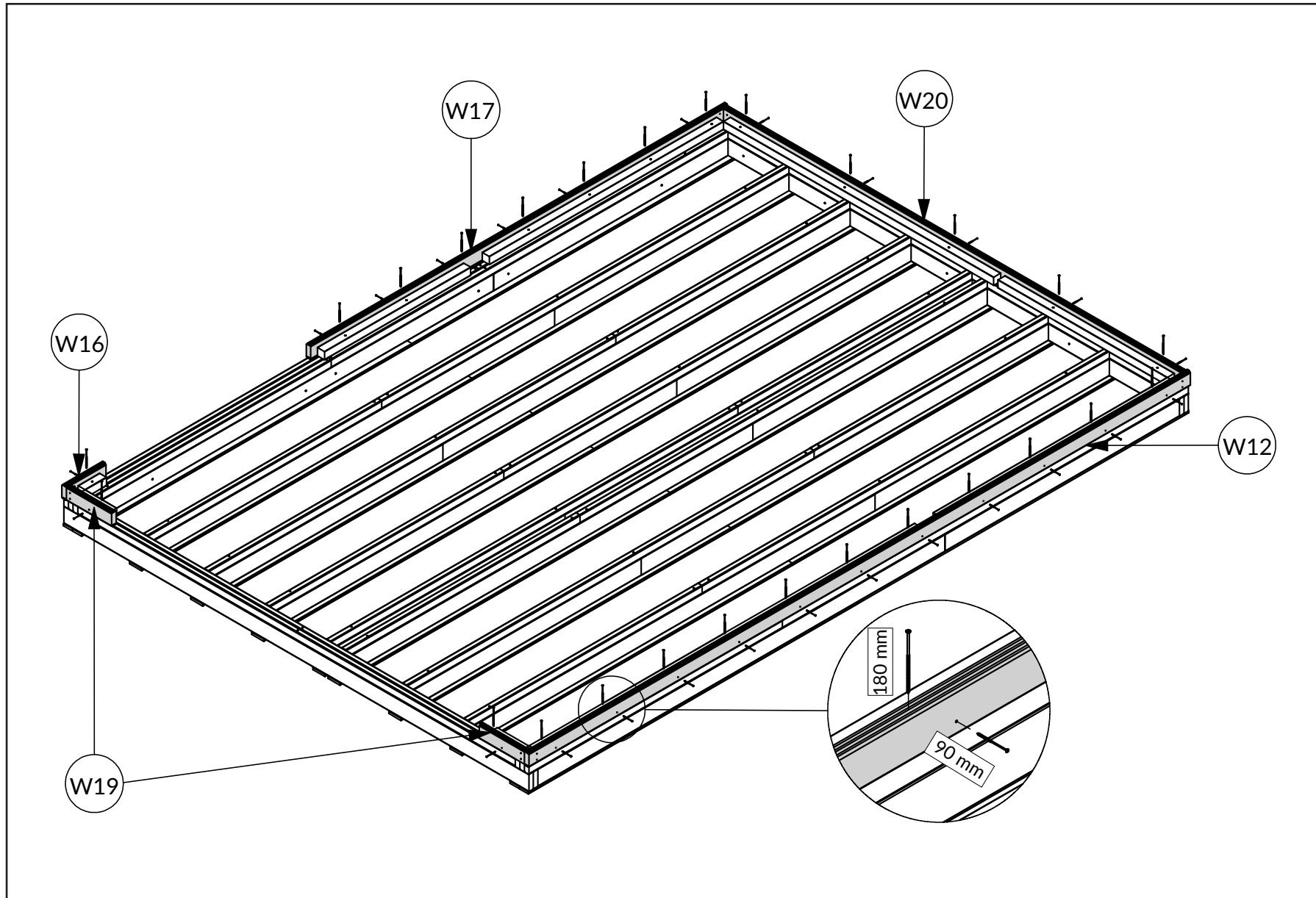


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
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 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

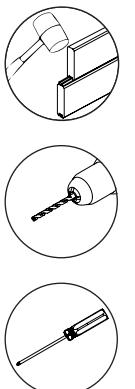
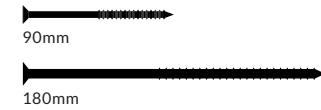
B3

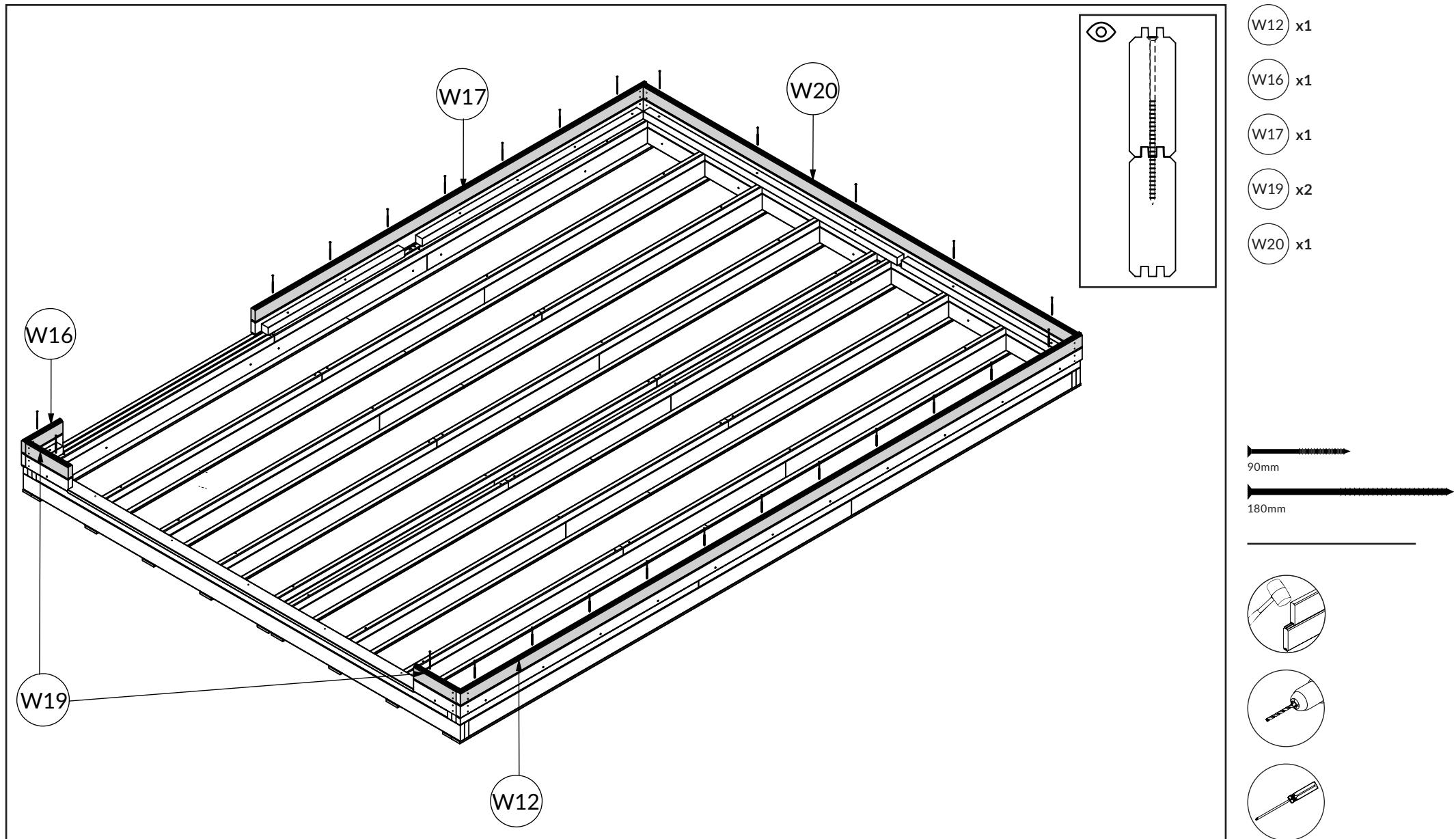
B4

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
 F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



- W12 x1
- W16 x1
- W17 x1
- W19 x2
- W20 x1



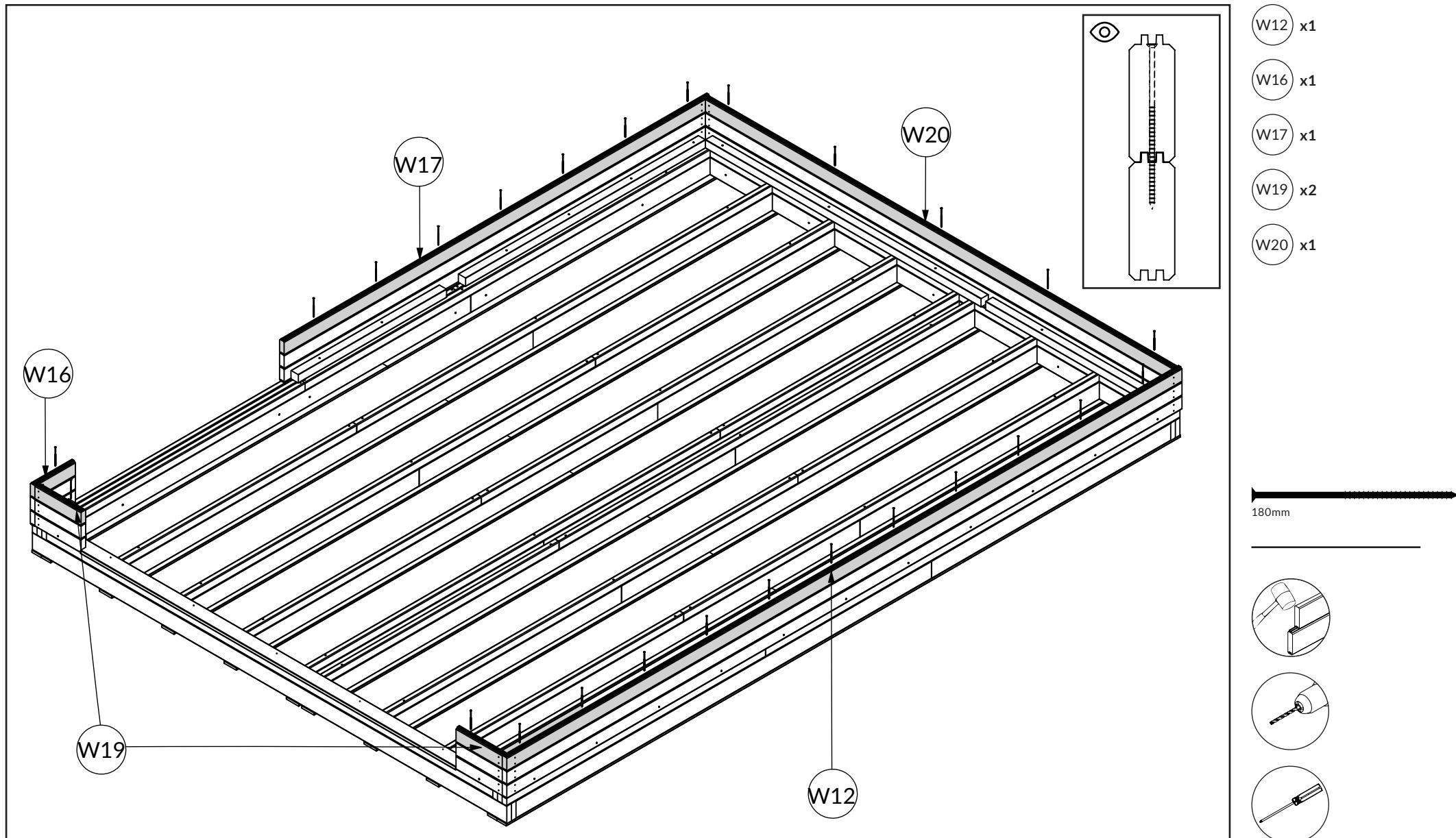


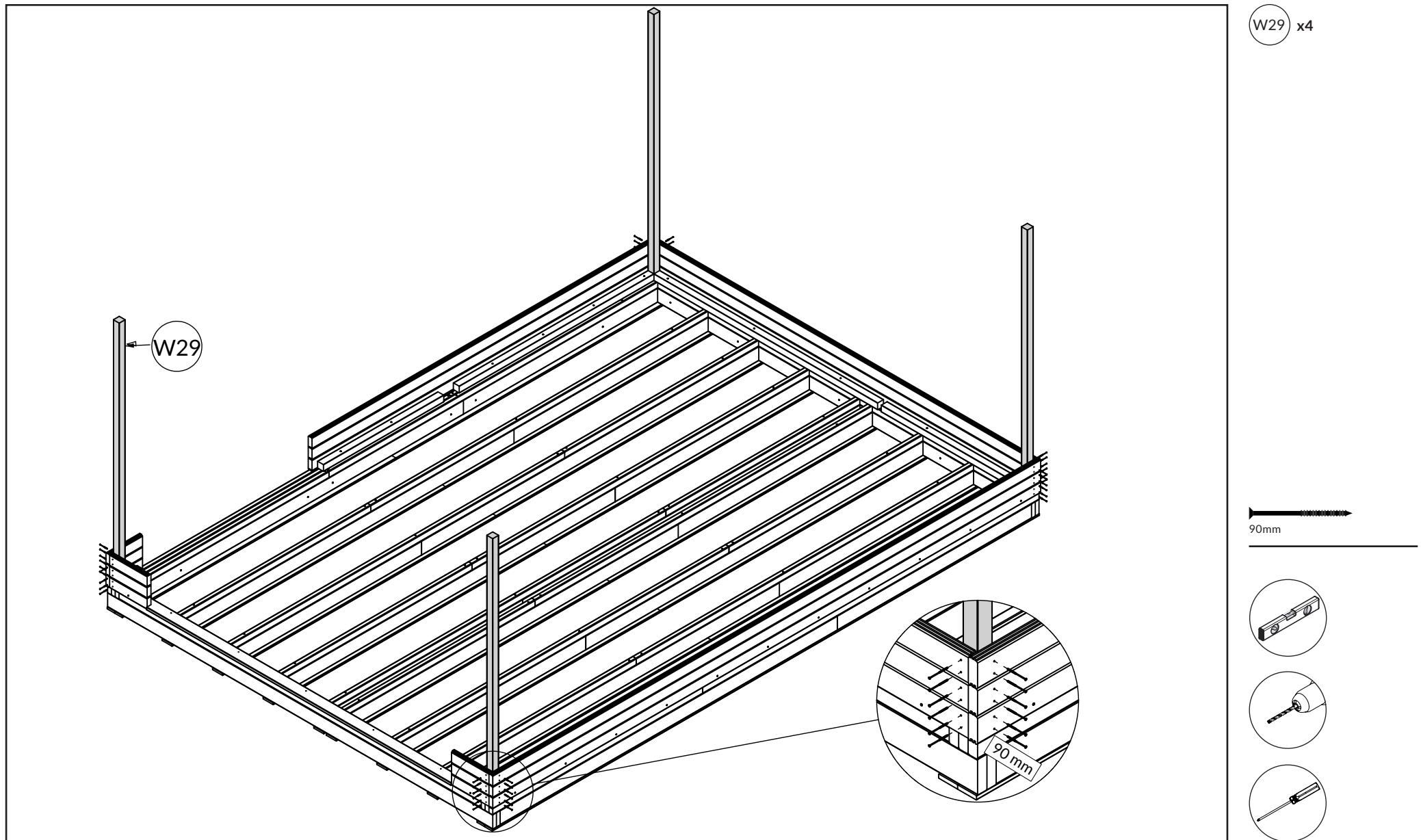
A | 1 → 2 → 3 → 4 → 5 → **B** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → **D** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → **E** | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → **G** | 1 → 2 → 3 → **H** | 1 → 2 → 3 → **I** | 1 → 2 → 3 → 4 → 5 → **J** | 1 → 2 → 3 → 4 →

B5

B6

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
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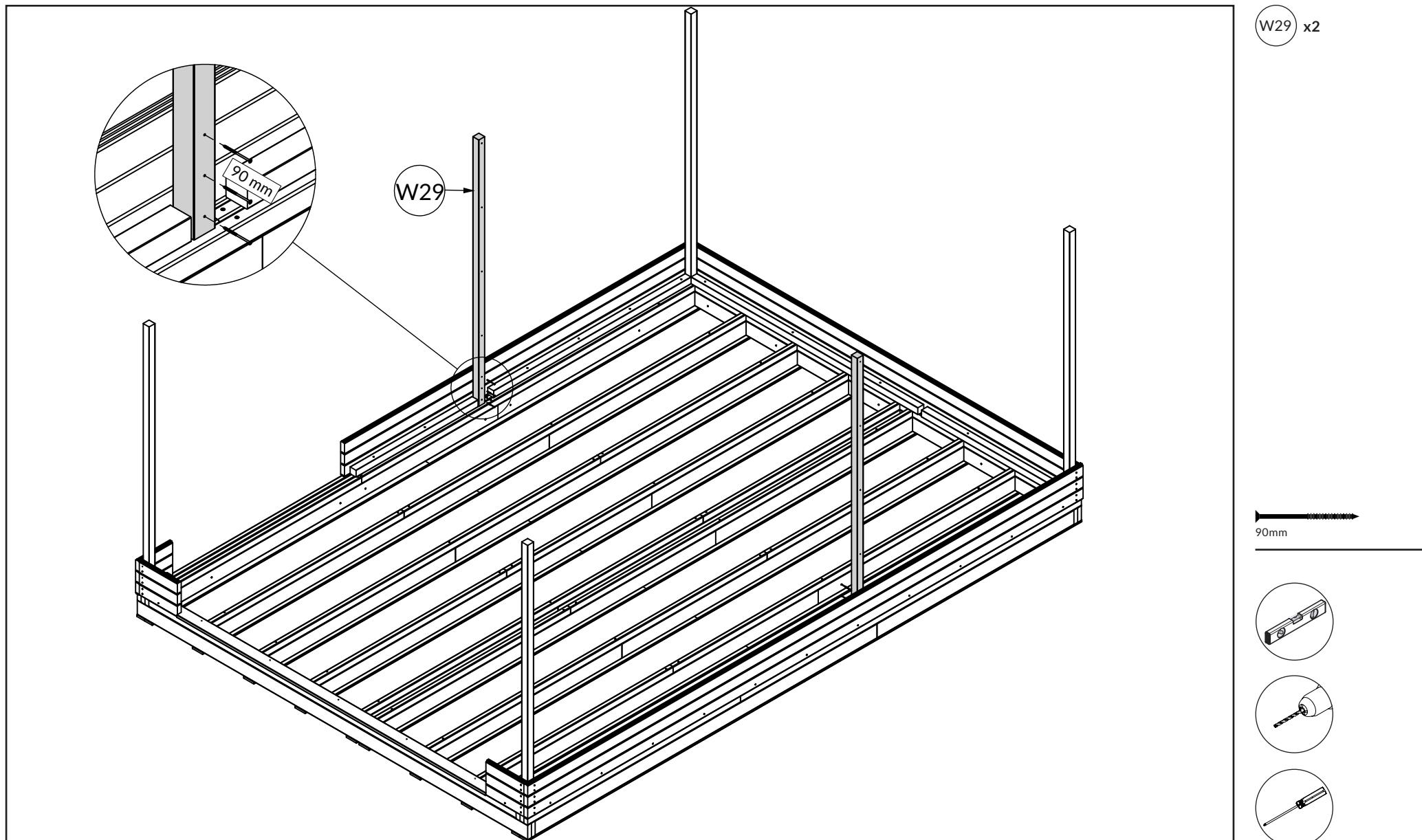


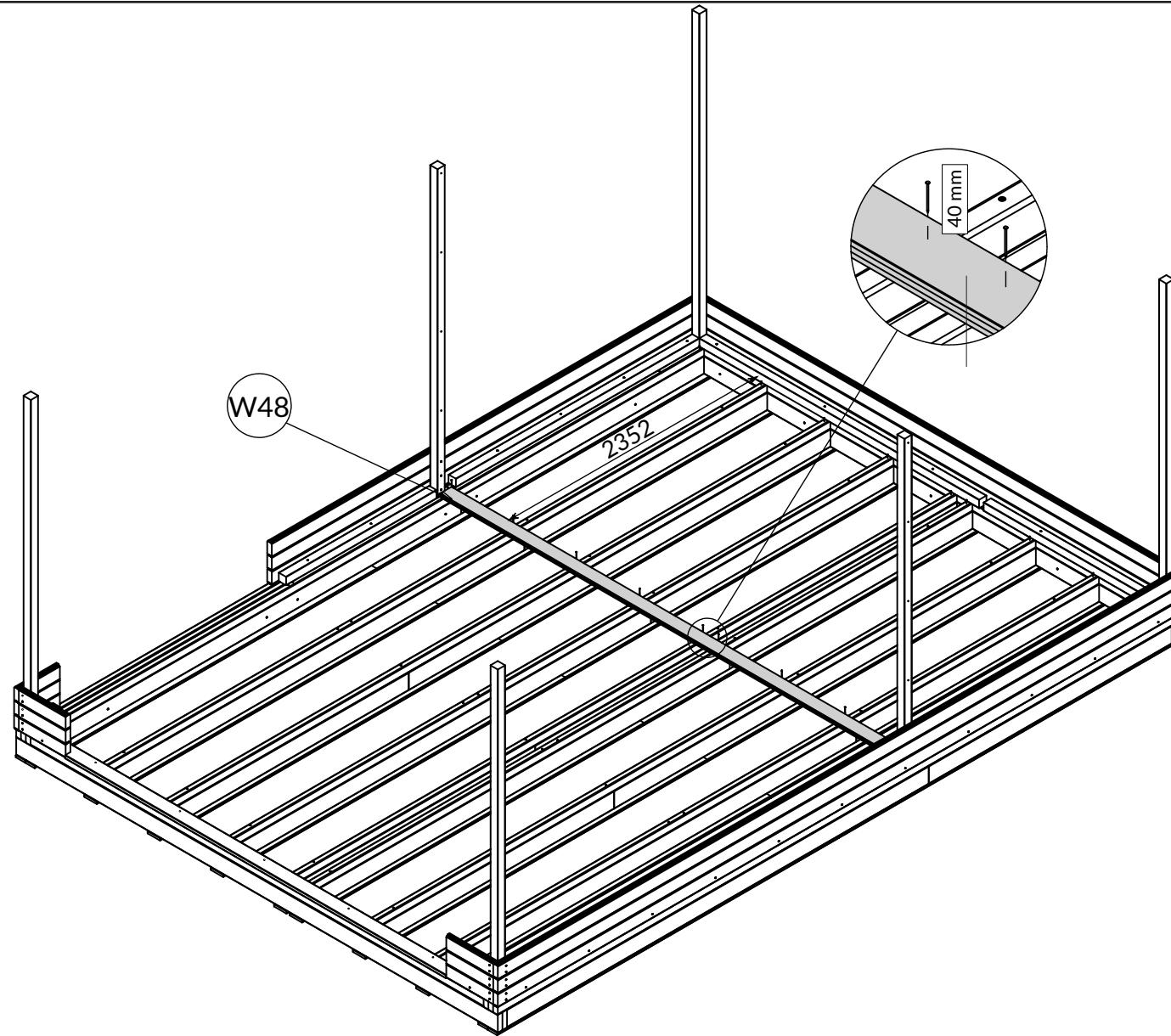
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B7

B8

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→





W48 x1

40 mm
Screw

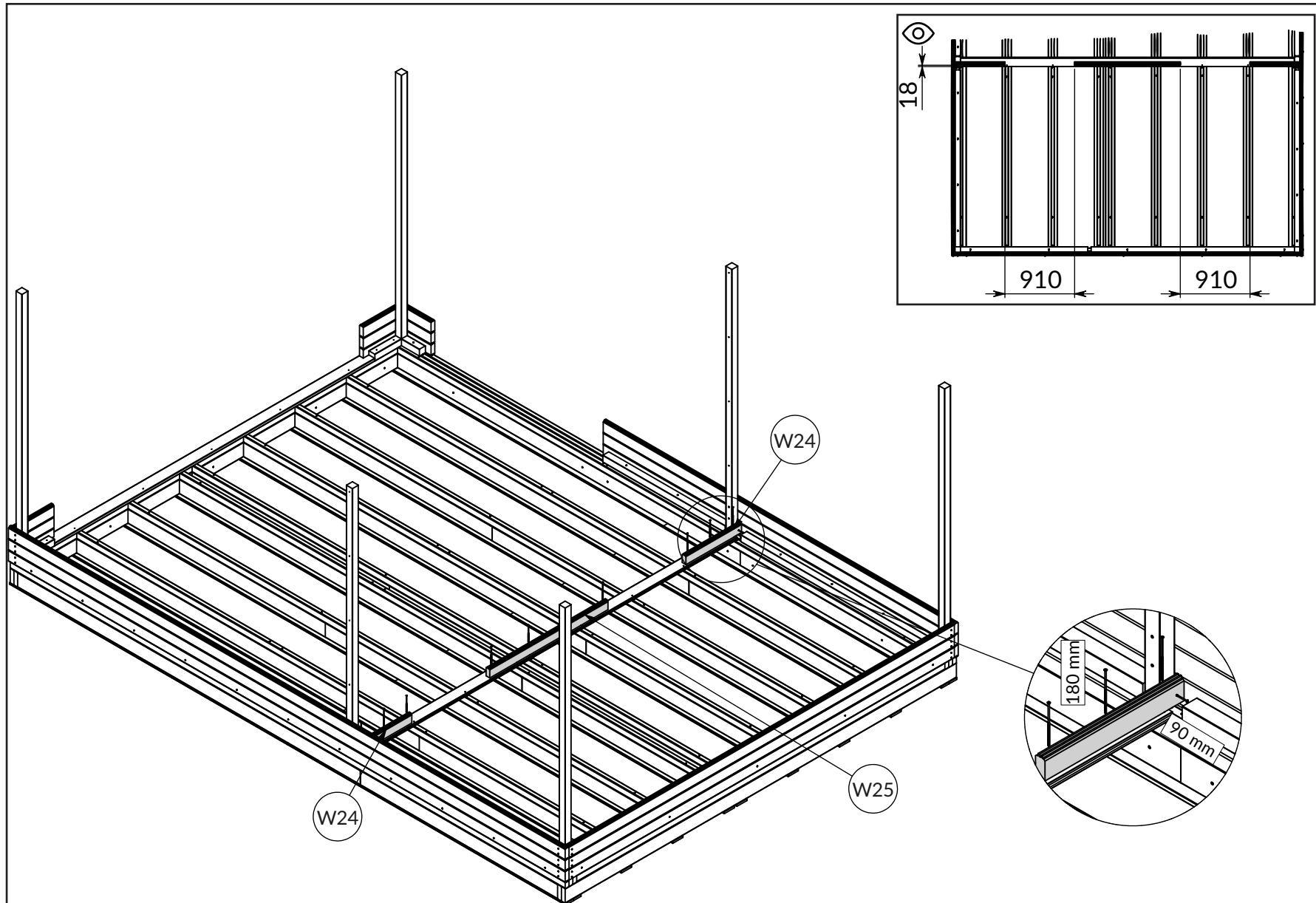


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

B9

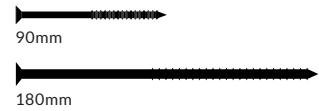
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
 F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

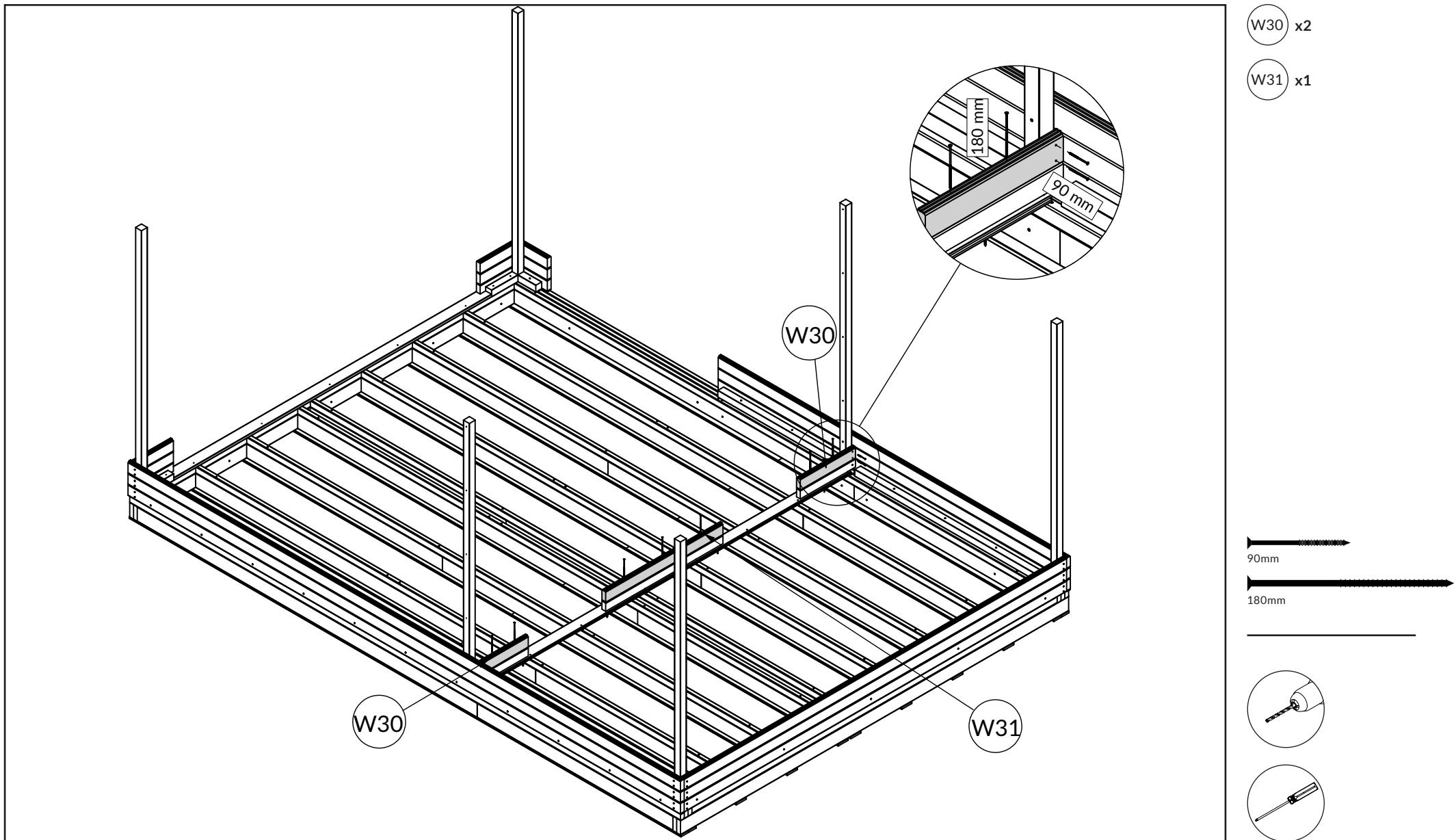
B10



W24 x2

W25 x1



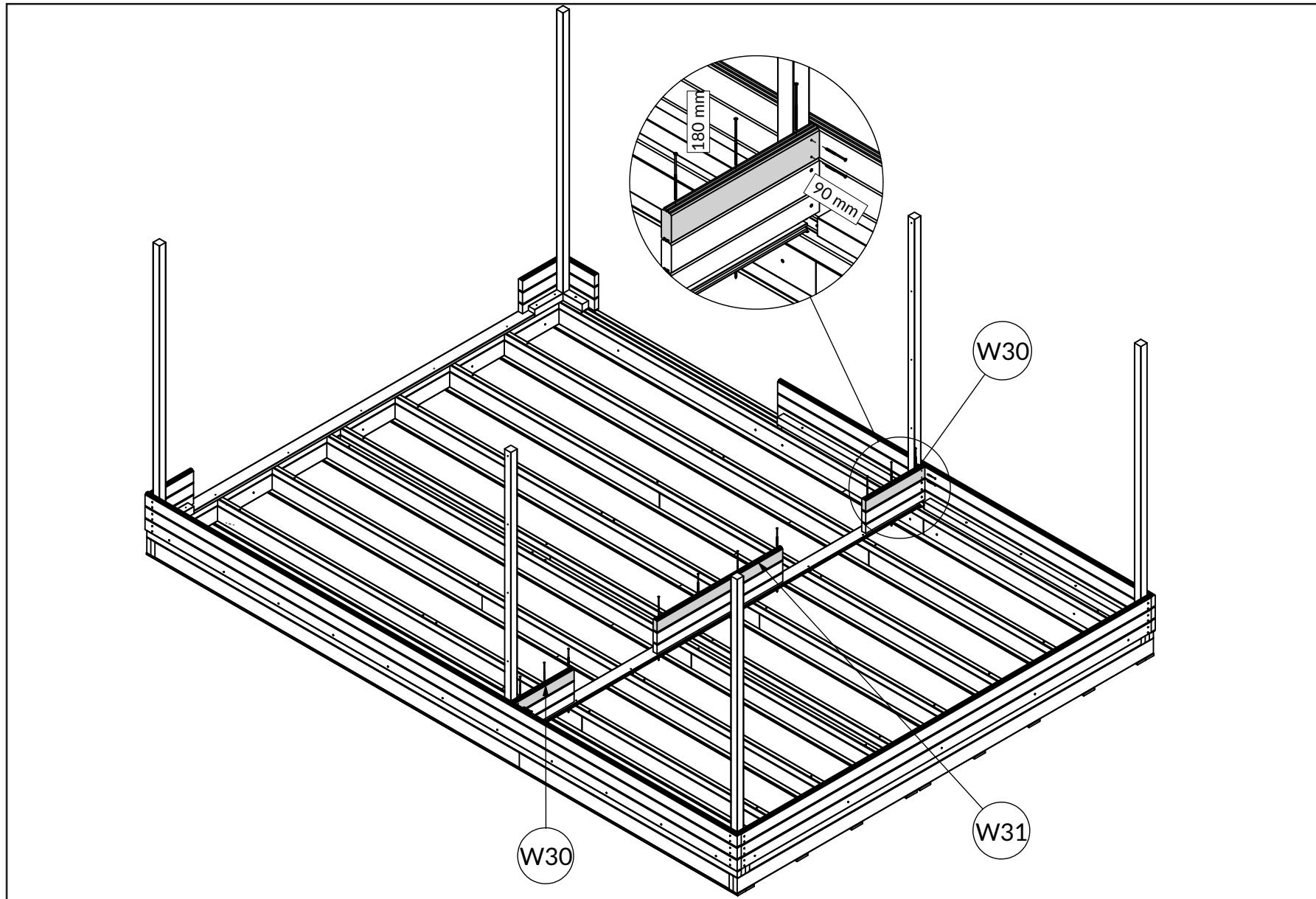


A | 1 → 2 → 3 → 4 → 5 → **B** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
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F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → **G** | 1 → 2 → 3 → **H** | 1 → 2 → 3 → **I** | 1 → 2 → 3 → 4 → 5 → **J** | 1 → 2 → 3 → 4 →

