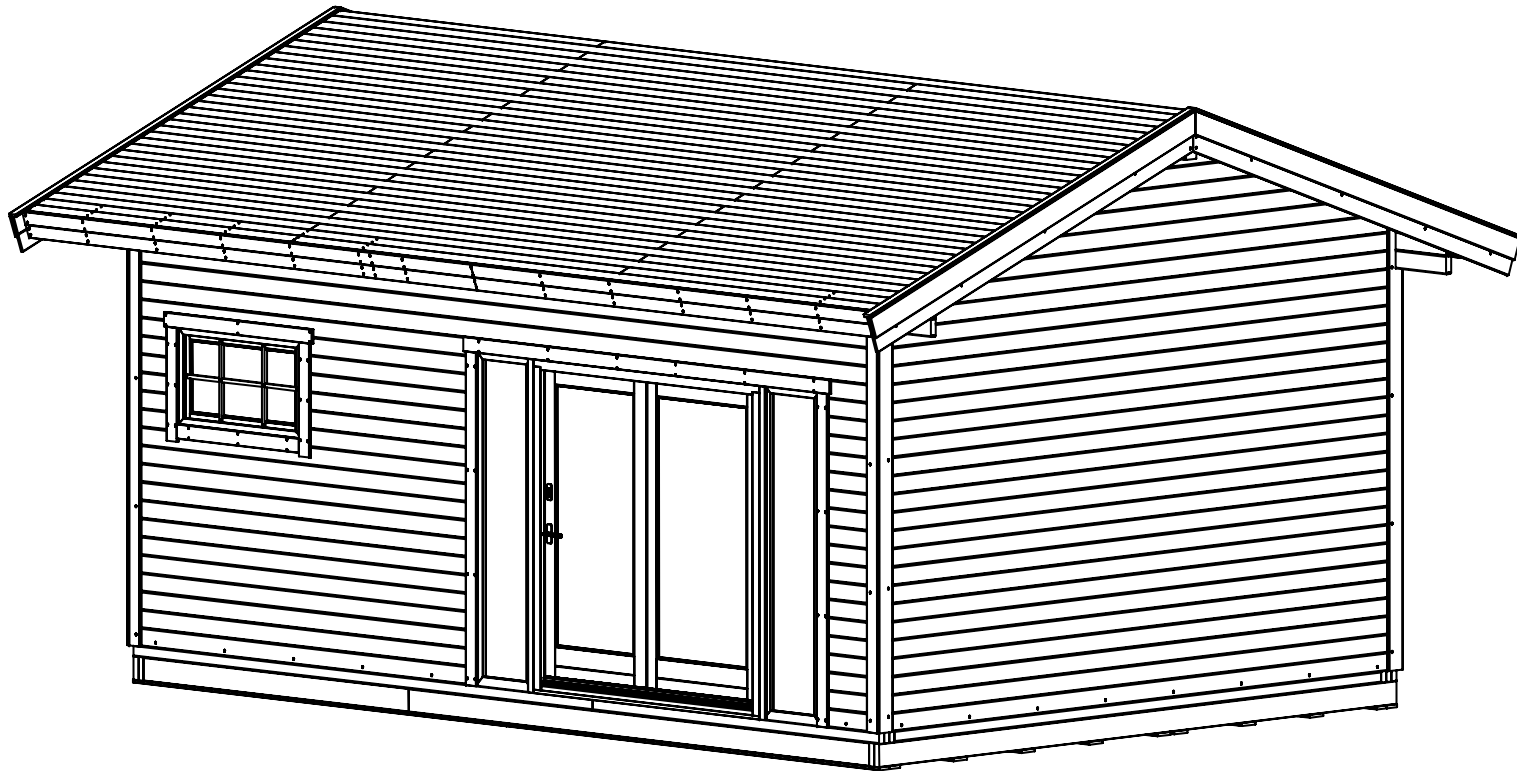


# WILMA

P6546/44-WILMA-UFD | Revision 1.0



#ID

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EN

## Read and understand the instruction manual before starting installation.

Our products are manufactured using premium quality timber. Strict selection processes ensure that all timber is cut and planed to the correct specifications. However, wood is a natural material and will experience changes in both appearance and composition throughout its life cycle.

This means that it may develop openings in the wood structure following the grain, including gaps, apertures, cracks, and splits. These gaps are expected during drier and wetter seasons. This is not a cause for concern and will not affect the structural integrity or the product's guarantee.

### Always remember:

- Pre-drill the indicated holes.
- Unpacking and assembly should be done by at least two people to avoid accidents.
- Wear gloves and safety glasses.
- Prepare a firm, level foundation before assembly.

For more information, you will find the general manual and our general terms and conditions at [www.polhus.com](http://www.polhus.com)

DE

## Bitte lesen und verstehen Sie die Bedienungsanleitung vollständig, bevor Sie mit der Installation beginnen.

Unsere Produkte bestehen aus hochwertigem Holz. Durch strenge Auswahlprozesse stellen wir sicher, dass das Holz gemäß den festgelegten Spezifikationen geschnitten und gehobelt wird. Da Holz ein Naturmaterial ist, unterliegt es im Laufe der Zeit optischen und strukturellen Veränderungen.

- Entlang der Maserung können sich Risse, Spalten und Öffnungen bilden.
- Diese Veränderungen sind natürliche Reaktionen auf wechselnde Feuchtigkeits- und Klimabedingungen.
- Sie beeinträchtigen weder die strukturelle Stabilität noch die Garantie des Produkts.

### Wichtige Montagehinweise:

- Bohren Sie stets die angegebenen Löcher vor.
- Das Auspacken und die Montage sollten aus Sicherheitsgründen von mindestens zwei Personen durchgeführt werden.
- Tragen Sie während der Montage geeignete Schutzausrüstung, einschließlich Handschuhen und Schutzbrille.
- Bereiten Sie vor der Montage eine stabile und ebene Grundlage vor.

Detaillierte Informationen finden Sie im allgemeinen Handbuch sowie in unseren Geschäftsbedingungen unter [www.polhus.com](http://www.polhus.com)

FR

## Lisez attentivement le manuel d'instruction avant de commencer l'installation.

Nos produits sont fabriqués en bois de haute qualité, soigneusement sélectionné, coupé et raboté selon des spécifications précises. Cependant, le bois étant un matériau naturel, il évolue au fil du temps, tant dans son apparence que dans sa structure.

Des fissures, interstices et fentes peuvent apparaître le long des veines du bois en fonction des variations saisonnières d'humidité. Ces phénomènes sont normaux et n'affectent ni la solidité du produit ni sa garantie.

### Consignes importantes :

- Percez toujours les trous prévus à l'avance.
- Le déballage et le montage doivent être réalisés par au moins deux personnes pour éviter tout risque d'accident.
- Portez des gants et des lunettes de protection.
- Assurez-vous de préparer une base stable et parfaitement nivelée avant de commencer l'assemblage.

Pour plus d'informations, consultez le manuel général ainsi que nos conditions générales sur la page web de votre pays : [www.polhus.com](http://www.polhus.com)

NL

## Lees en begrijp de handleiding voordat u met de installatie begint.

Alle producten worden vervaardigd van hoogwaardig hout. Strenge selectieprocessen zorgen ervoor dat al het hout volgens de juiste specificaties wordt gezaagd en geschaafd. Hout is echter een natuurlijk materiaal en zal gedurende zijn levenscyclus veranderingen ondergaan in zowel uiterlijk als samenstelling.

Dit betekent dat er openingen kunnen ontstaan in de houtstructuur langs de nerf, zoals spleten, barsten en scheuren. Deze veranderingen zijn normaal tijdens zowel droge als vochtige seizoenen. Dit is geen reden tot bezorgdheid en heeft geen invloed op de structurele integriteit of de garantie van het product.

### Onthoud altijd:

- Boor altijd de aangegeven gaten voor.
- Het uitpakken en monteren dient door minimaal twee personen te worden uitgevoerd om ongelukken te voorkomen.
- Draag handschoenen en een veiligheidsbril.
- Zorg voor een stevige en vlakke ondergrond voordat u met de montage begint.

Voor meer informatie vindt u de algemene handleiding en onze algemene voorwaarden op de website: [www.polhus.com](http://www.polhus.com)

PL

## Przeczytaj i upewnij się, że rozumiesz instrukcję przed rozpoczęciem instalacji.

Nasze produkty powstają z doskonałej jakości materiałów. Surowe procesy kontroli produkcji gwarantują cięcie i heblowanie zgodne z najwyższymi standardami. Należy jednak pamiętać, że drewno to naturalny surowiec, który stopniowo zmienia zarówno swój wygląd, jak i strukturę.

Wraz z upływem czasu na powierzchni desek i belek mogą pojawić się szczeliny, pęknięcia i rysy. Zmiany te są naturalne i zależne od natężenia wilgoci w różnych porach roku. Nie stanowią one powodu do niepokoju i nie wpływają na integralność konstrukcyjną ani gwarancję produktu.

### Pamiętaj o:

- wstępnym nawierceniu wszystkich wskazanych otworów;
- rozpakowaniu i montażu elementów przez co najmniej dwie osoby, aby uniknąć wypadków;
- noszeniu rękawic i okularów ochronnych;
- przygotowaniu solidnego i równego fundamentu przed rozpoczęciem montażu.

Więcej informacji, w tym ogólną instrukcję montażu oraz regulamin, znajdziesz na stronie internetowej [www.polhus.com](http://www.polhus.com)

SE

## Läs och förstå manualen innan du påbörjar installationen.

Alla våra produkter tillverkas av högkvalitativt trä. Strikta urvalsprocesser säkerställer att allt trä kapas och hyvlas utefter givna specifikationer. Trä är dock ett naturligt material och kommer att förändras både i utseende och sammansättning under sin livscykel.

Detta innebär att träet kan utveckla sprickor och öppningar längs fibrerna, inklusive glipor, springor och sprickbildning. Dessa variationer är normala under både torra och fuktiga perioder. Detta är inte något att oroa sig för och påverkar varken den strukturella hållfastheten eller produktens garanti.

### Kom ihåg att:

- Förborra alltid de angivna hålen.
- Uppackning och montering bör utföras av minst två personer för att undvika olyckor.
- Använd handskar och skyddsglasögon.
- Förbered en stabil och jämn grund innan montering.

För mer information hittar du den allmänna manualen och våra allmänna villkor på [www.polhus.com](http://www.polhus.com)

NO

## Les og forstå bruksanvisningen før du starter installasjonen.

Alle produkter er laget av trevirke av høy kvalitet. Strenge utvalgsriterier sikrer at alt treverk blir kuttet og høvlet i henhold til riktige spesifikasjoner. Tre er imidlertid et naturlig materiale og vil endre både utseende og sammensetning gjennom sin livssyklus.

Dette betyr at treet kan utvikle åpninger i strukturen langs årringene, inkludert sprekker, glipper og revner. Disse variasjonene er normale i både tørre og fuktige perioder. Dette er ikke noe å bekymre seg for og vil ikke påvirke den strukturelle integriteten eller produktets garanti.

### Husk å:

- Forbor alltid de angitte hullene.
- Oppakking og montering bør utføres av minst to personer for å unngå ulykker.
- Bruk handsker og vernebriller.
- Forbered et solid og jevnt fundament før montering.

For mer informasjon finner du den generelle manualen og våre generelle vilkår på [www.polhus.com](http://www.polhus.com)

DK

## Læs og forstå brugsanvisningen, før du påbegynder installationen.

Alle produkter er fremstillet af træ af høj kvalitet. Strenge udvælgelsesprocesser sikrer, at alt træ skæres og høvles i henhold til de korrekte specifikationer. Træ er dog et naturligt materiale og vil ændre både udseende og sammensætning gennem sin livscyklus.

Dette betyder, at træet kan udvikle åbninger i strukturen langs årerne, herunder sprækker, revner og mellemrum. Disse variationer er normale i både tørre og fugtige perioder. Dette er ikke grund til bekymring og påvirker hverken den strukturelle integritet eller produktets garanti.

### Husk at:

- Forbor altid de angivne huller.
- Udpakning og montering bør udføres af mindst to personer for at undgå ulykker.
- Brug handsker og sikkerhedsbriller.
- Forbered et fast og jævnt fundament inden montering.

For mere information finder du den generelle manual og vores generelle vilkår på [www.polhus.com](http://www.polhus.com)

## Lue ja ymmärrä käyttöohje ennen asennuksen aloittamista.

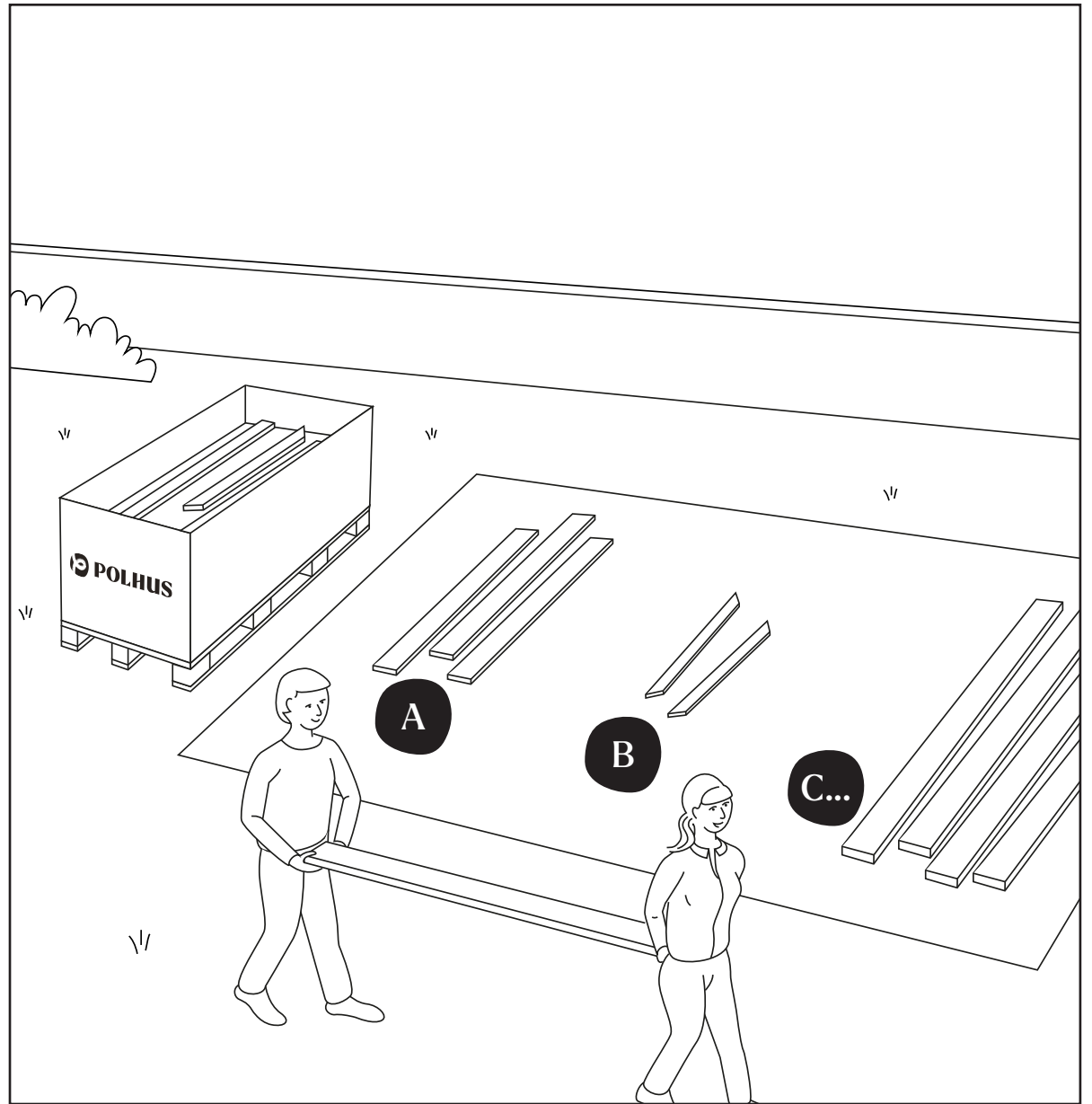
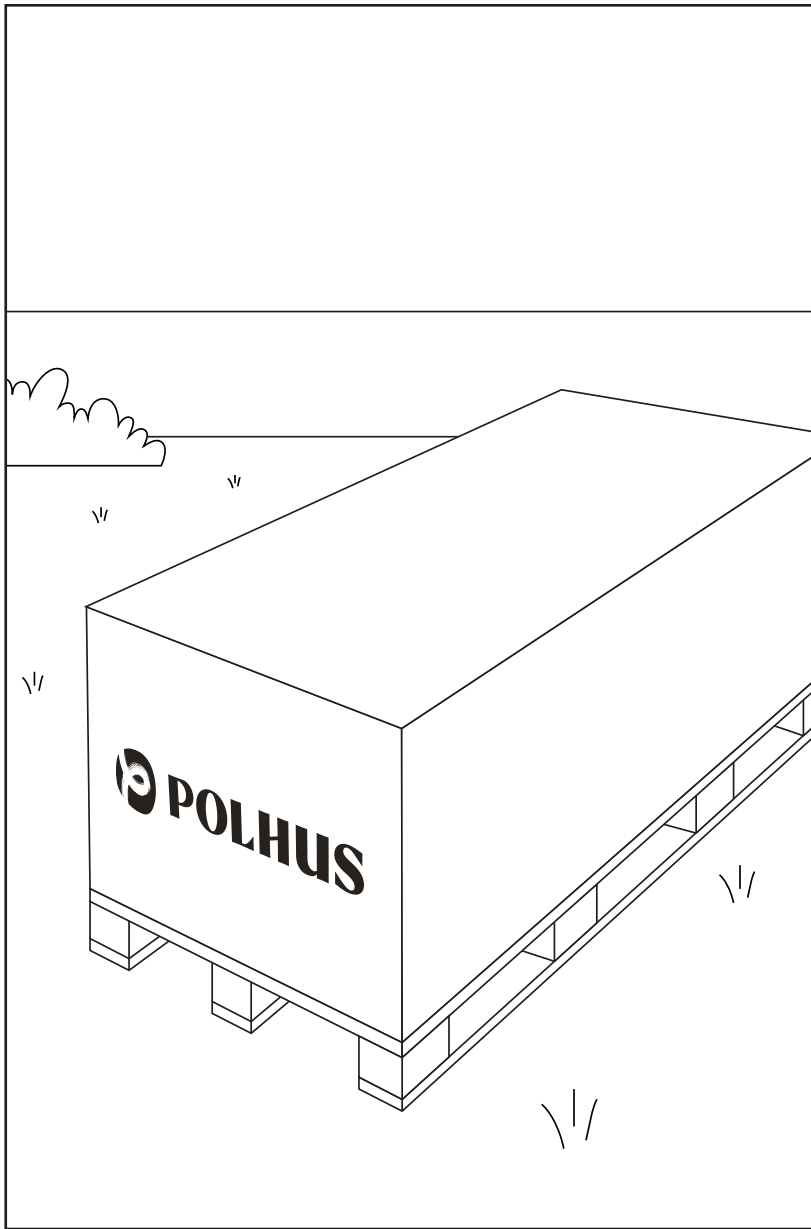
Kaikki tuotteet valmistetaan korkealaatuisesta puusta. Tiukat valintaprosessit varmistavat, että kaikki puu leikataan ja höylätään oikeiden spesifikaatioiden mukaisesti. Puu on kuitenkin luonnonmateriaali ja sen ulkonäkö sekä koostumus muuttuvat sen elinkaaren aikana.

Tämä tarkoittaa, että puuhun voi muodostua rakenteellisia avautumia syiden suuntaisesti, kuten rakoja, halkeamia ja uurteita. Nämä muutokset ovat normaaleja sekä kuivina että kosteina kausina. Tämä ei ole syy huoleen, eikä se vaikuta rakenteelliseen kestävyYTEEN tai tuotteen takuuseen.

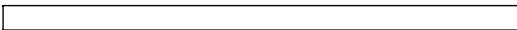
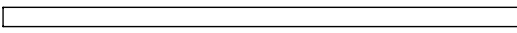

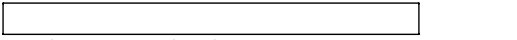


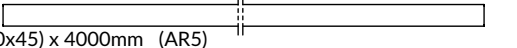
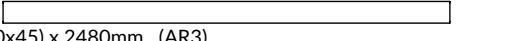
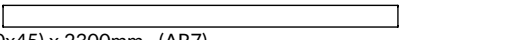
### **Muista että:**

- Esiporaa aina merkityt reiät.
- Pakkauksen purkaminen ja kokoaminen tulisi suorittaa vähintään kahden henkilön voimin tapaturmien välttämiseksi.
- Käytä käsineitä ja suojalaseja.
- Valmisteleva ja tasainen perusta ennen kokoamista.