B11

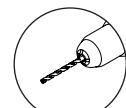
B12

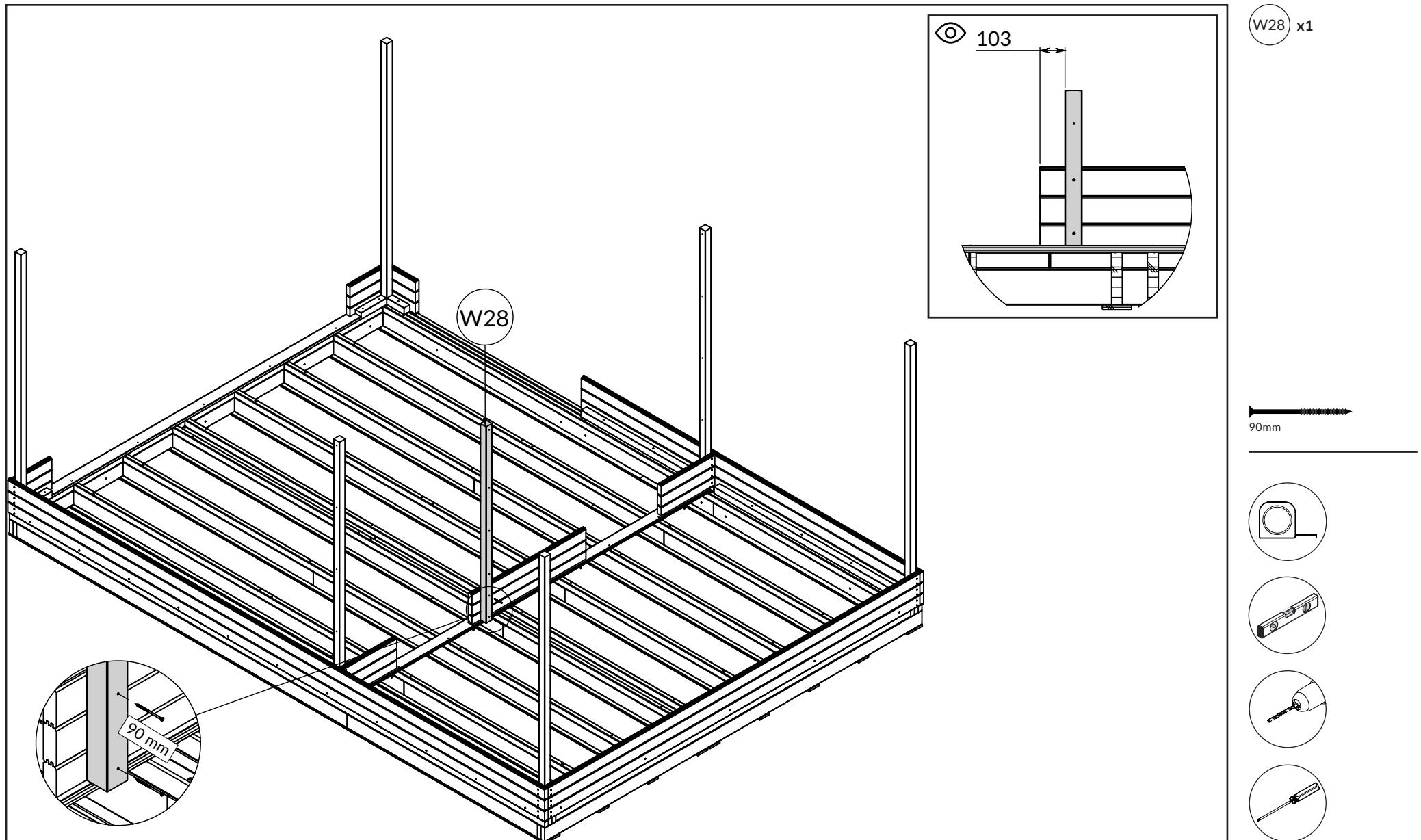
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C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



W30 x2

W31 x1



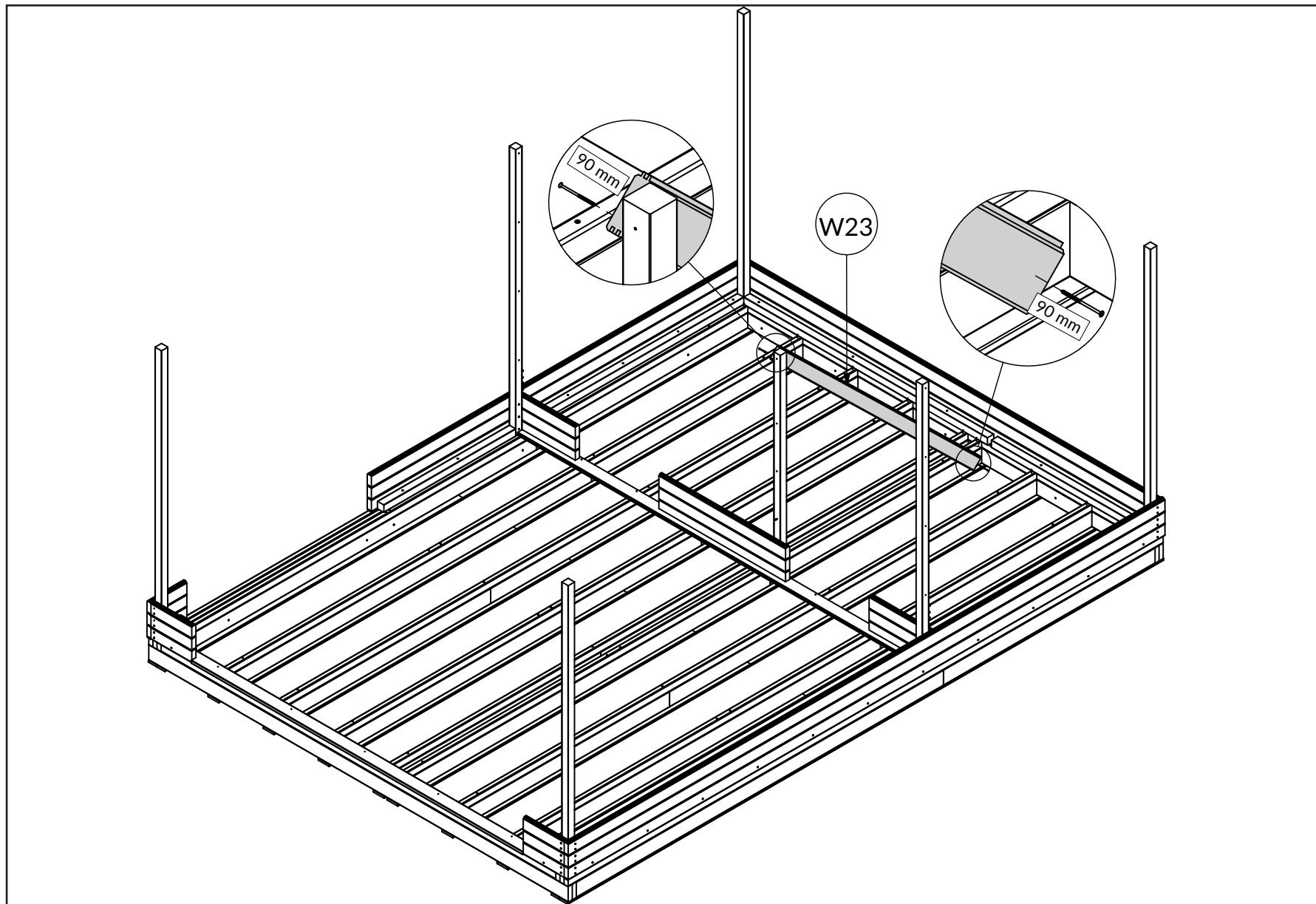


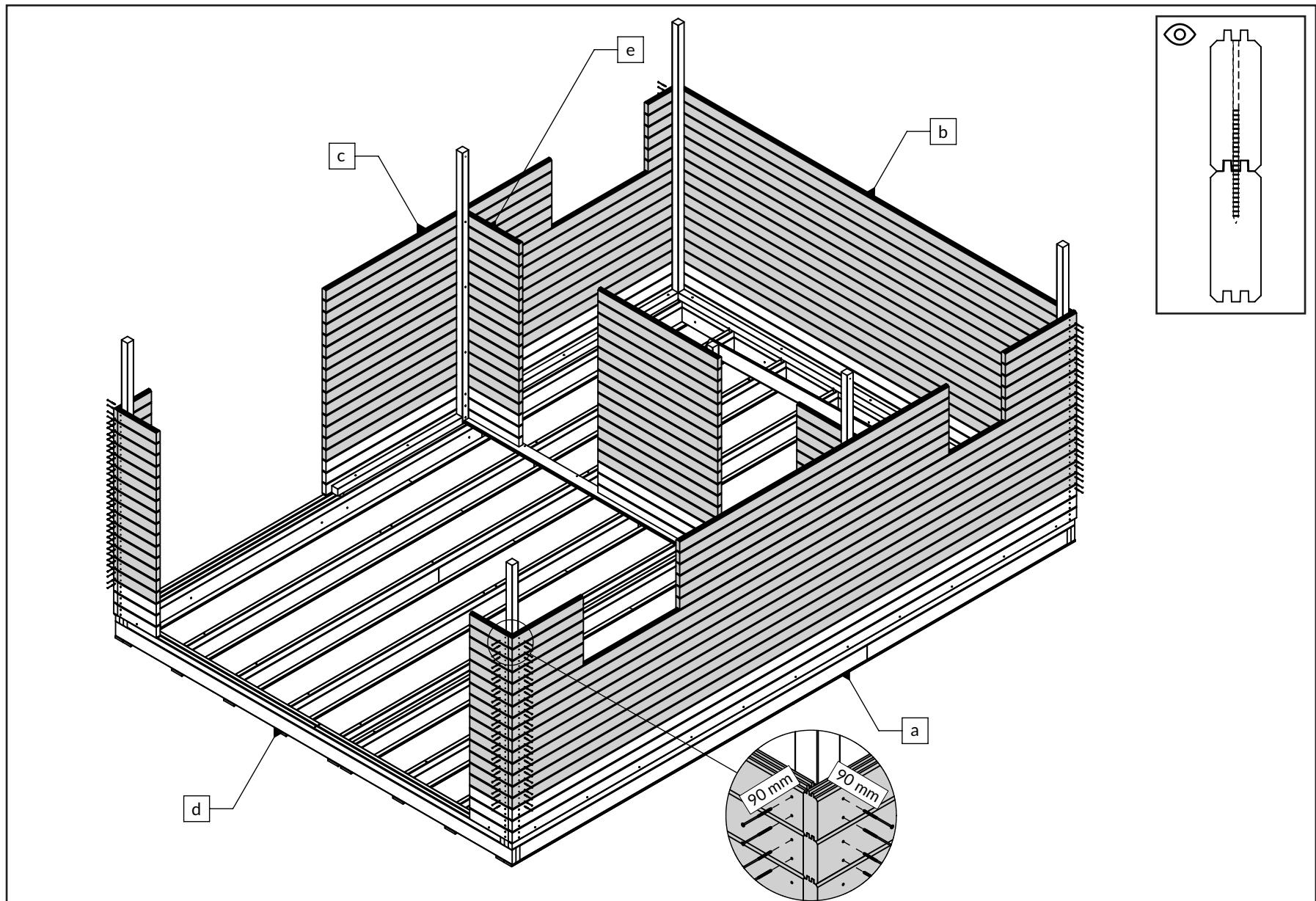
A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

B13

B14

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



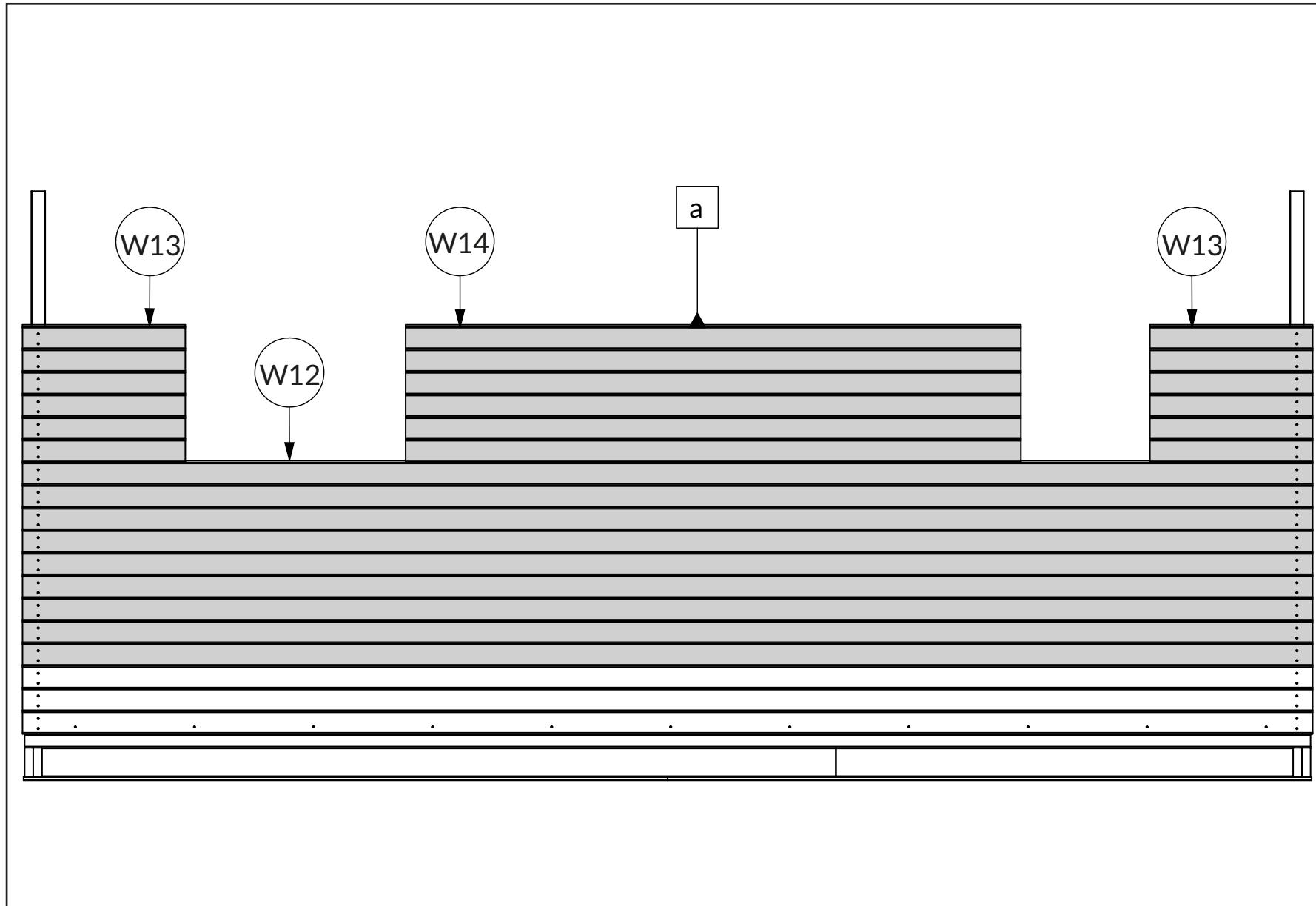


A | 1 → 2 → 3 → 4 → 5 → **B** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → **D** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → **E** | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → **G** | 1 → 2 → 3 → **H** | 1 → 2 → 3 → **I** | 1 → 2 → 3 → 4 → 5 → **J** | 1 → 2 → 3 → 4 →

B15

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
 F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

B15.1



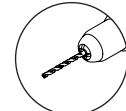
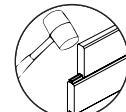
W12 x9

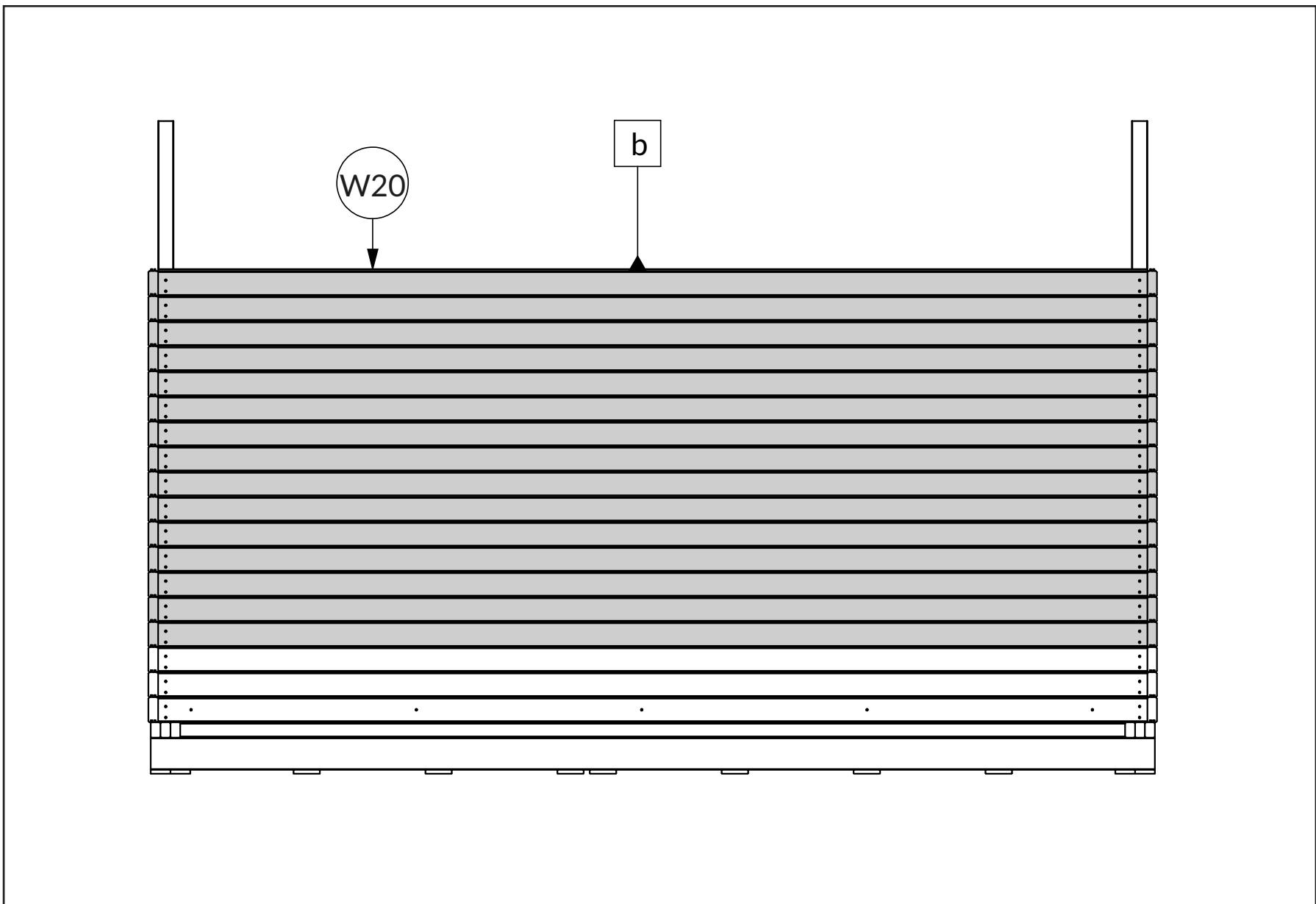
W13 x12

W14 x6

90mm

180mm



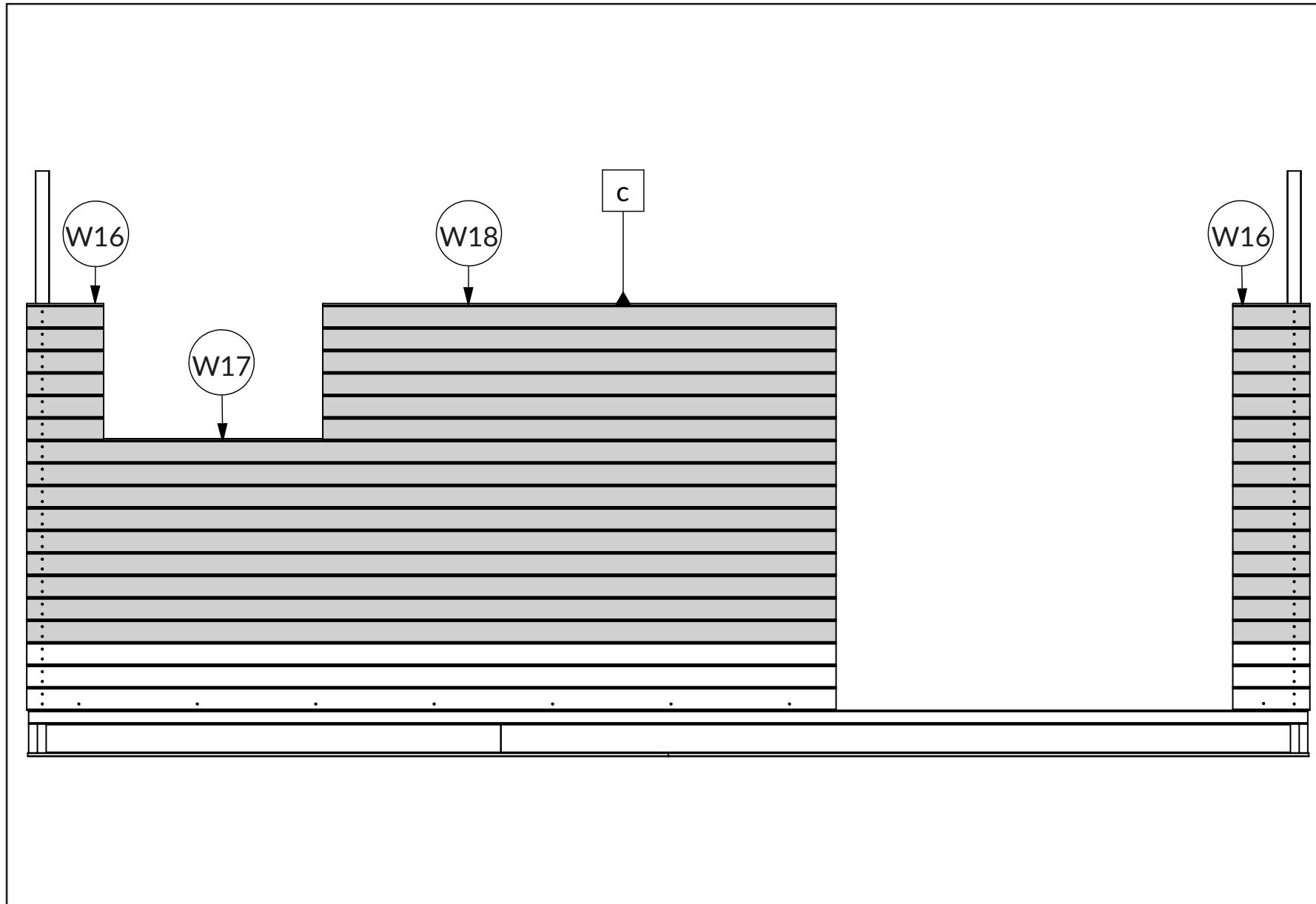


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

B15.2

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
 F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

B15.3

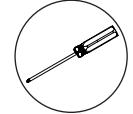
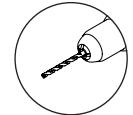
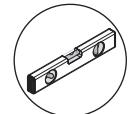
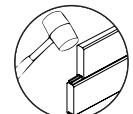


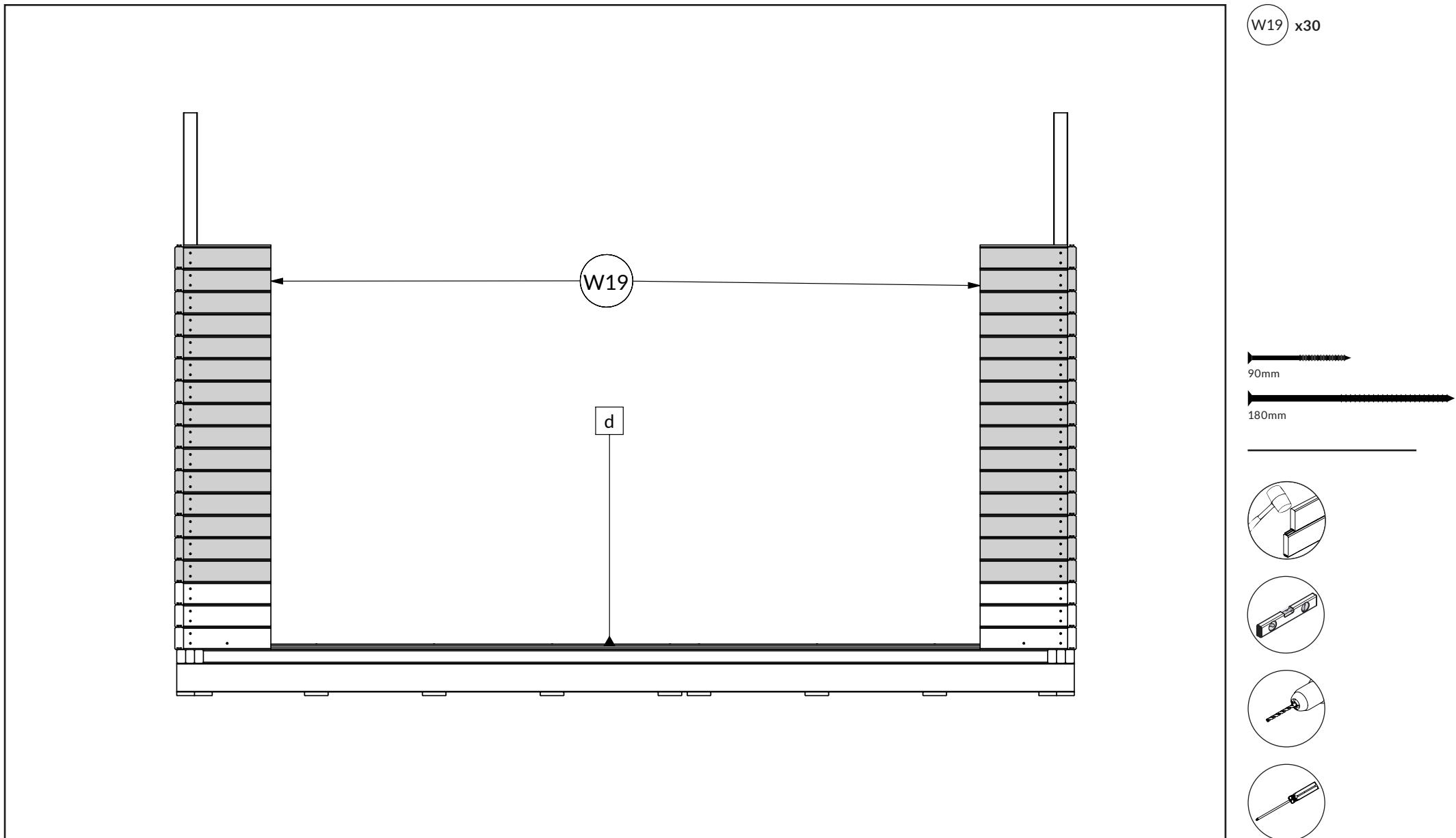
W16 x21

W17 x9

W28 x6

90mm
180mm



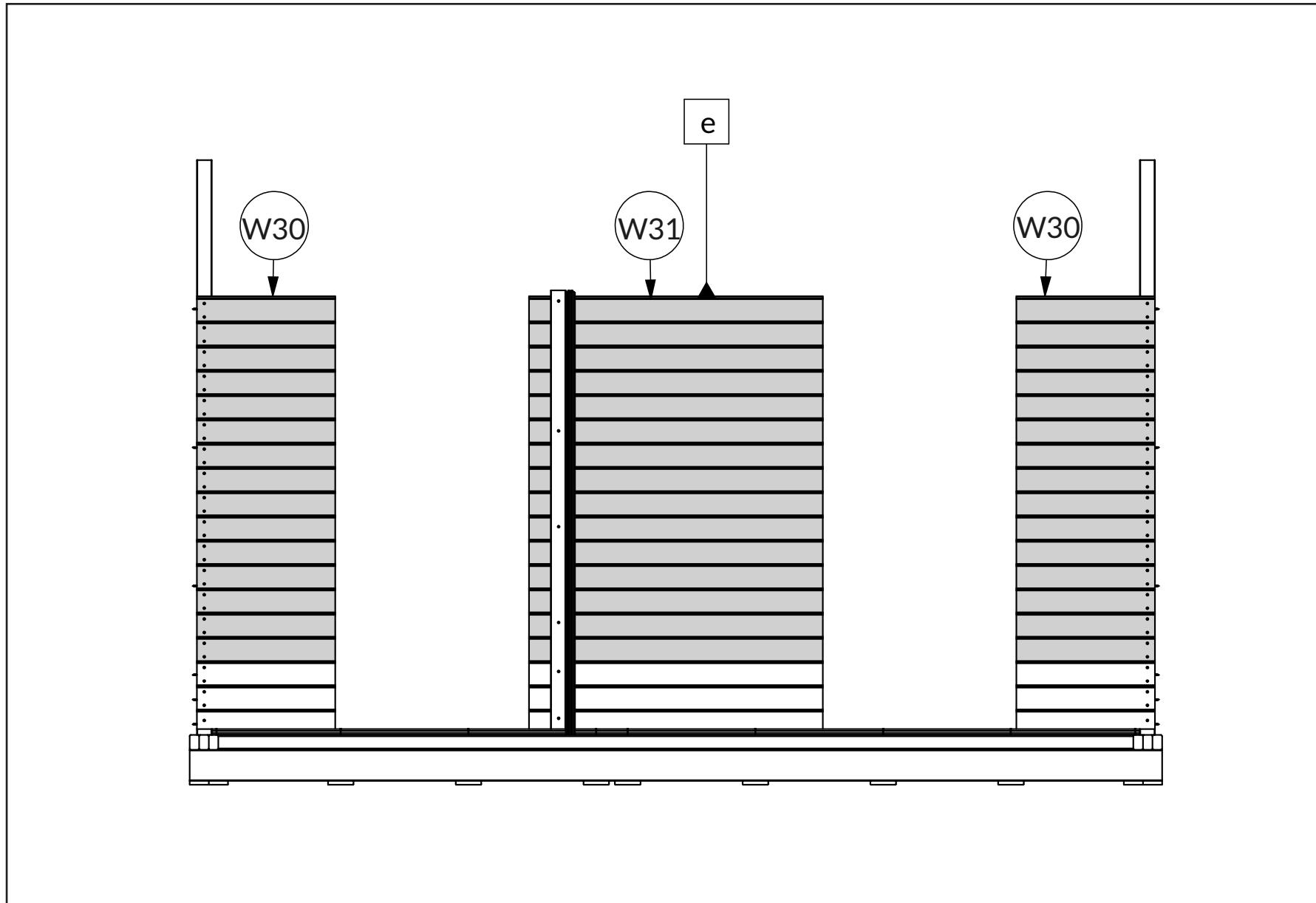


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

B15.4

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
 F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

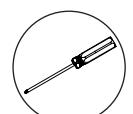
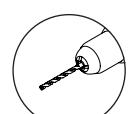
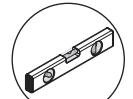
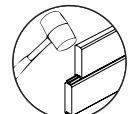
B15.5

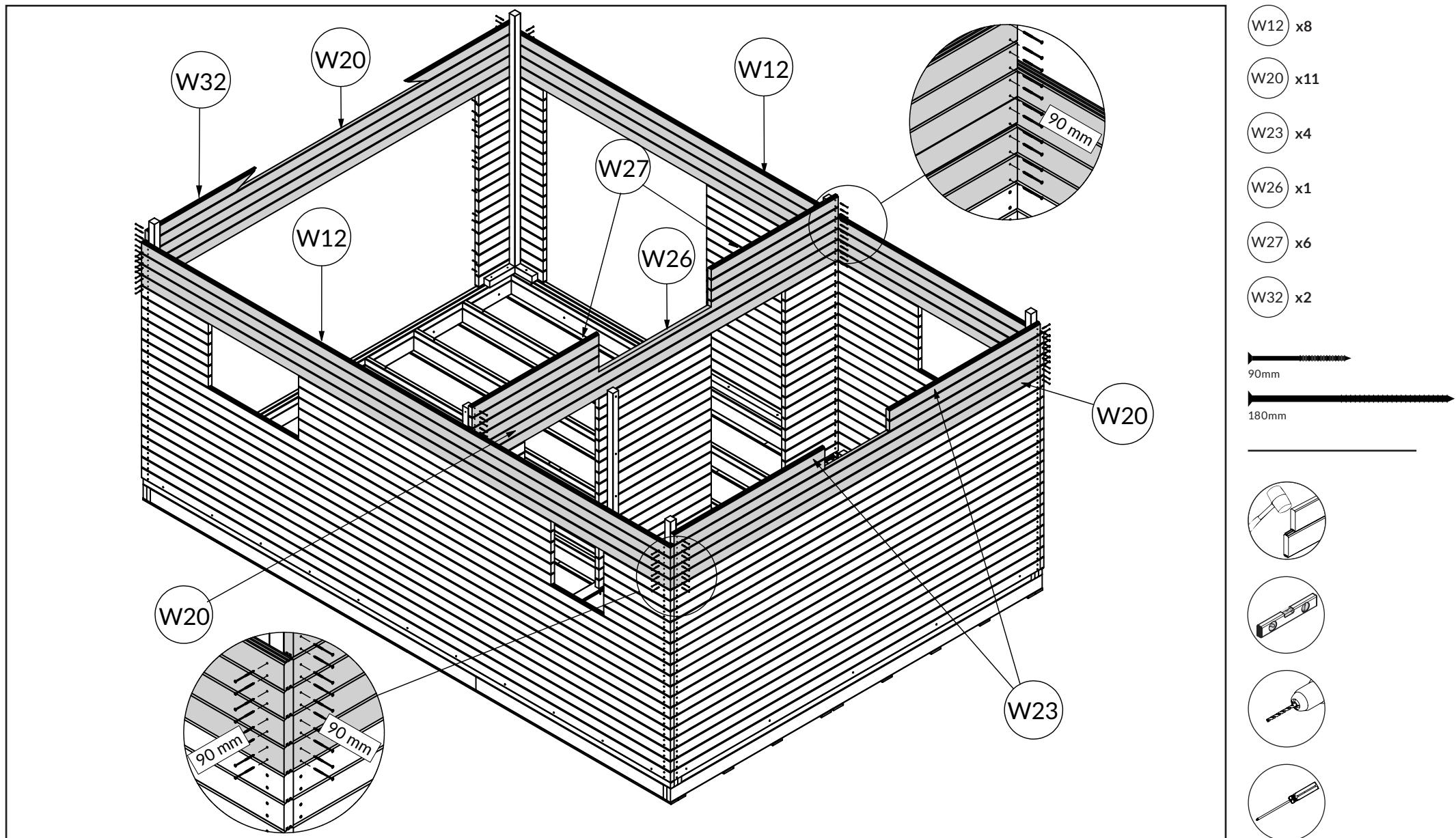


W30 x30

W31 x15

90mm
180mm



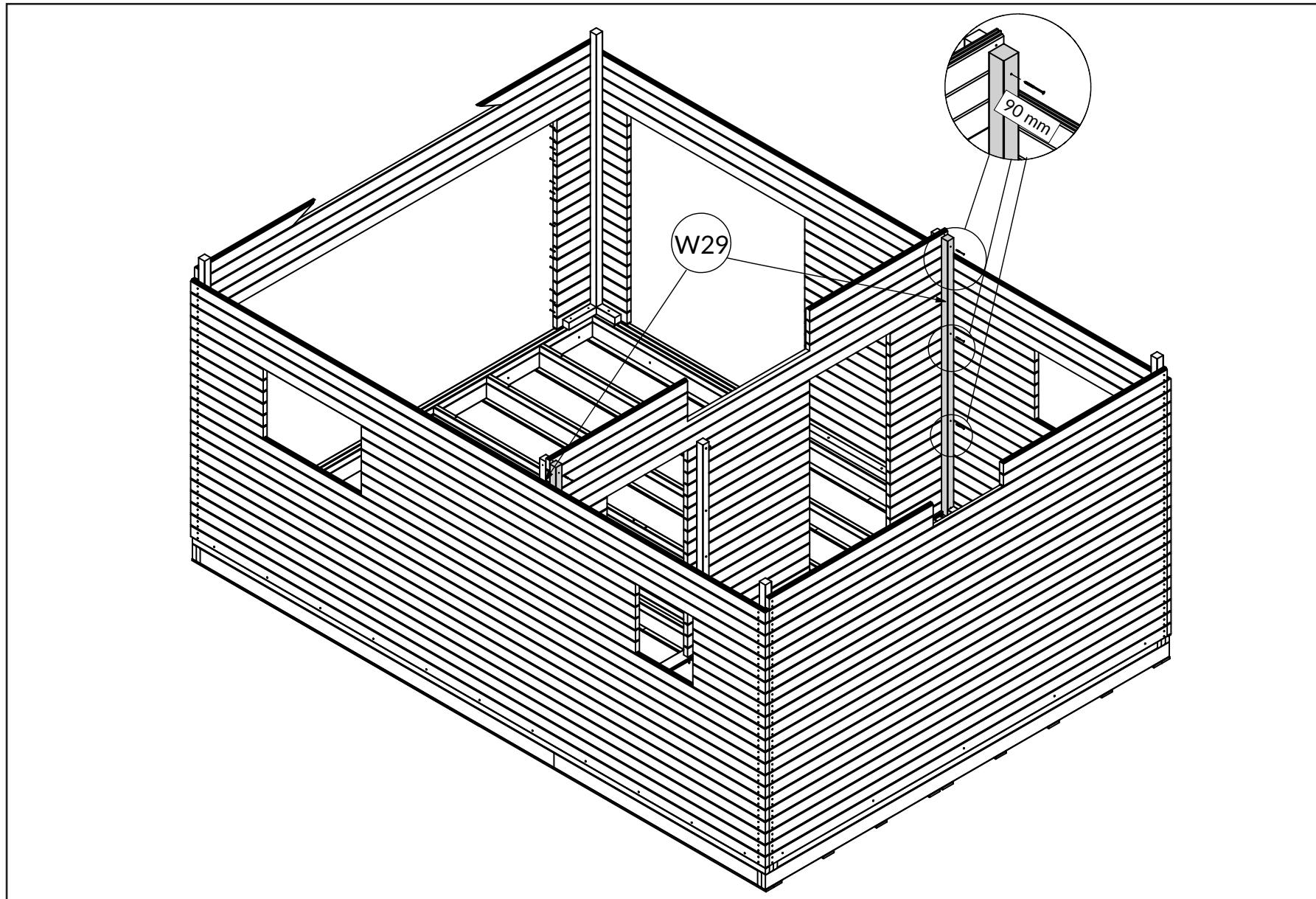


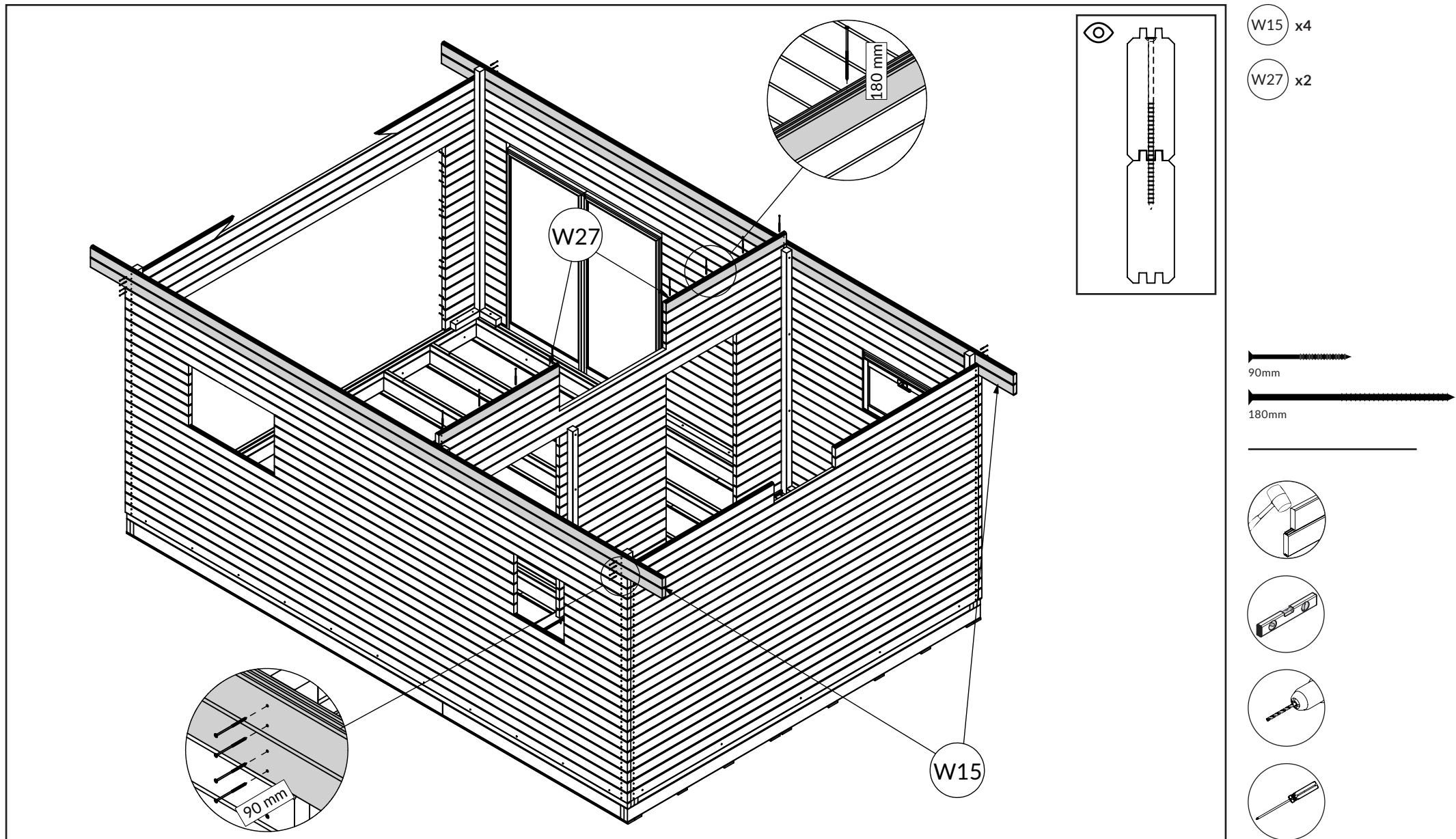
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 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

B16

B17

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



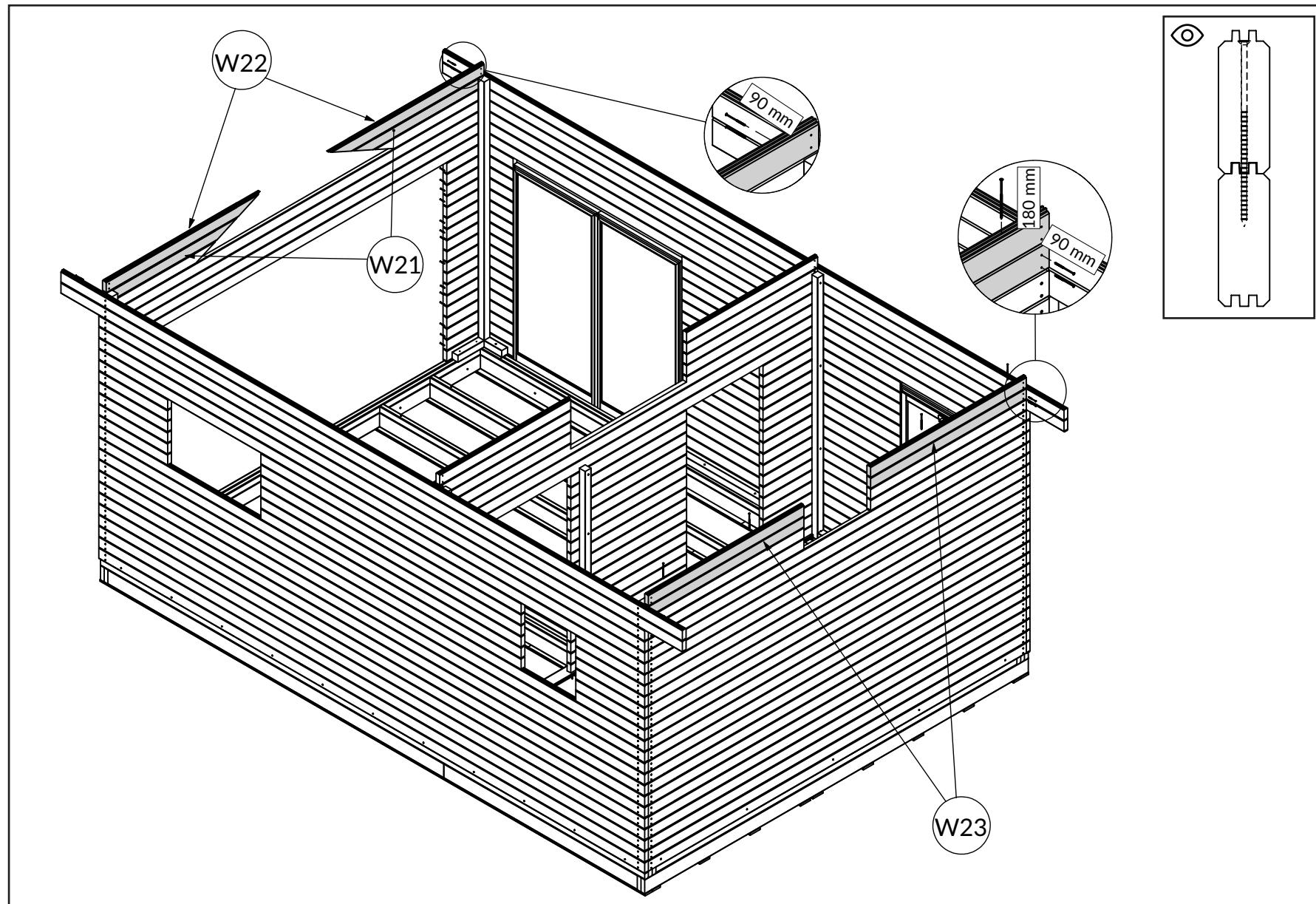


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

B18

B19

A | 1 → 2 → 3 → 4 → 5 → **B** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → **D** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → **E** | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → **G** | 1 → 2 → 3 → **H** | 1 → 2 → 3 → **I** | 1 → 2 → 3 → 4 → 5 → **J** | 1 → 2 → 3 → 4 →

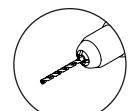
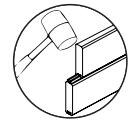


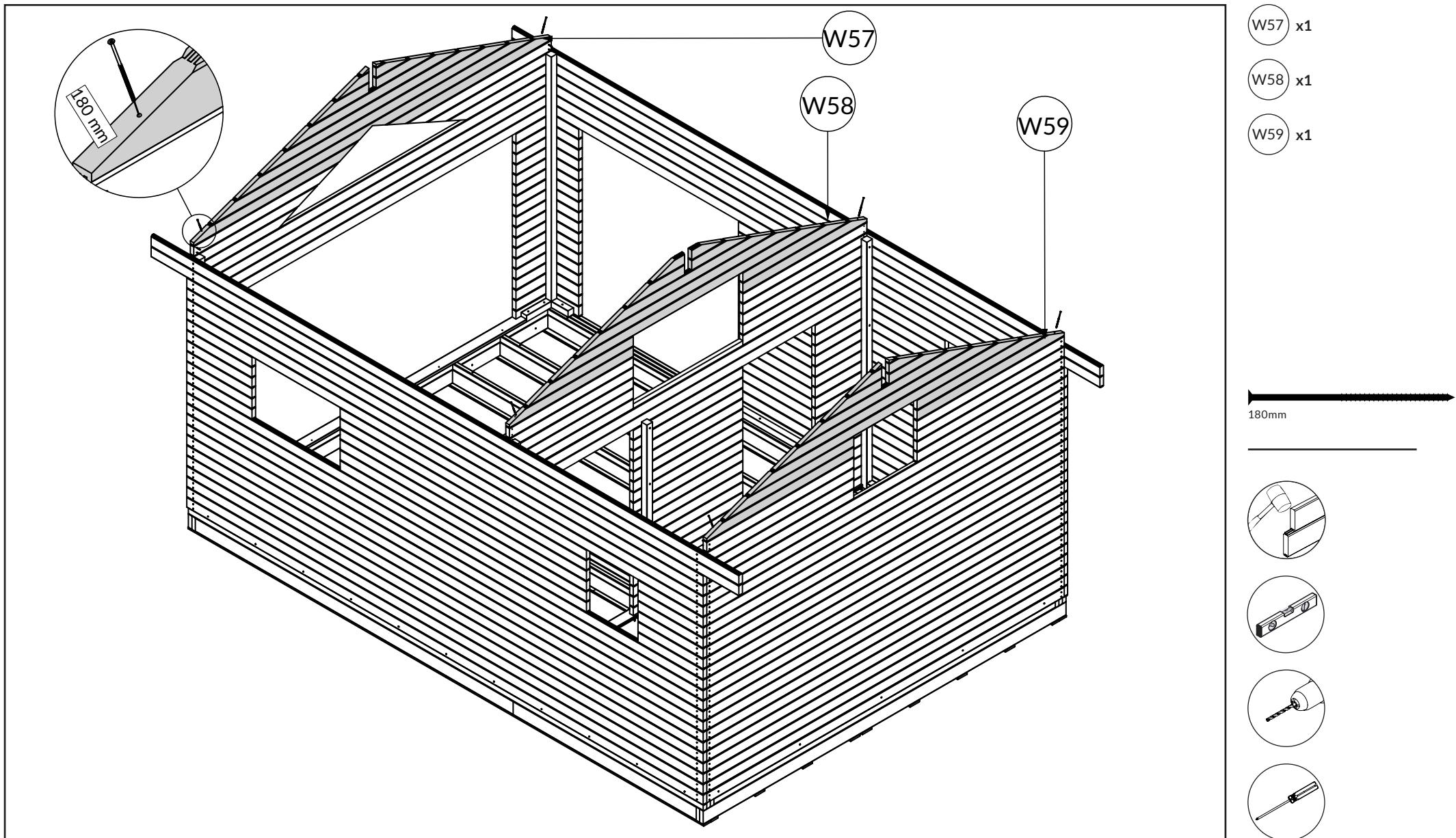
W21 x2

W22 x2

W23 x4

90mm
 180mm



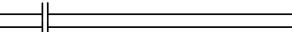


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

B20

C

C

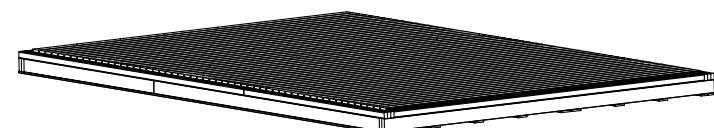
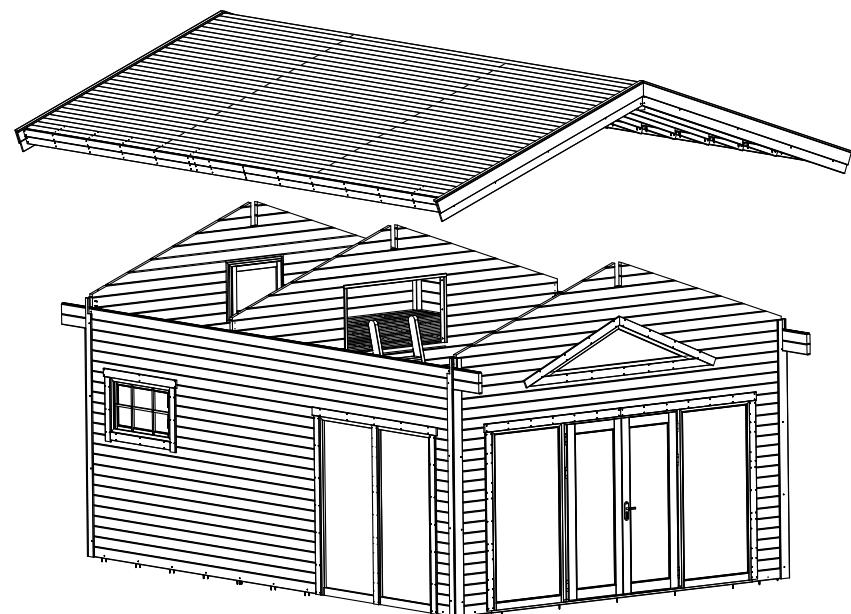
W33 □ 
x2 (70x45) x 4360mm (VT1)

W34 □ 
x9 (146x44) x 2440mm (VT2)

W28 □ 
x1 (70x70) x 2061mm (P1)

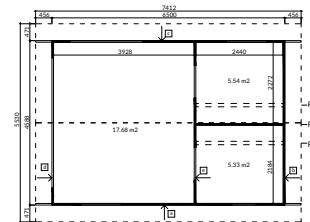
W11 □ 
x6 (70x70) x 3136mm (PT2)


90mm





V-1



e	P1	W33		x2	W33.1 W33.2
	P2	W33		x2	W33.3 W33.4
	P3	W33		x2	W33.5 W33.6

V-1

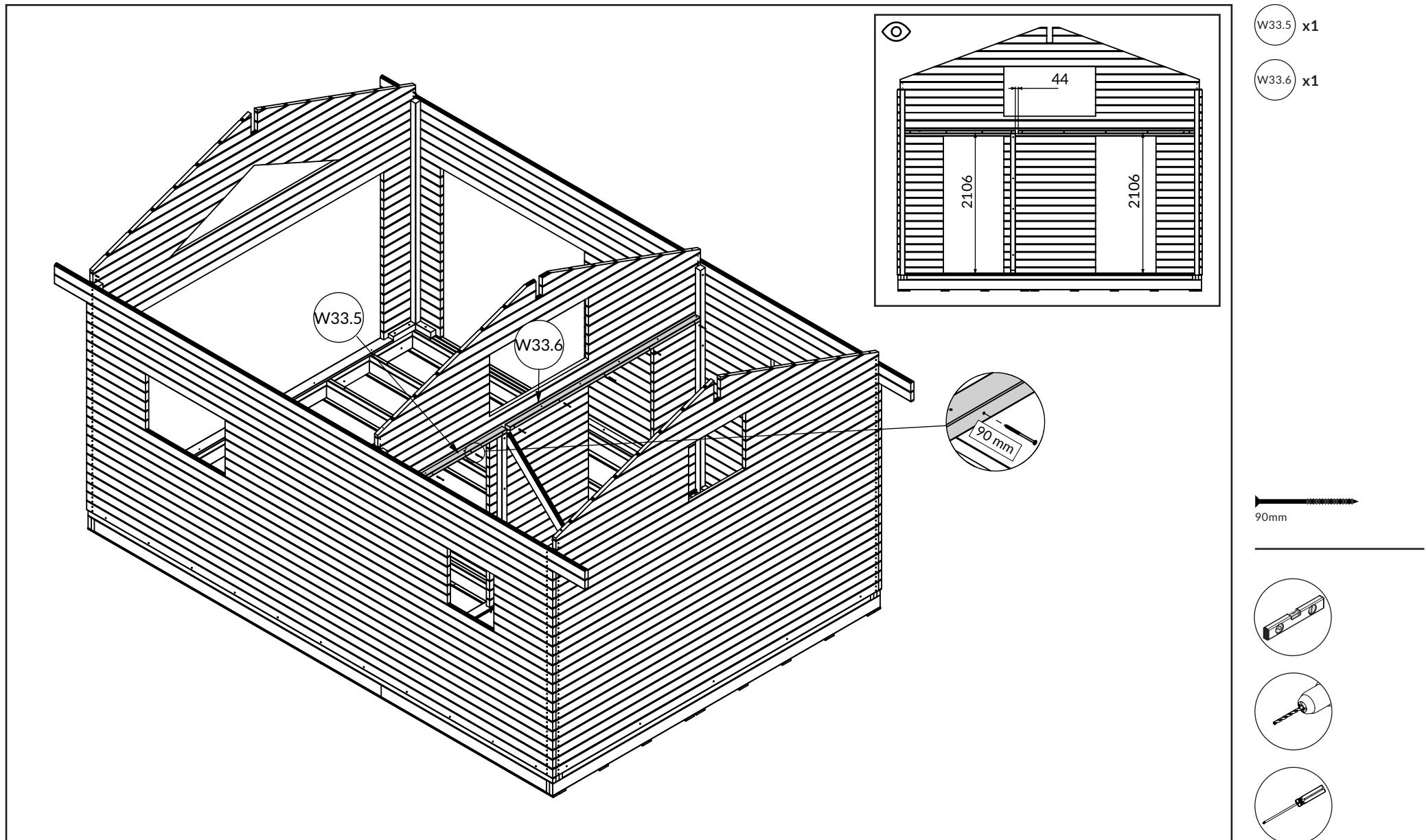


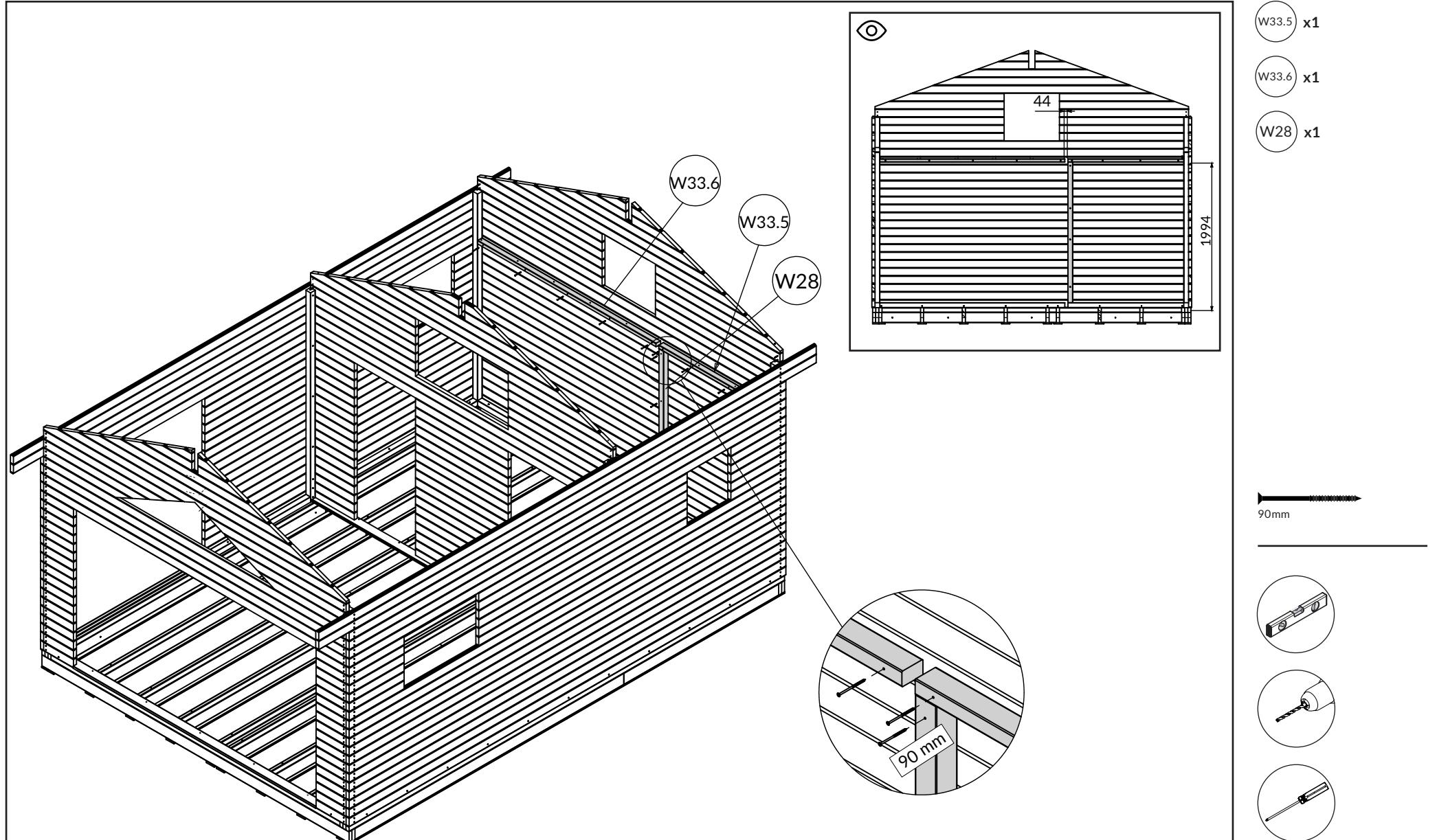
A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

C1

C2

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
 F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→





A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

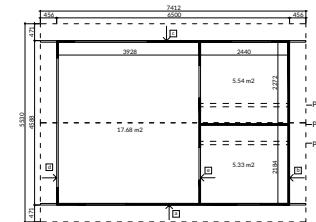
C3

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
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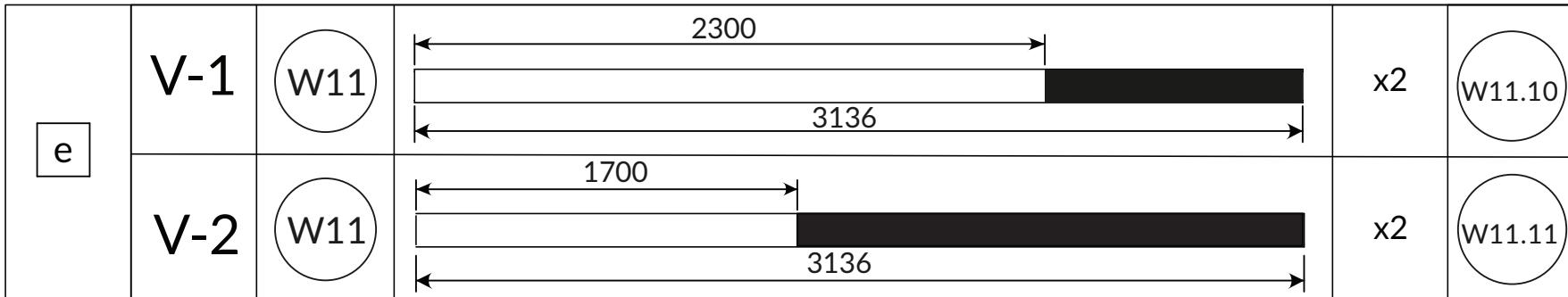
C4

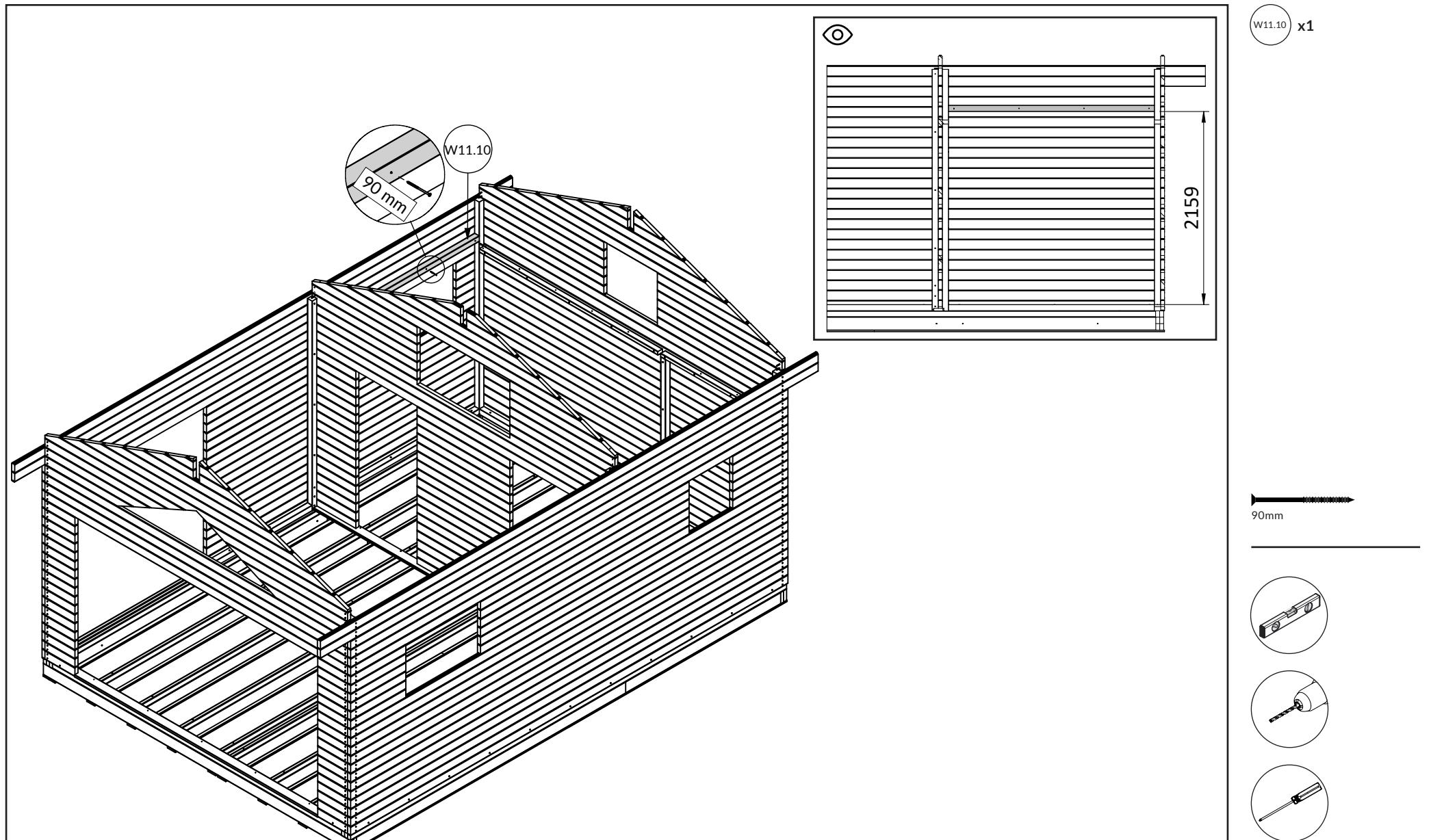


V-1



V-1



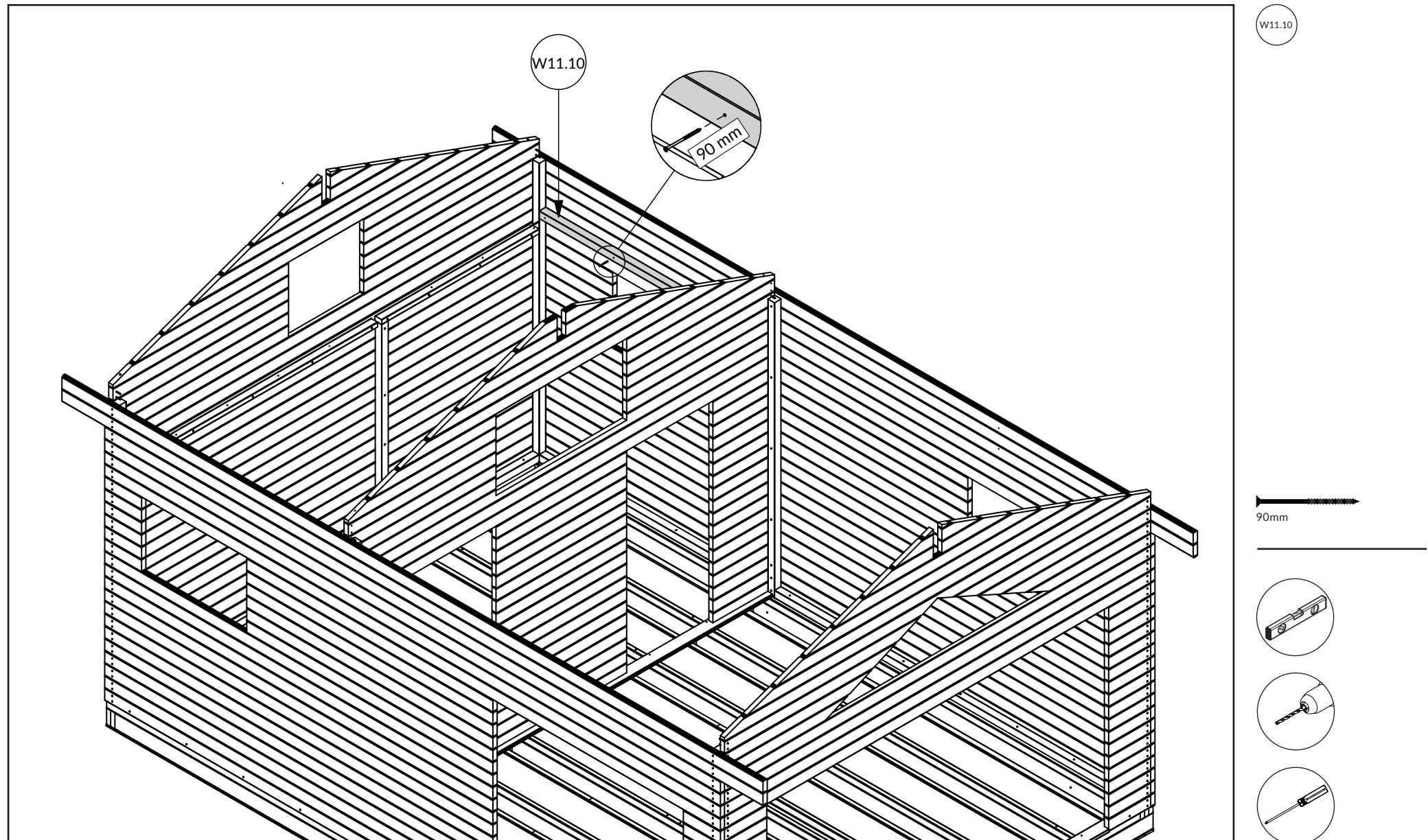


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

C5

C6

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

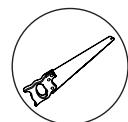
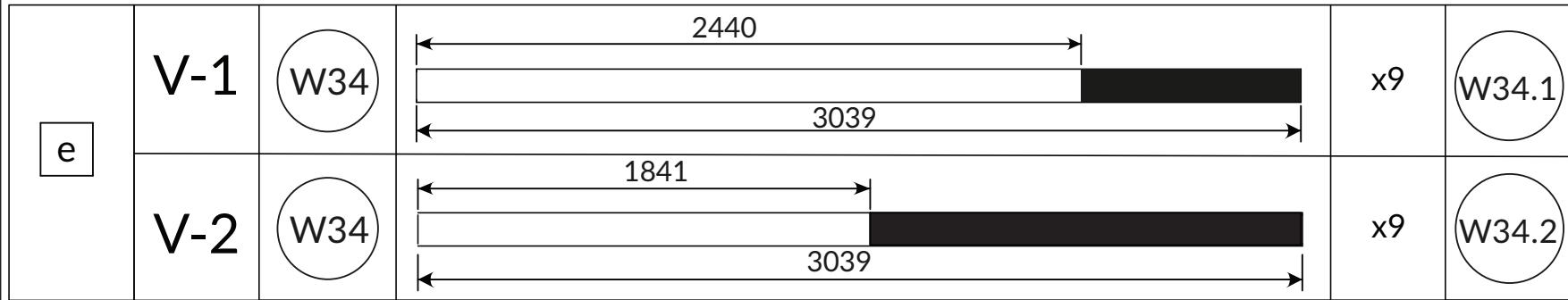
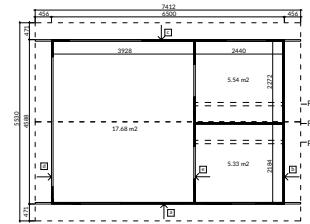