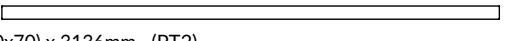




Lisätietoja löydät yleisestä käyttöoppaasta ja yleisistä ehdoistamme kunkin maan verkkosivustolta osoitteessa [www.polhus.com](http://www.polhus.com)





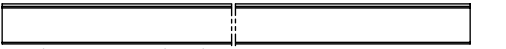




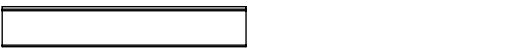
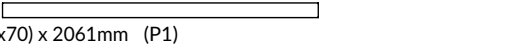
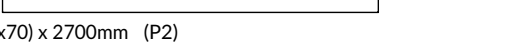


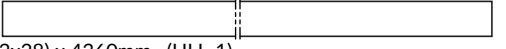





# A

- W1    
 x14 (120x18) x 3240mm (IAR2)
- W2    
 x8 (90x18) x 3240mm (IAR1)
- W3    
 x13 (146x44) x 4000mm (AR4)
- W4    
 x13 (146x44) x 2304mm (AR6)
- W5    
 x4 (146x44) x 4568mm (AR1)
- W6    
 x4 (70x45) x 4298mm (AR2)
- W7    
 x13 (70x45) x 4000mm (AR5)
- W8    
 x6 (70x45) x 2480mm (AR3)
- W9    
 x7 (70x45) x 2300mm (AR7)

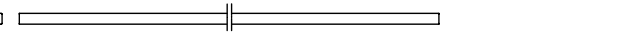

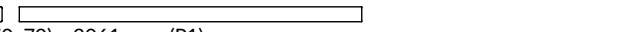
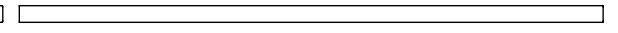
# B

- W10    
 x4 (70x70) x 4360mm (PT1)
- W11    
 x4 (70x70) x 3136mm (PT2)
- W12    
 x26 (114x44) x 2740mm (001)
- W13    
 x18 (114x44) x 805mm (002)
- W14    
 x6 (114x44) x 1265mm (003)
- W15    
 x7 (114x44) x 6500mm (004)

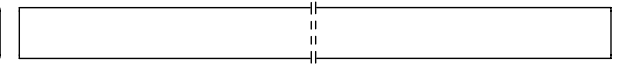




- W16    
 x4 (114x44) x 7412mm (005)
- W17    
 x25 (114x44) x 500mm (008)
- W18    
 x13 (114x44) x 2970mm (009)
- W19    
 x6 (114x44) x 1340mm (010)
- W20    
 x48 (114x44) x 4500mm (014)
- W21    
 x8 (114x44) x 1853mm (023)
- W22    
 x2 (86x44) x 650mm (026)
- W23    
 x1 (86x44) x 1380mm (027)
- W24    
 x1 (114x44) x 4500mm (030)
- W25    
 x8 (114x44) x 1560mm (031)
- W26    
 x1 (70x70) x 2061mm (P1)
- W27    
 x8 (70x70) x 2700mm (P2)
- W28    
 x34 (114x44) x 650mm (028)
- W29    
 x17 (114x44) x 1380mm (029)
- W30    
 x1 (112x28) x 4360mm (HLL-1)

- W31 (WA-1)    
 x1
- W32 (WC-1)    
 x1
- W33 (WB-1)    
 x1







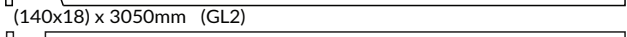
# C

- W34    
 x2 (70x45) x 4360mm (VT1)
- W35    
 x5 (146x44) x 2440mm (VT2)
- W28    
 x1 (70x70) x 2061mm (P1)
- W11    
 x2 (70x70) x 3136mm (PT2)

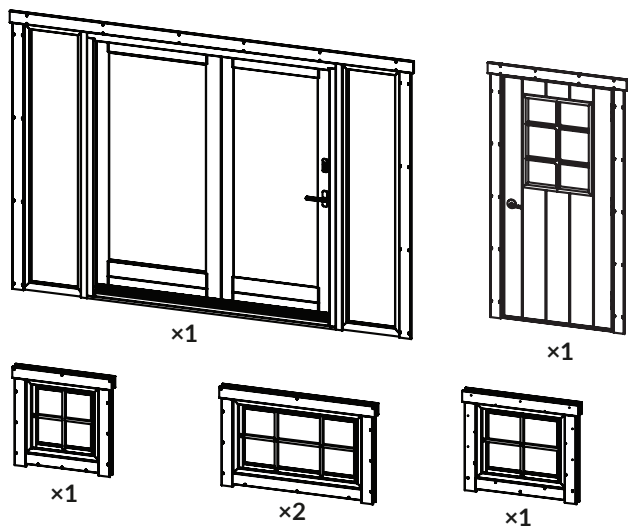
# D

- W36    
 x1 (270x90) x 7412mm (A-PR1)
- W37    
 x30 (170x44) x 2900mm (SR1)
-    
 x48
- W38    
 x4 (114x44) x 456mm (006)
- W39    
 x22 (114x44) x 555mm (007)

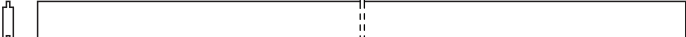
# E

- W40  
x66  (90x18.5) x 5093mm (RB-1)
- W41  
x66  (90x18.5) x 2319mm (RB-2)
- W42  
x4  (90x18) x 3517mm (TB1)
- W43  
x4  (90x18) x 3895mm (TB2)
- W44  
x8  (120x18) x 3050mm (GL1)
- W45  
x4  (140x18) x 3050mm (GL2)
- W46  
x4  (58x18) x 3050mm (RFF)




# F





# G

- W30  
x57  (112x28) x 4360mm (HLL-1)




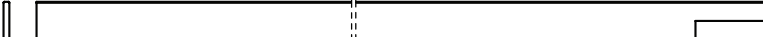
# H

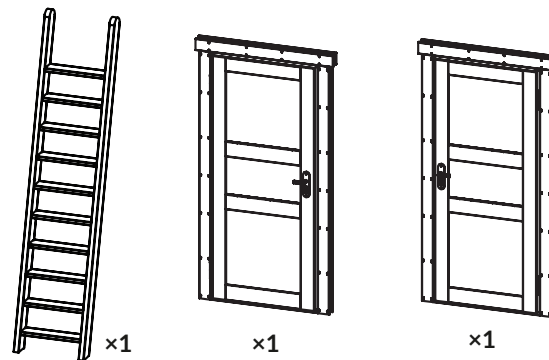
- W47  
x1  (86x44) x 2440mm (O11)
- W48  
x18  (114x44) x 2440mm (O12)
- W49  
x1  (114x44) x 2440mm (O13)

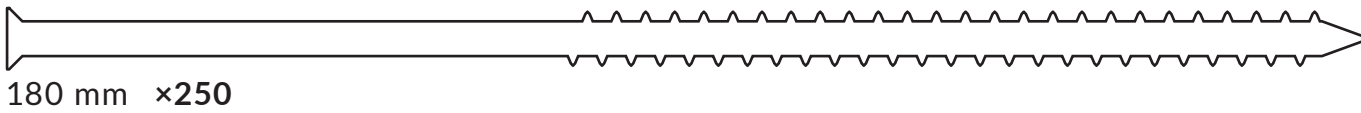
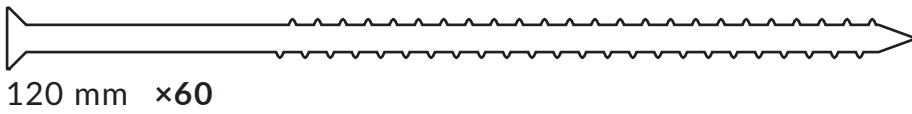
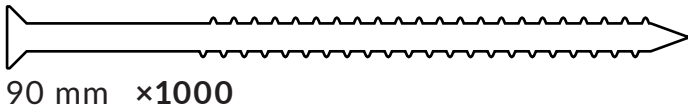
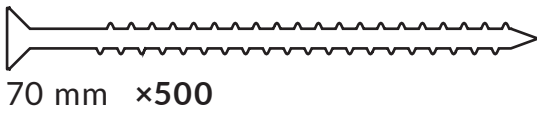
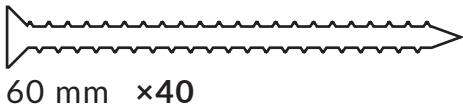
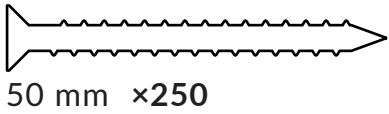
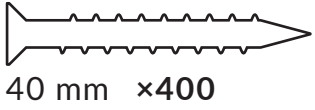
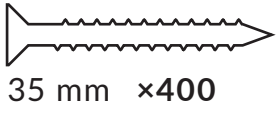
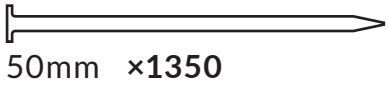
# I

- W50  
x28  (90x18.5) x 4360mm (FB-1)
- W35  
x4  (146x44) x 2440mm (VT2)

# J

- W51  
x2  (70x35) x 740mm (UT-1)
- W52  
x1  (70x35) x 1400mm (UT-2)
- W53  
x4  (120x18) x 2850mm (RS2)
- W54  
x4  (120x18) x 2850mm (RS1)

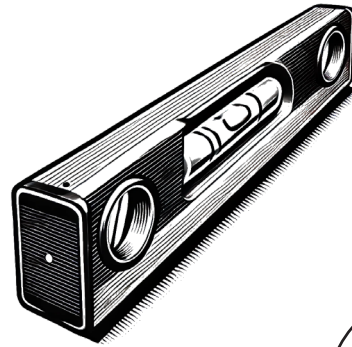
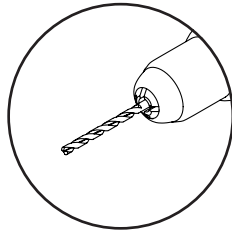




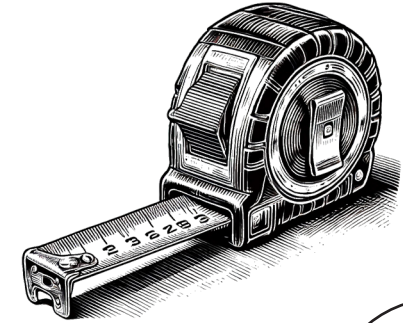
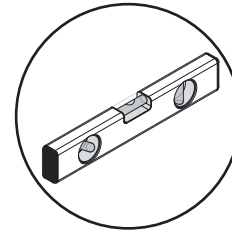
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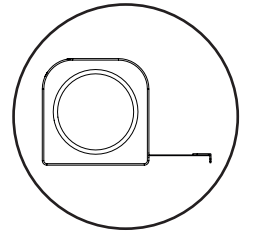
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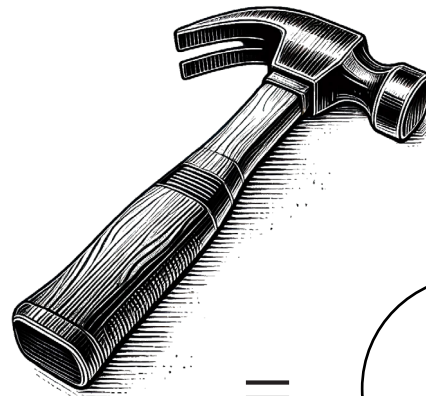
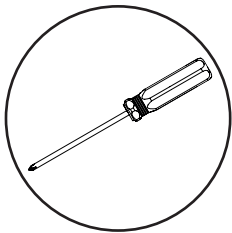
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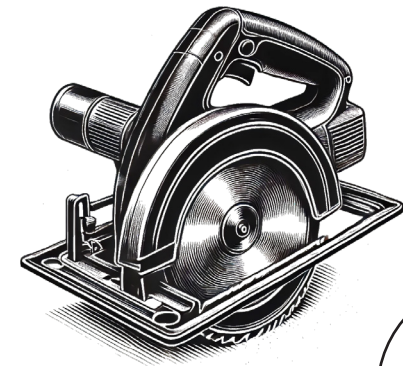
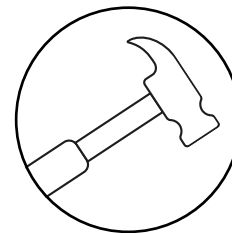
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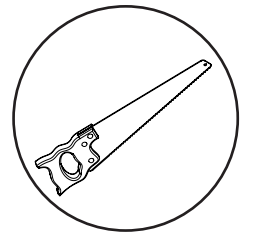
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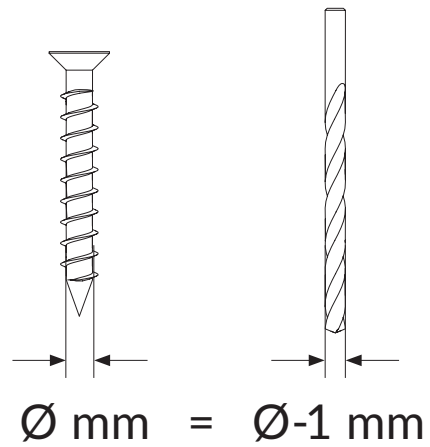
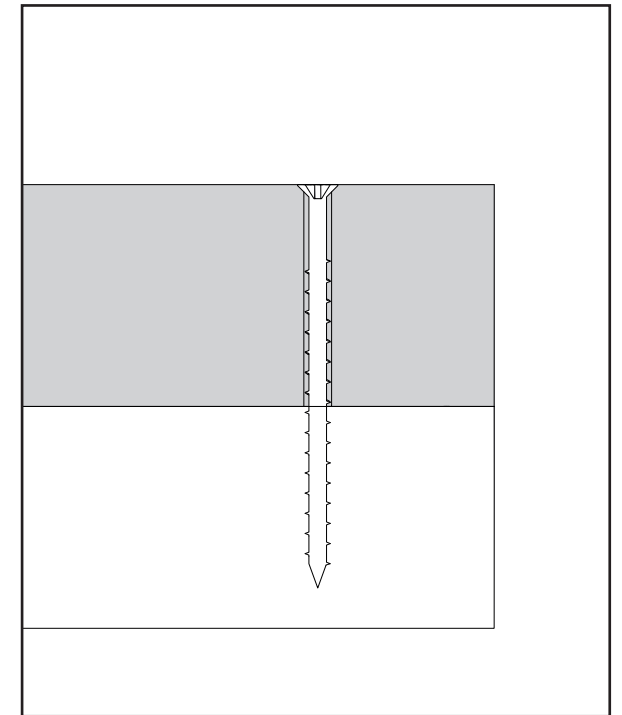
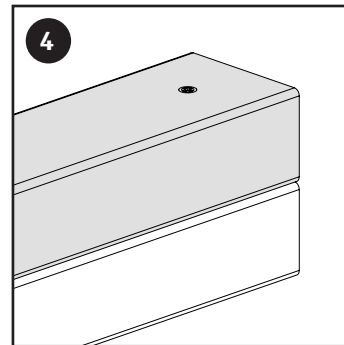
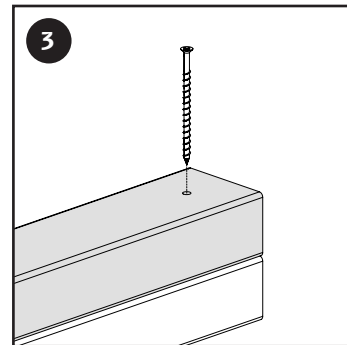
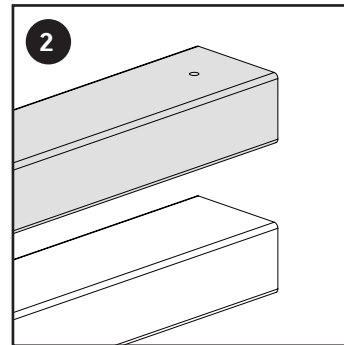
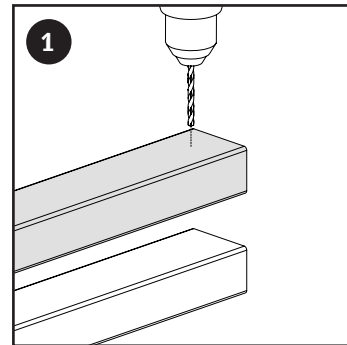
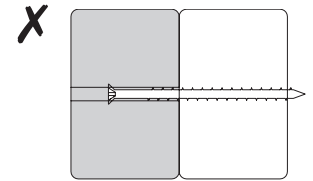
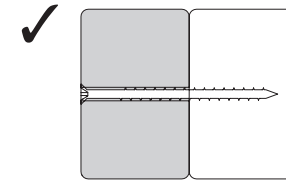
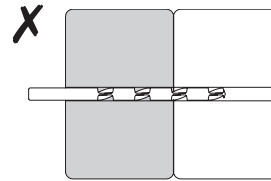
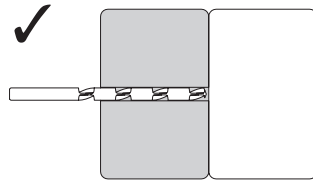
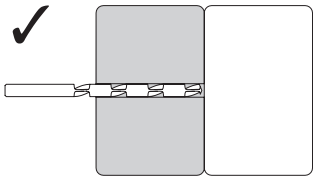
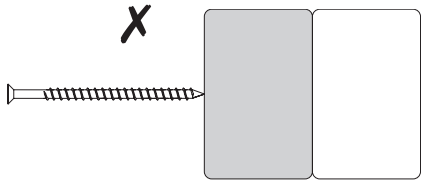