V-1



V-1

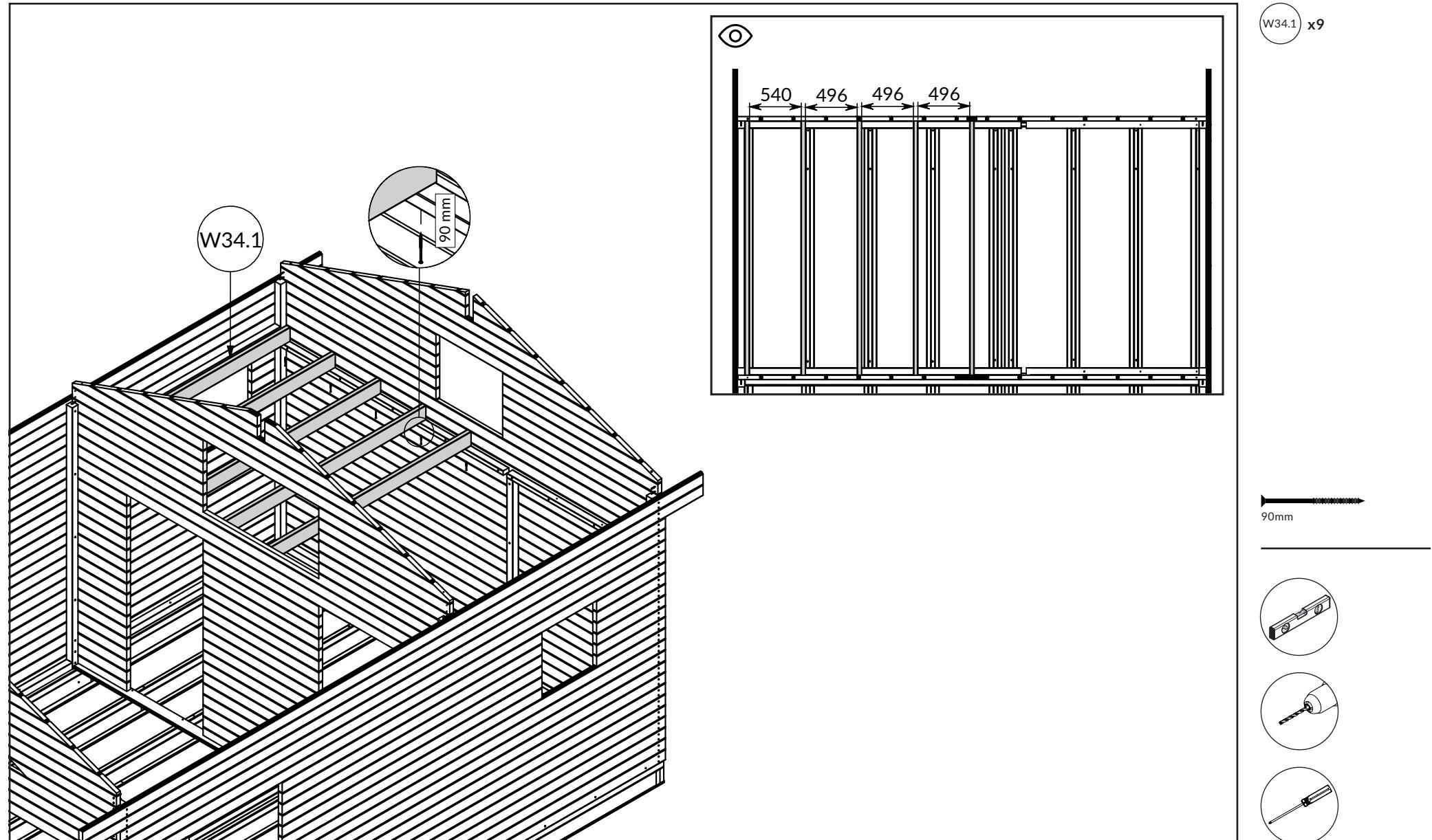


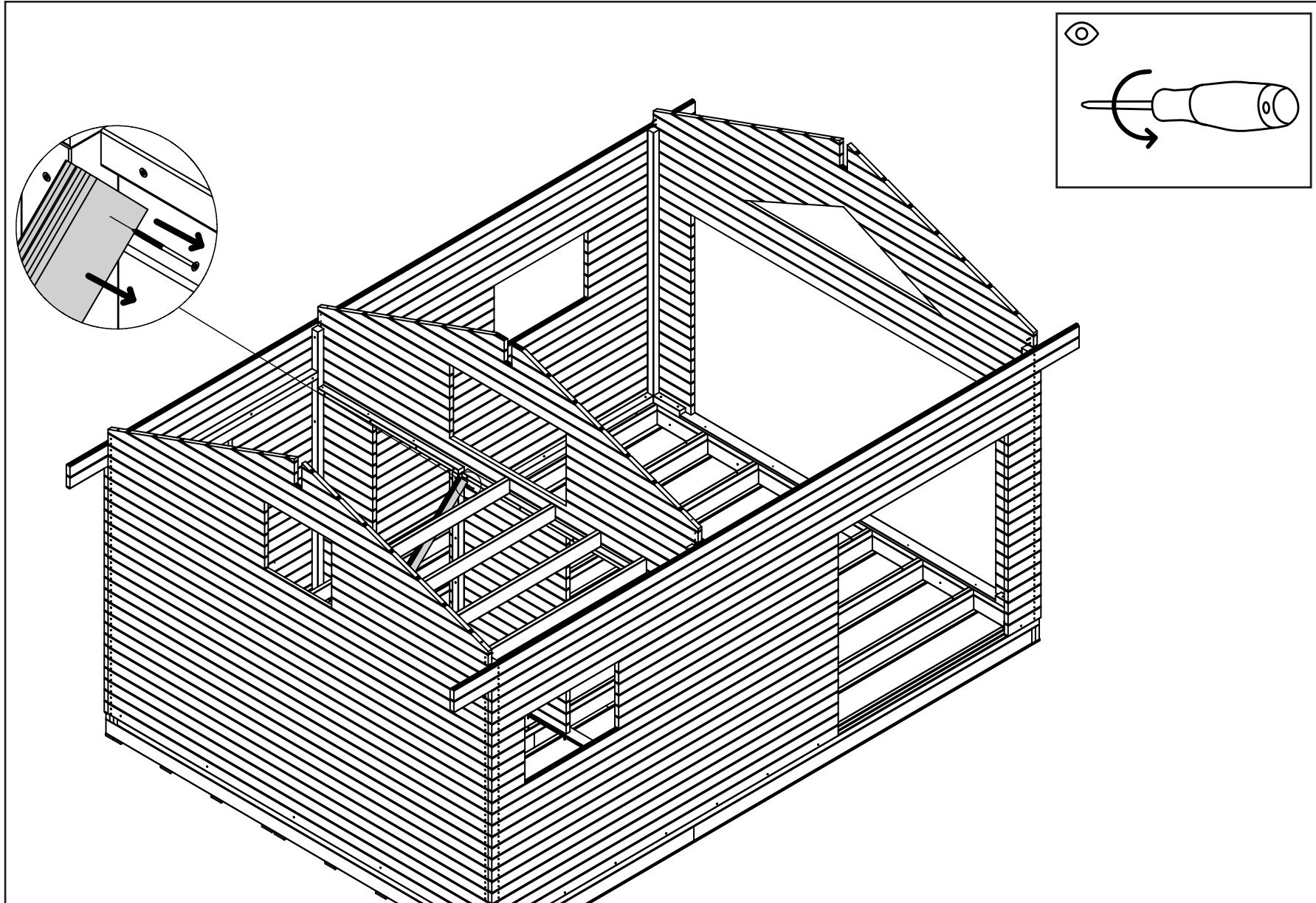
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C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → **D** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → **E** | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → **G** | 1 → 2 → 3 → **H** | 1 → 2 → 3 → **I** | 1 → 2 → 3 → 4 → 5 → **J** | 1 → 2 → 3 → 4 →

C7

C8

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
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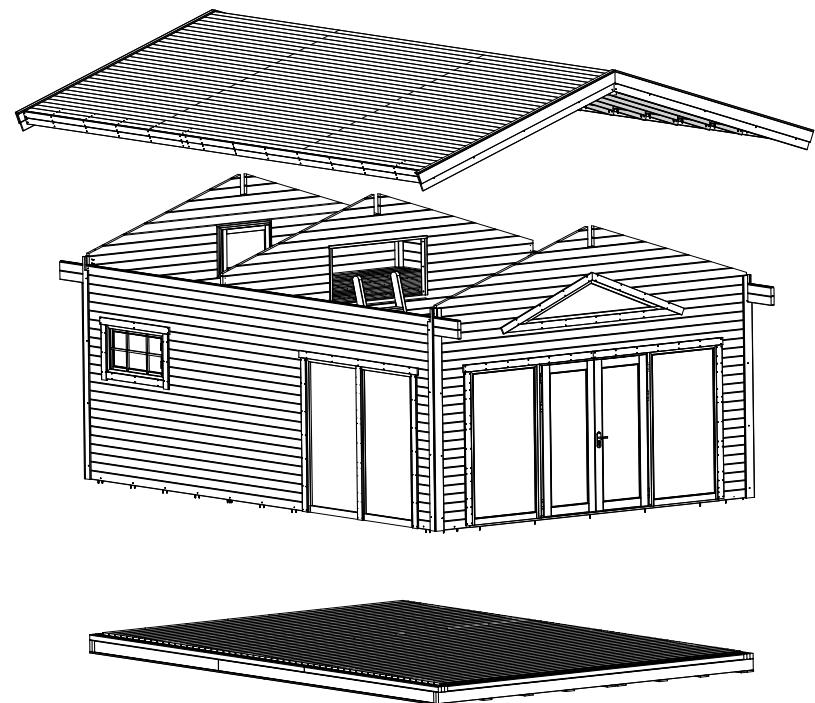
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C9

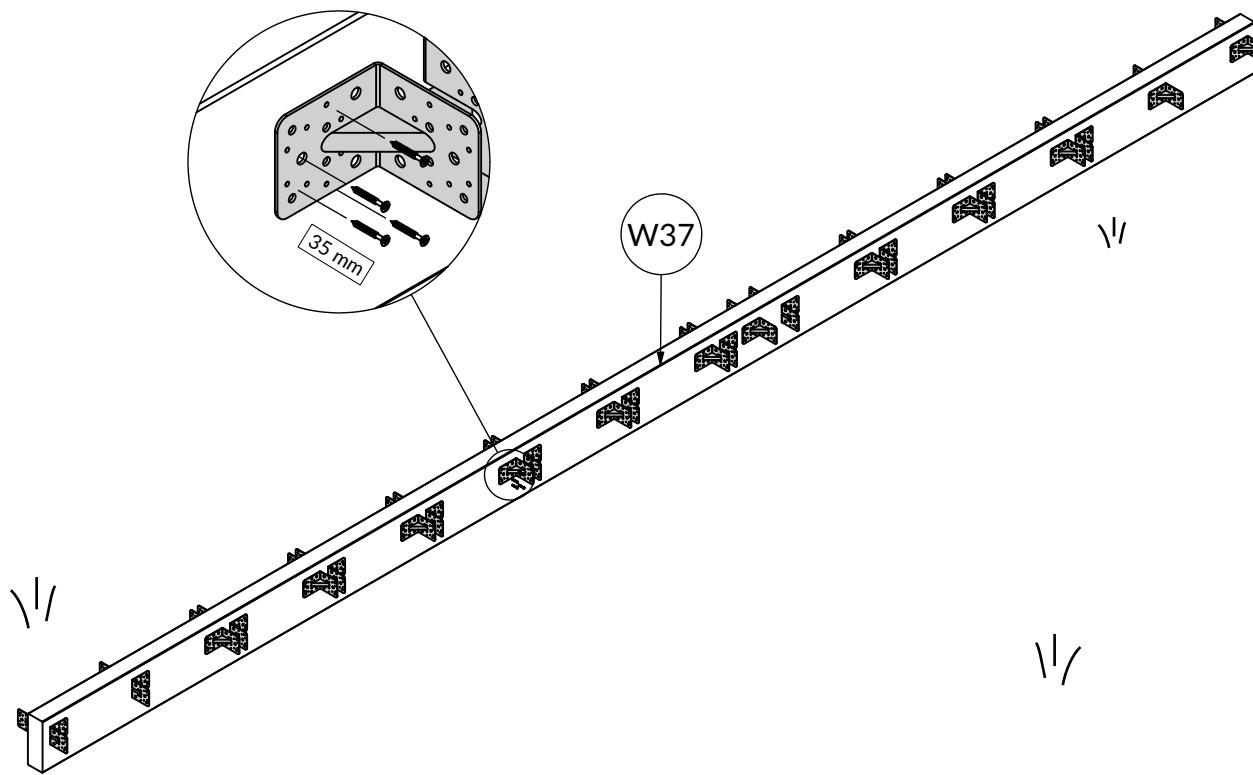
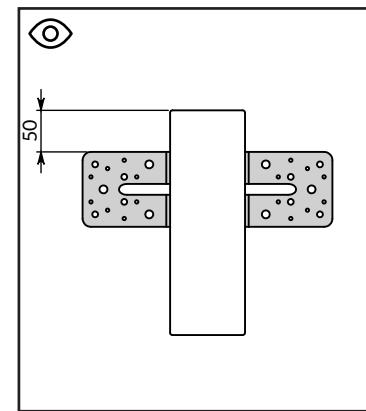
D

D

W37	x1		(270x90) x 7412mm (A-PR1)
W38	x30		(170x44) x 2900mm (SR1)
	x48		
W39	x4		(114x44) x 456mm (005)
W40	x20		(114x44) x 555mm (006)
<hr/>			
90mm			
35mm			



W37 x1



x48

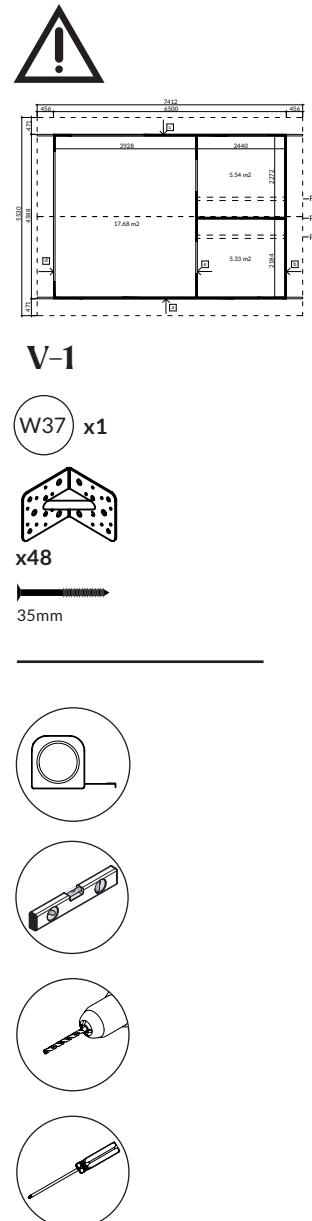
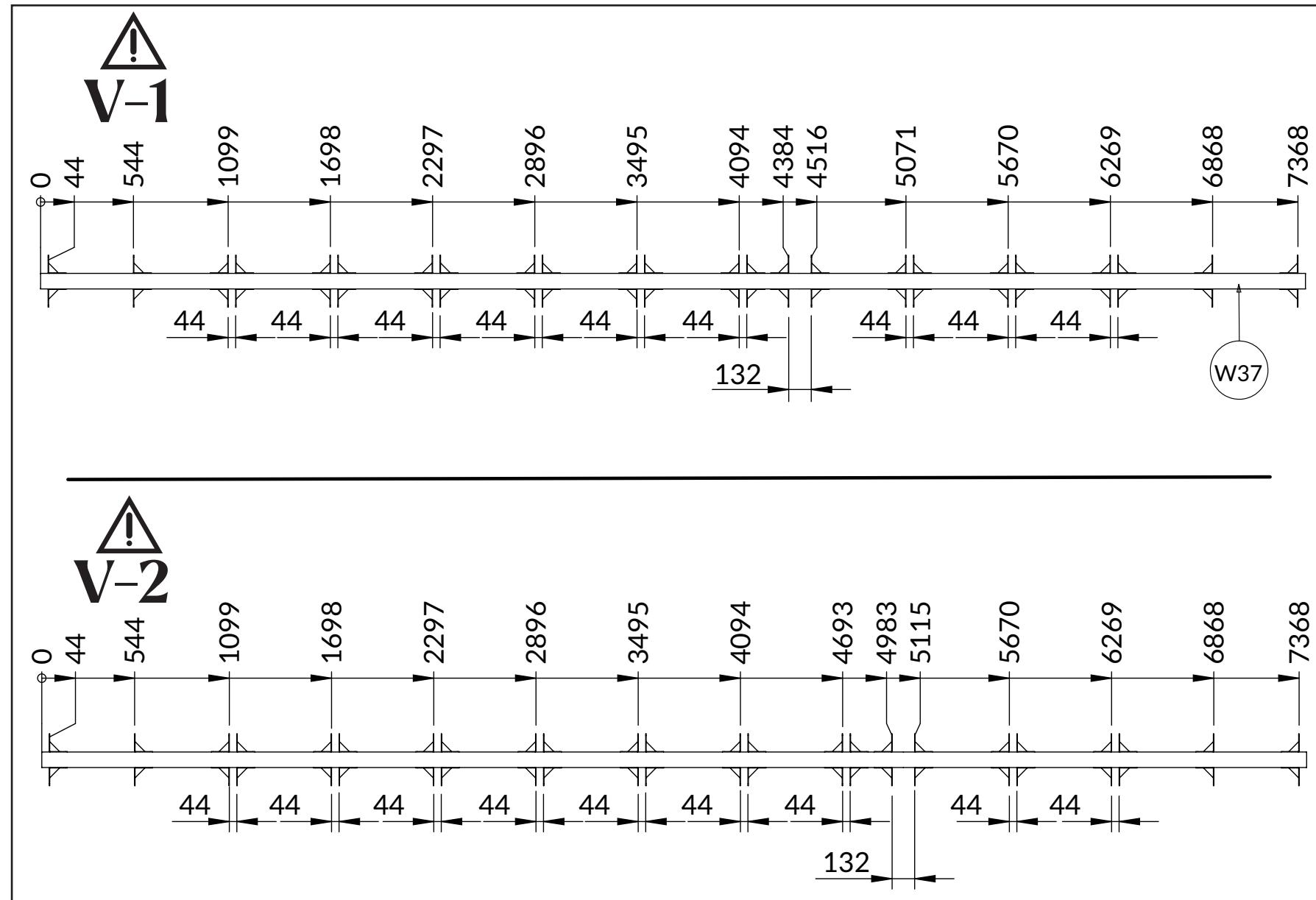


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
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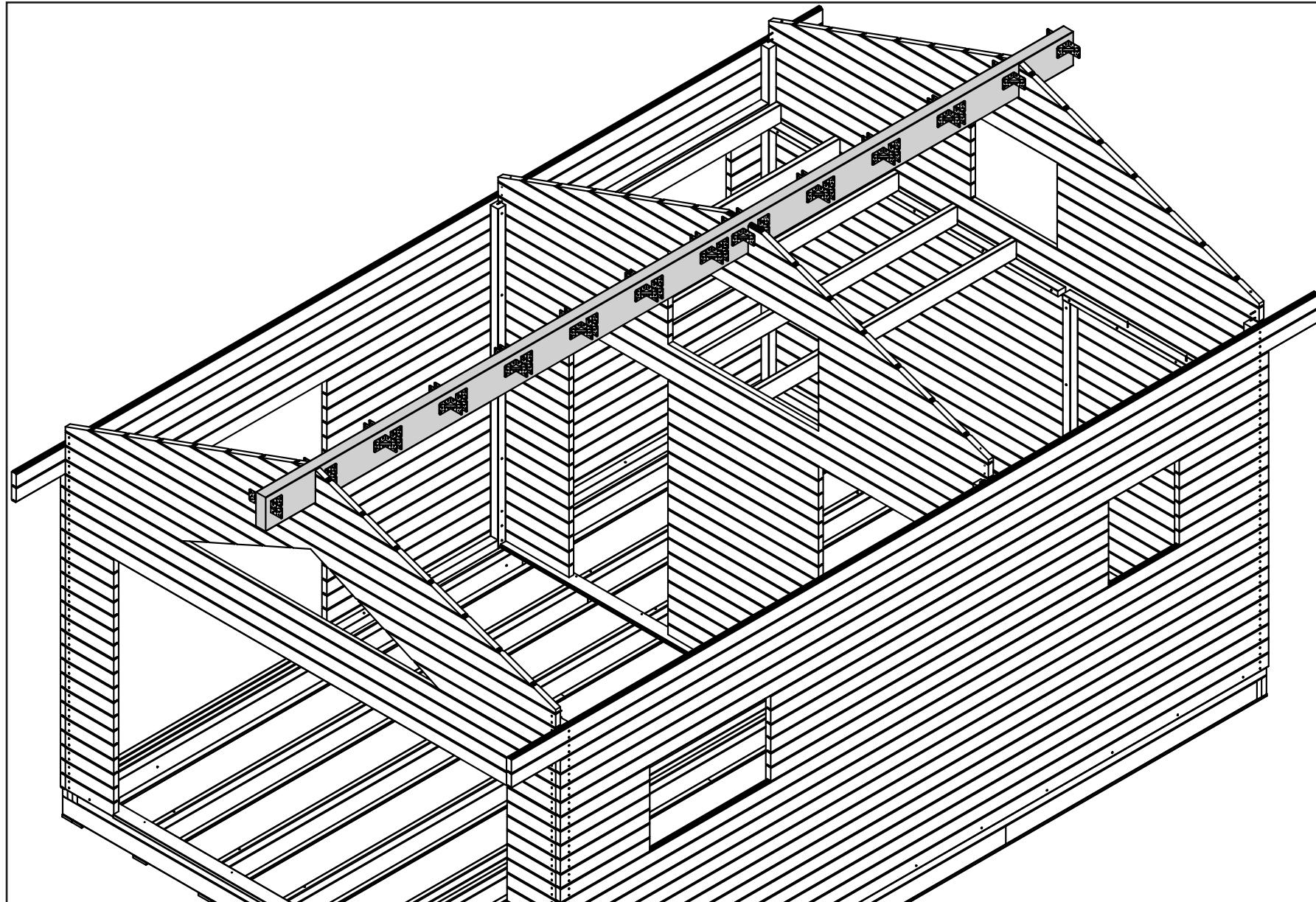
D1

D1.1

A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
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W37 x1

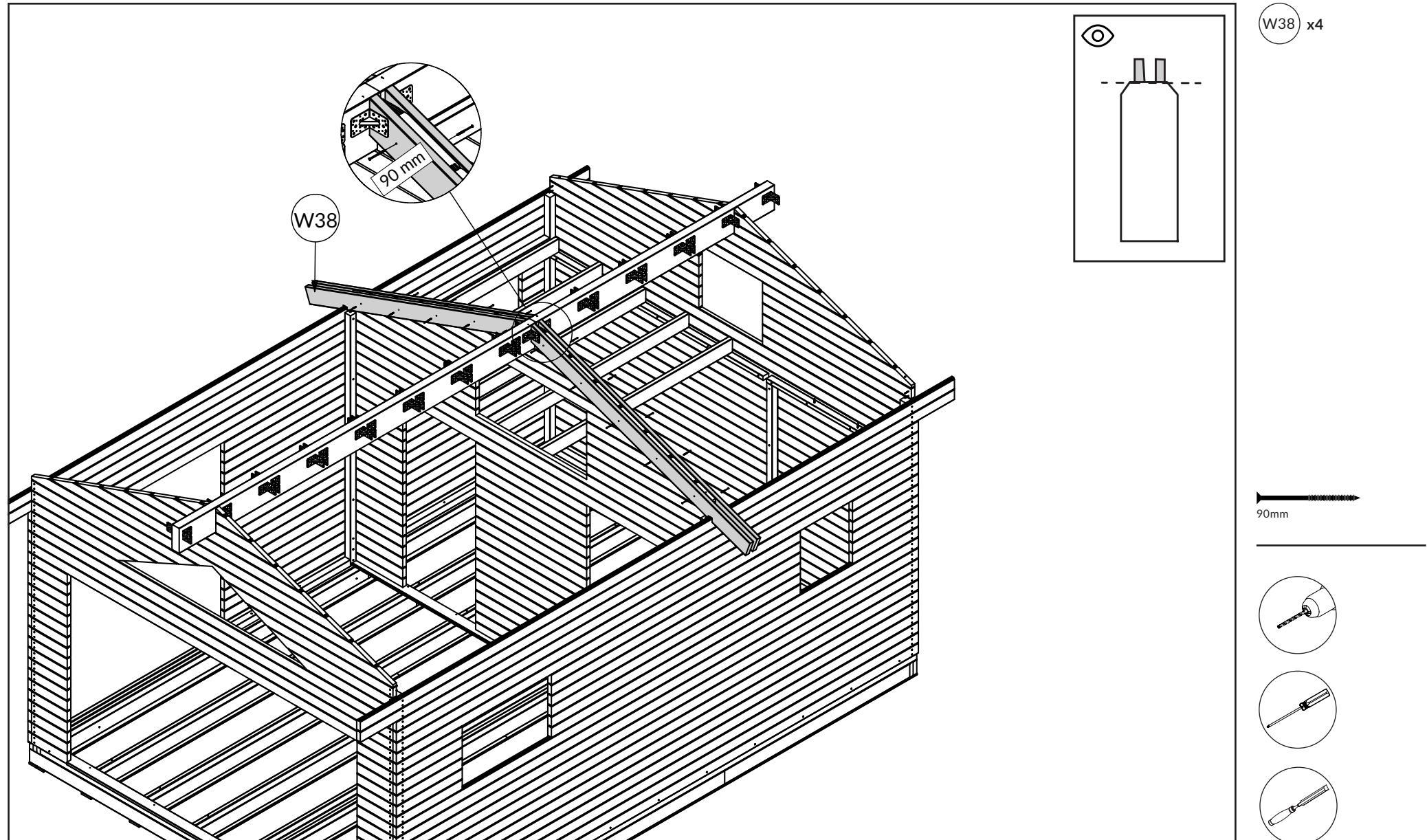


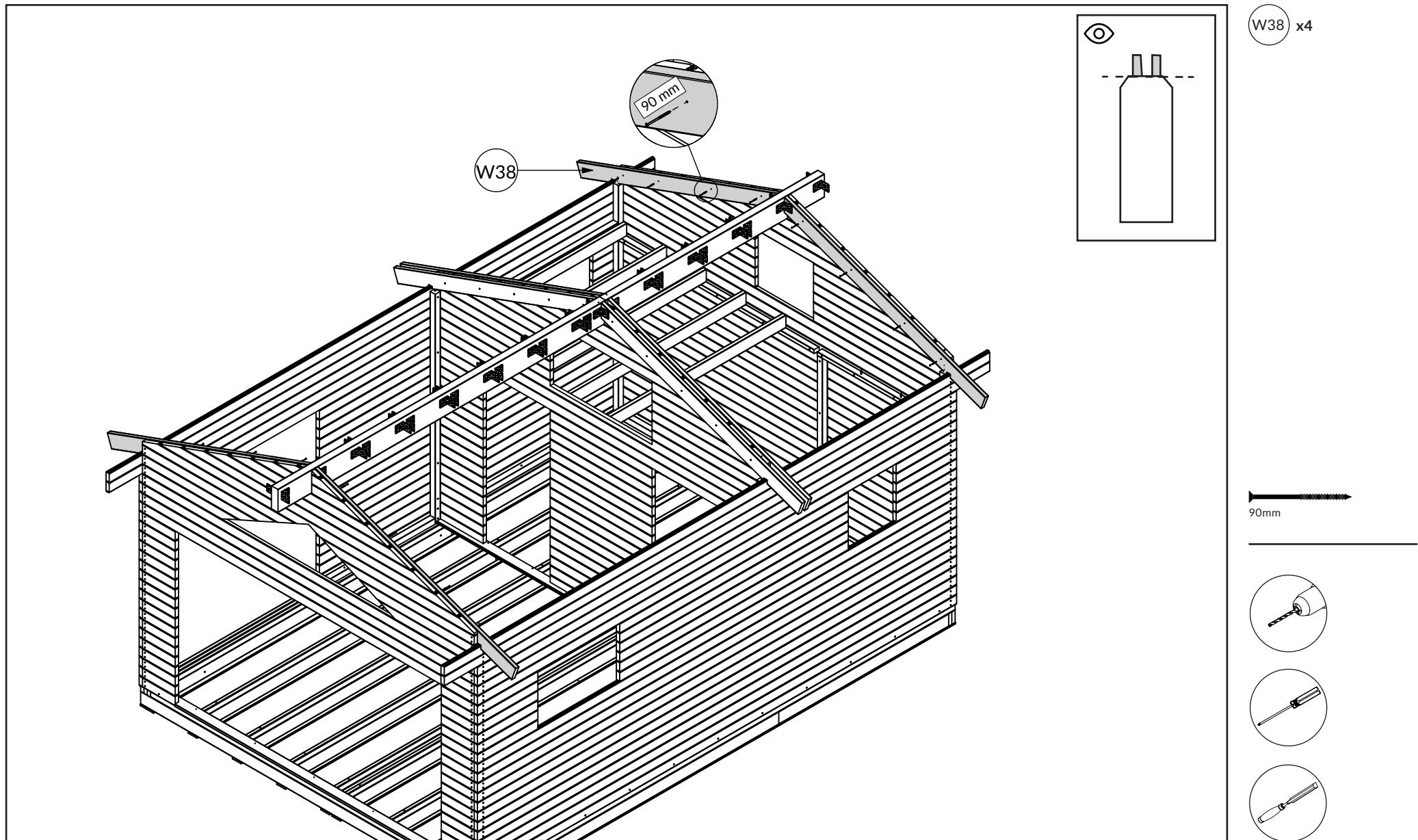
A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

D2

D3

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
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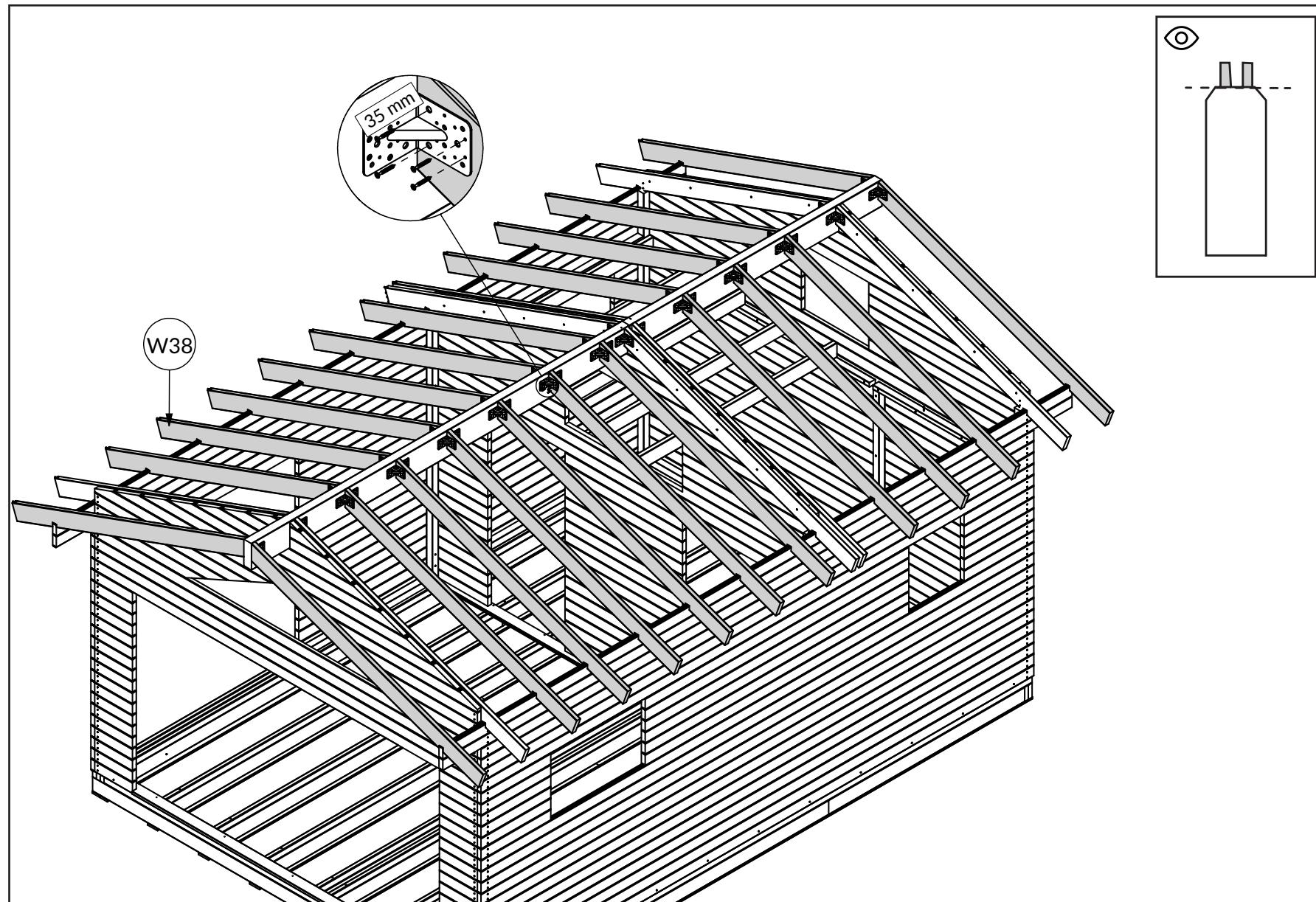


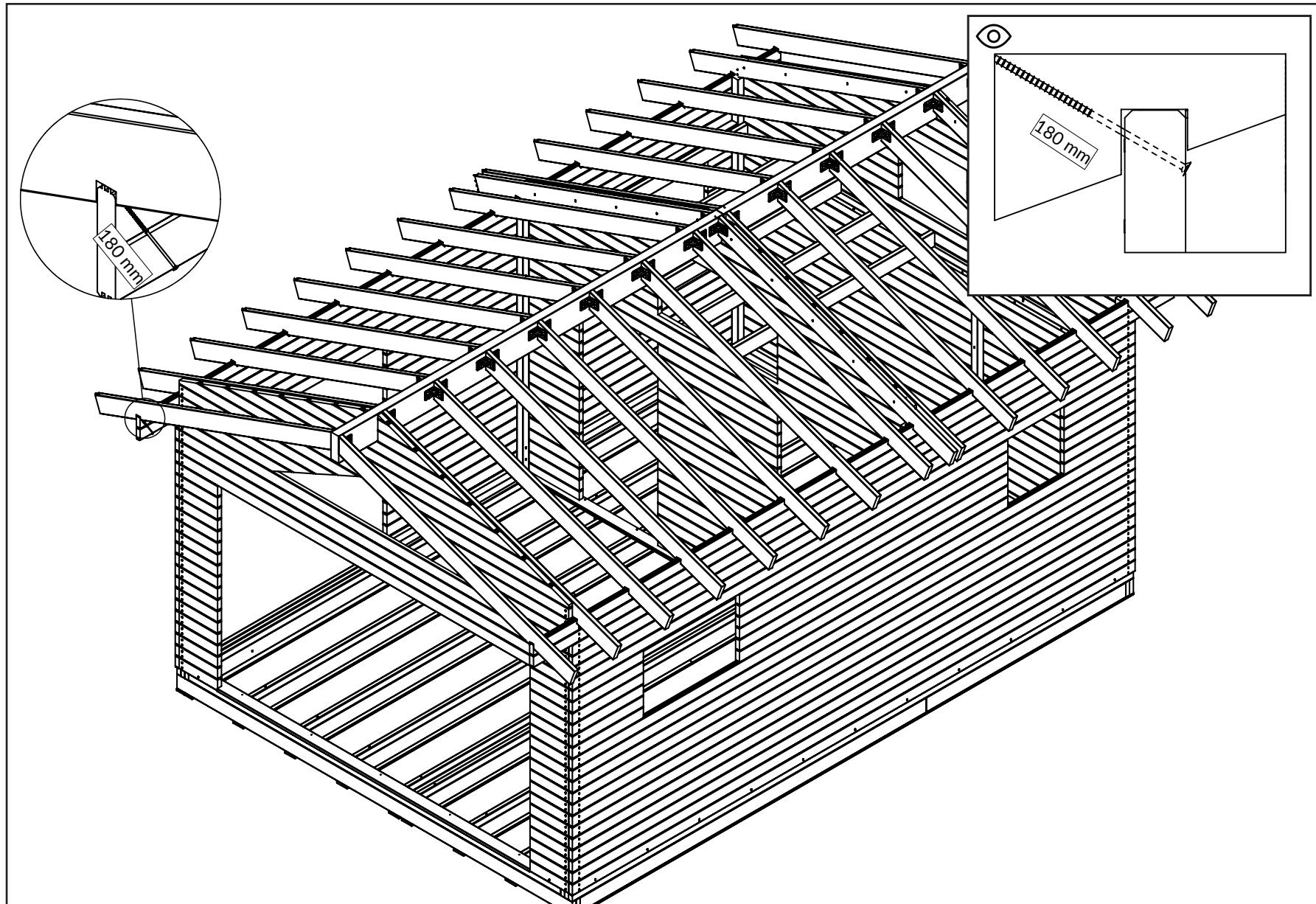
A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

D4

D5

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
 F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



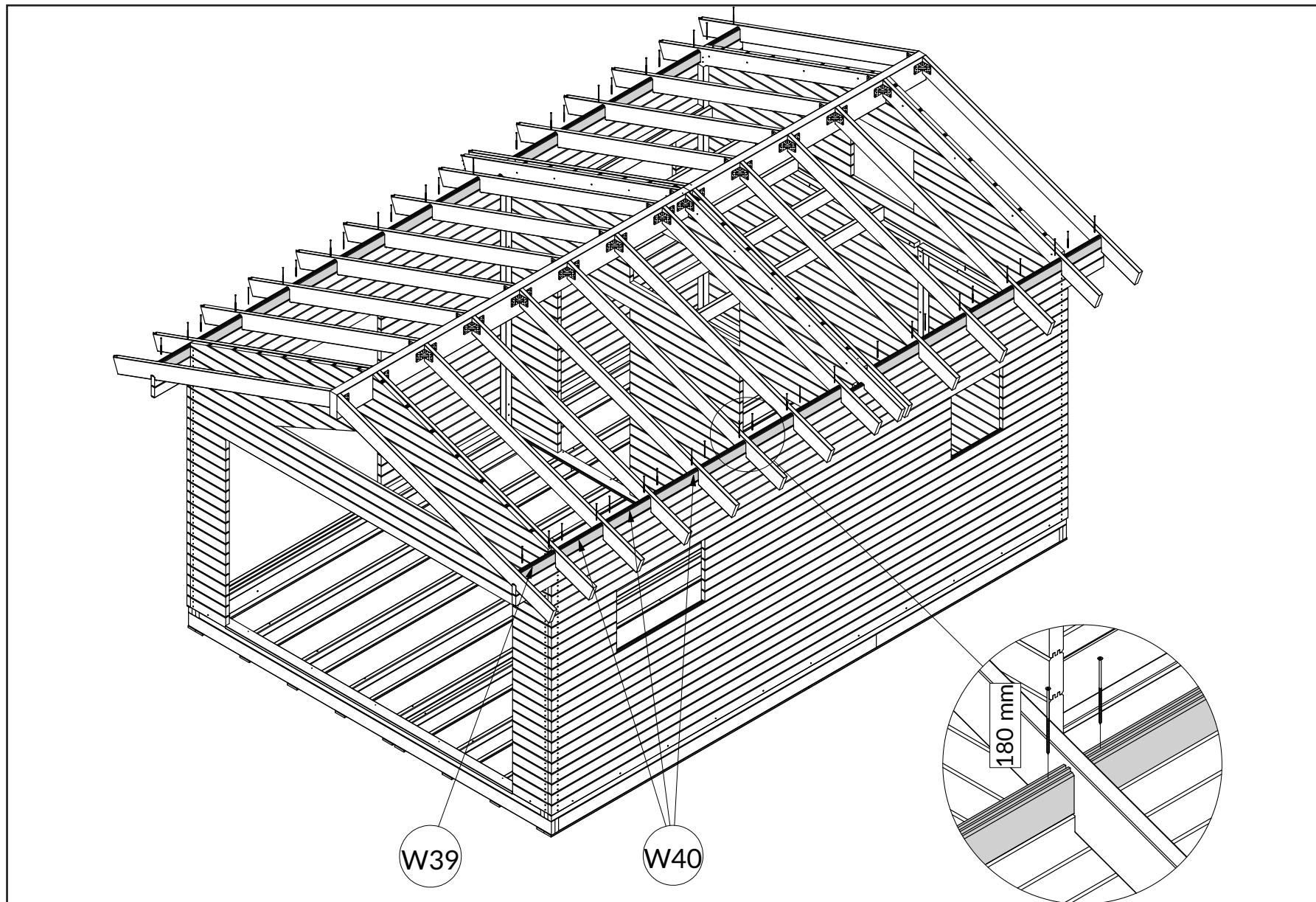


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

D6

D7

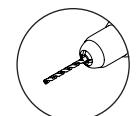
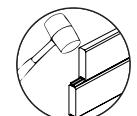
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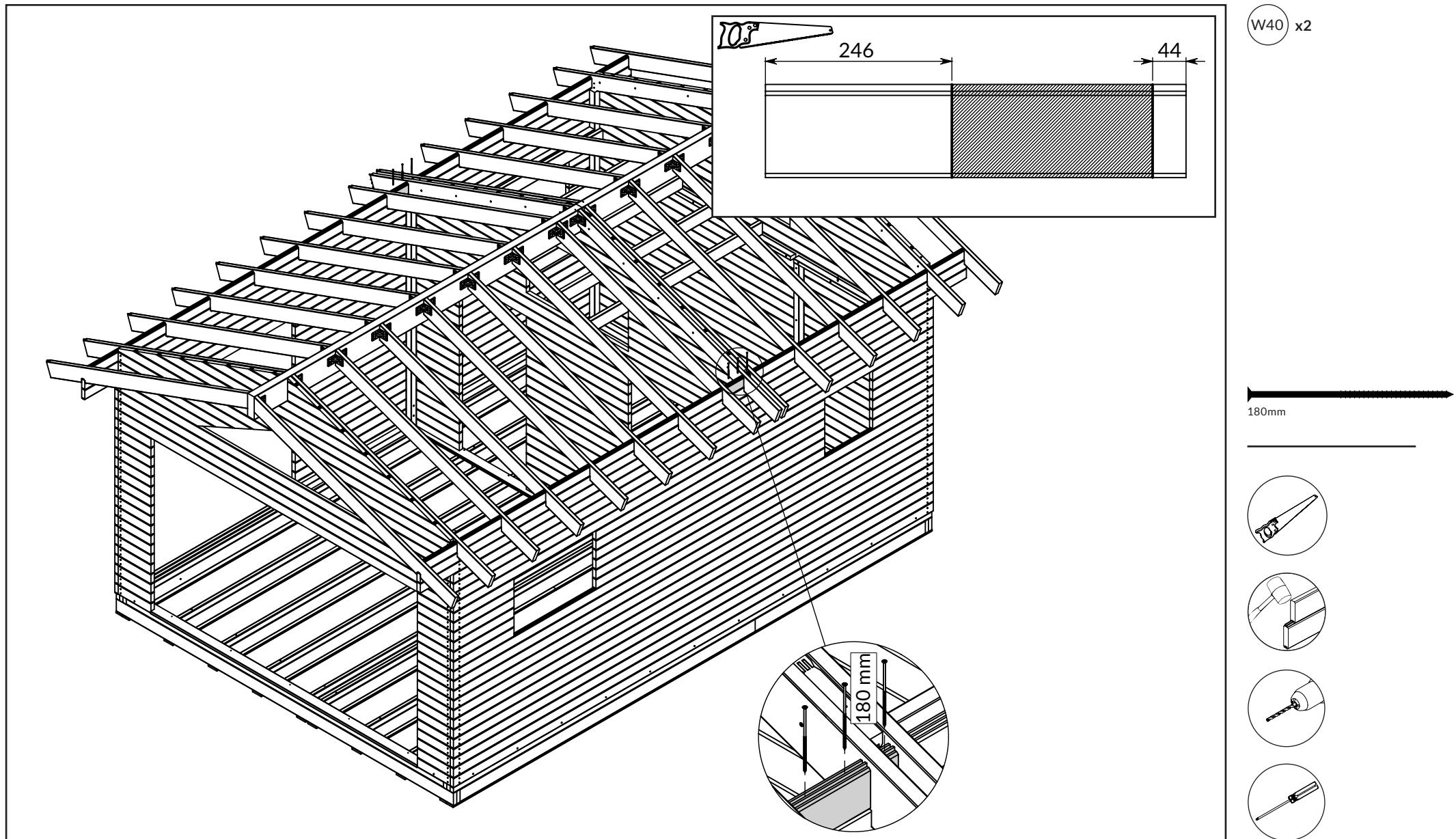


W39 x4

W40 x20

180mm





A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

D8

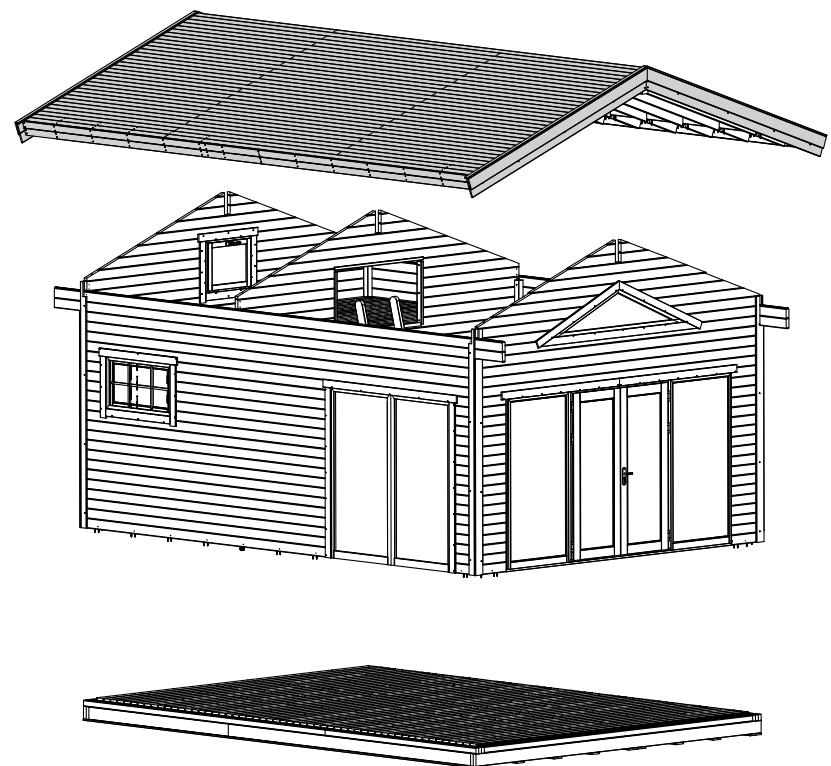
E

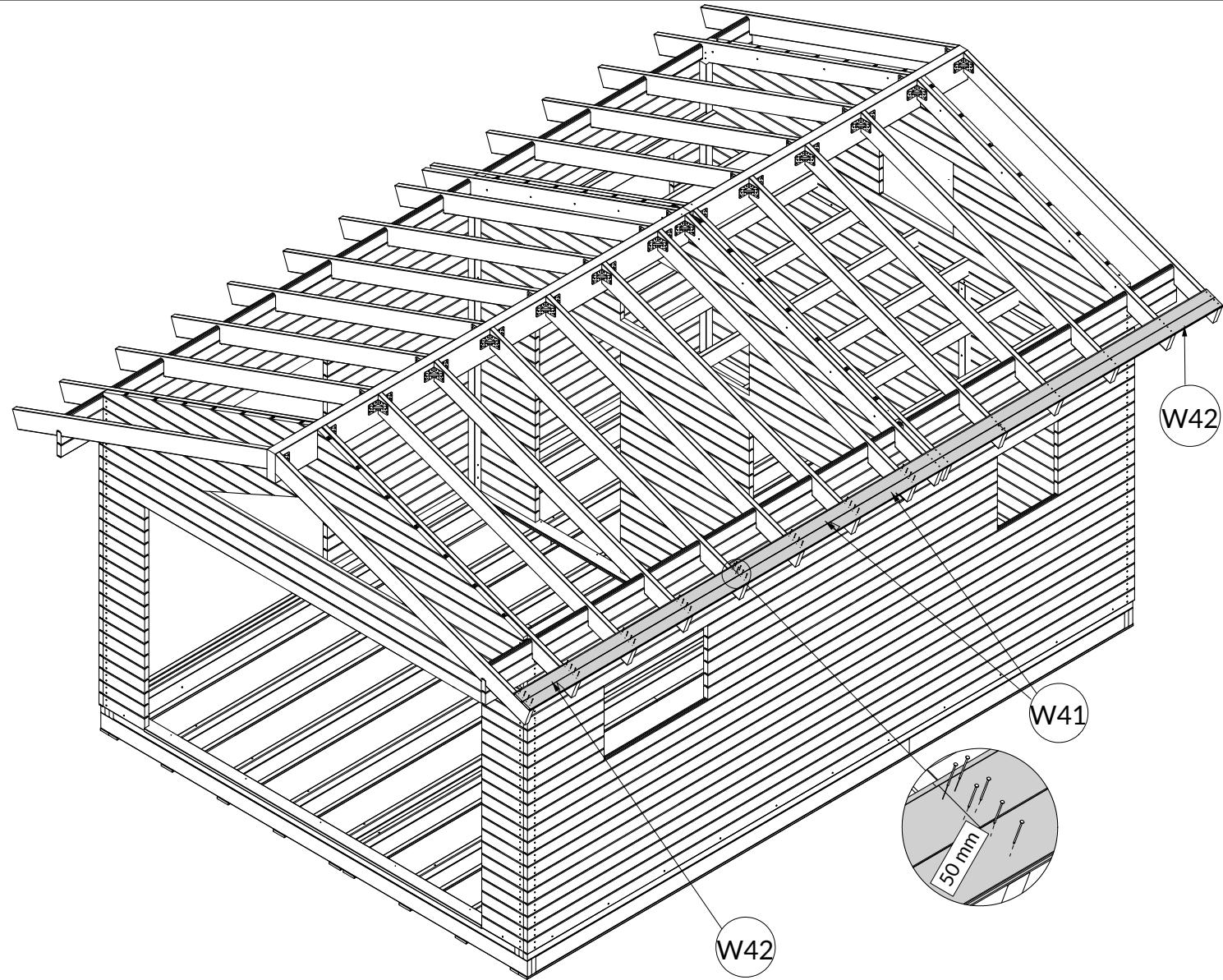
E

W41	x66		(90x18.5) x 5093mm (RB-1)
W42	x66		(90x18.5) x 2319mm (RB-2)
W43	x4		(90x18) x 3517mm (TB1)
W44	x4		(90x18) x 3895mm (TB2)
W45	x8		(120x18) x 3050mm (GL1)
W46	x4		(140x18) x 3050mm (GL2)
W47	x4		(58x18) x 3050mm (RFF)

50mm

50mm



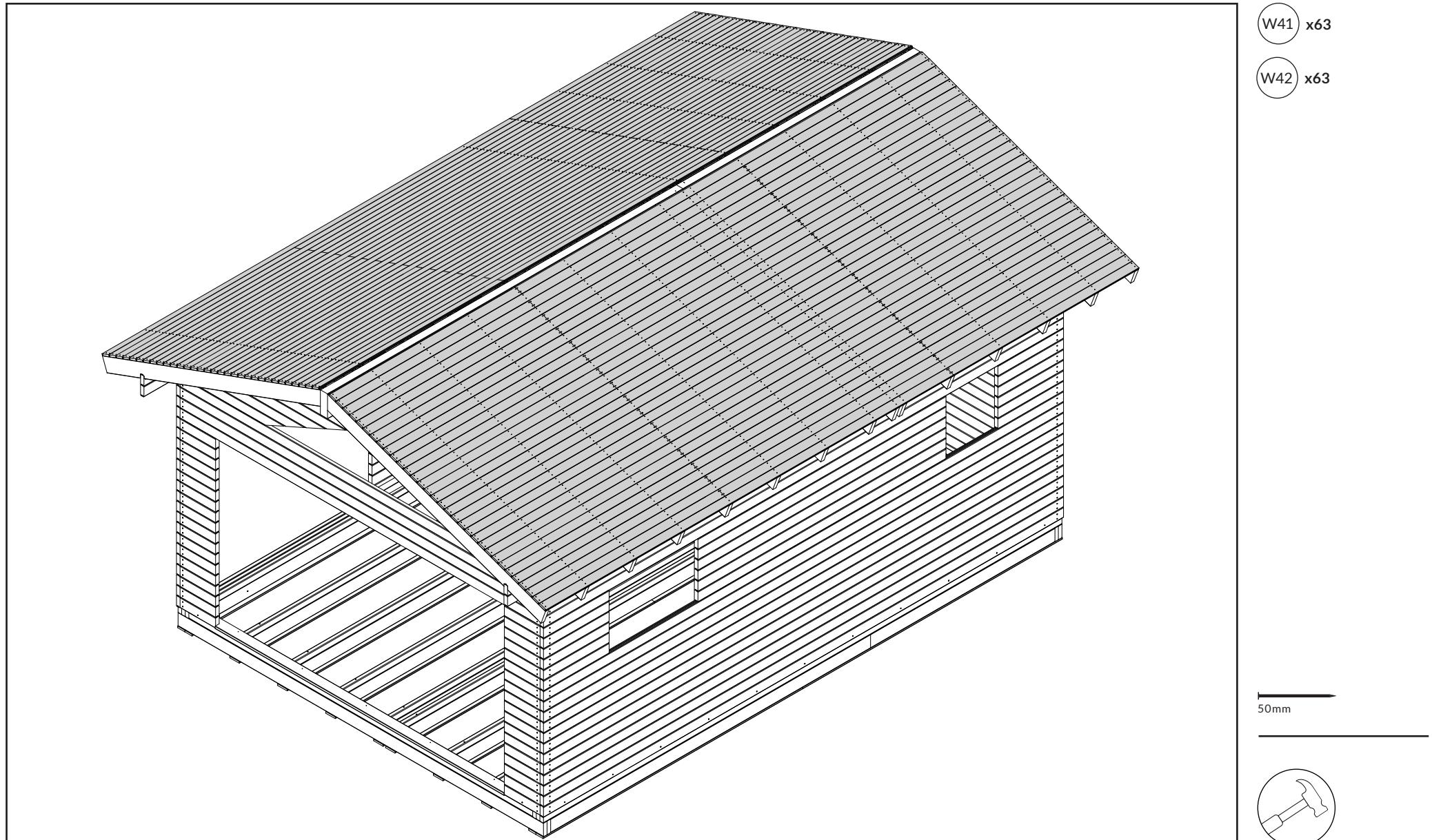


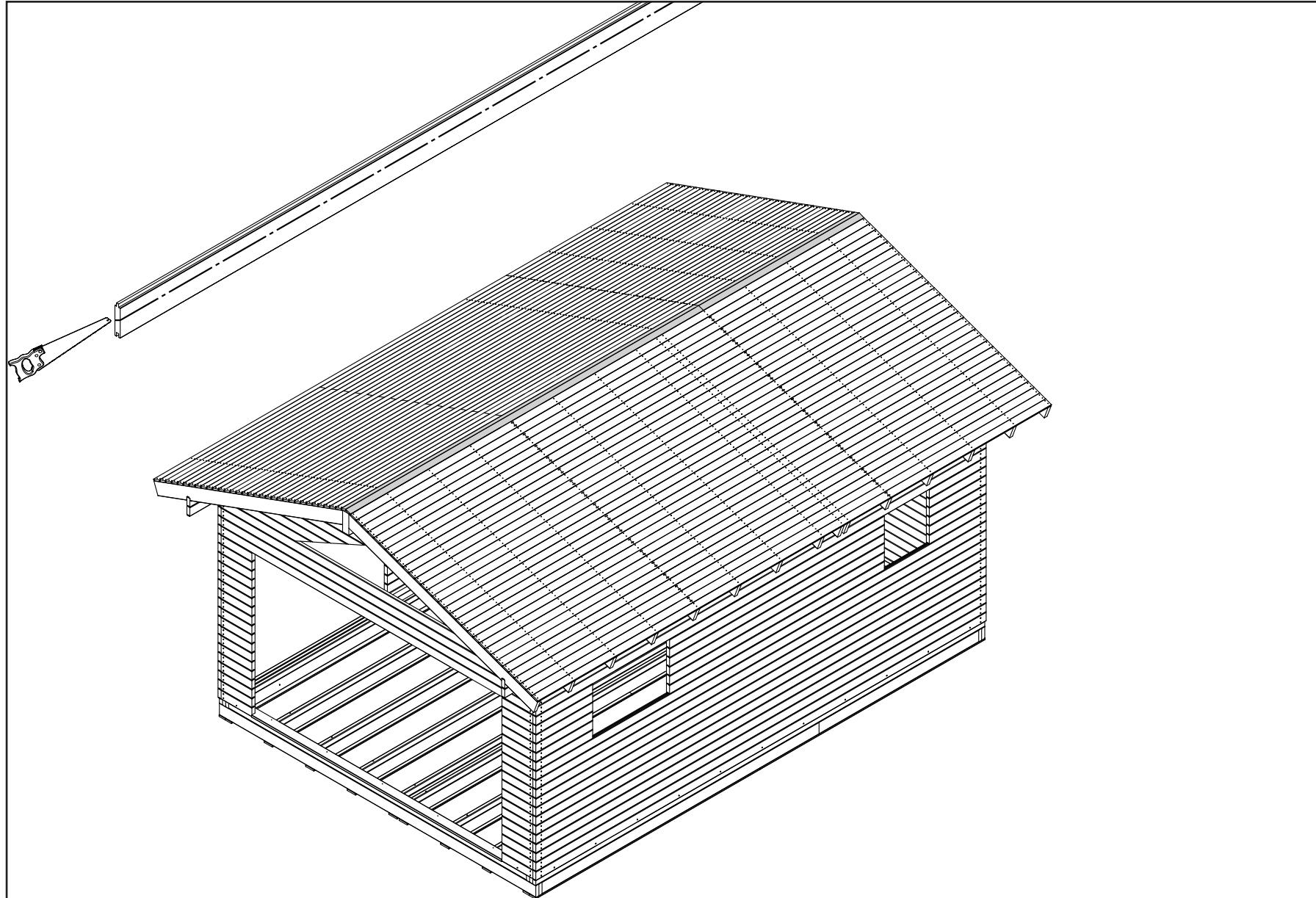
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F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

E1

E2

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
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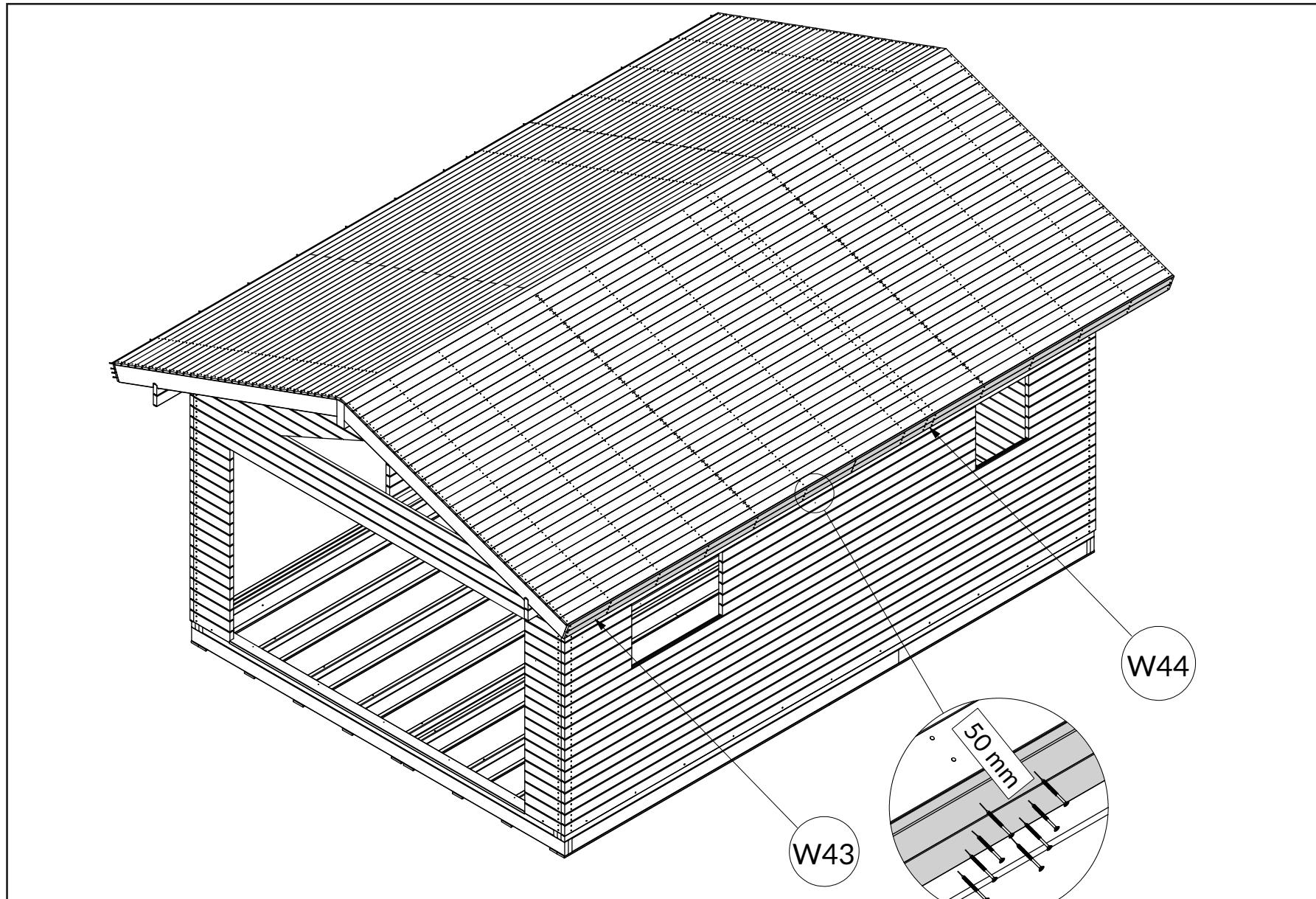


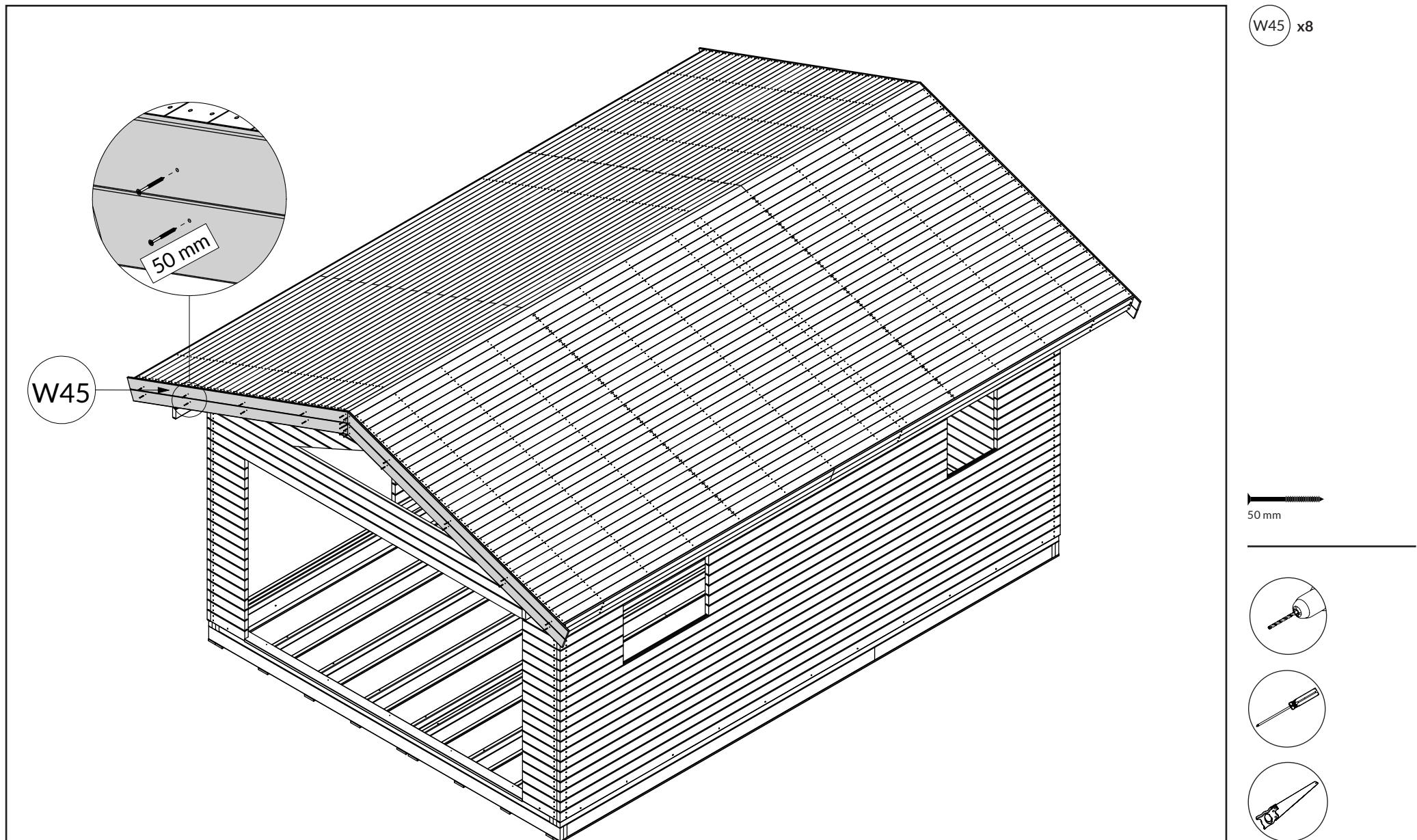
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E3