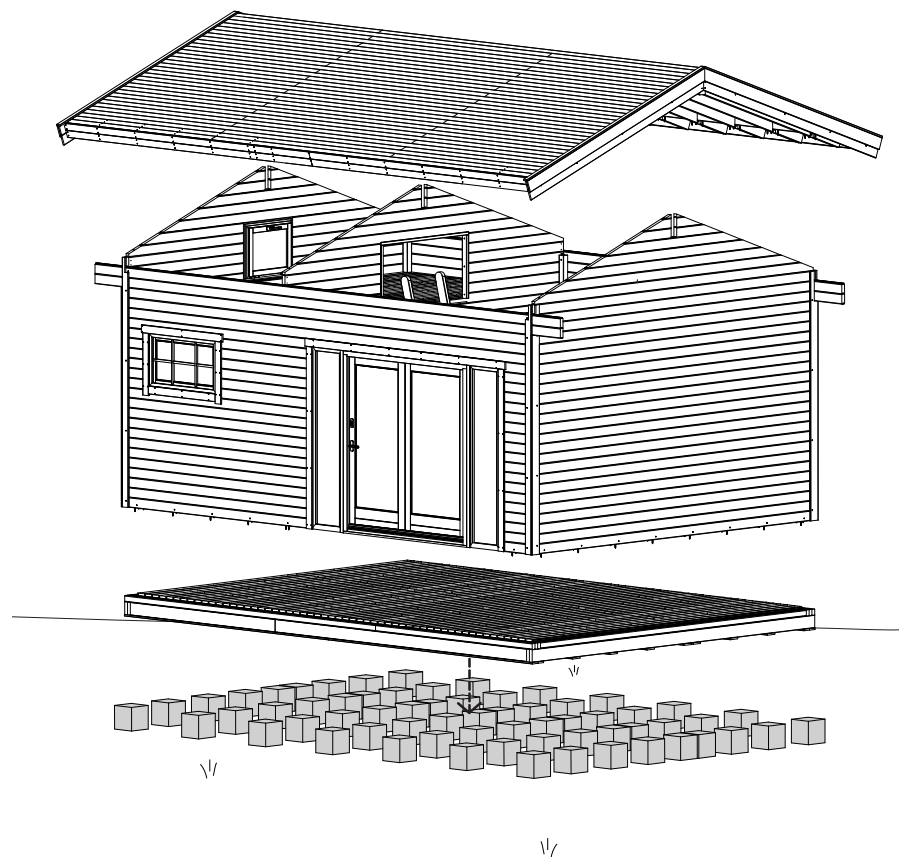
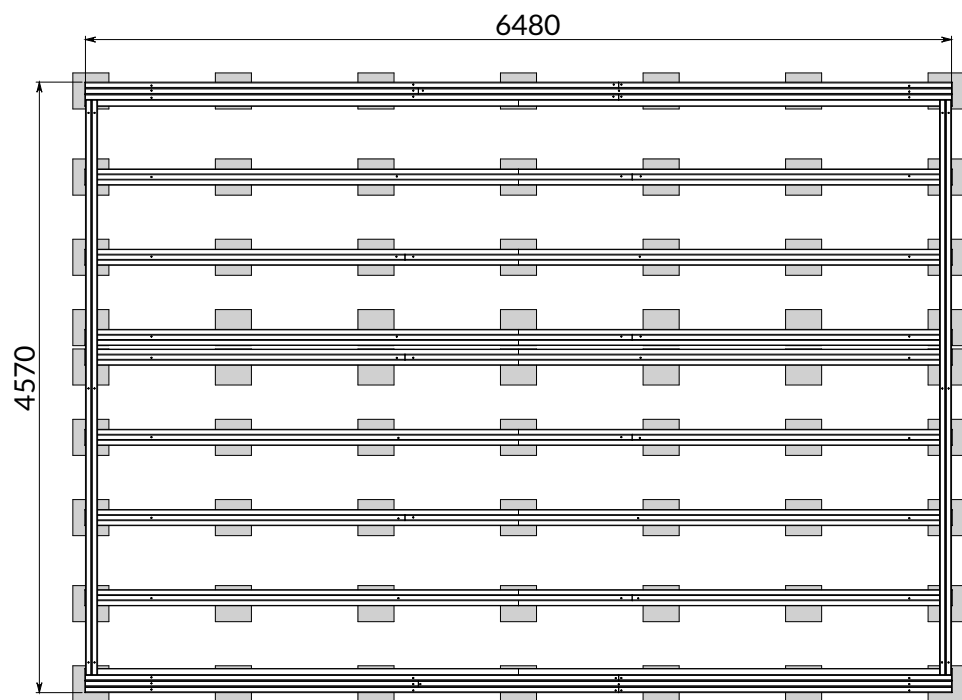
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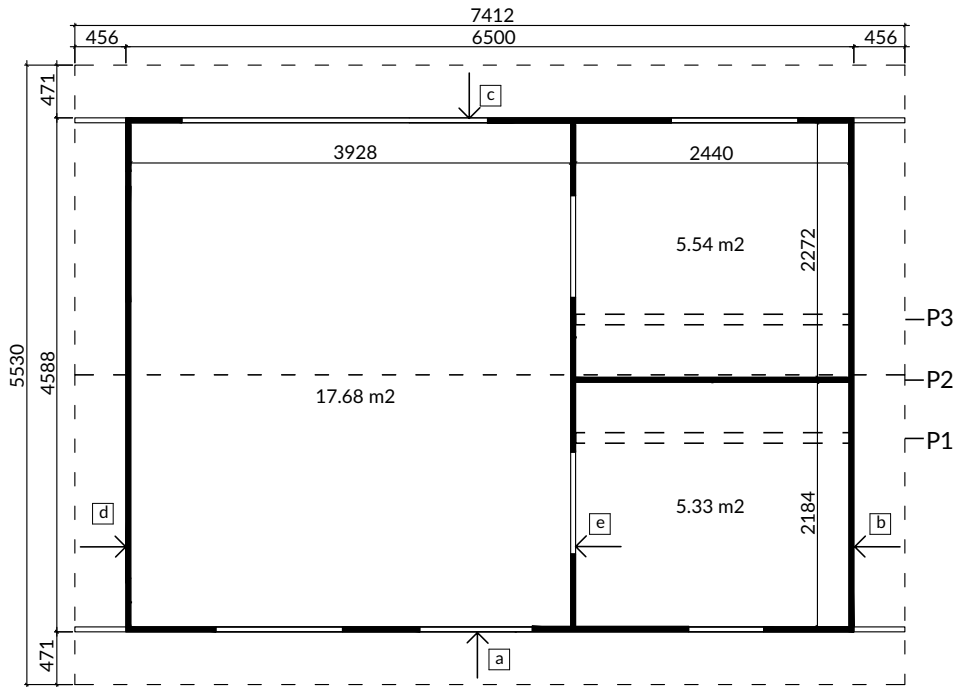
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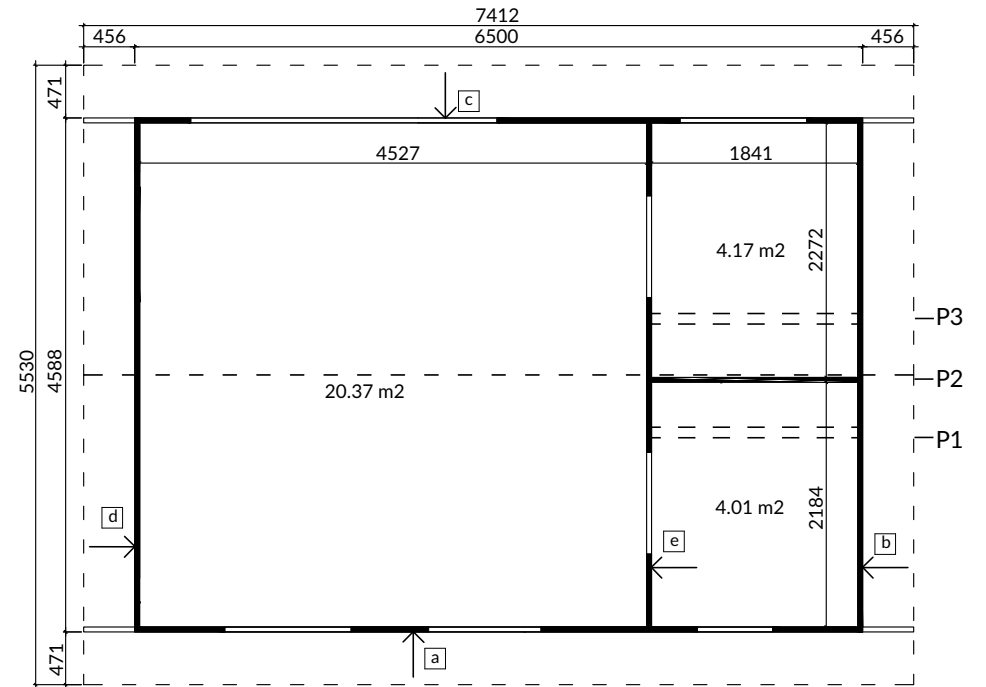


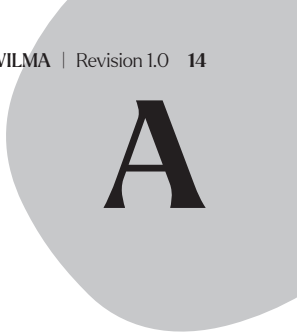


# V-1





# V-2








# A


W1   
 ×14 (120x18) x 3240mm (IAR2)


W2   
 ×8 (90x18) x 3240mm (IAR1)


W3   
 ×13 (146x44) x 4000mm (AR4)

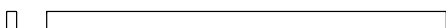
W4   
 ×13 (146x44) x 2304mm (AR6)

W5   
 ×4 (146x44) x 4568mm (AR1)

W6   
 ×4 (70x45) x 4298mm (AR2)

W7   
 ×13 (70x45) x 4000mm (AR5)

W8   
 ×6 (70x45) x 2480mm (AR3)

W9   
 ×7 (70x45) x 2300mm (AR7)



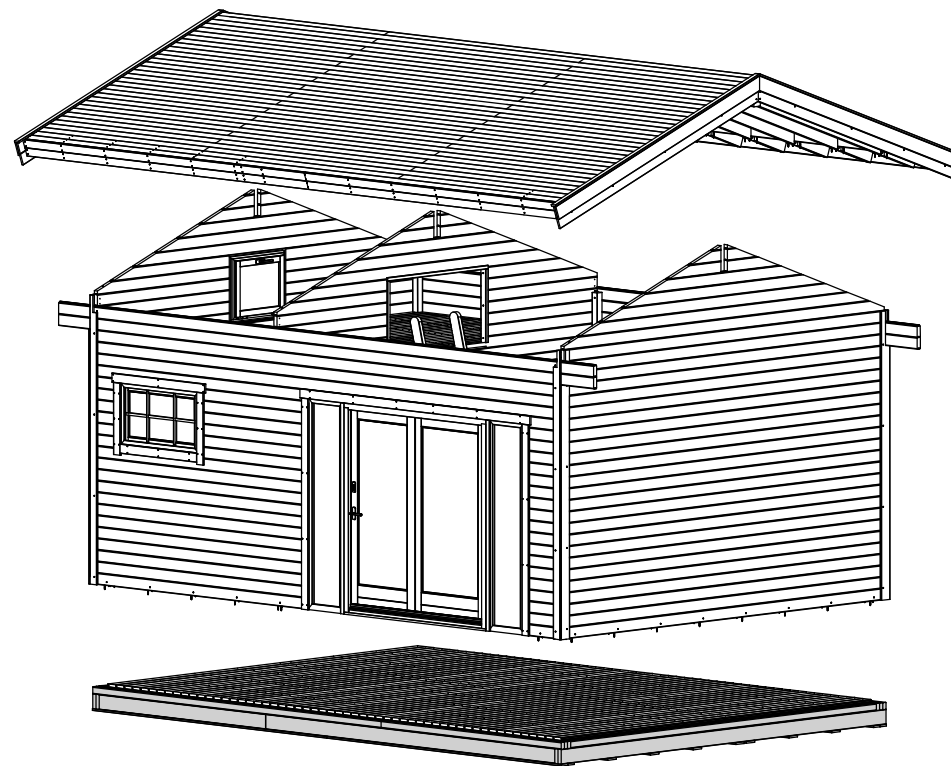
90mm

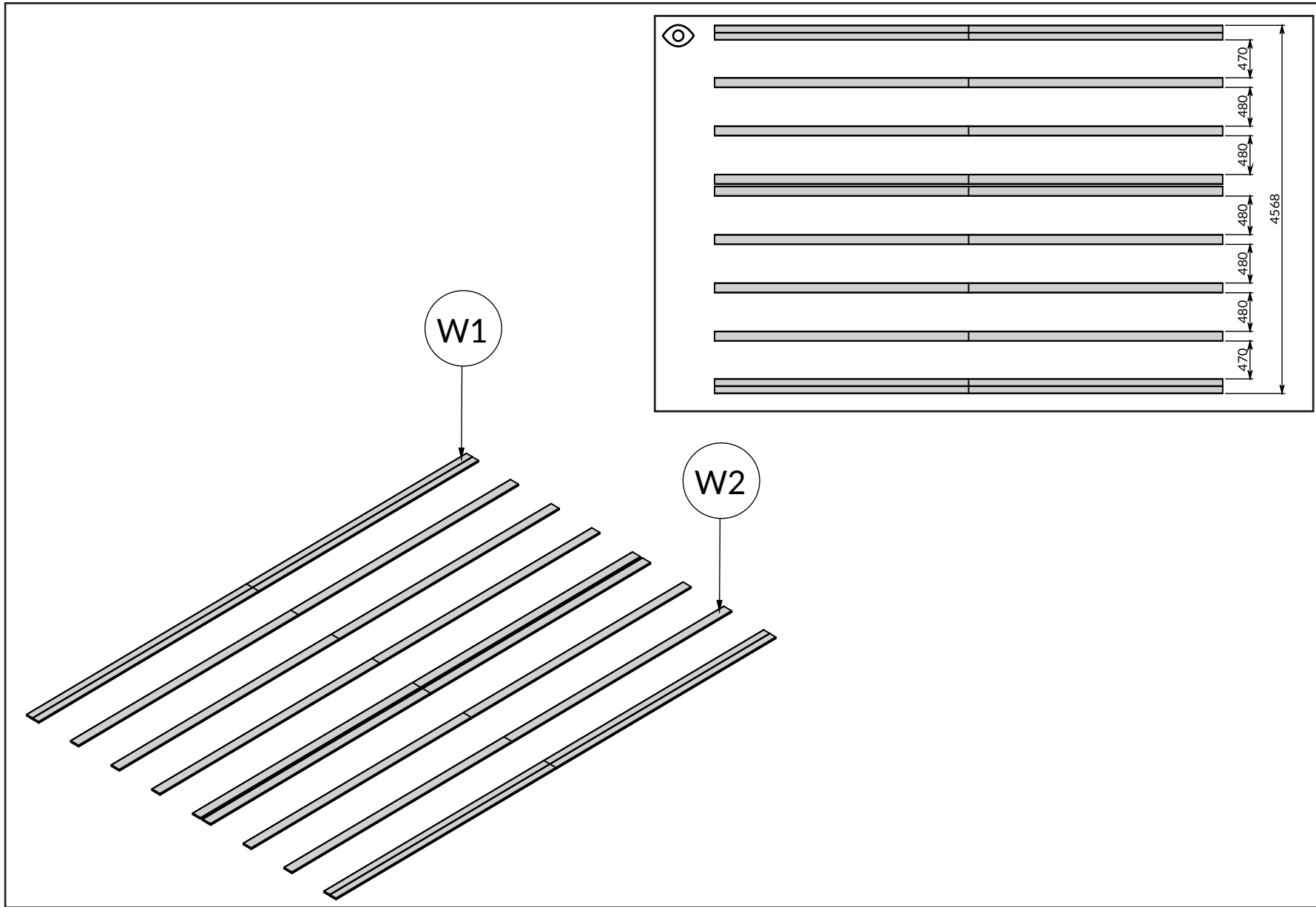


60mm



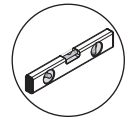
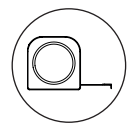
120mm





W1 x8

W2 x14

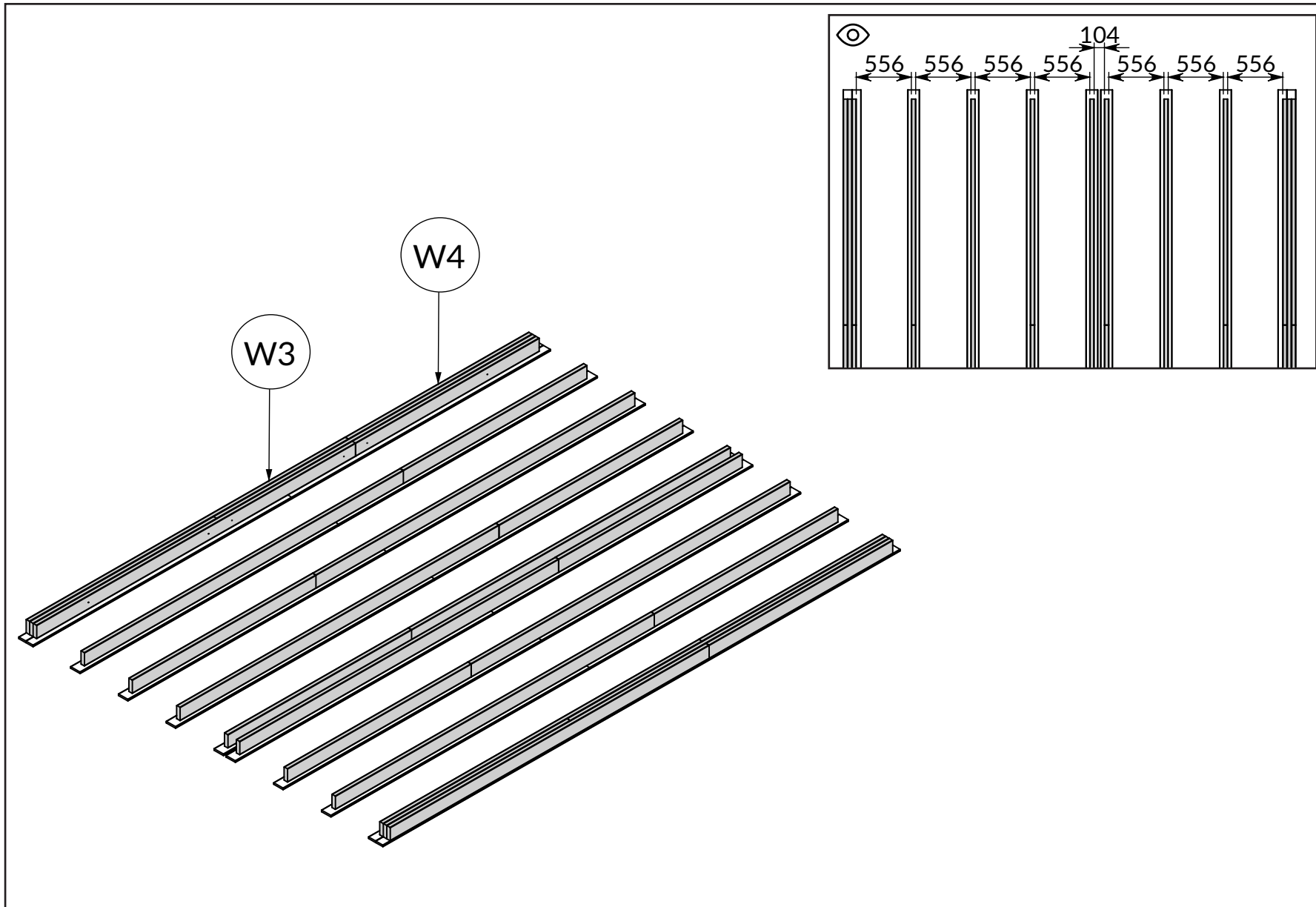


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# A1

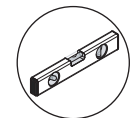
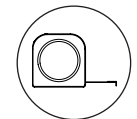
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

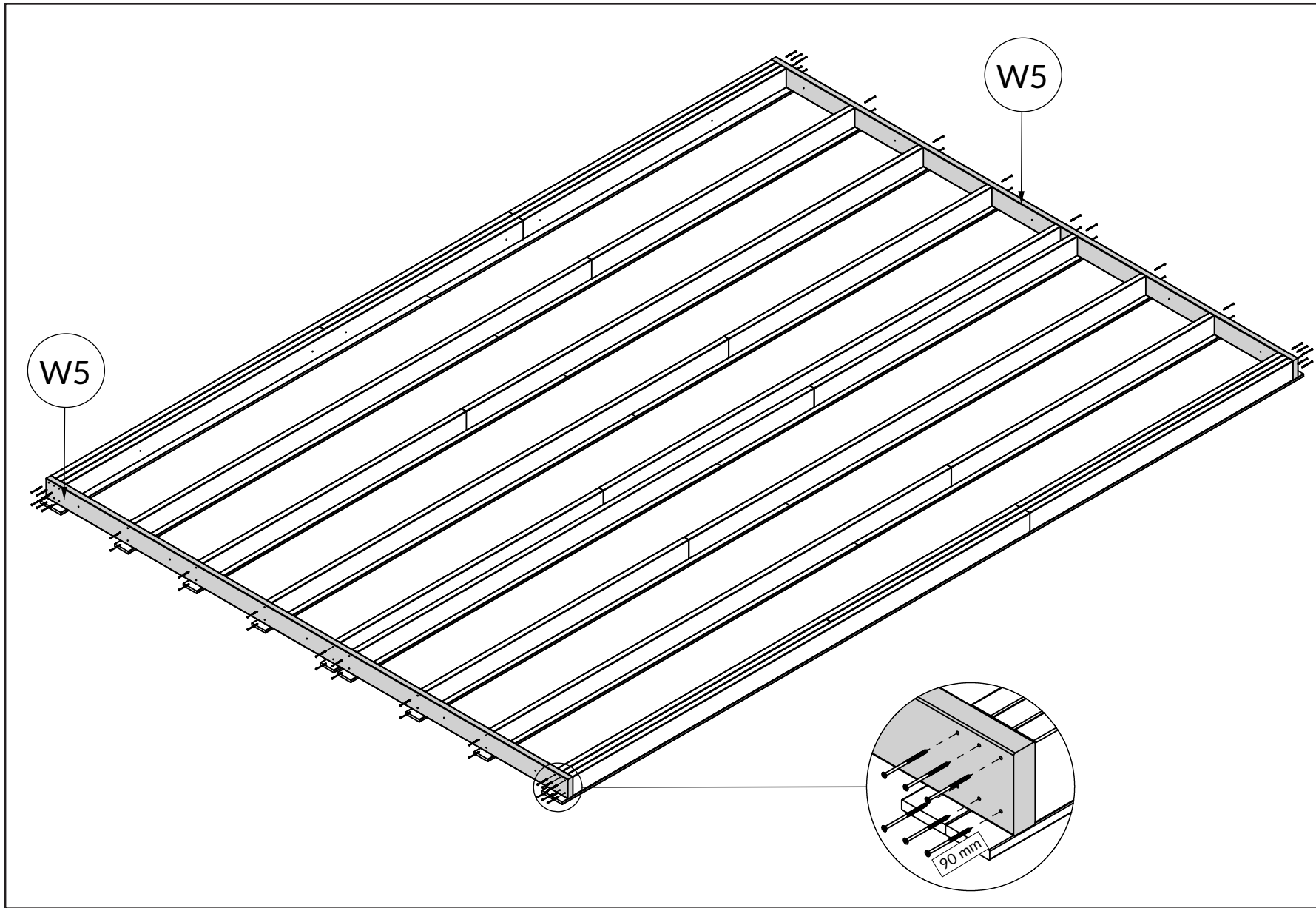
# A2



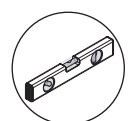
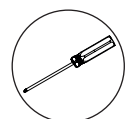
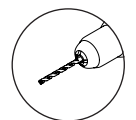
W3 x13

W4 x13





W5 x2

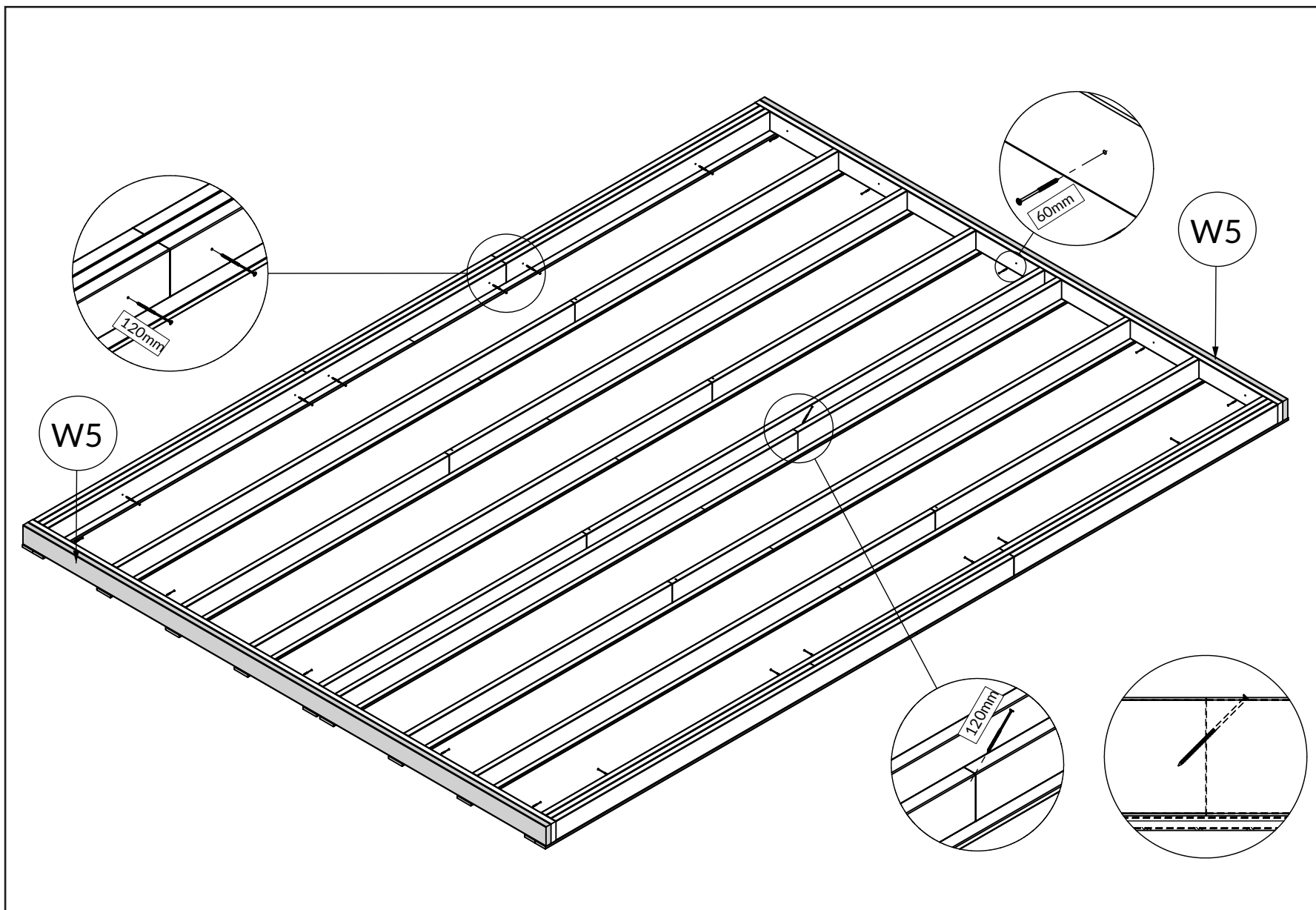


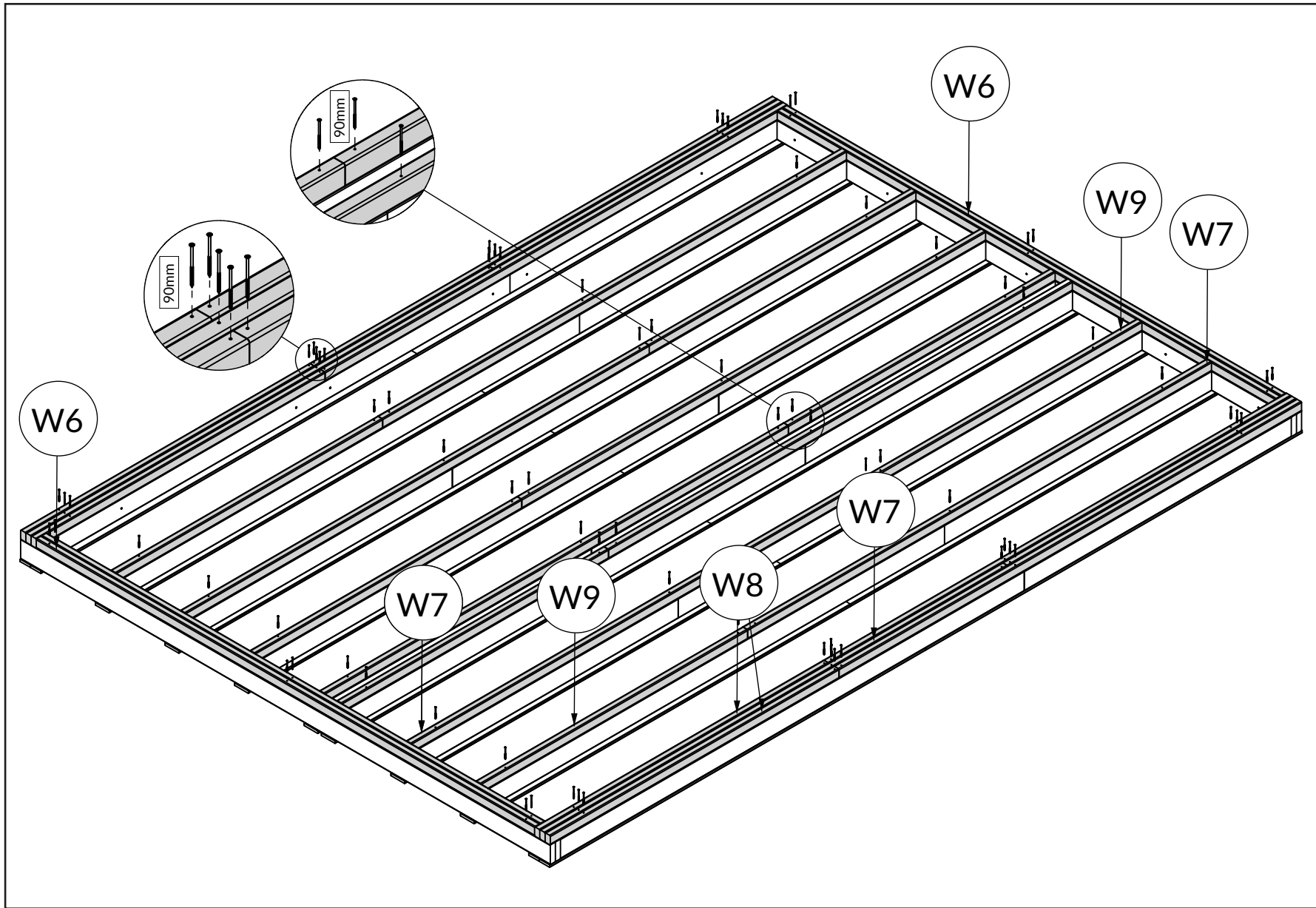
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# A3

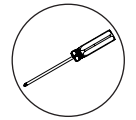
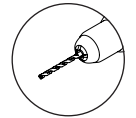
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# A4







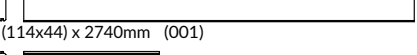
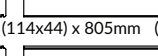
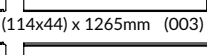
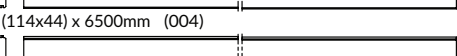


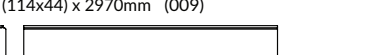
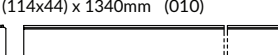
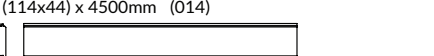
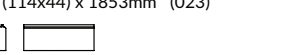

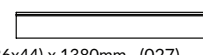
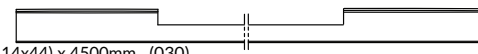
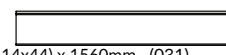
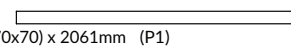
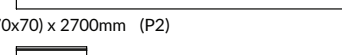

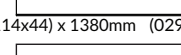
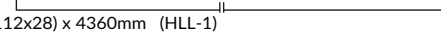



- W6 x4
- W7 x13
- W8 x6
- W9 x7

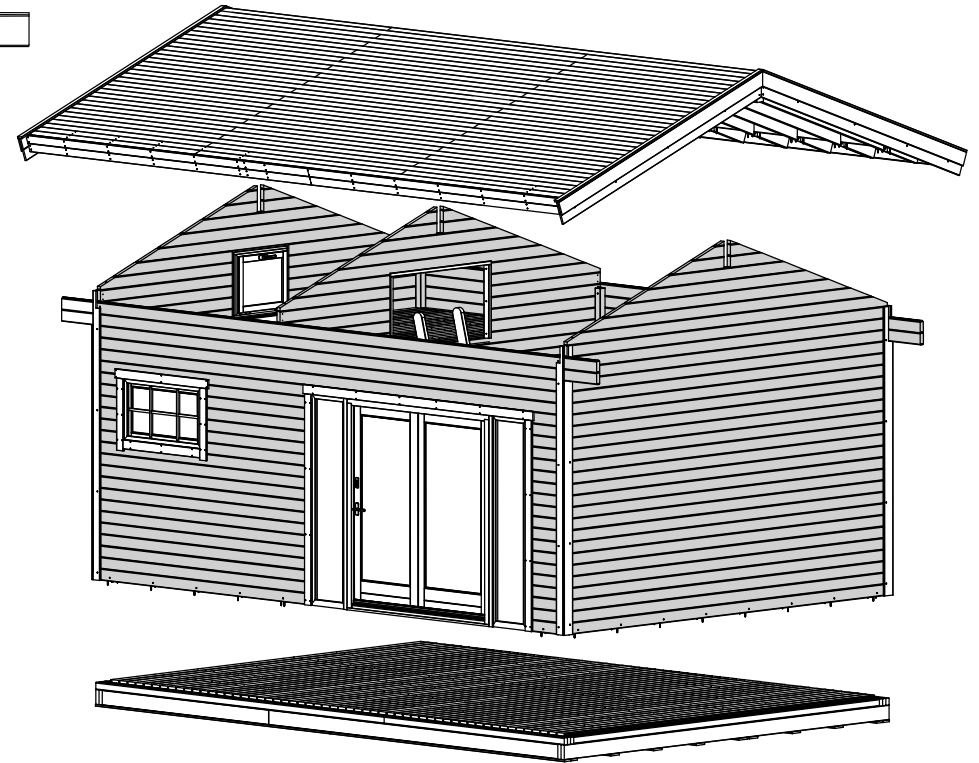







**A**|1→2→3→4→5→    **B**|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
**C**|1→2→3→4→5→6→7→8→9→    **D**|1→2→3→4→5→6→7→8→    **E**|1→2→3→4→5→6→7→  
**F**|1→2→3→4→5→    **G**|1→2→3→    **H**|1→2→3→    **I**|1→2→3→4→5→    **J**|1→2→3→4→

# A5

## B

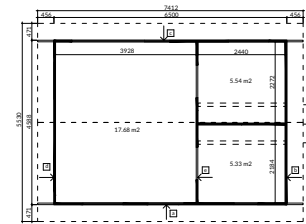
- W10   $\times 4$   
(70x70) x 4360mm (PT1)
- W11   $\times 4$   
(70x70) x 3136mm (PT2)
- W12   $\times 26$   
(114x44) x 2740mm (001)
- W13   $\times 18$   
(114x44) x 805mm (002)
- W14   $\times 6$   
(114x44) x 1265mm (003)
- W15   $\times 7$   
(114x44) x 6500mm (004)
- W16   $\times 4$   
(114x44) x 7412mm (005)
- W17   $\times 25$   
(114x44) x 500mm (008)
- W18   $\times 13$   
(114x44) x 2970mm (009)
- W19   $\times 6$   
(114x44) x 1340mm (010)
- W20   $\times 48$   
(114x44) x 4500mm (014)
- W21   $\times 8$   
(114x44) x 1853mm (023)
- W22   $\times 2$   
(86x44) x 650mm (026)
- W23   $\times 1$   
(86x44) x 1380mm (027)
- W24   $\times 1$   
(114x44) x 4500mm (030)
- W25   $\times 8$   
(114x44) x 1560mm (031)
- W26   $\times 1$   
(70x70) x 2061mm (P1)
- W27   $\times 8$   
(70x70) x 2700mm (P2)
- W28   $\times 34$   
(114x44) x 650mm (028)
- W29   $\times 17$   
(114x44) x 1380mm (029)
- W30   $\times 1$   
(112x28) x 4360mm (HLL-1)
- W31 (WA-1)   $\times 1$
- W32 (WC-1)   $\times 1$
- W33 (WB-1)   $\times 1$



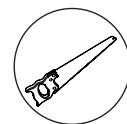
-  90mm
-  60mm
-  180mm
-  120mm
-  40mm



a	W11		x1	W11.1	W11.2	
	W11		x1	W11.3		
b	P1	W10		x1	W10.1	W10.2
	P2	W10		x1	W10.3	W10.4
	P3	W10		x1	W10.5	W10.6
c	W11		x1	W11.4	W11.5	
d	W10		x1	W10		



V-1



A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

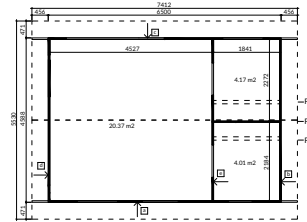
# B1

# B2

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

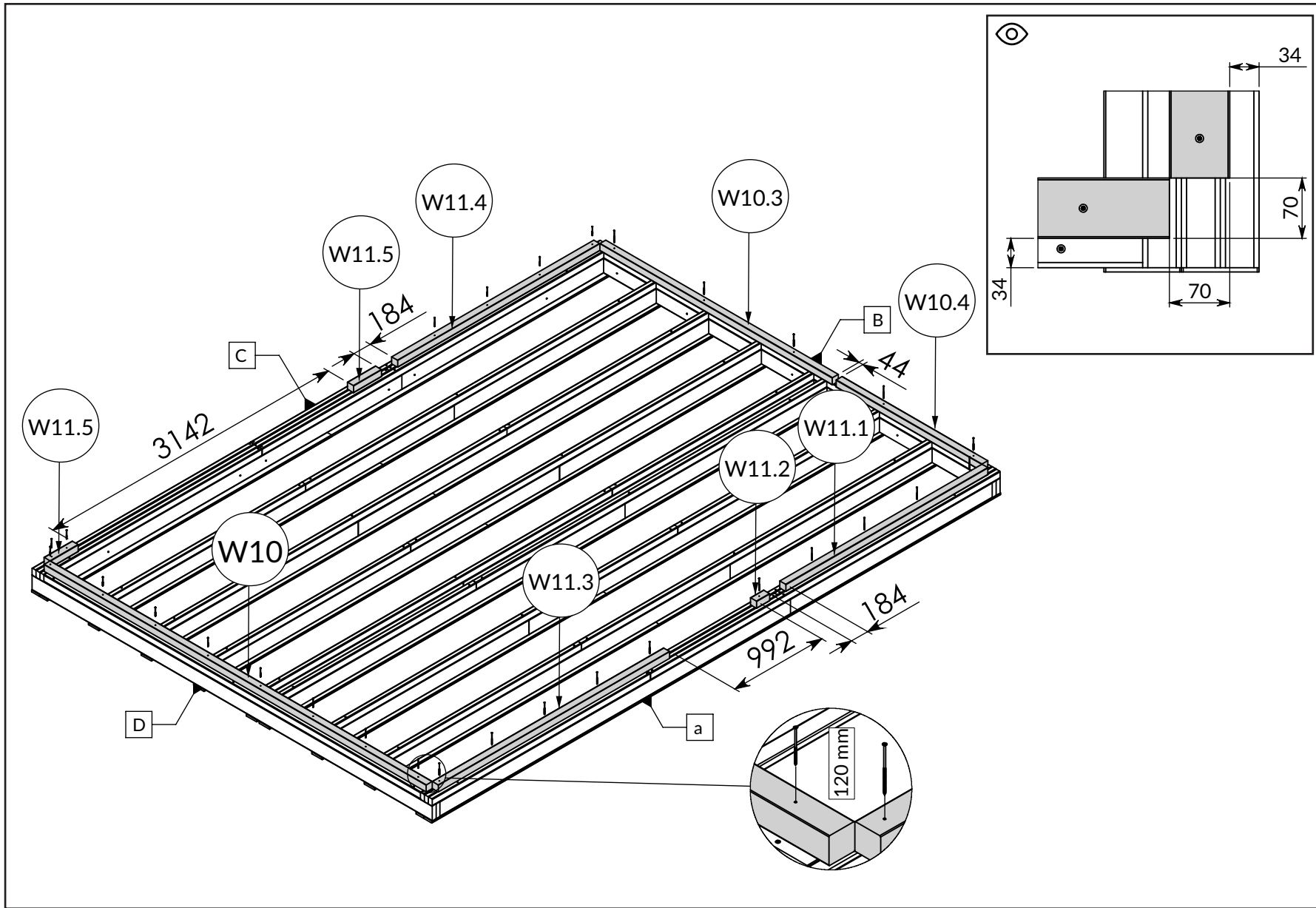


a	W11		x1	W11.6 W11.7
	W11		x1	W11.8
b	P1 W10		x1	W10.1 W10.2
	P2 W10		x1	W10.3 W10.4
	P3 W10		x1	W10.5 W10.6
c	W11		x1	W11.9 W11.10 W11.11
d	W10		x1	W10

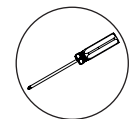
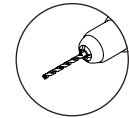


V-2





- W10 x1
- W10.3 x1
- W10.4 x1
- W11.1 x1
- W11.2 x1
- W11.3 x1
- W11.4 x1
- W11.5 x2

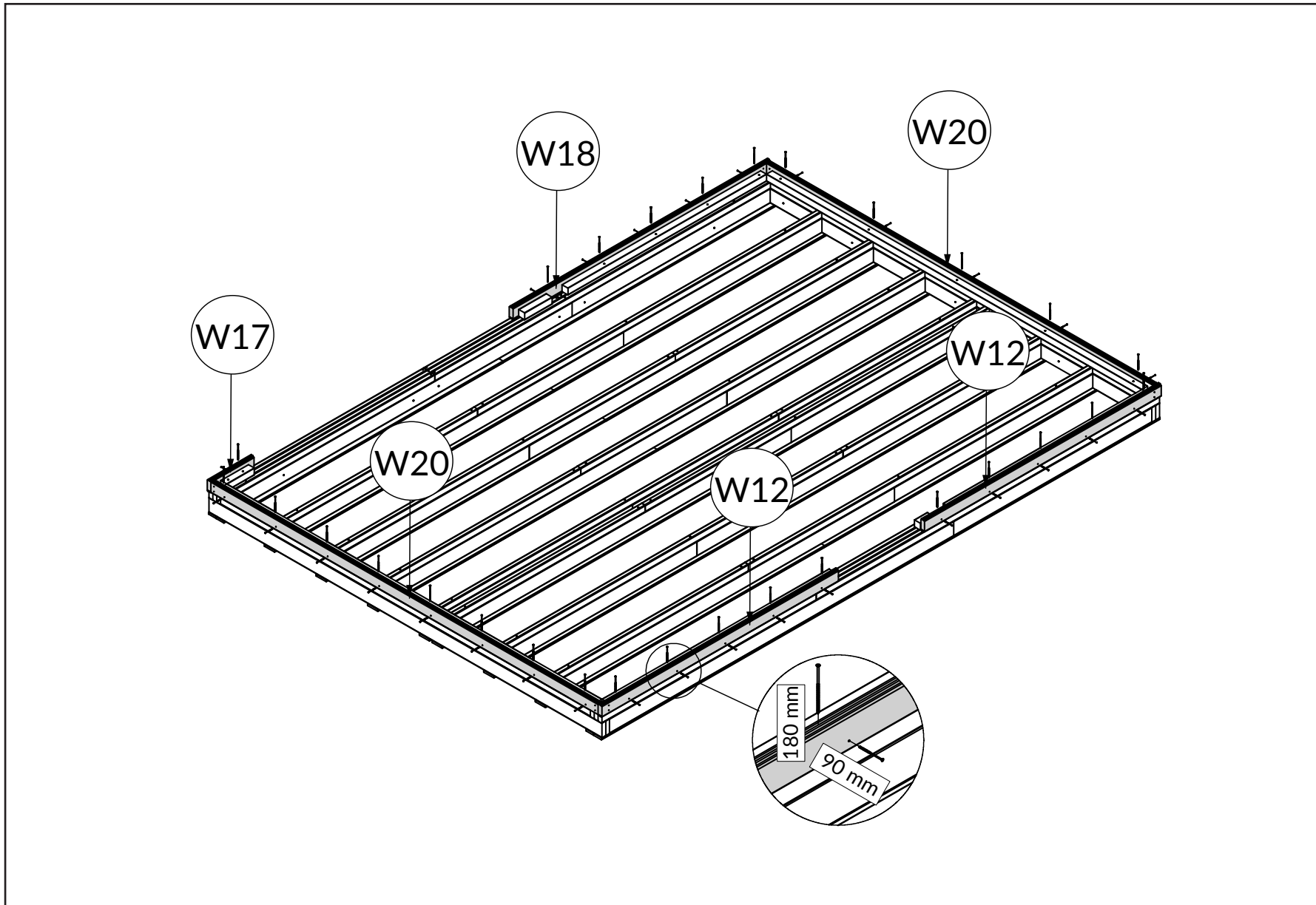


**A**|1→2→3→4→5→    **B**|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
**C**|1→2→3→4→5→6→7→8→9→    **D**|1→2→3→4→5→6→7→8→    **E**|1→2→3→4→5→6→7→  
**F**|1→2→3→4→5→    **G**|1→2→3→    **H**|1→2→3→    **I**|1→2→3→4→5→    **J**|1→2→3→4→