E4

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
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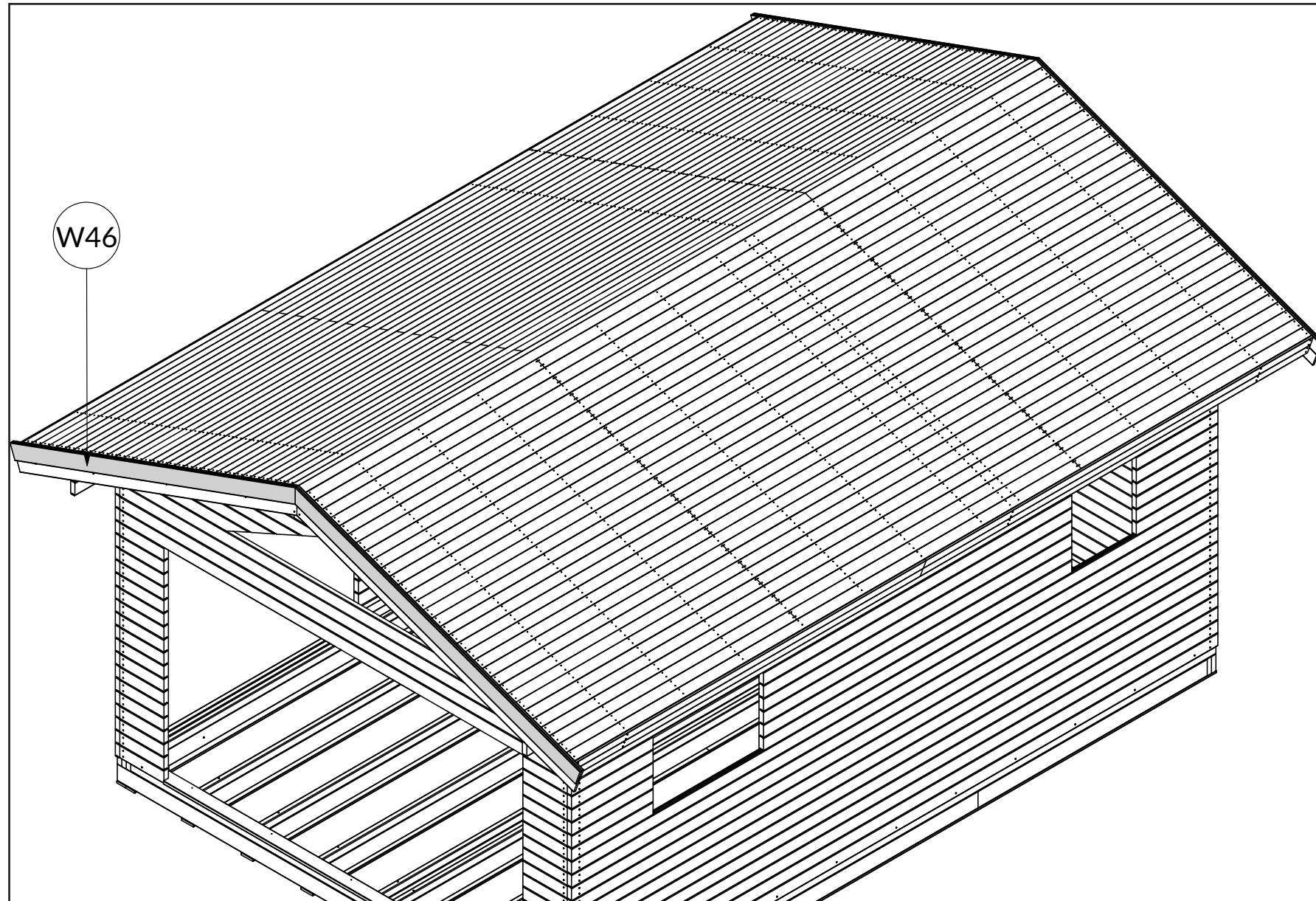


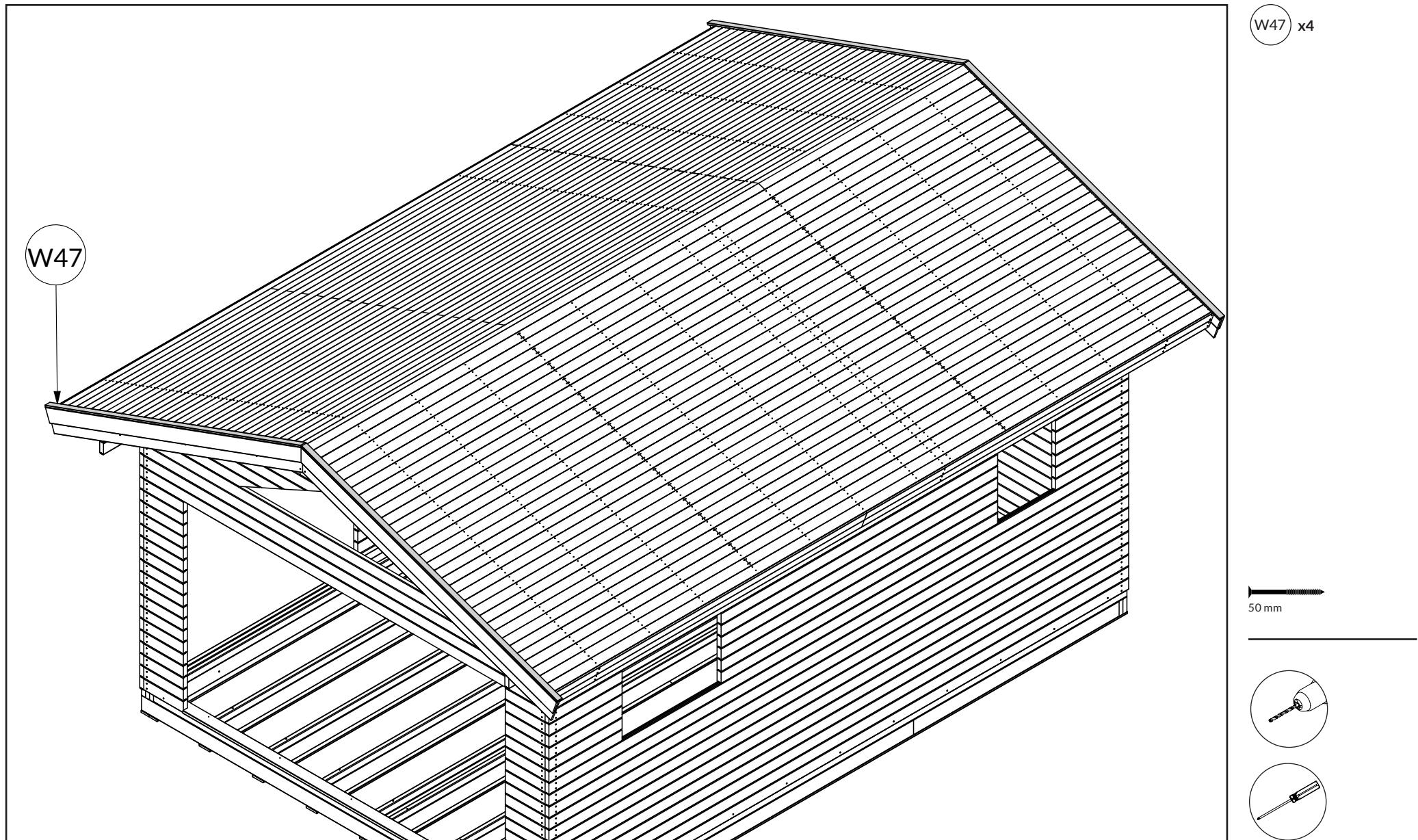
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F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

E5

E6

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
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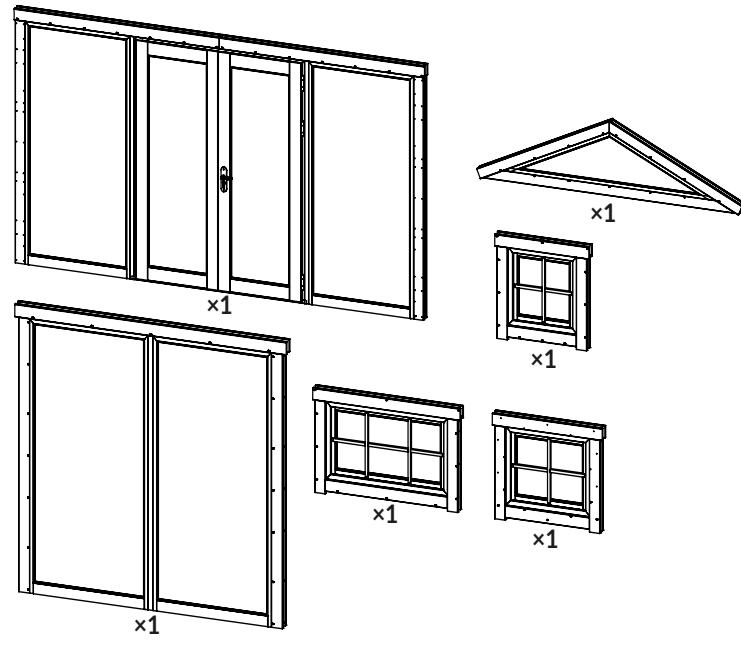


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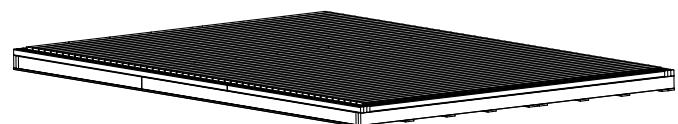
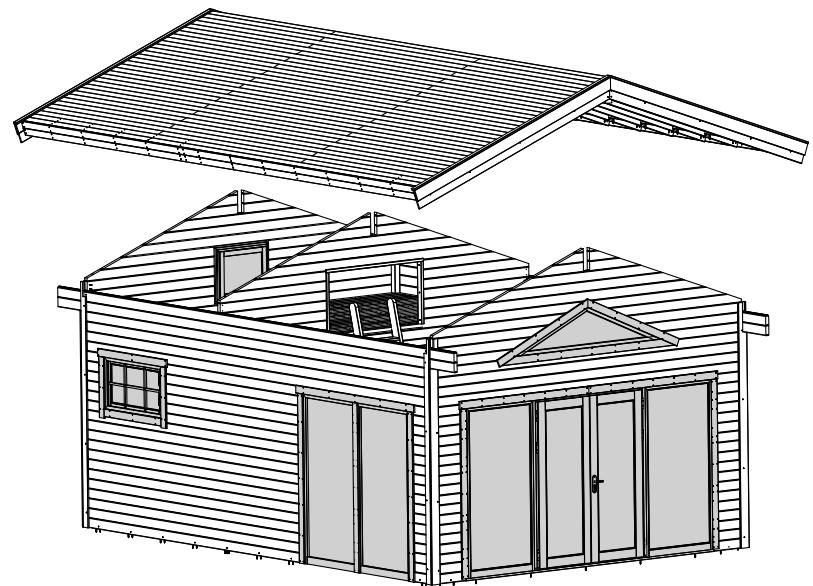
E7

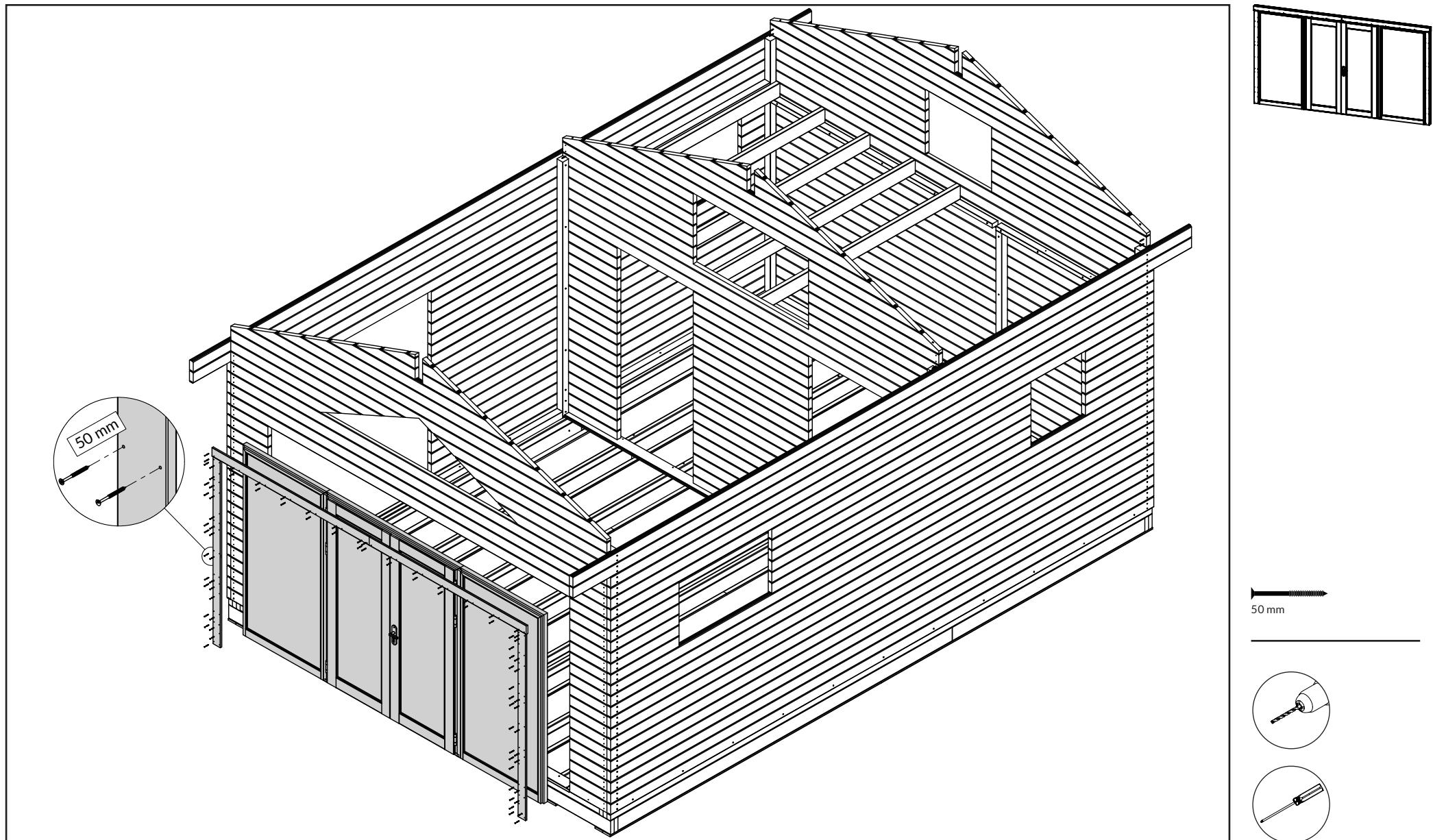
F

F



50mm



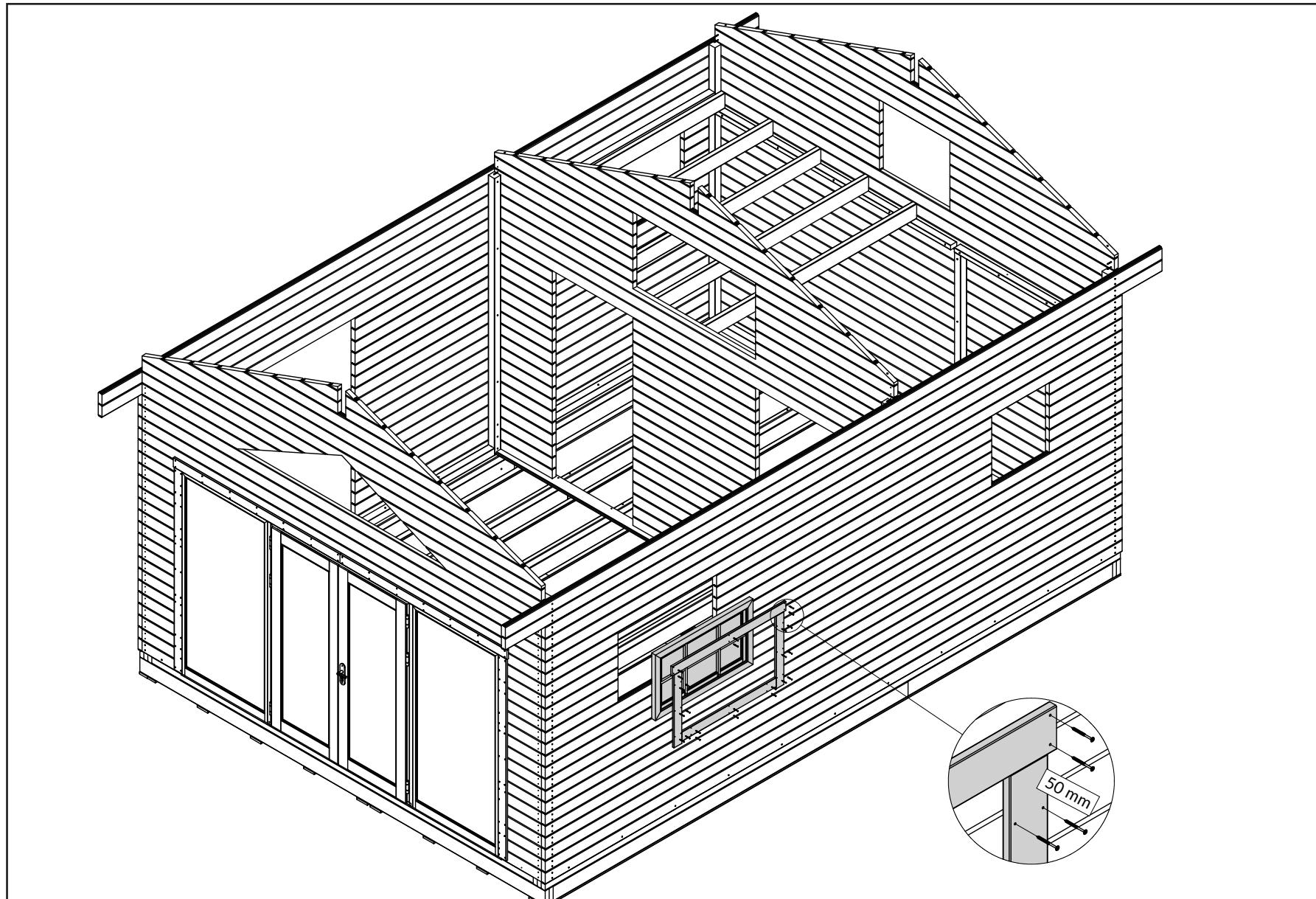


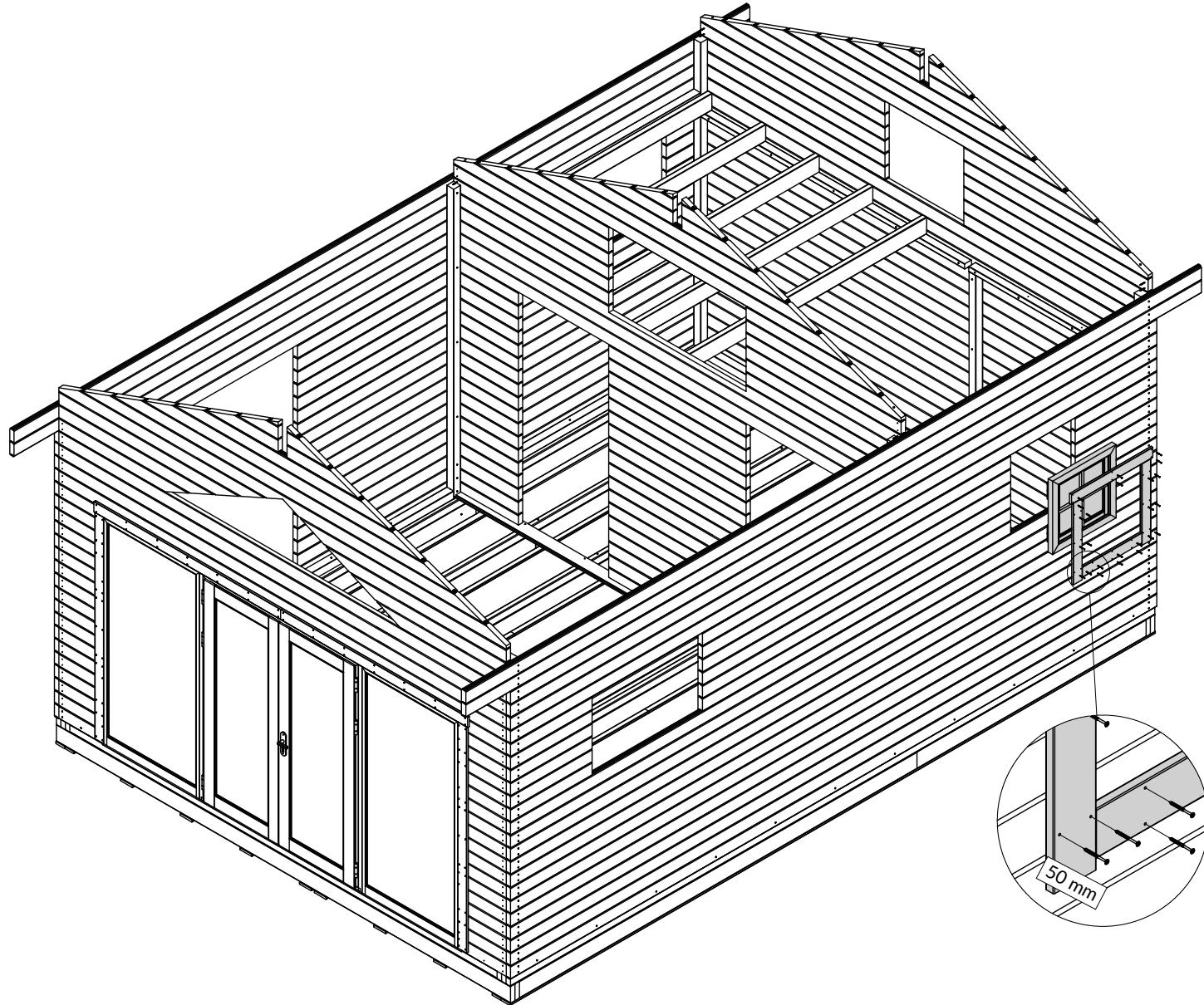
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F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

F1

F2

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



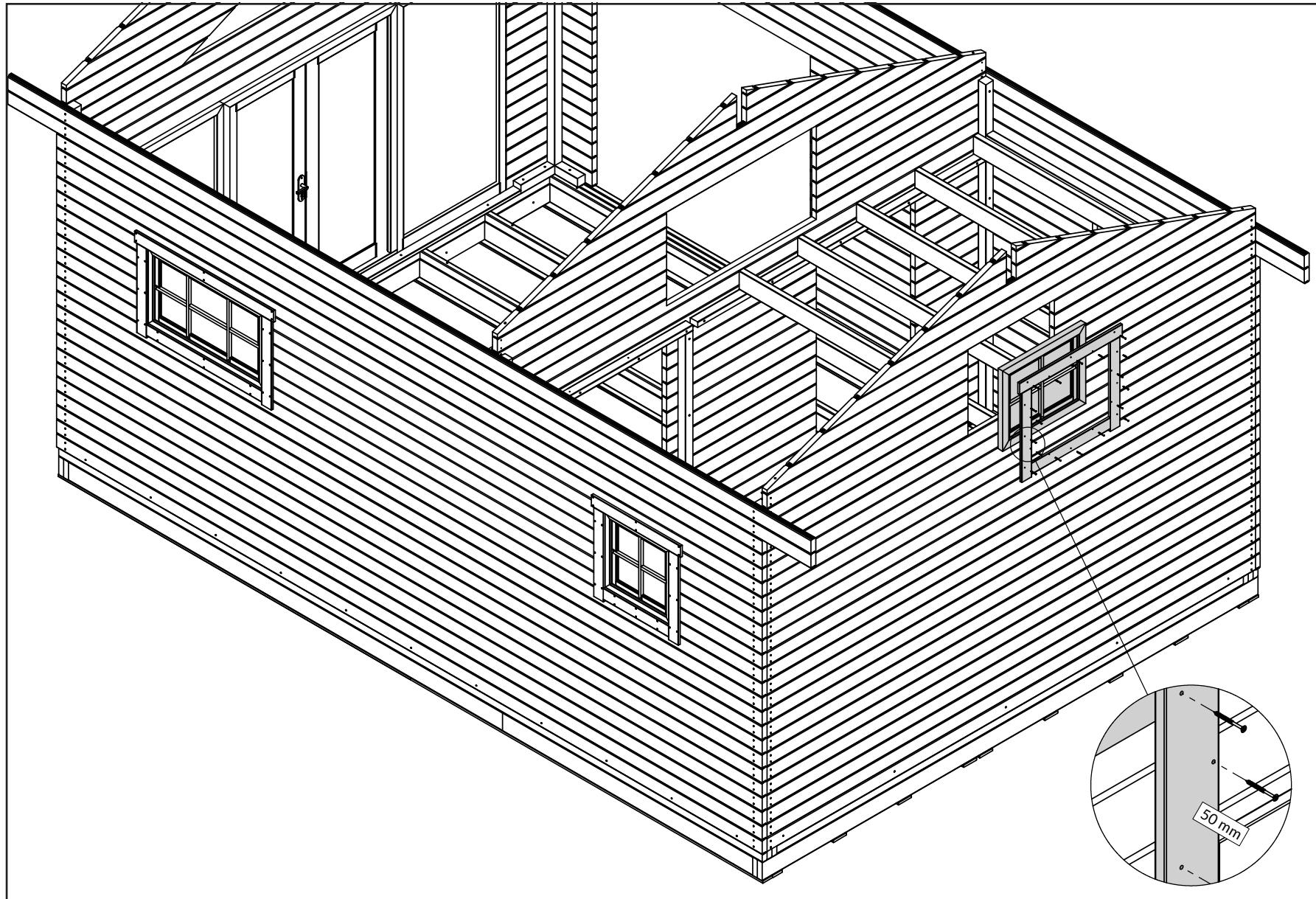


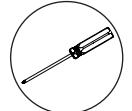
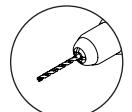
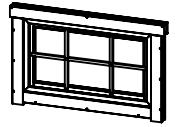
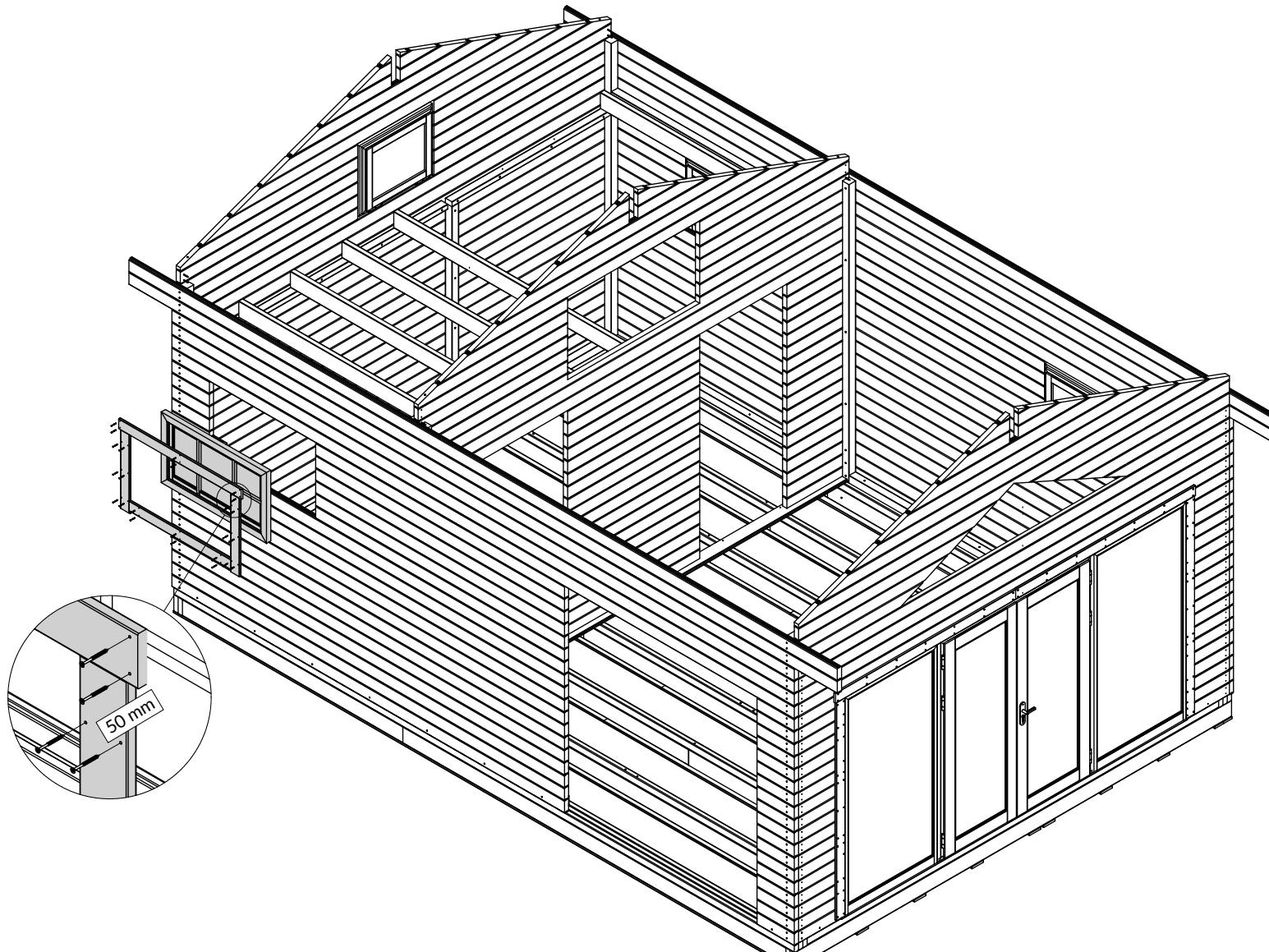
A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
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F3

F4

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
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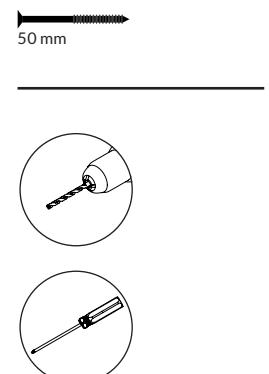
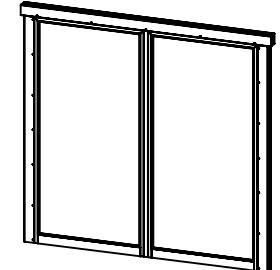
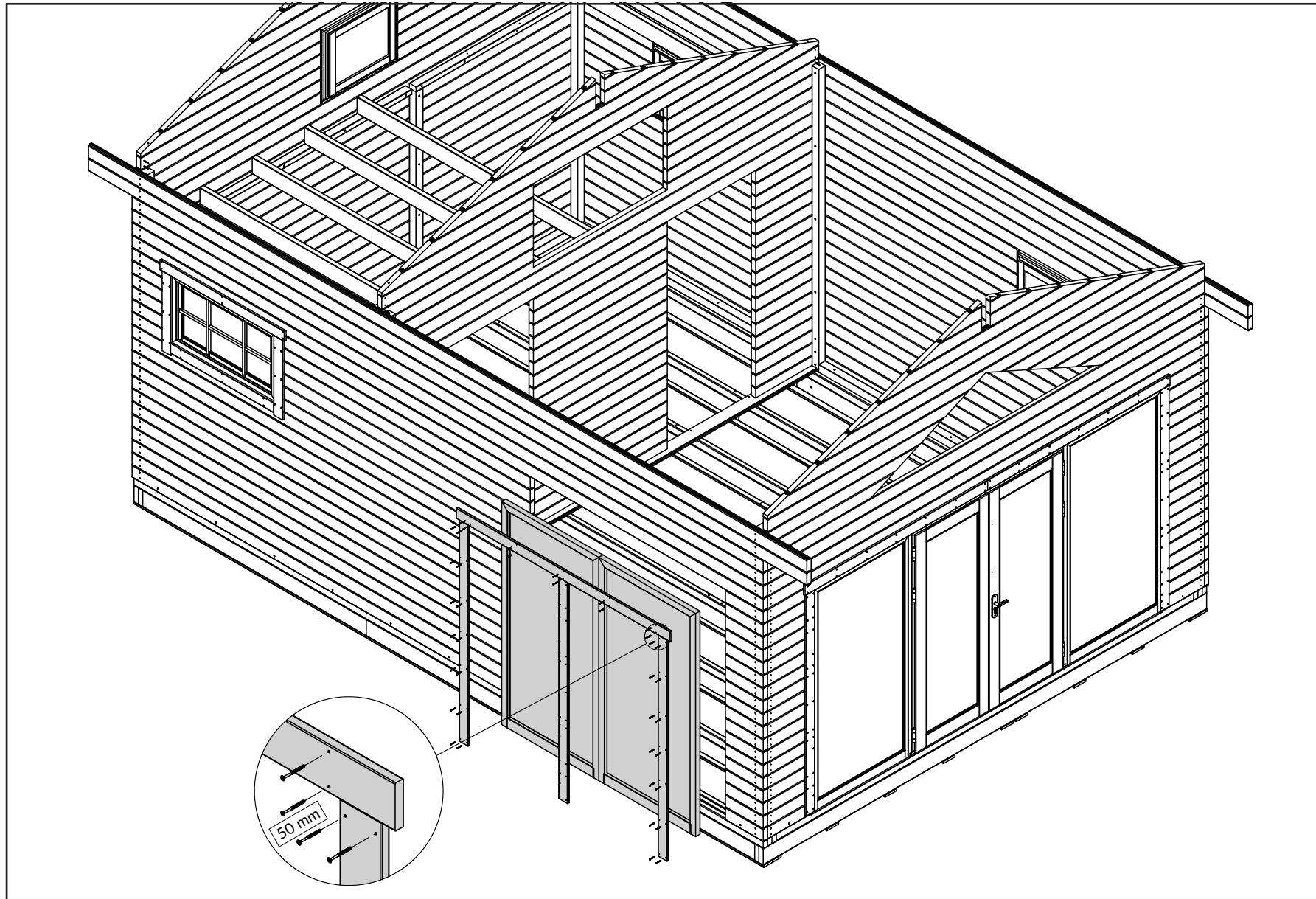


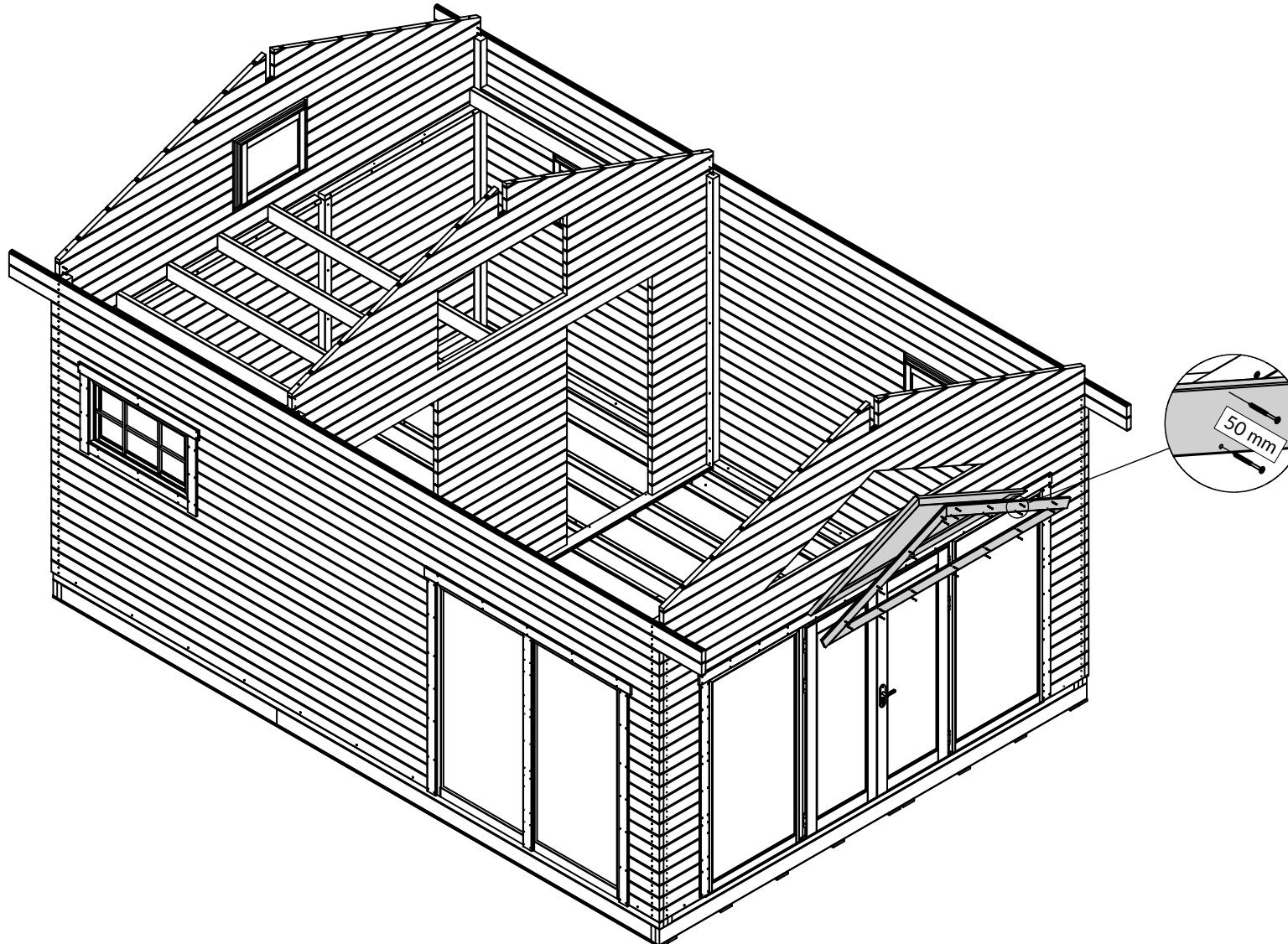
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F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