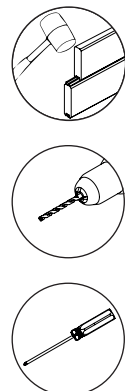
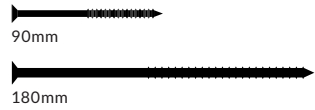
# B3

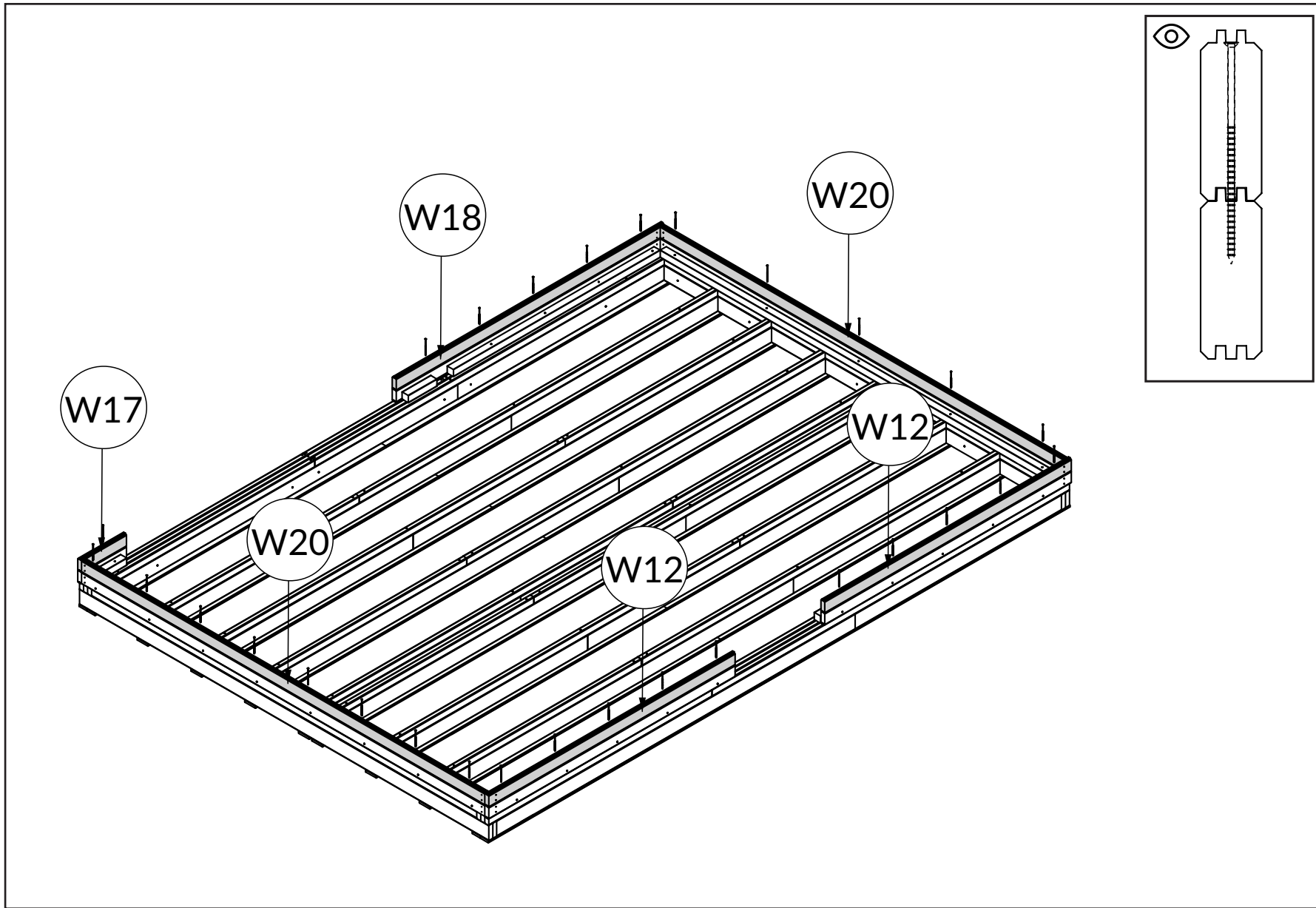
A|1→2→3→4→5→    B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→    D|1→2→3→4→5→6→7→8→    E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→    G|1→2→3→    H|1→2→3→    I|1→2→3→4→5→    J|1→2→3→4→

# B4

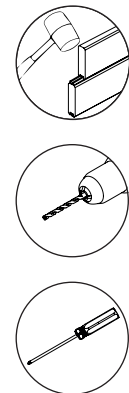
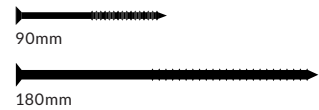


- W12 x2
- W17 x1
- W18 x1
- W20 x2





- W12 x2
- W17 x1
- W18 x1
- W20 x2

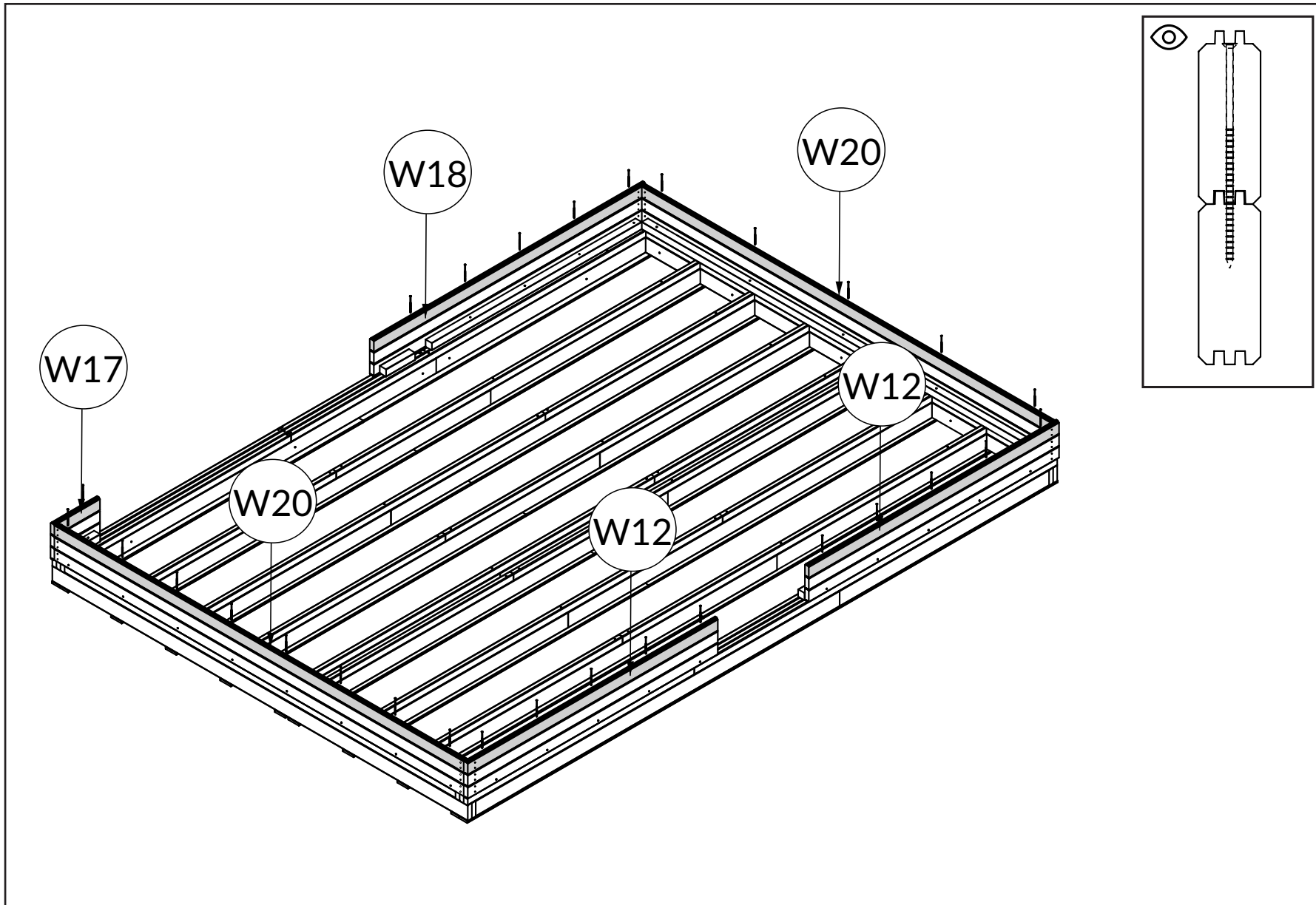


A|1→2→3→4→5→    B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→    D|1→2→3→4→5→6→7→8→    E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→    G|1→2→3→    H|1→2→3→    I|1→2→3→4→5→    J|1→2→3→4→

# B5

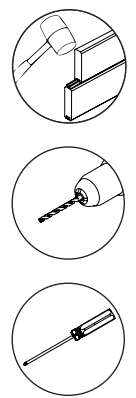
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

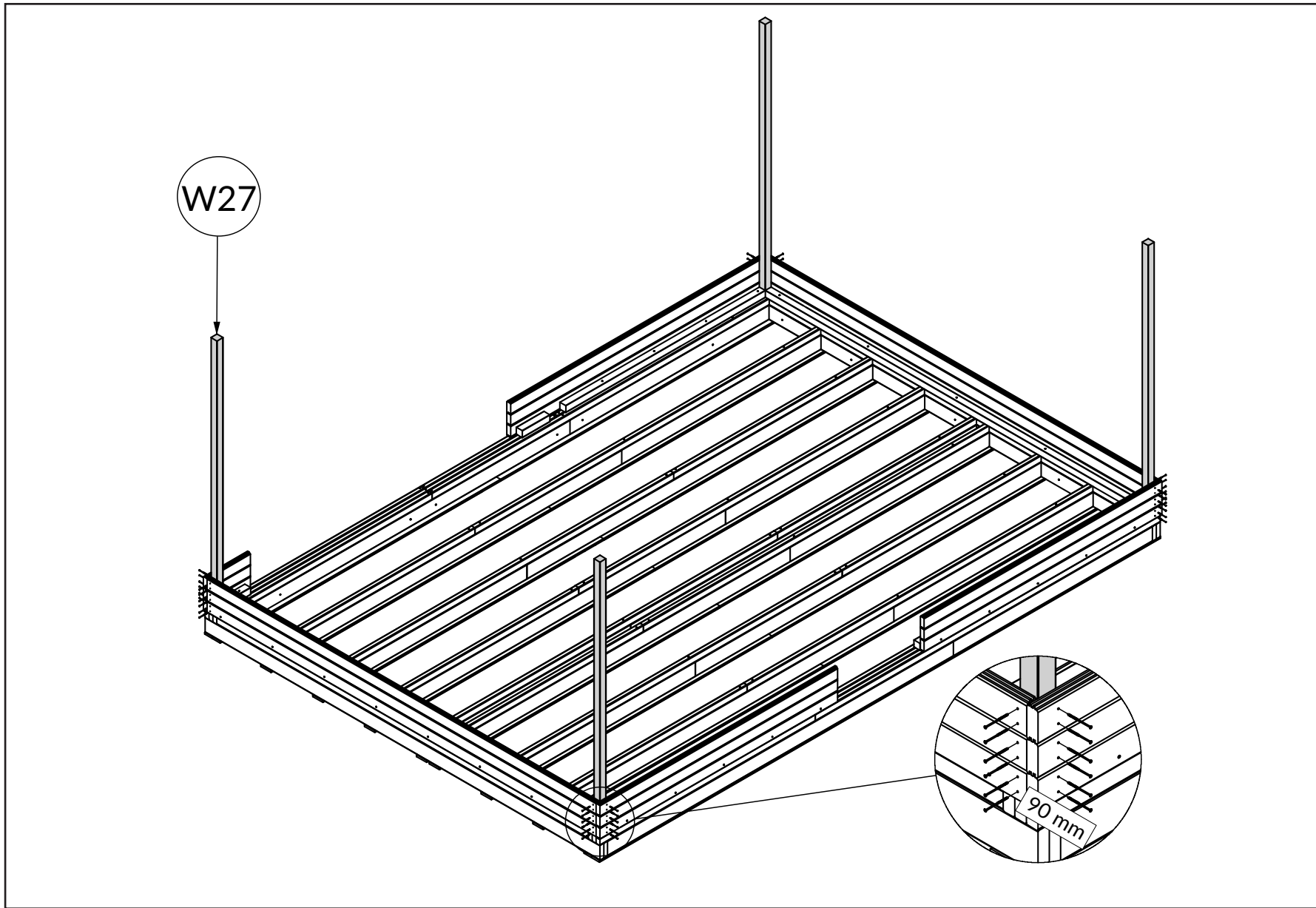
# B6



- W12 x2
- W17 x1
- W18 x1
- W20 x2

180mm

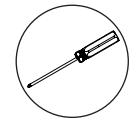
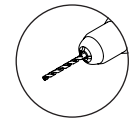
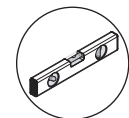




W27 x4

W27

90mm



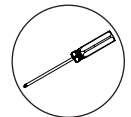
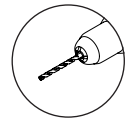
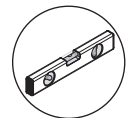
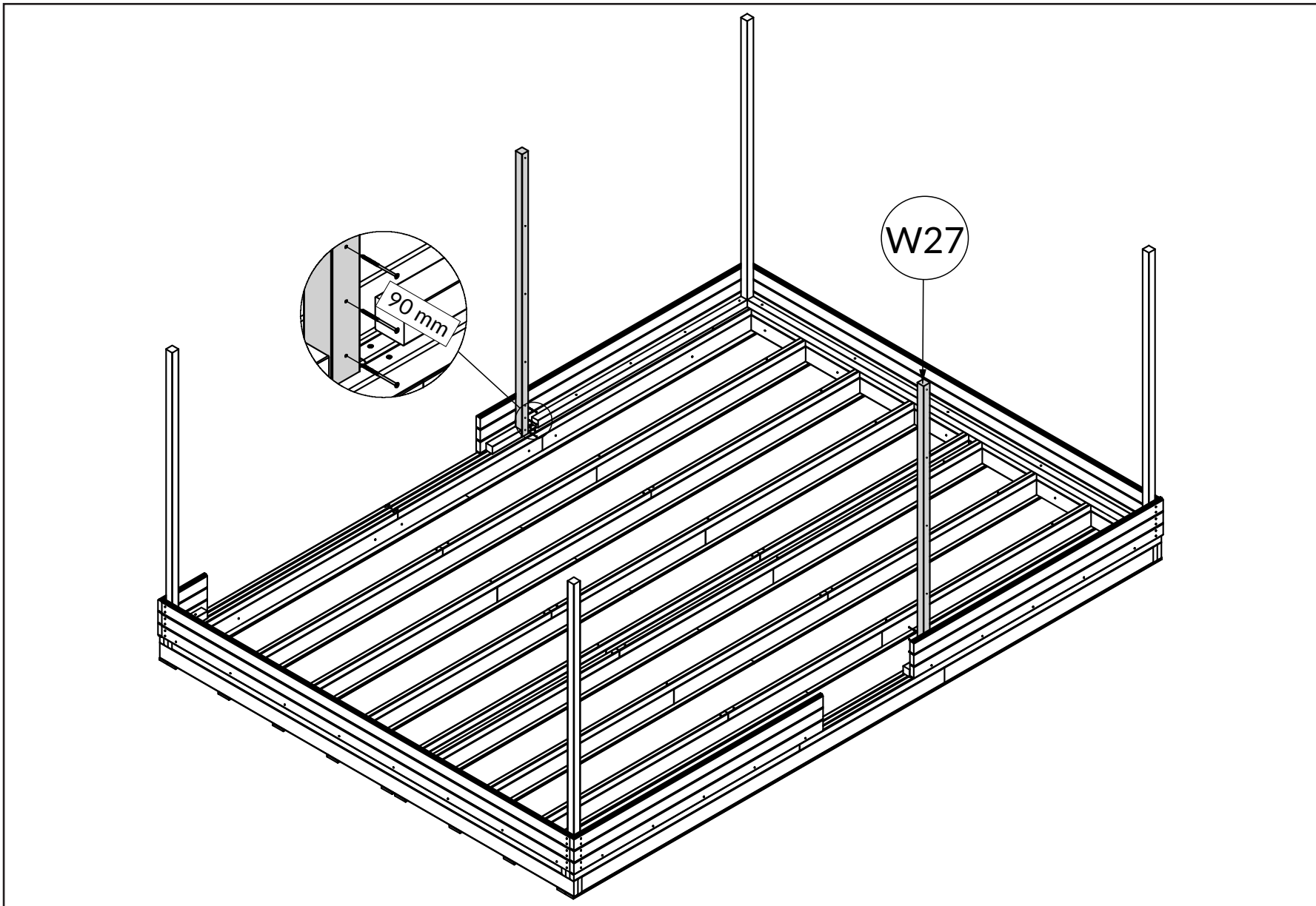
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