F5

F6

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
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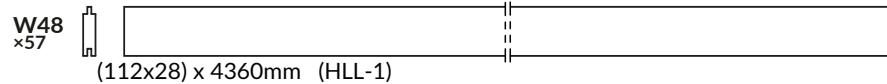


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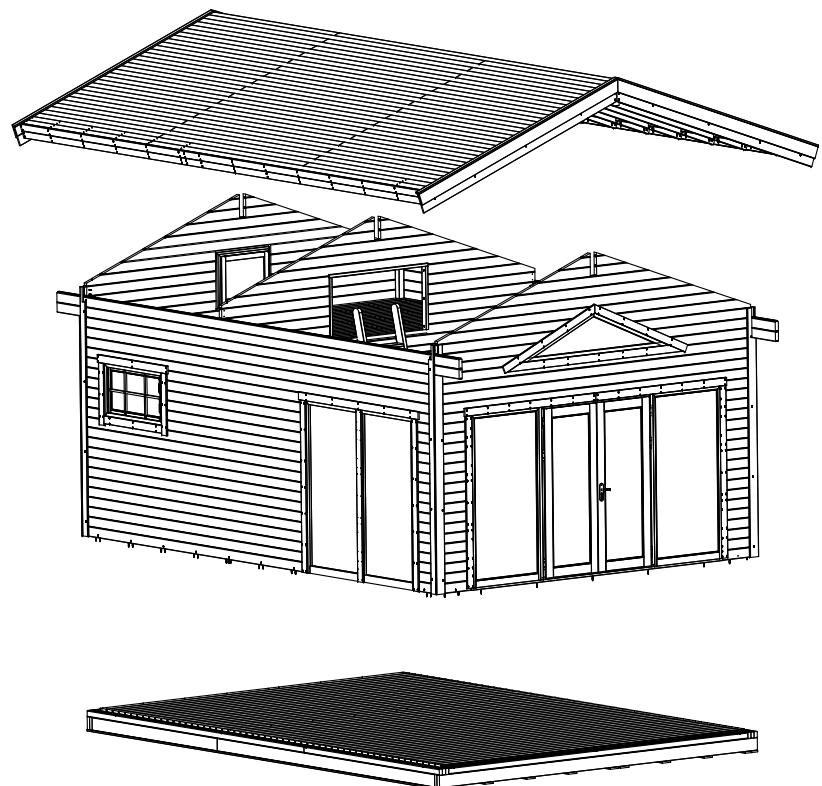
F7

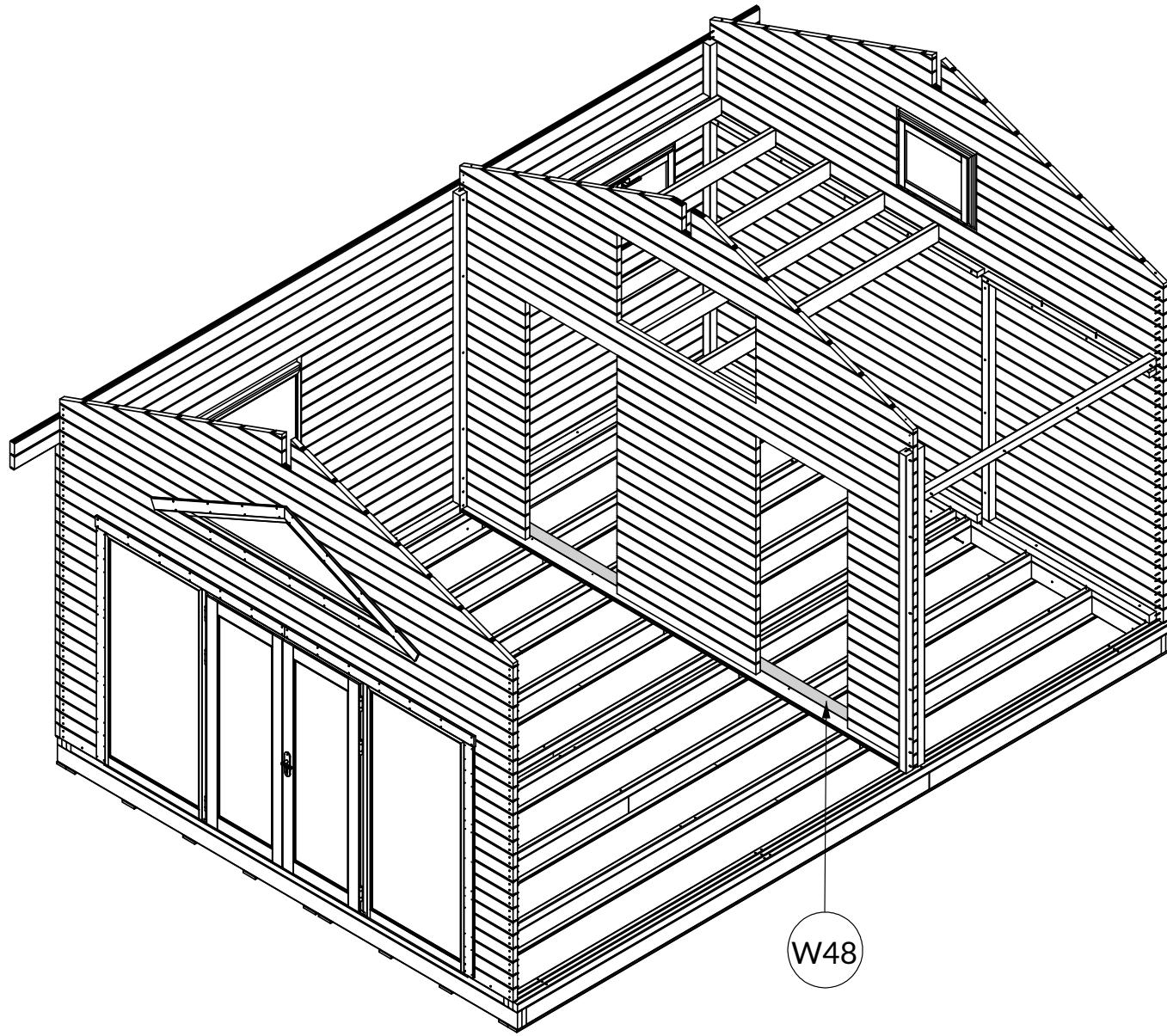
G

G



40 mm



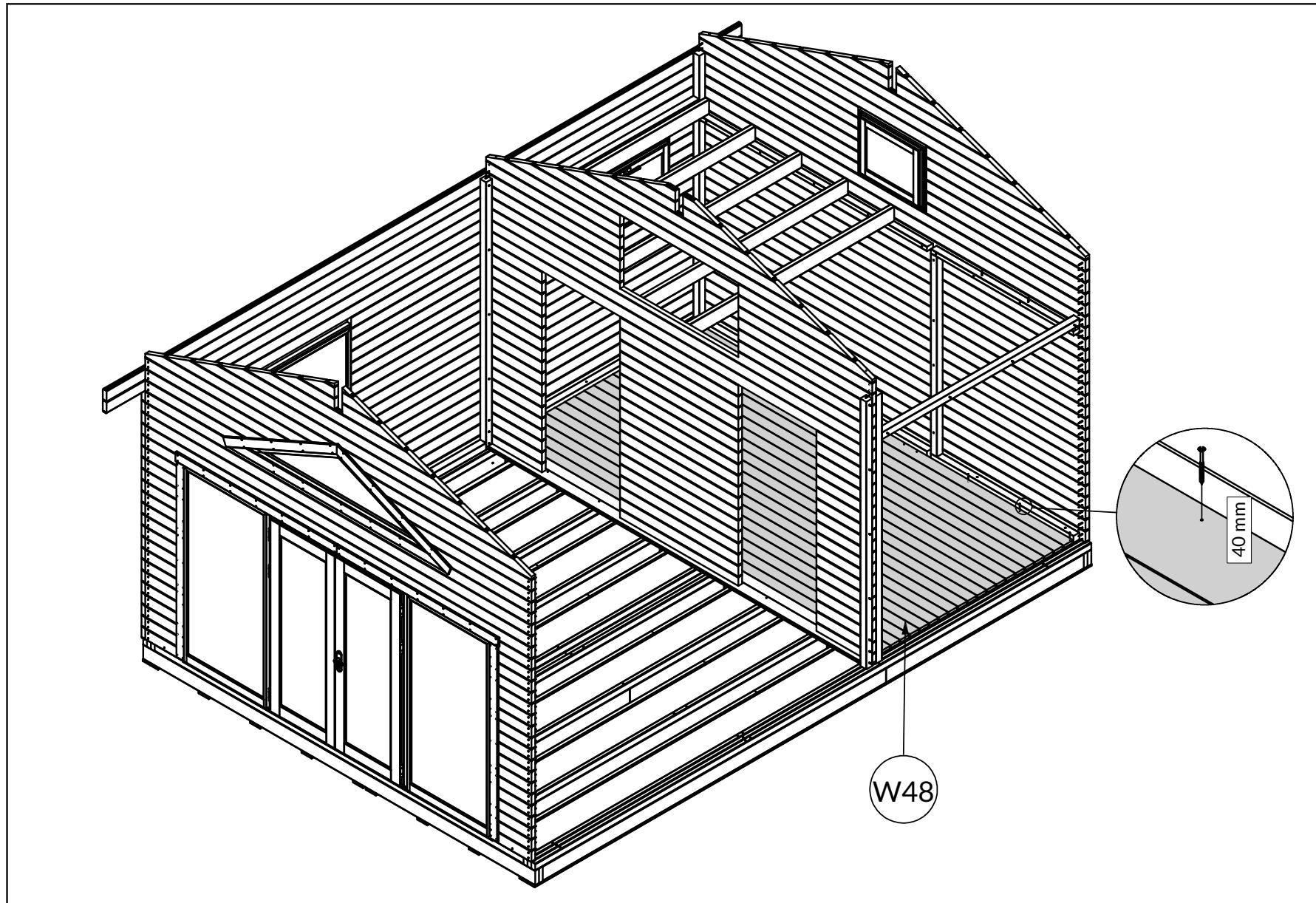


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
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G1

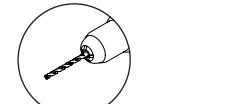
G2

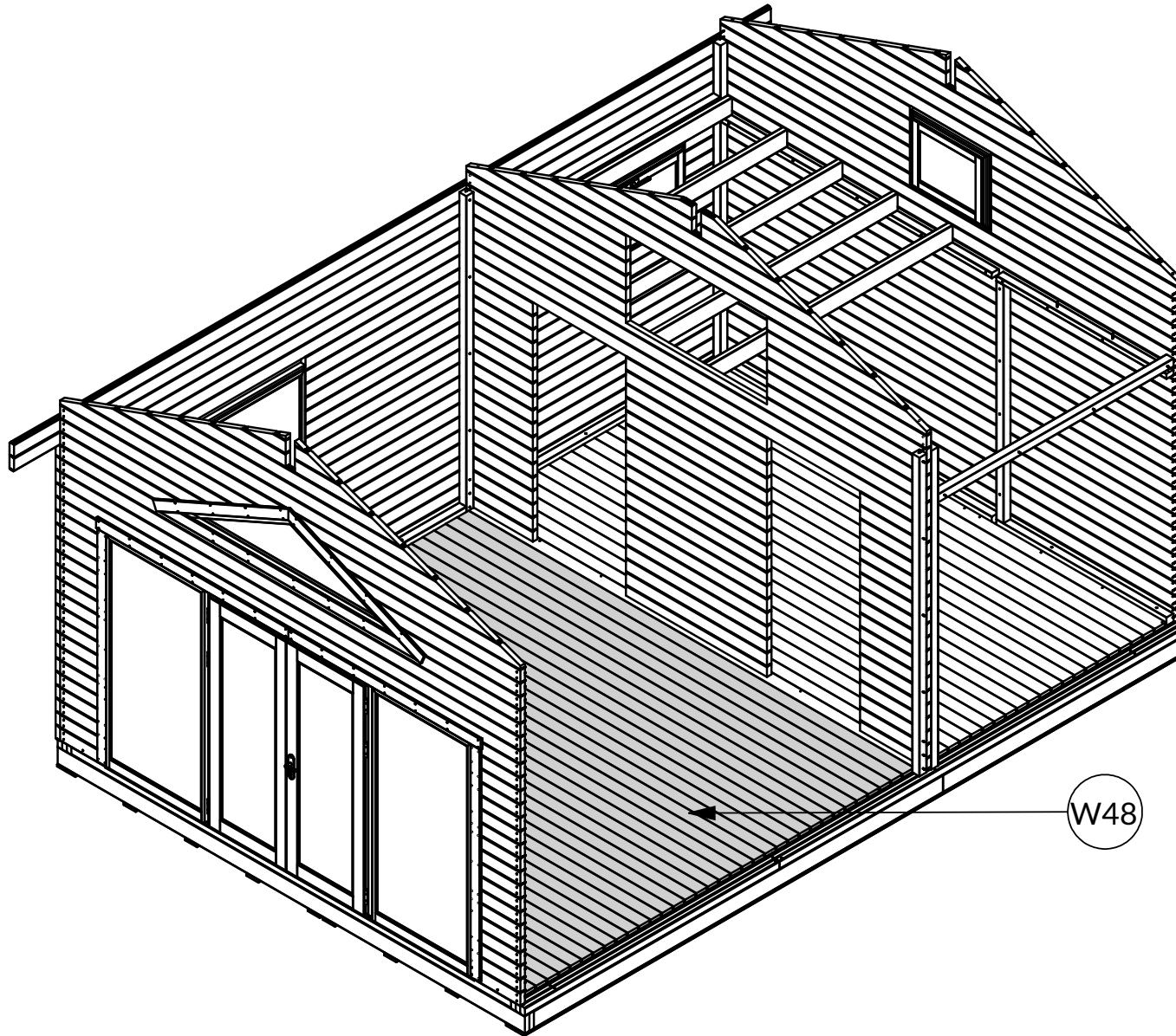
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W48 x19

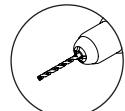
40 mm





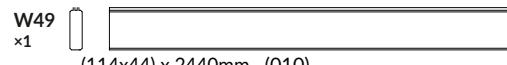
W48 x34

40 mm

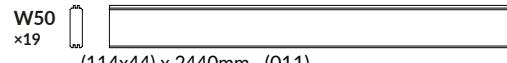


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
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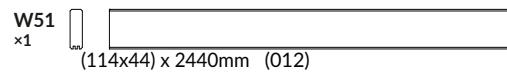
G3

H**H**

(114x44) x 2440mm (010)



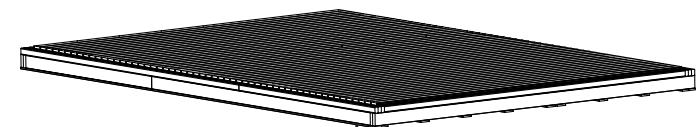
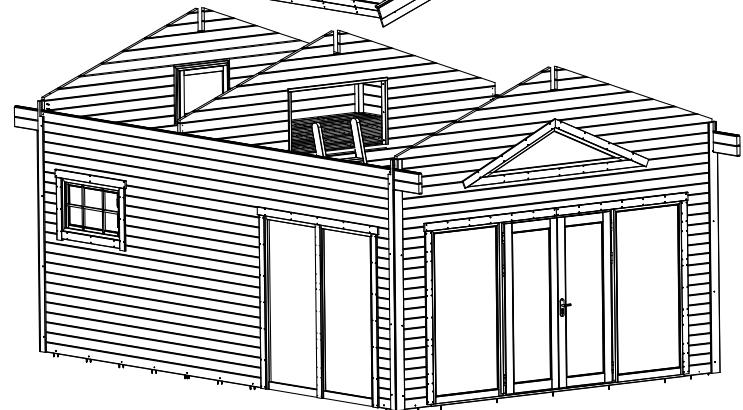
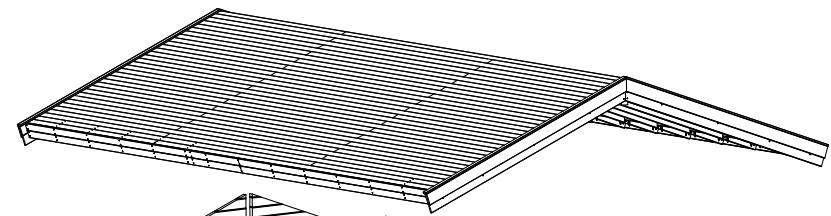
(114x44) x 2440mm (011)



(114x44) x 2440mm (012)

180mm

90mm



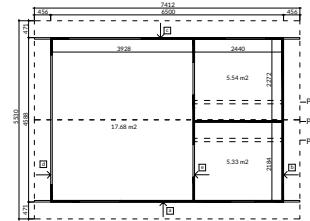


V-1

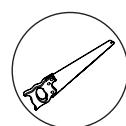
	V-1	<div style="display: flex; align-items: center;"> W49 W50 W51 </div>	<p>2440</p> <p>3039</p>	x1	<div style="display: flex; align-items: center;"> W49.1 W50.1 W51.1 </div>
e	V-2	<div style="display: flex; align-items: center;"> W49 W50 W51 </div>	<p>1841</p> <p>3039</p>	x1	<div style="display: flex; align-items: center;"> W49.2 W50.2 W51.2 </div>



V-1



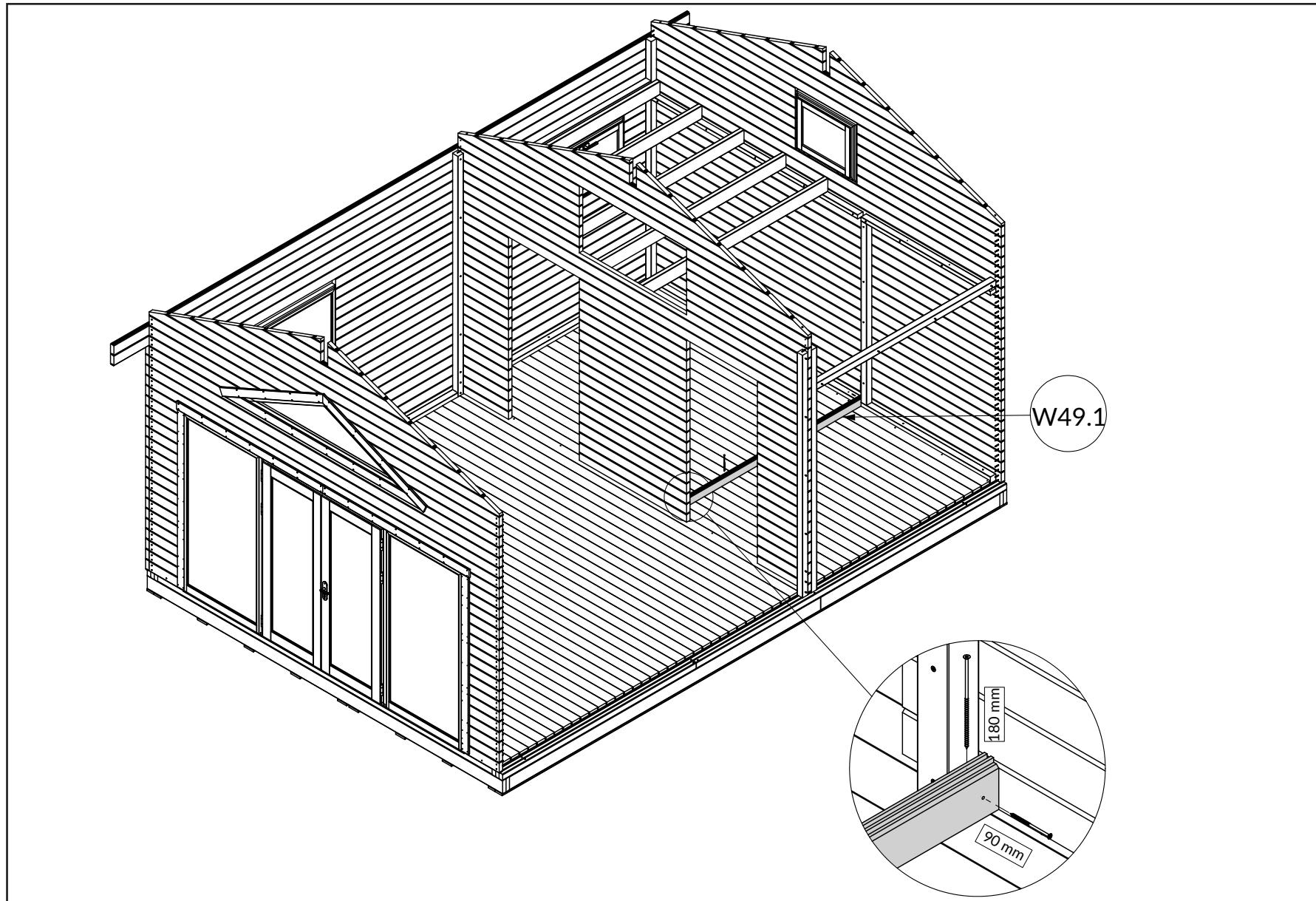
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 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →



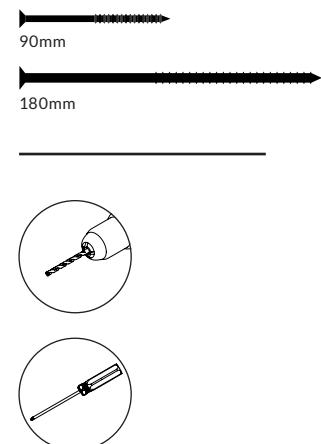
H1

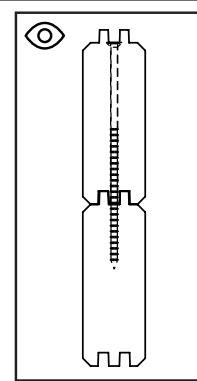
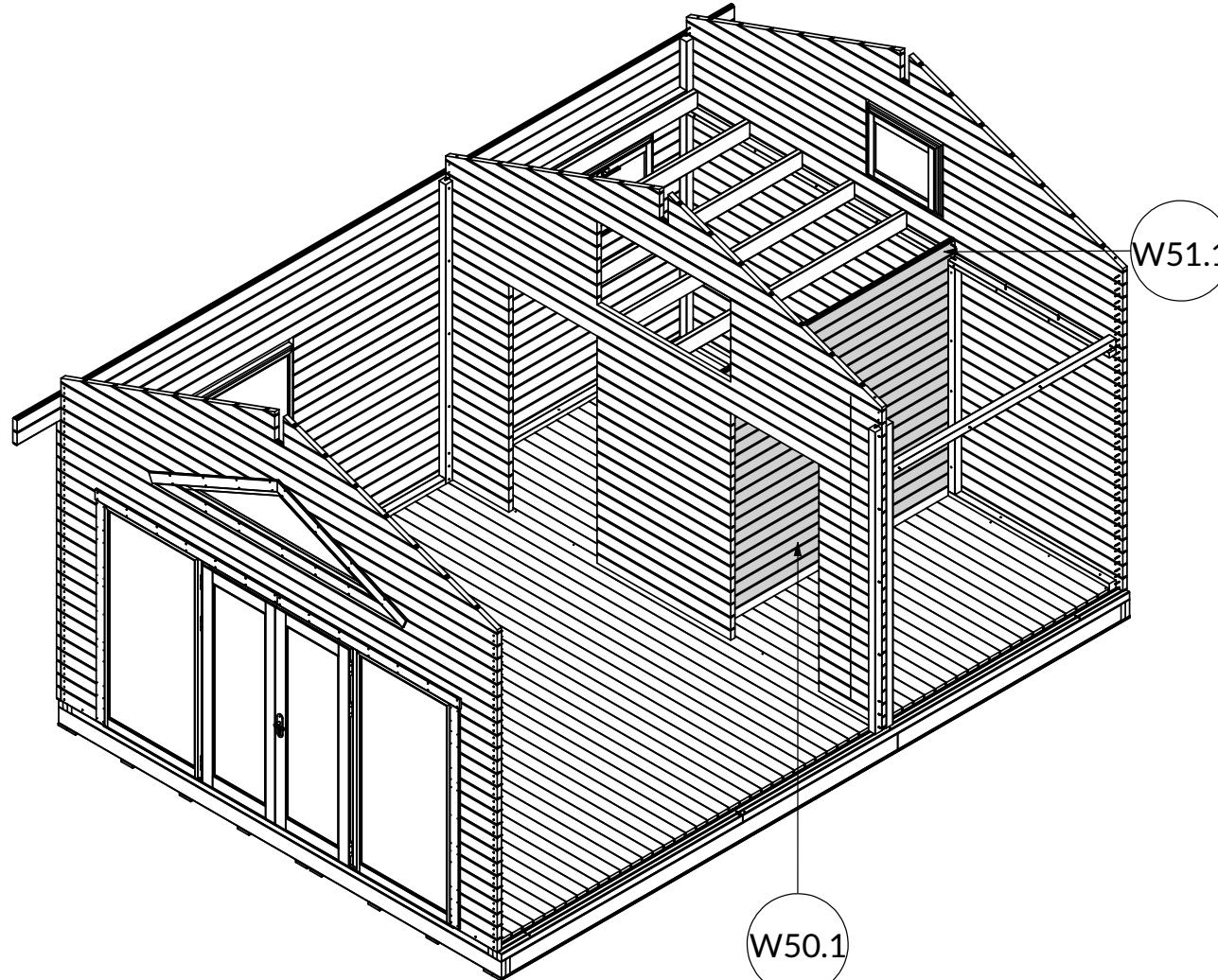
H2

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



W49.1 x1



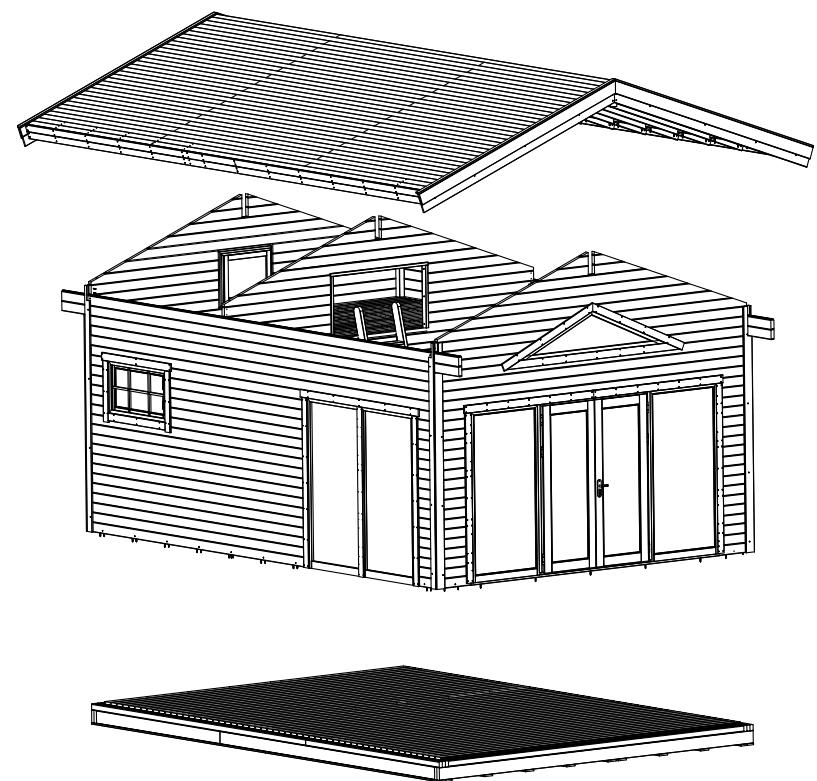
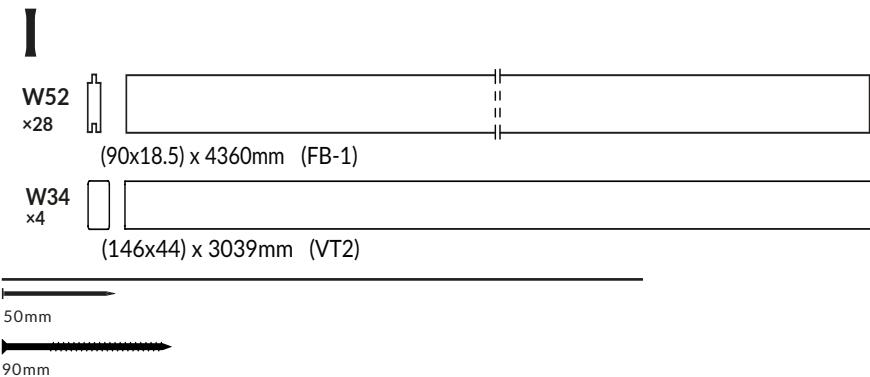