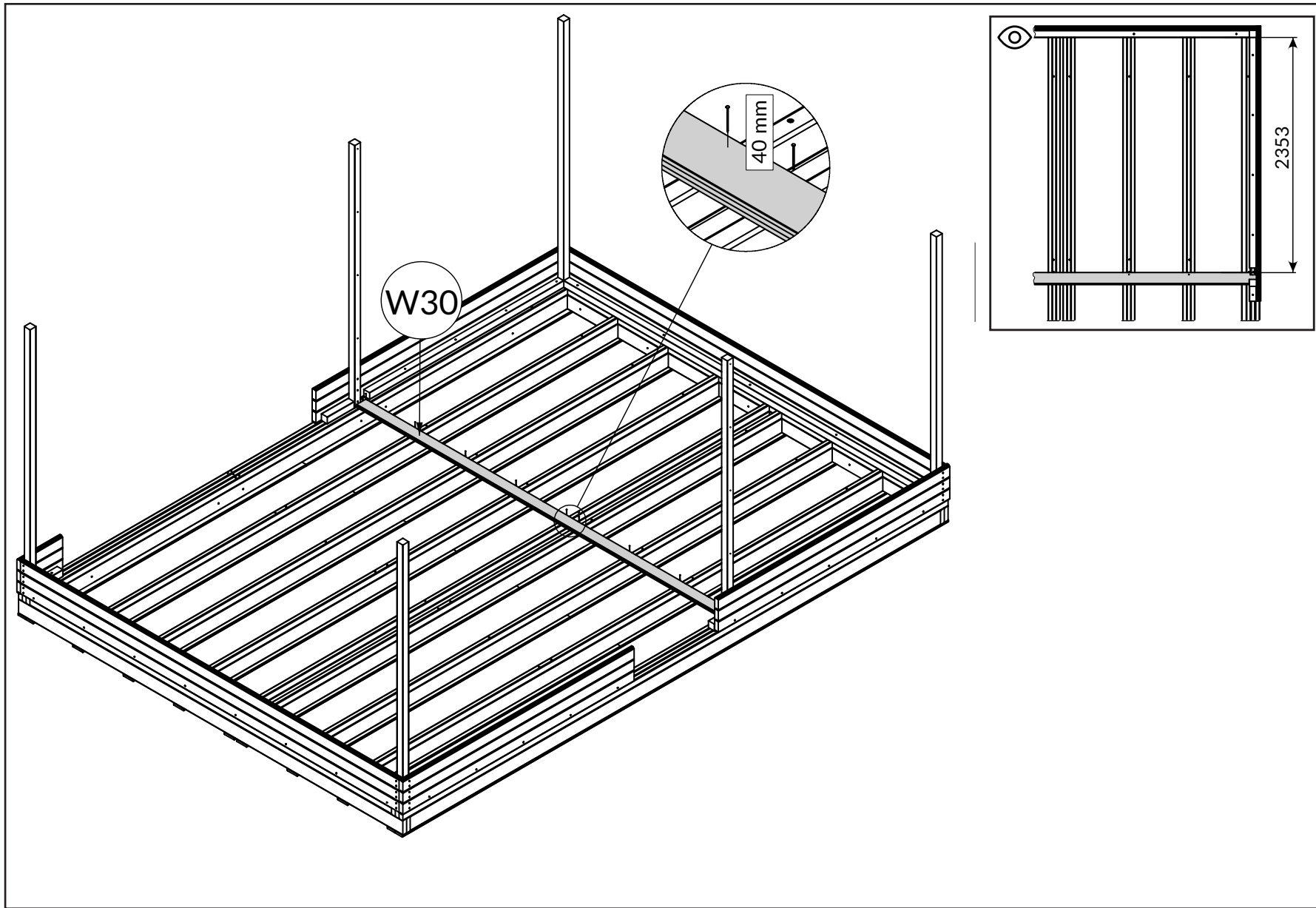
**B7**

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

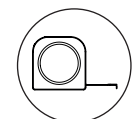
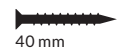
# B8

W27 x2





W30 x1

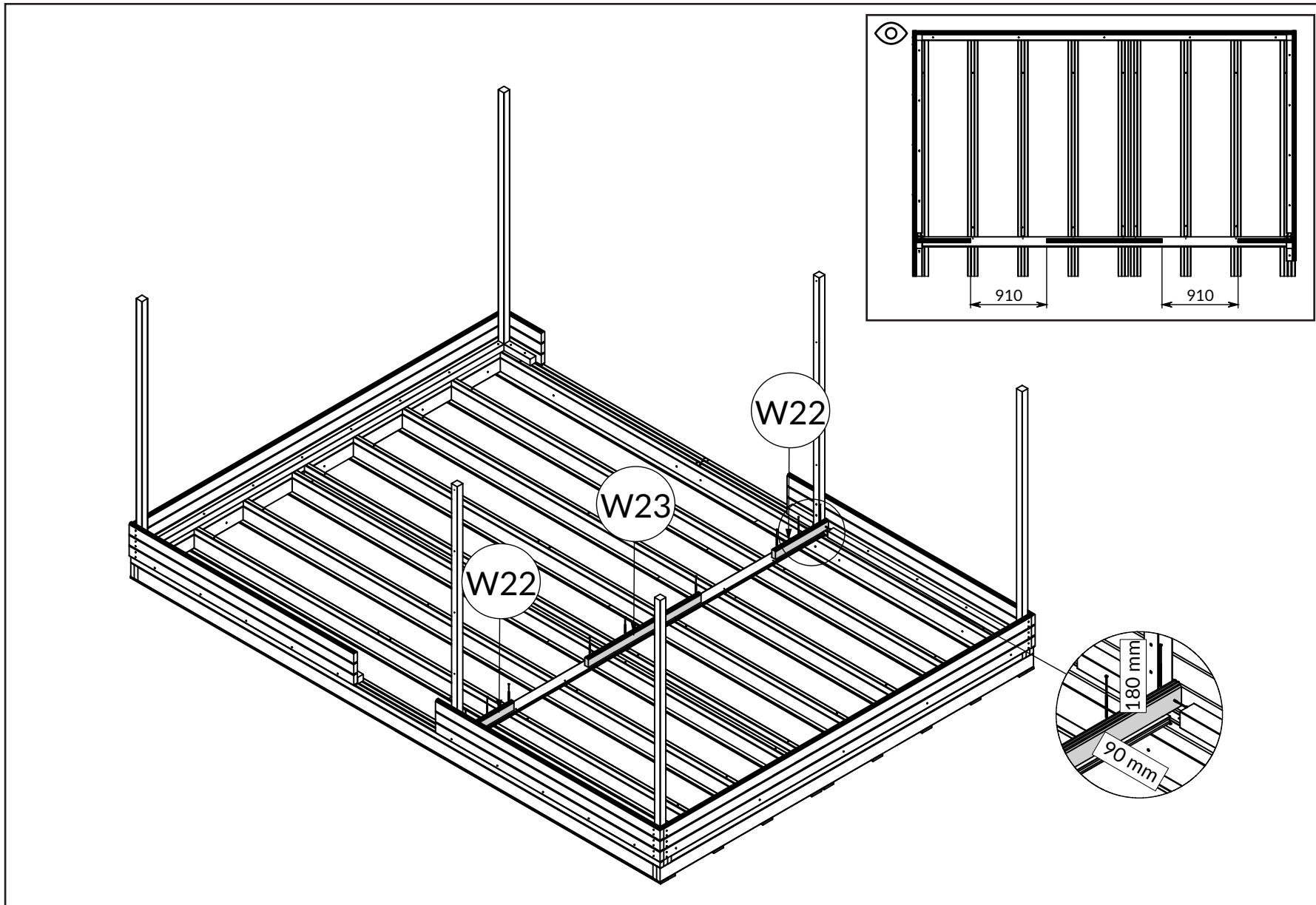


A|1→2→3→4→5→    B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→    D|1→2→3→4→5→6→7→8→    E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→    G|1→2→3→    H|1→2→3→    I|1→2→3→4→5→    J|1→2→3→4→

# B9

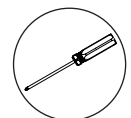
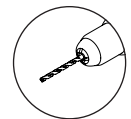
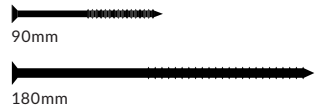
A|1→2→3→4→5→    B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→    D|1→2→3→4→5→6→7→8→    E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→    G|1→2→3→    H|1→2→3→    I|1→2→3→4→5→    J|1→2→3→4→

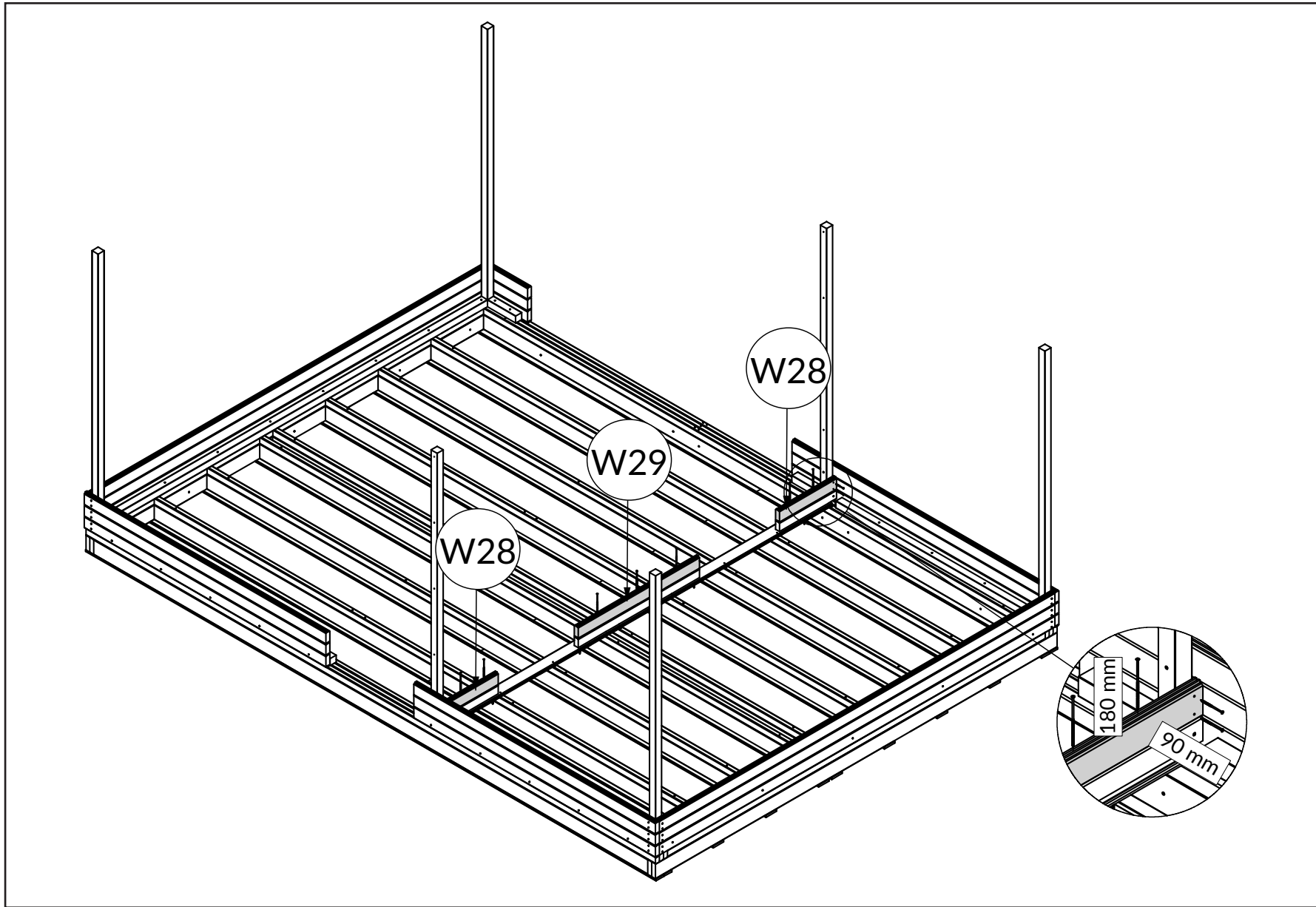
# B10



W22 x2

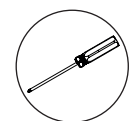
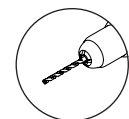
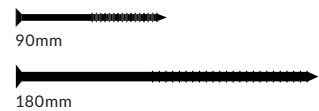
W23 x1





W28 x2

W29 x1



A|1→2→3→4→5→    B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→    D|1→2→3→4→5→6→7→8→    E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→    G|1→2→3→    H|1→2→3→    I|1→2→3→4→5→    J|1→2→3→4→

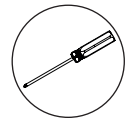
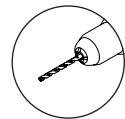
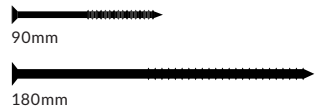
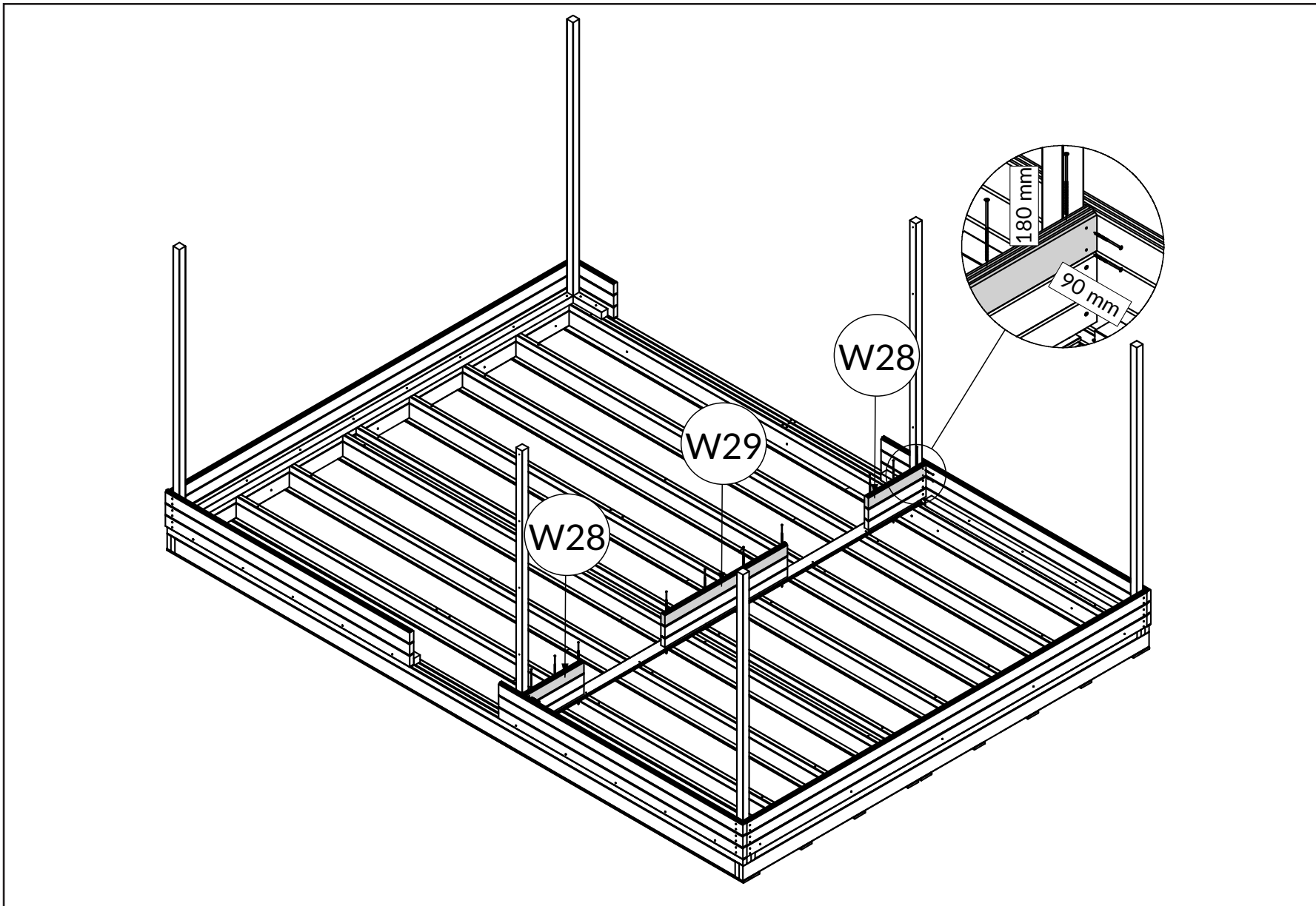
# B11

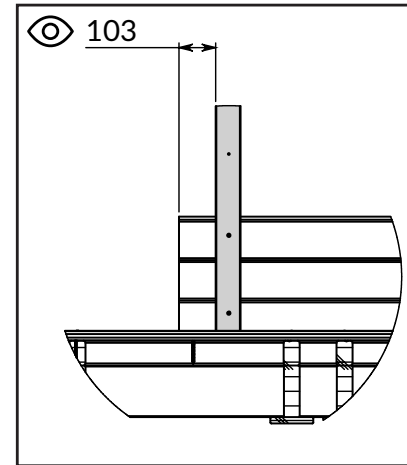
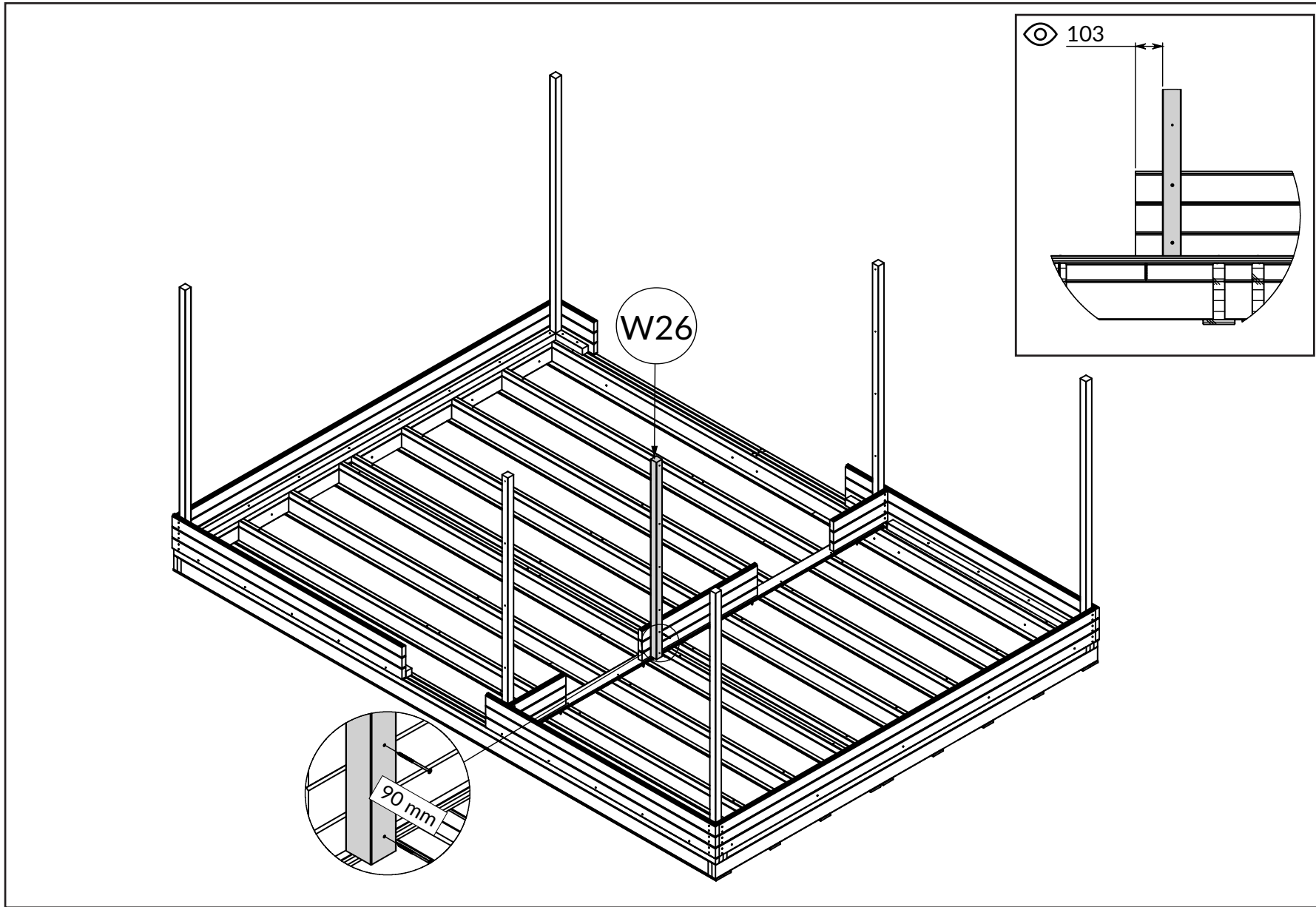
A|1→2→3→4→5→    B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→    D|1→2→3→4→5→6→7→8→    E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→    G|1→2→3→    H|1→2→3→    I|1→2→3→4→5→    J|1→2→3→4→

# B12

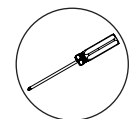
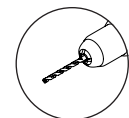
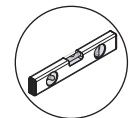
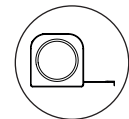
W28 x2

W29 x1





W26 x1



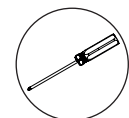
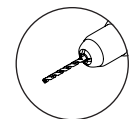
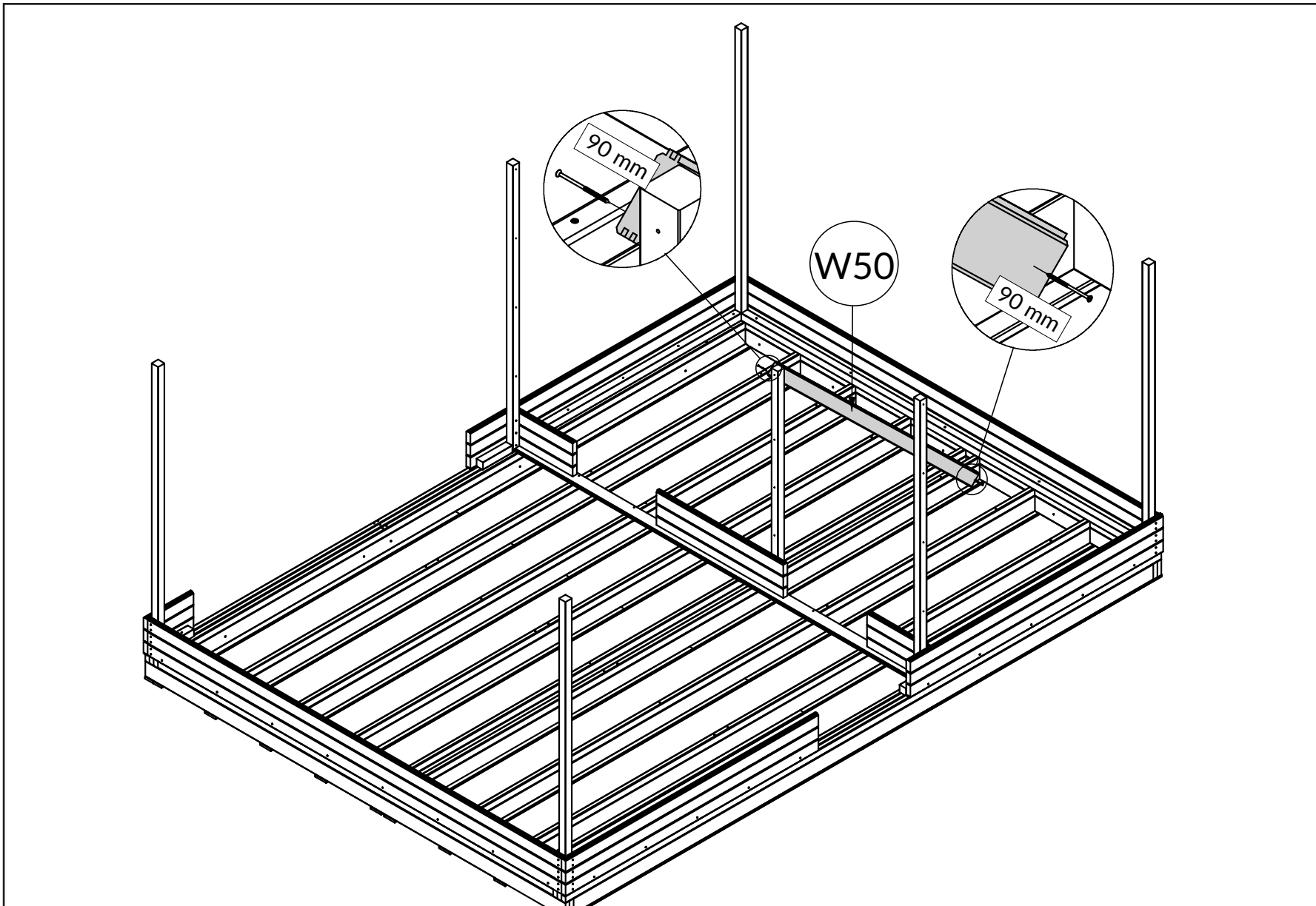
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

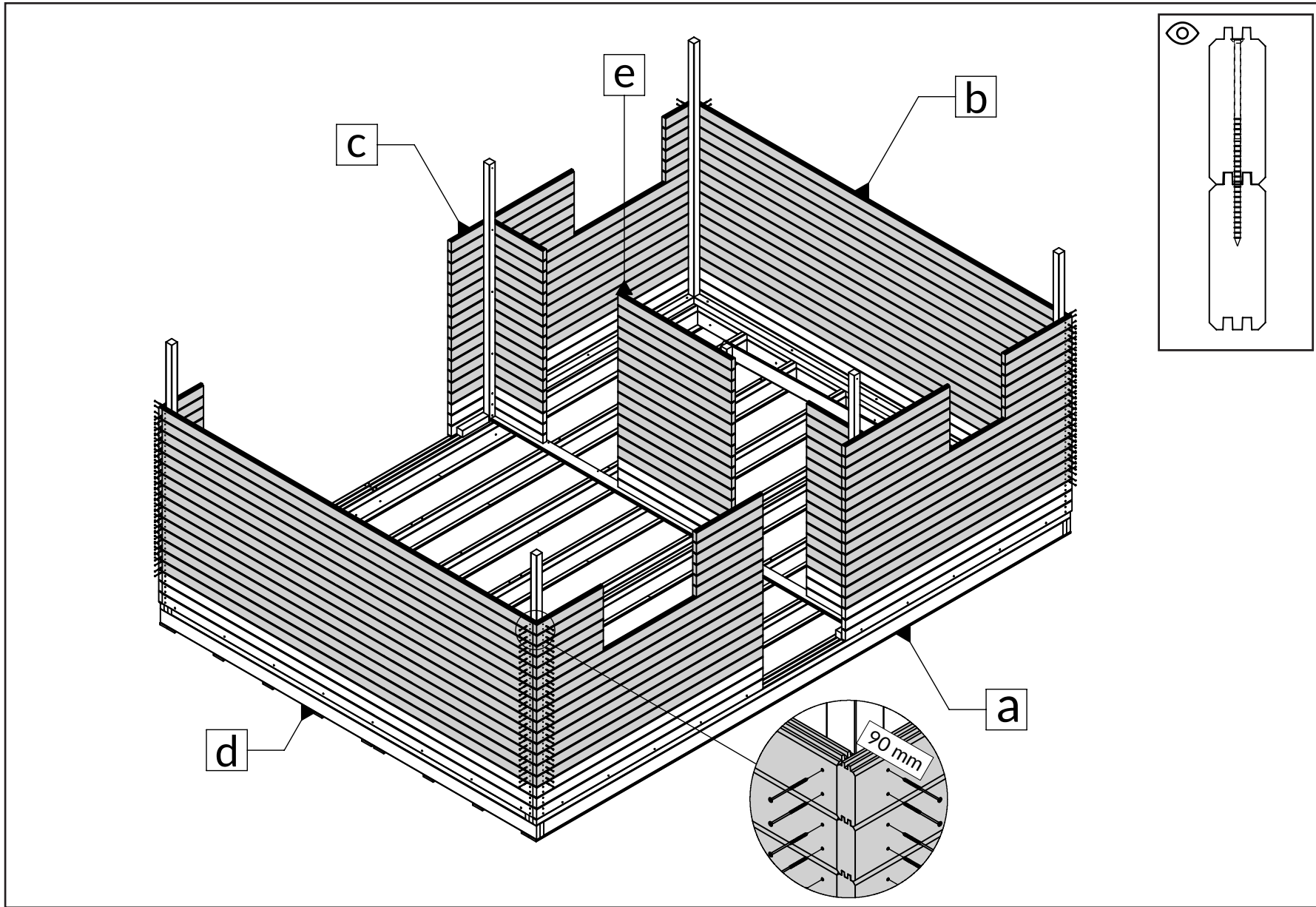
# B13

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# B14

W50 x1



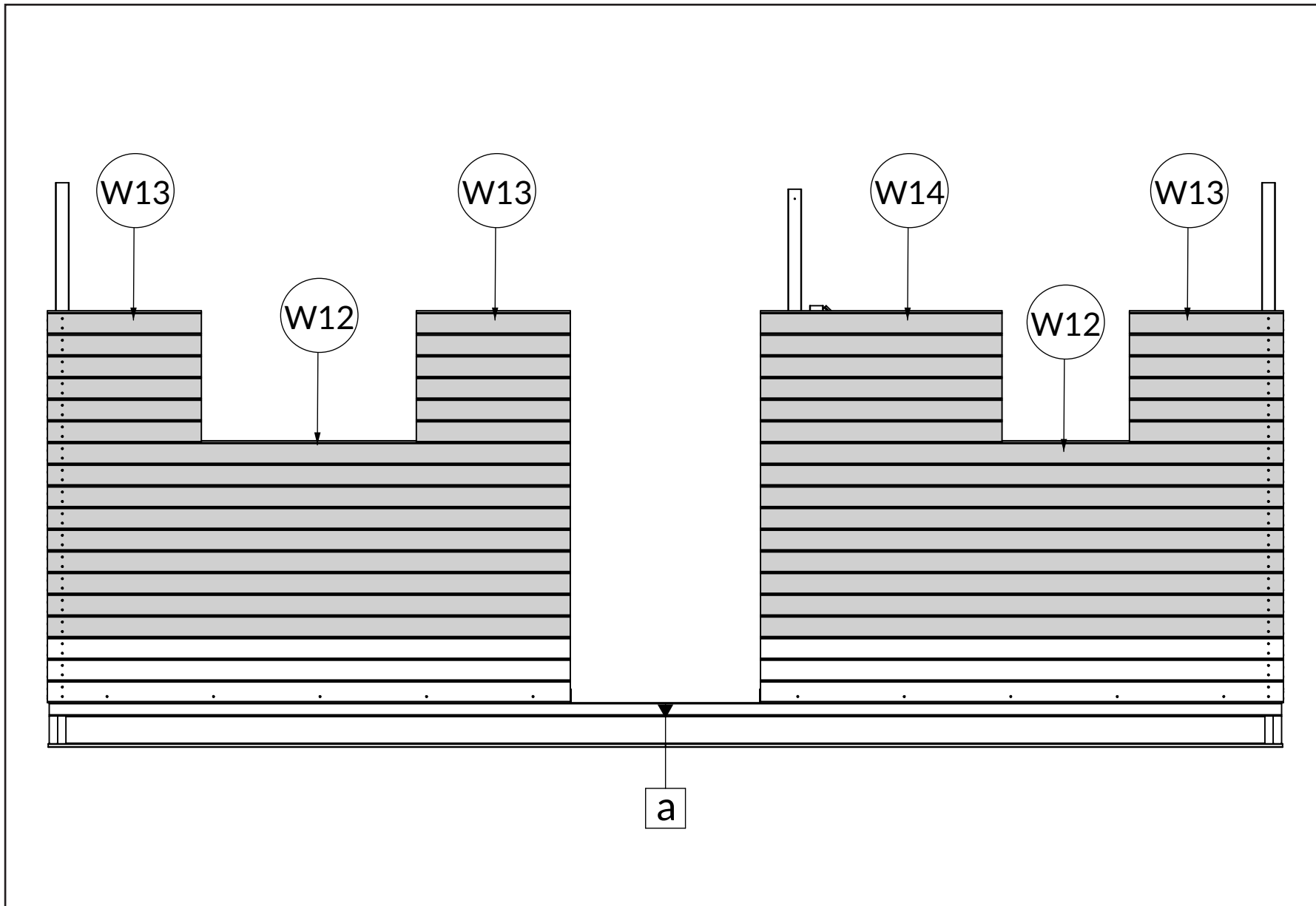


**A** | 1 → 2 → 3 → 4 → 5 →   
**B** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →  
**C** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 →   
**D** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 →   
**E** | 1 → 2 → 3 → 4 → 5 → 6 → 7 →  
**F** | 1 → 2 → 3 → 4 → 5 →   
**G** | 1 → 2 → 3 →   
**H** | 1 → 2 → 3 →   
**I** | 1 → 2 → 3 → 4 → 5 →   
**J** | 1 → 2 → 3 → 4 →

# B15

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

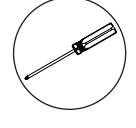
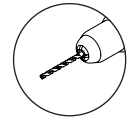
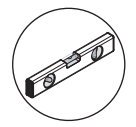
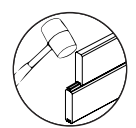
# B15.1

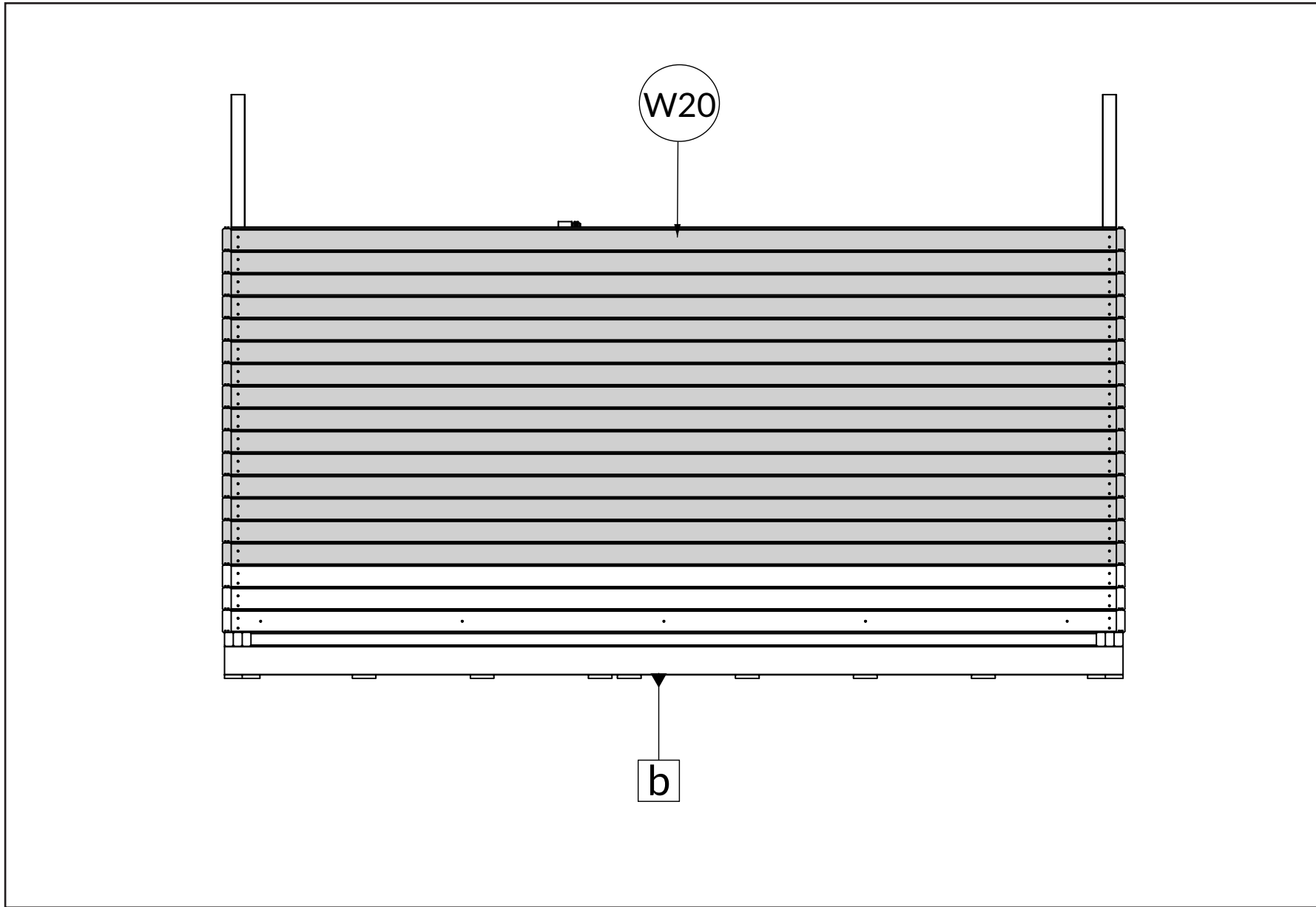


W12 x18

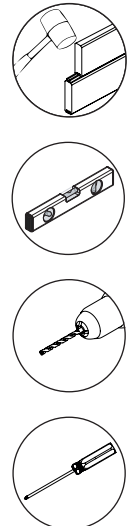
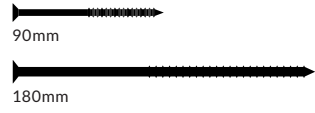
W13 x18

W14 x6





W20 x15

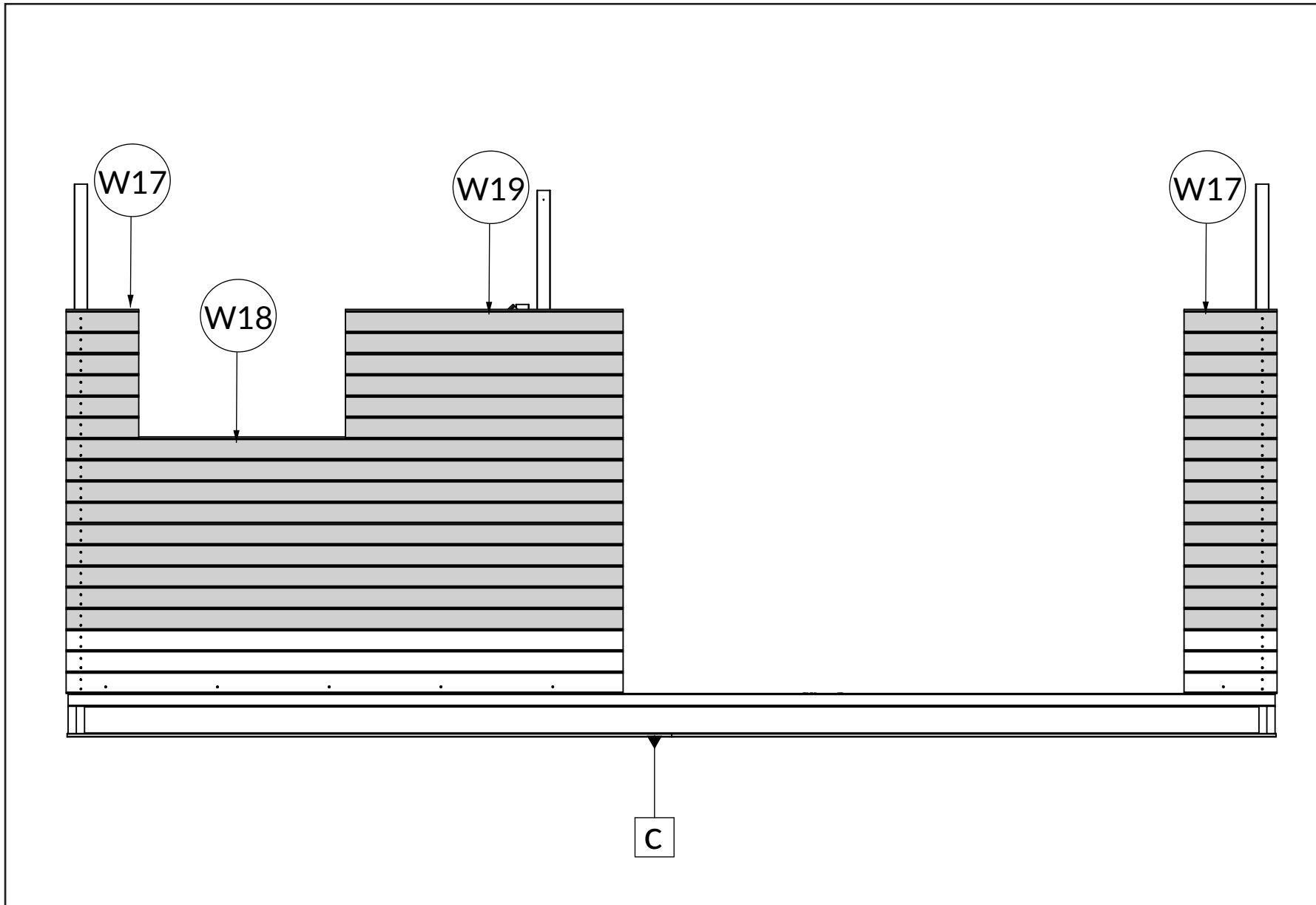


A|1→2→3→4→5→    B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→    D|1→2→3→4→5→6→7→8→    E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→    G|1→2→3→    H|1→2→3→    I|1→2→3→4→5→    J|1→2→3→4→

# B15.2

A | 1 → 2 → 3 → 4 → 5 →    B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →  
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 →    D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 →    E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →  
F | 1 → 2 → 3 → 4 → 5 →    G | 1 → 2 → 3 →    H | 1 → 2 → 3 →    I | 1 → 2 → 3 → 4 → 5 →    J | 1 → 2 → 3 → 4 →

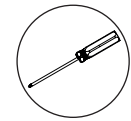
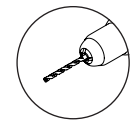
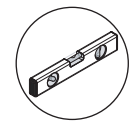
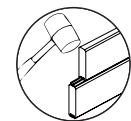
# B15.3