(W50.1) x19
(W51.1) x1

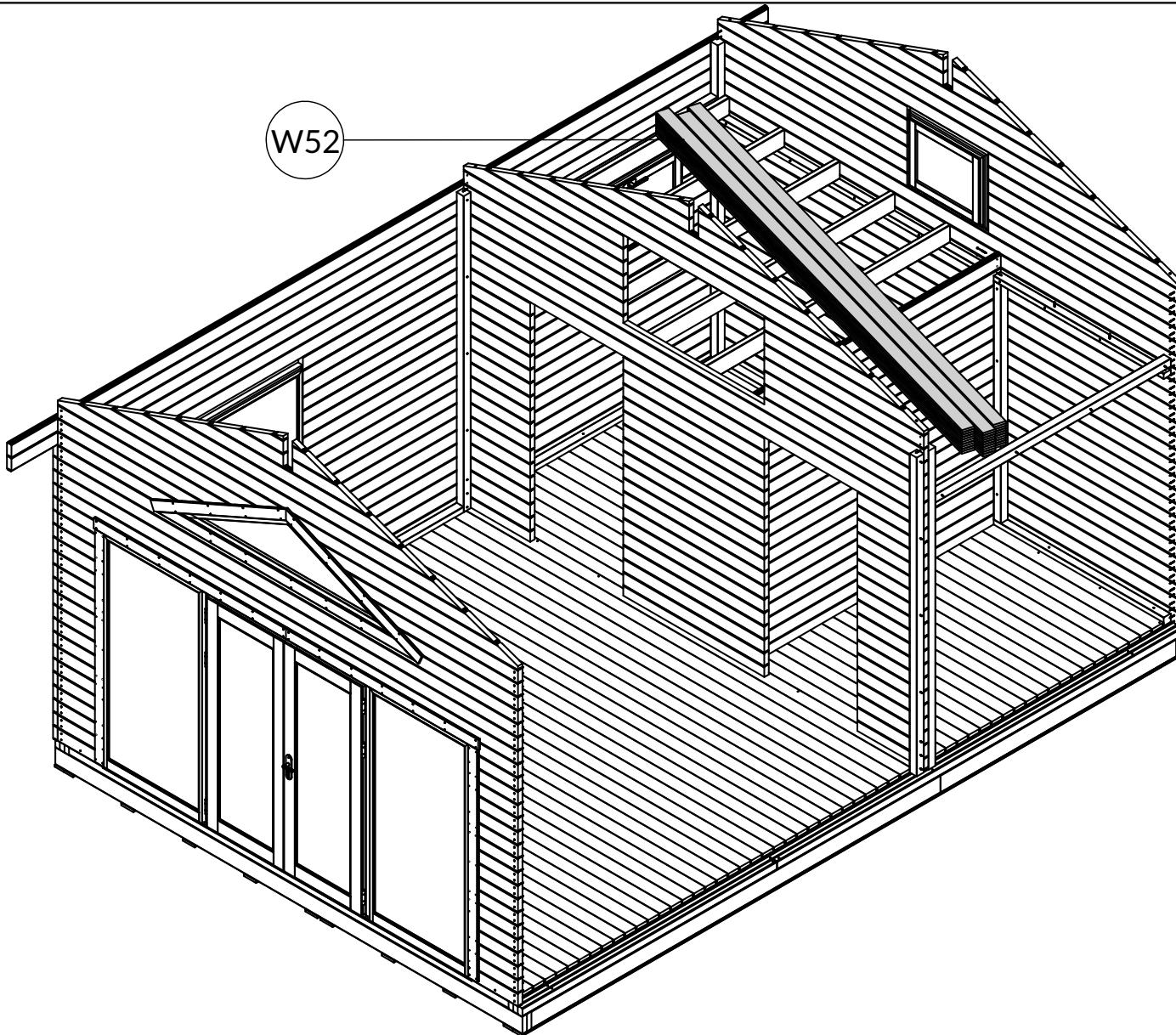


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

H3



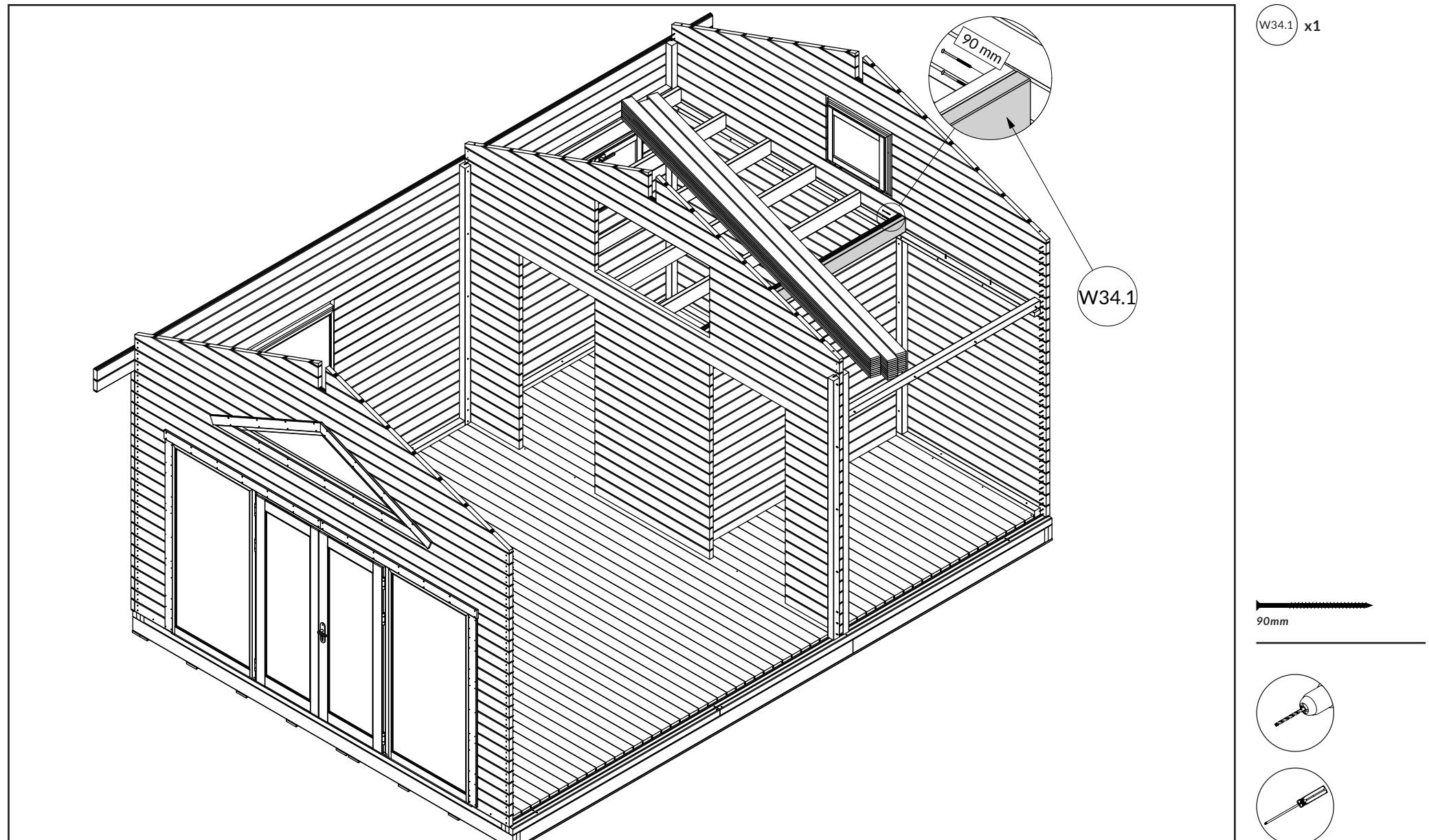
W52 x28

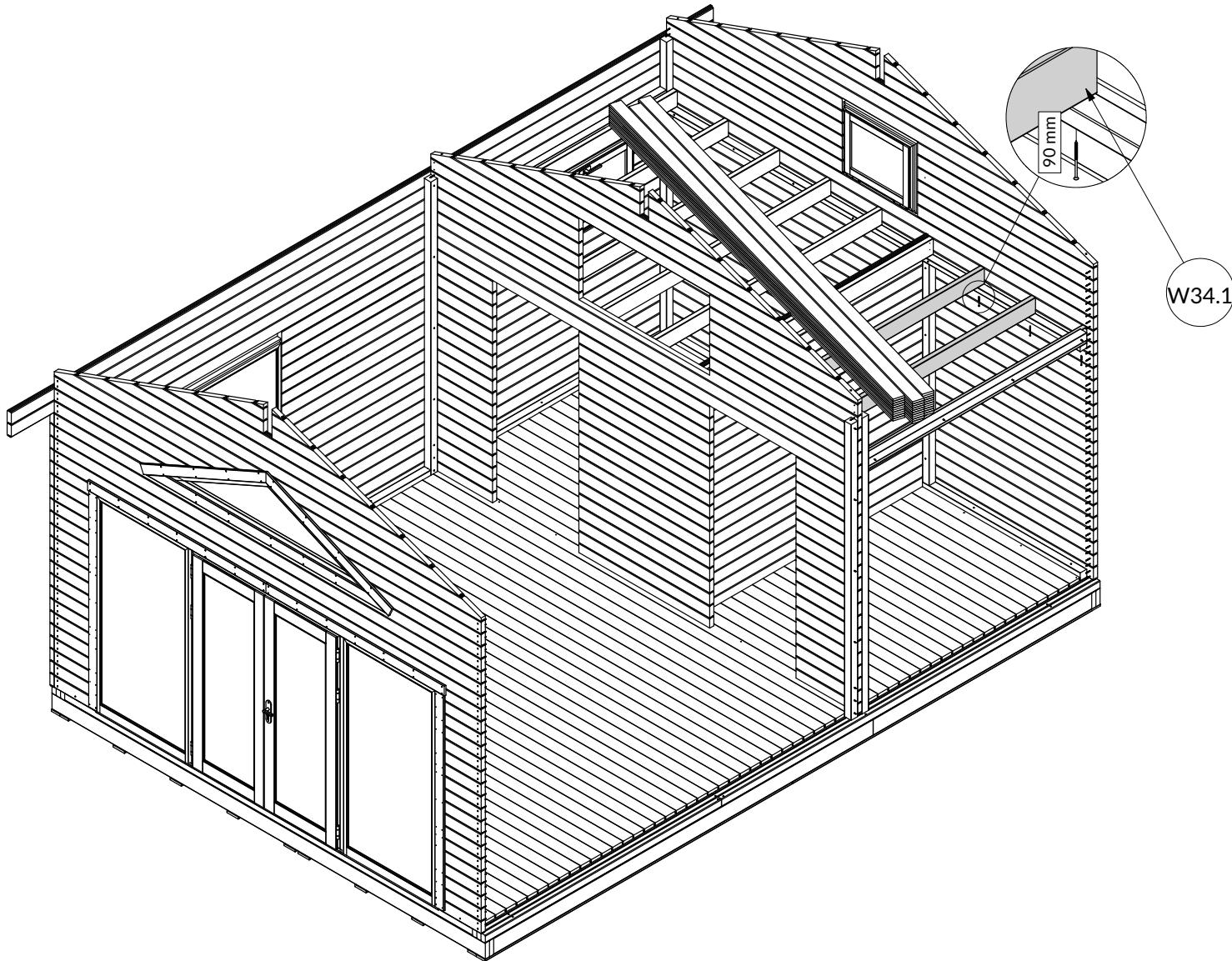


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

11

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



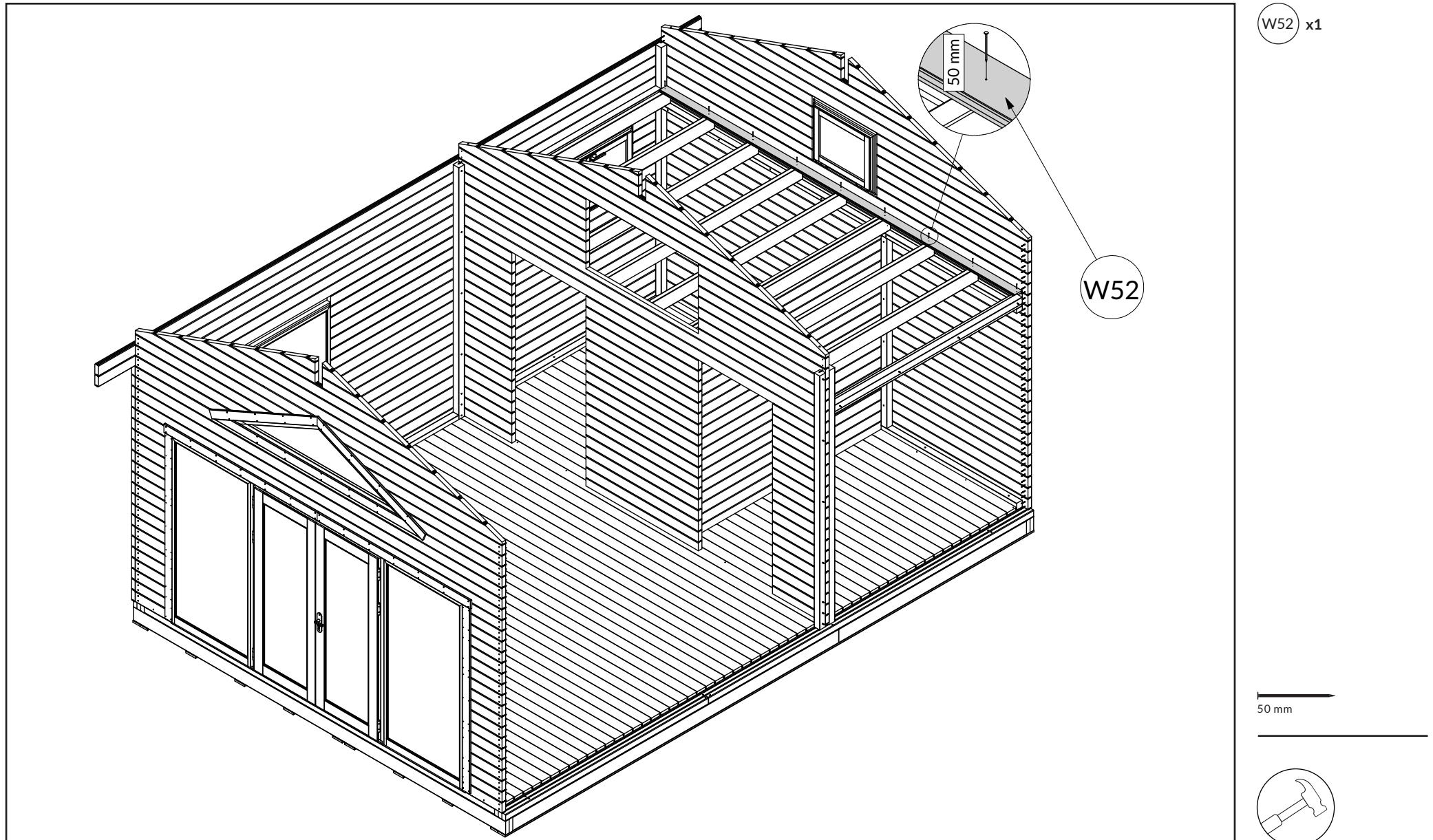


W34.1 x3

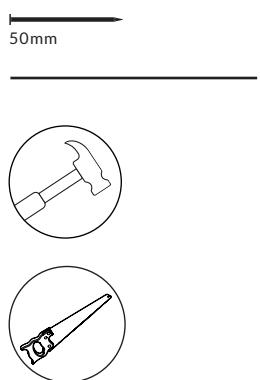
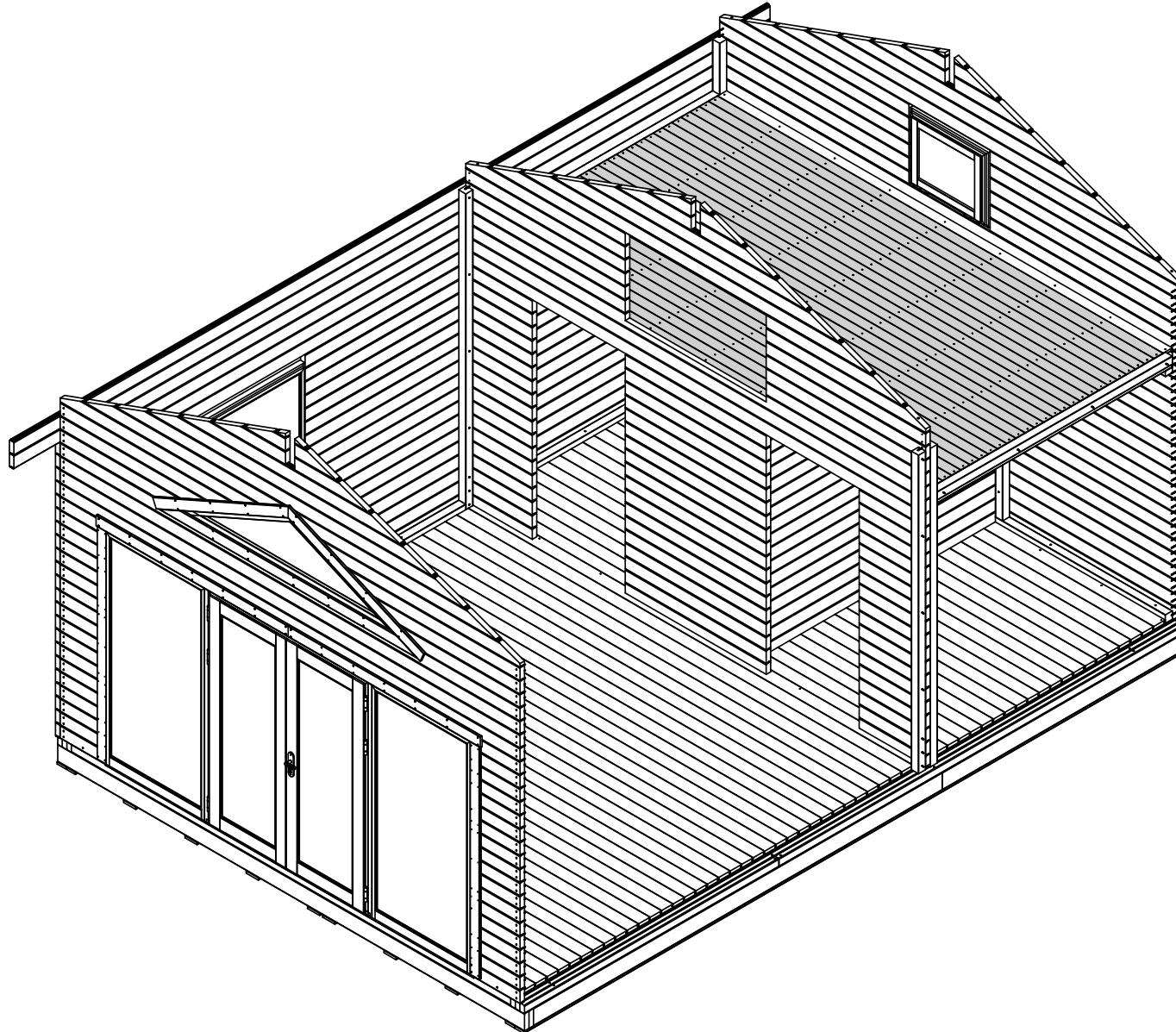
A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

I3

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



W52 x28



A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

15

J

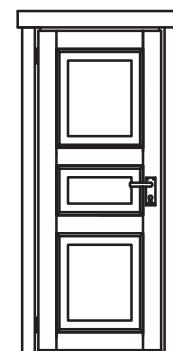
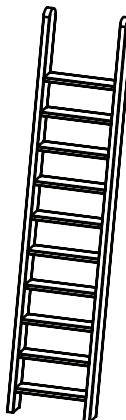
J

W53
x2
(70x35) x 740mm (UT-1)

W54
x1
(70x35) x 1400mm (UT-2)

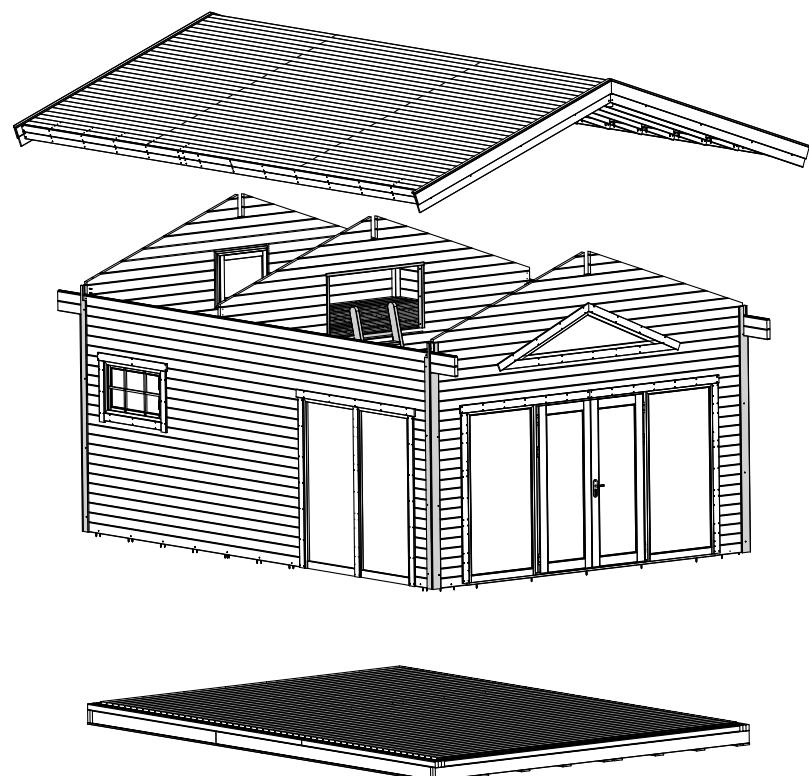
W55
x4
(120x18) x 2850mm (RS2)

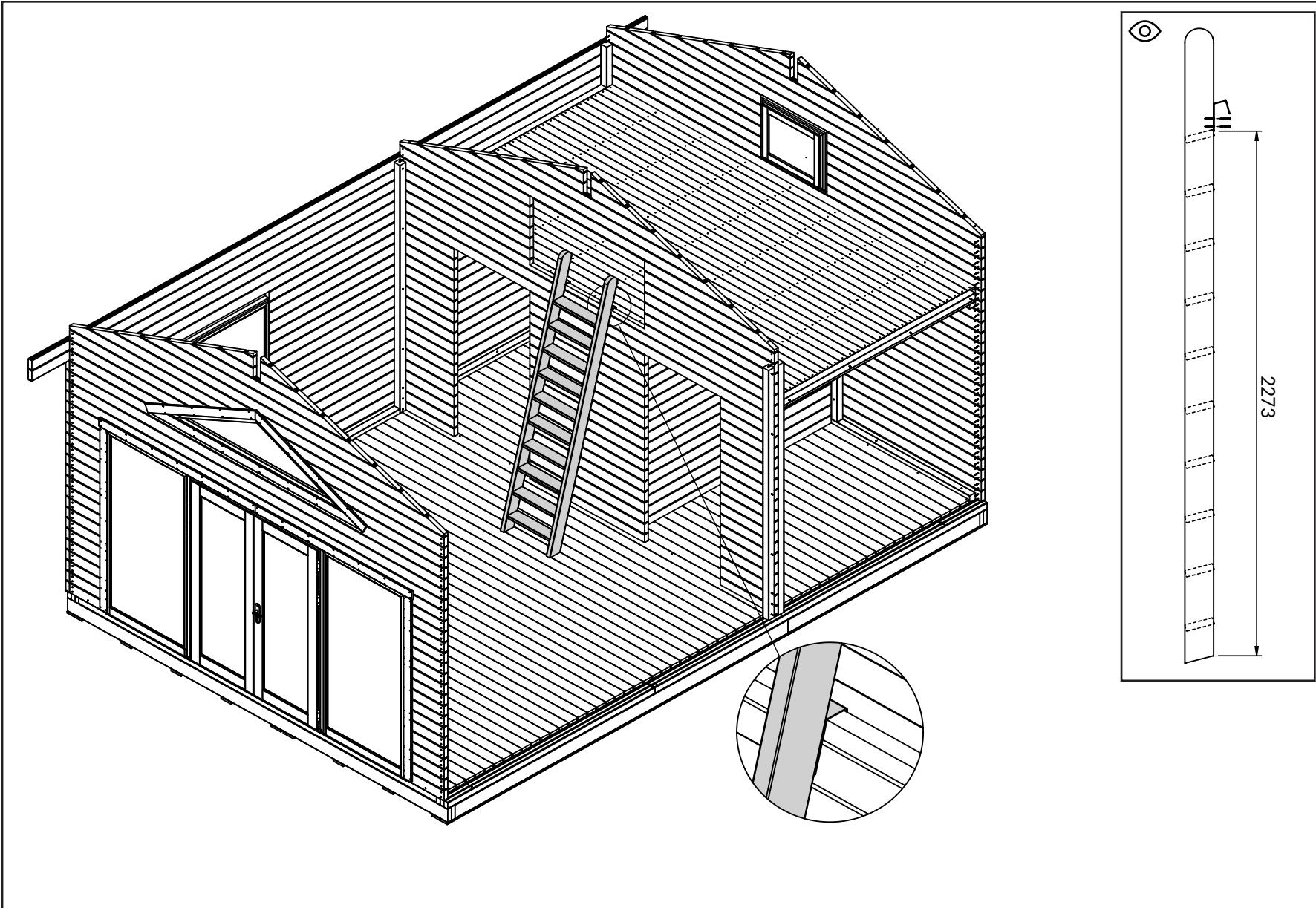
W56
x4
(120x18) x 2850mm (RS1)



50mm

60 mm



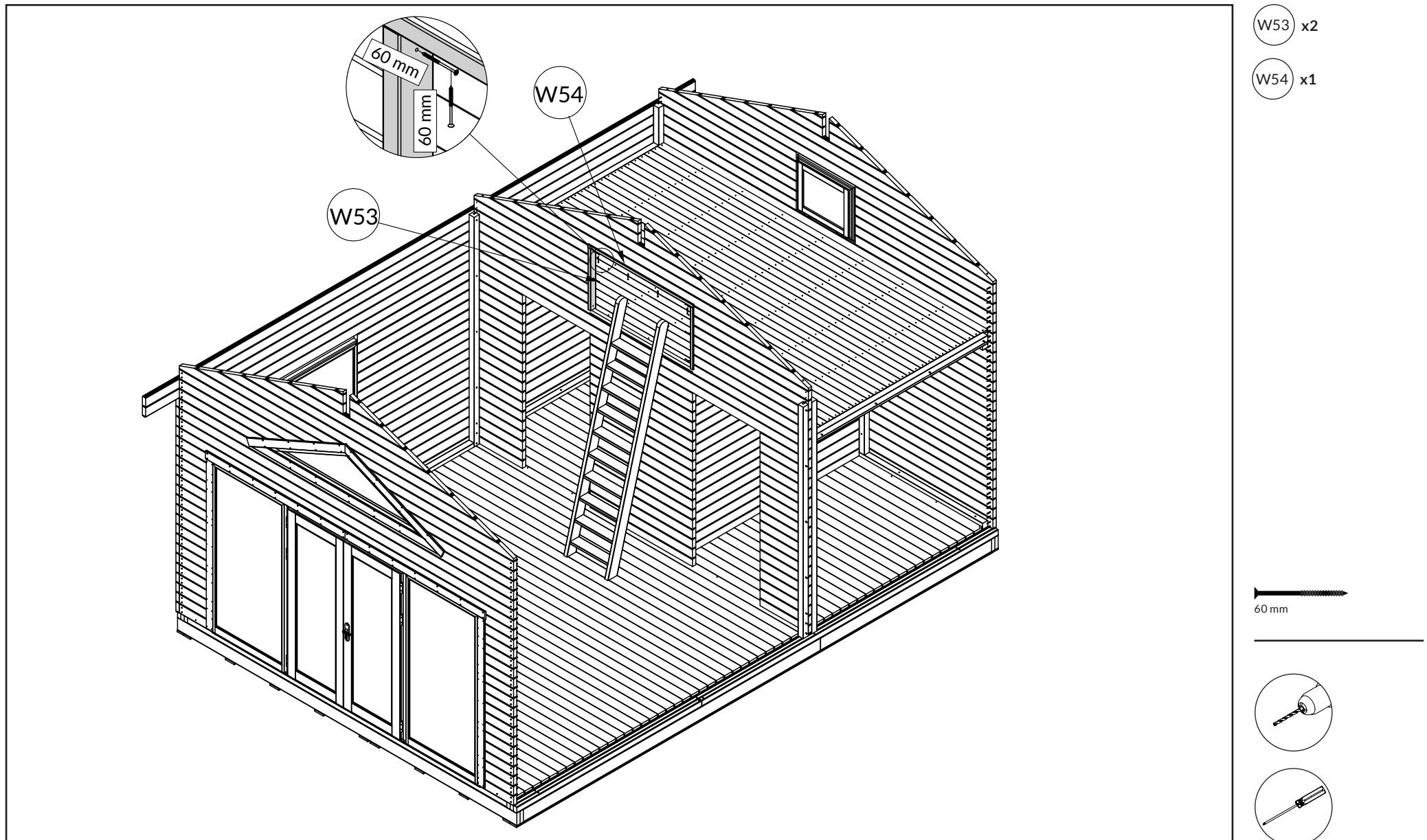


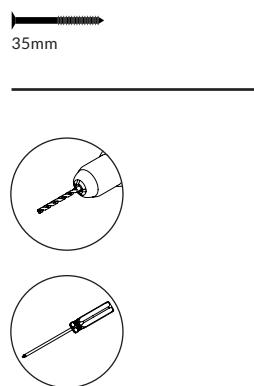
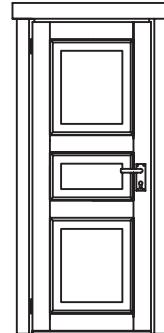
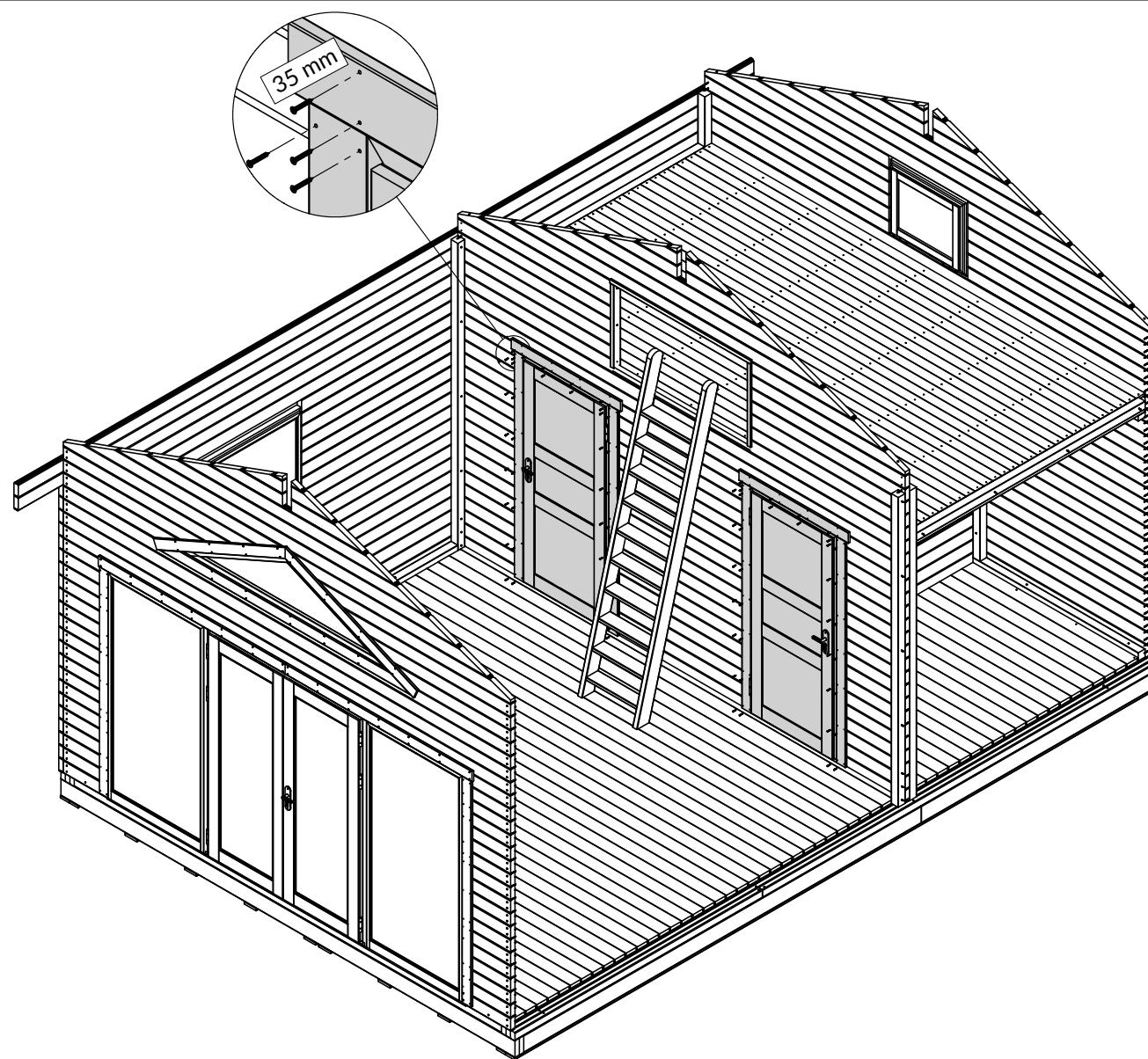
A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
 C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
 F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

J1

J2

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
 F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



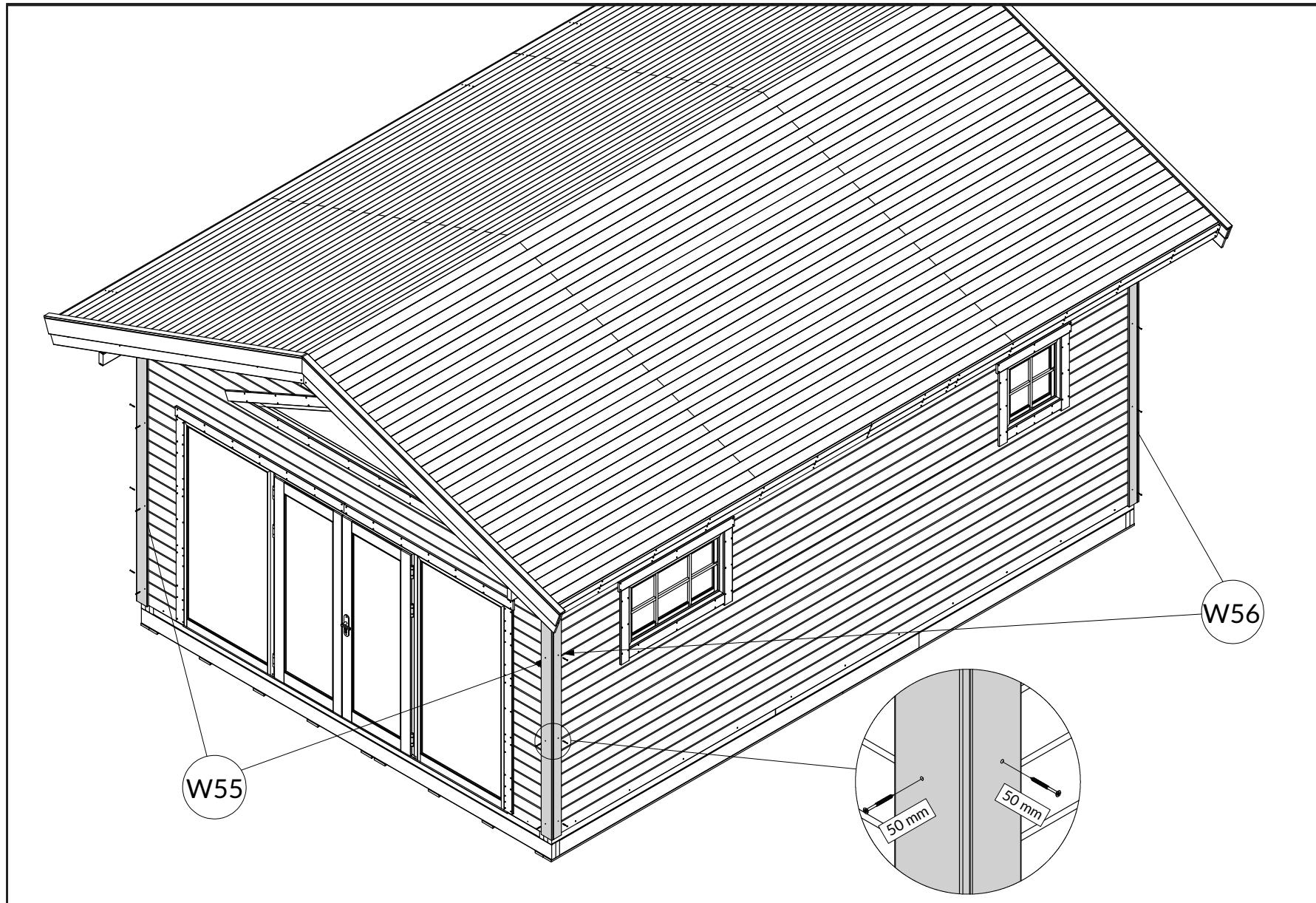


A | 1 → 2 → 3 → 4 → 5 → B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →
F | 1 → 2 → 3 → 4 → 5 → 6 → 7 → G | 1 → 2 → 3 → H | 1 → 2 → 3 → I | 1 → 2 → 3 → 4 → 5 → J | 1 → 2 → 3 → 4 →

J3

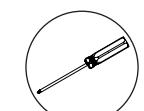
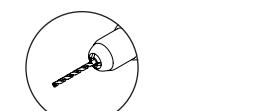
J4

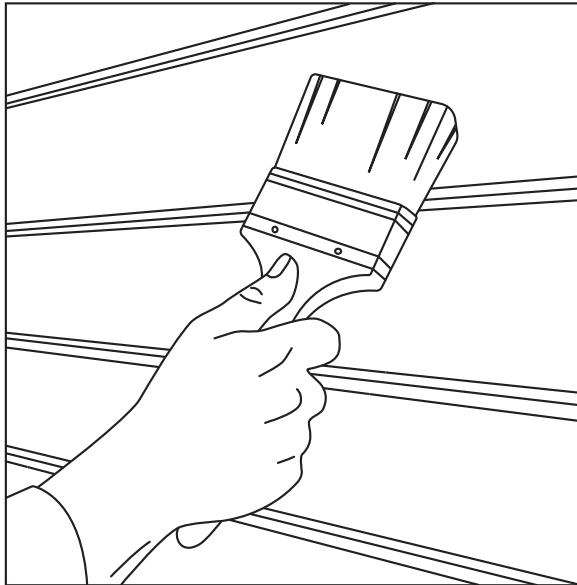
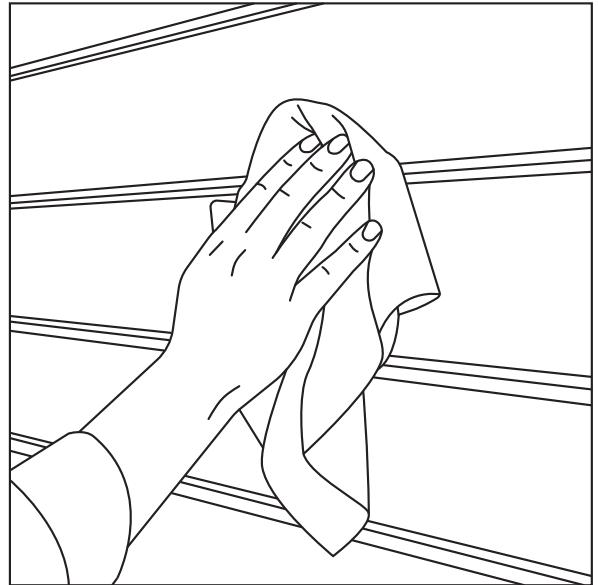
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→
F|1→2→3→4→5→6→7→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→



W55 x4

W56 x4





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Crafting
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