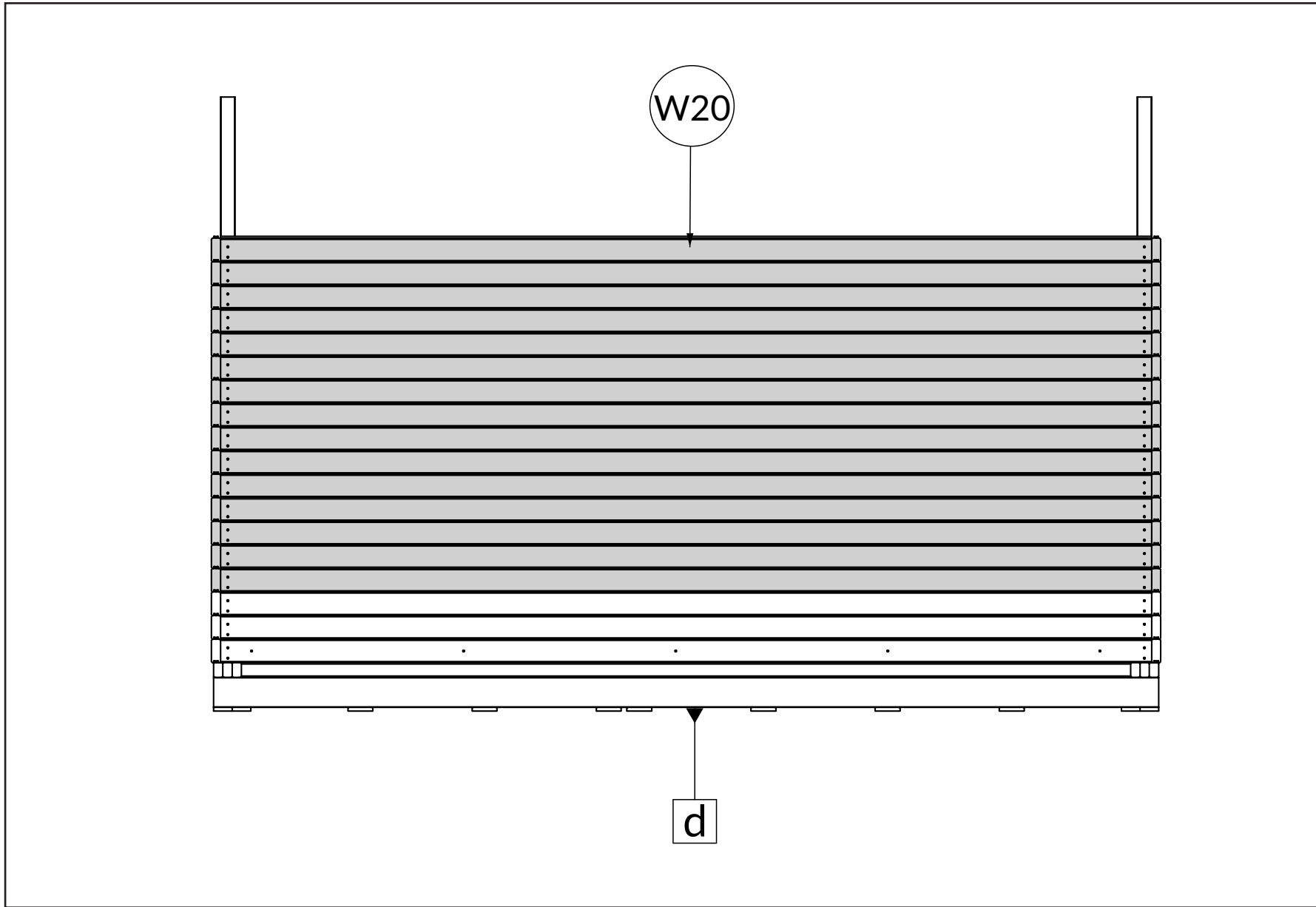


W17 x15

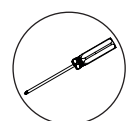
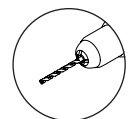
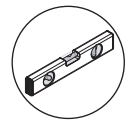
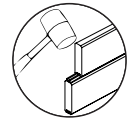
W18 x9

W19 x6





W20 x15

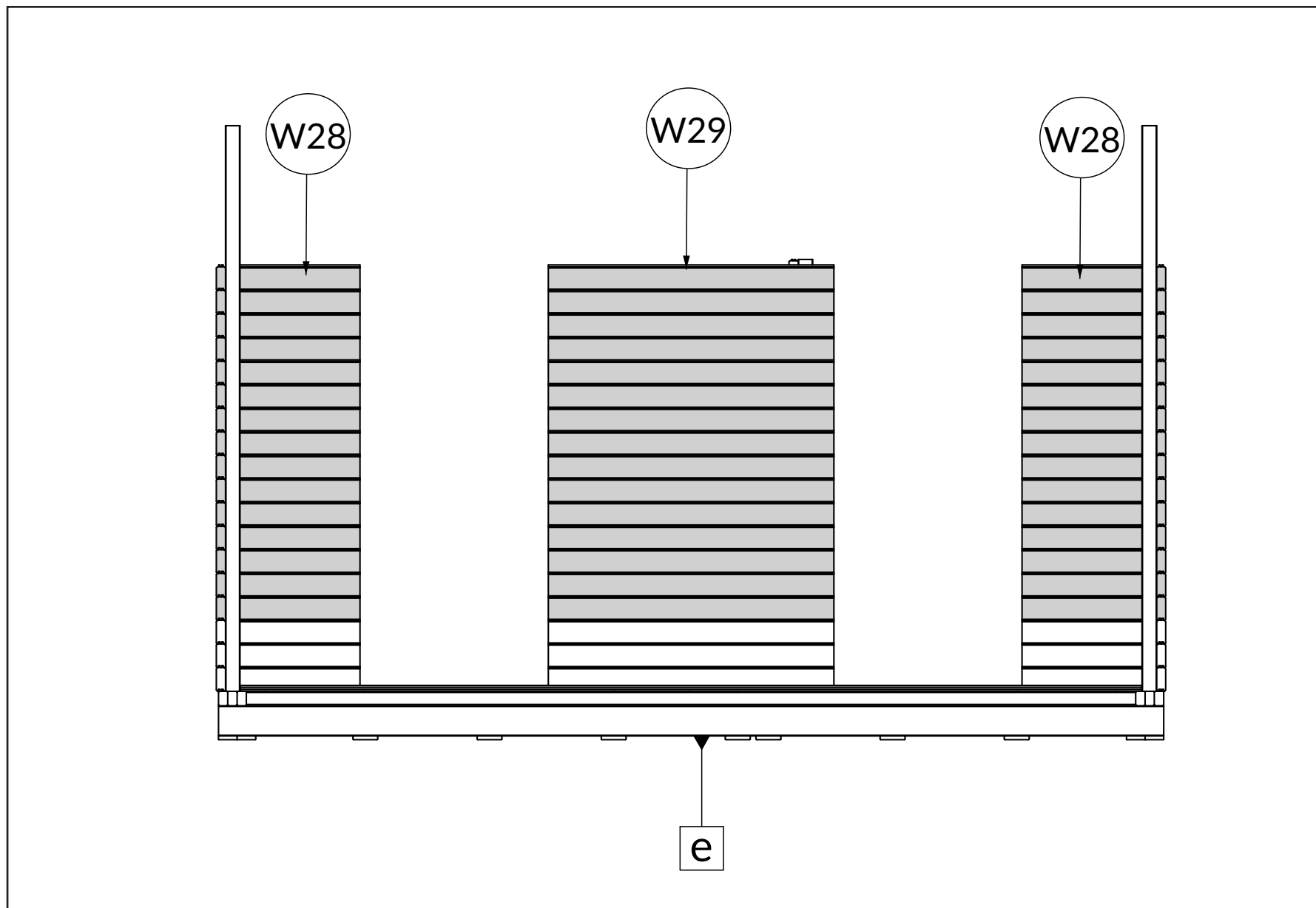


A|1→2→3→4→5→    B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→    D|1→2→3→4→5→6→7→8→    E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→    G|1→2→3→    H|1→2→3→    I|1→2→3→4→5→    J|1→2→3→4→

# B15.4

A | 1 → 2 → 3 → 4 → 5 →    B | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →  
C | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 →    D | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 →    E | 1 → 2 → 3 → 4 → 5 → 6 → 7 →  
F | 1 → 2 → 3 → 4 → 5 →    G | 1 → 2 → 3 →    H | 1 → 2 → 3 →    I | 1 → 2 → 3 → 4 → 5 →    J | 1 → 2 → 3 → 4 →

# B15.5

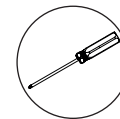
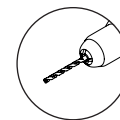
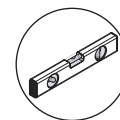
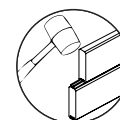


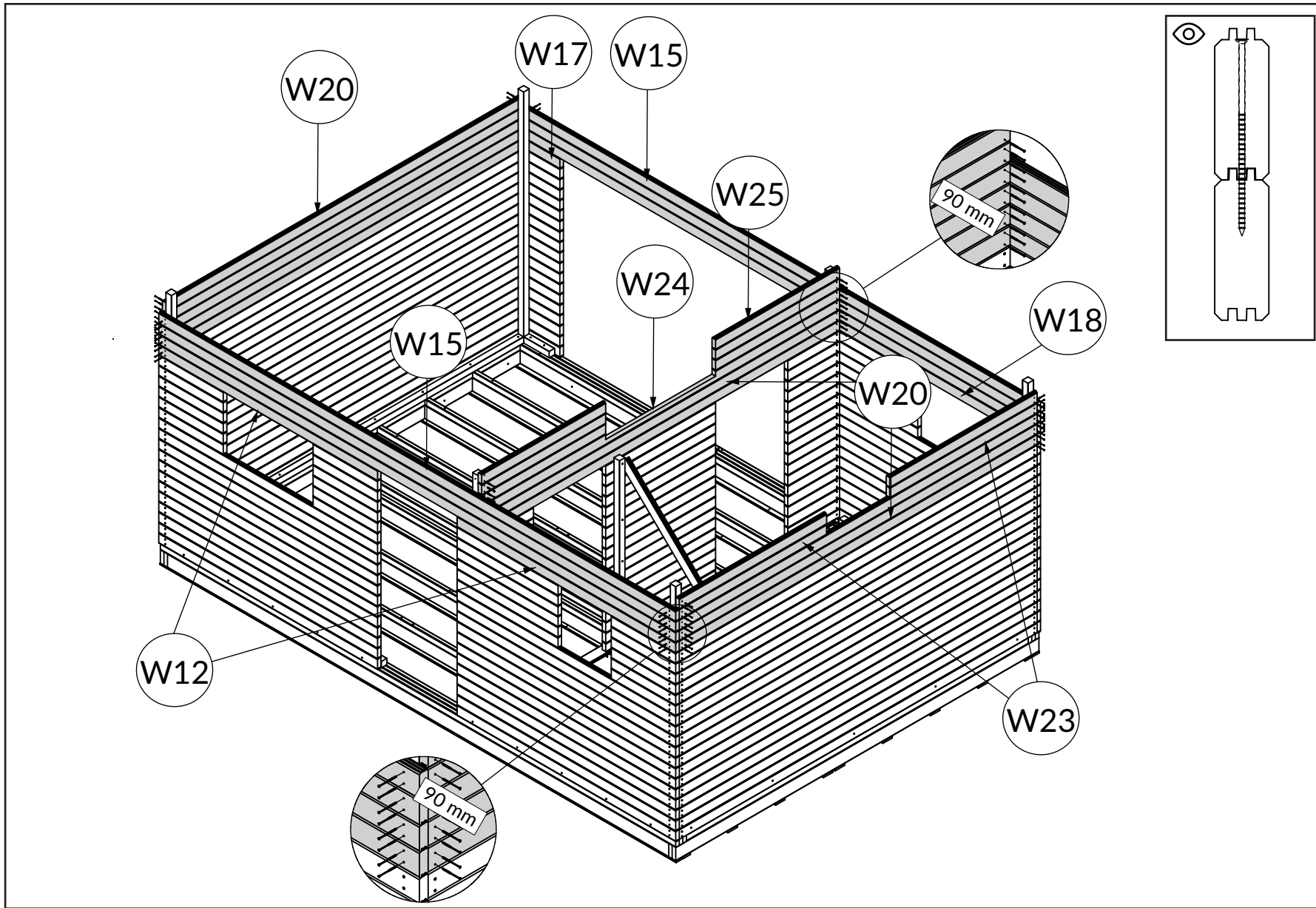
W28 x30

W29 x15

90mm

180mm





W12 x2    W24 x1

W15 x6    W25 x6

W17 x1

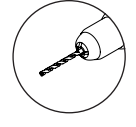
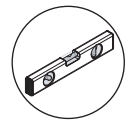
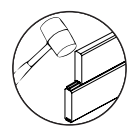
W18 x1

W20 x10

W23 x4

90mm

180mm



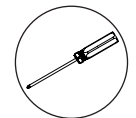
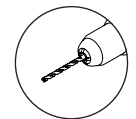
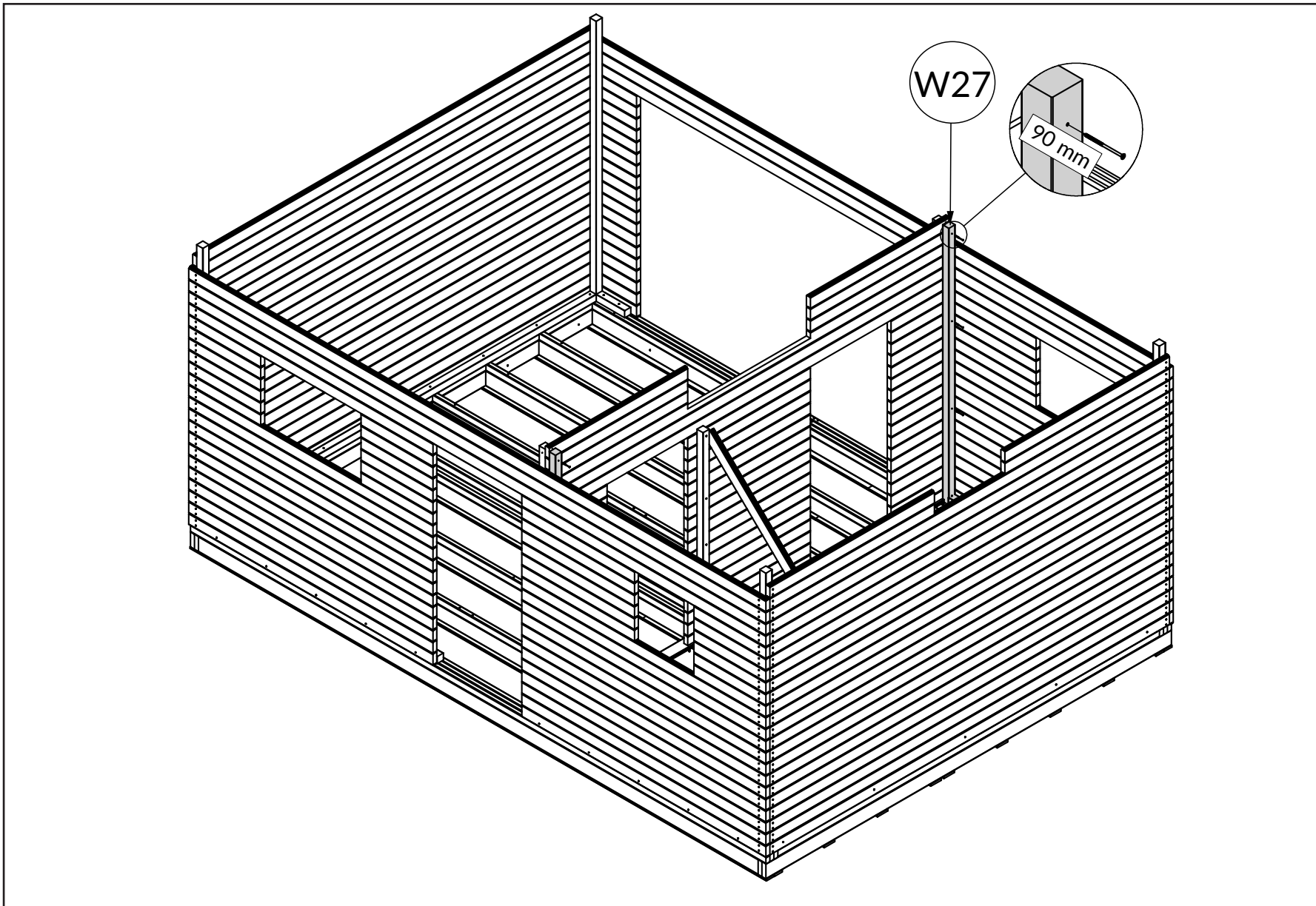
A|1→2→3→4→5→    B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→    D|1→2→3→4→5→6→7→8→    E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→    G|1→2→3→    H|1→2→3→    I|1→2→3→4→5→    J|1→2→3→4→

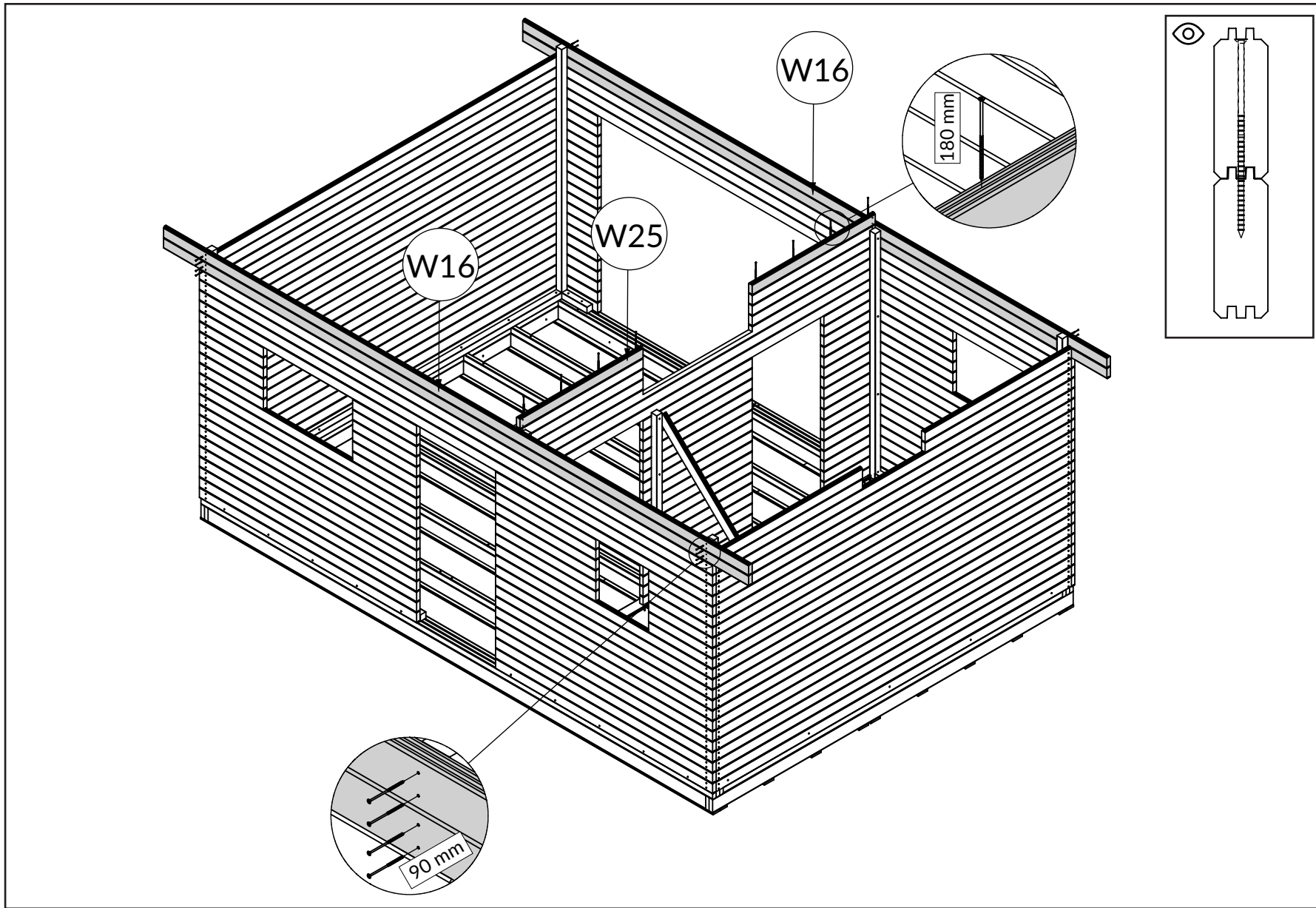
# B16

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# B17

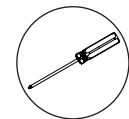
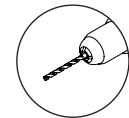
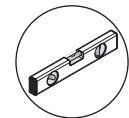
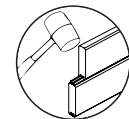
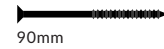
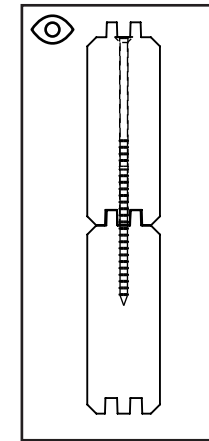
W27 x2





W16 x4

W25 x2

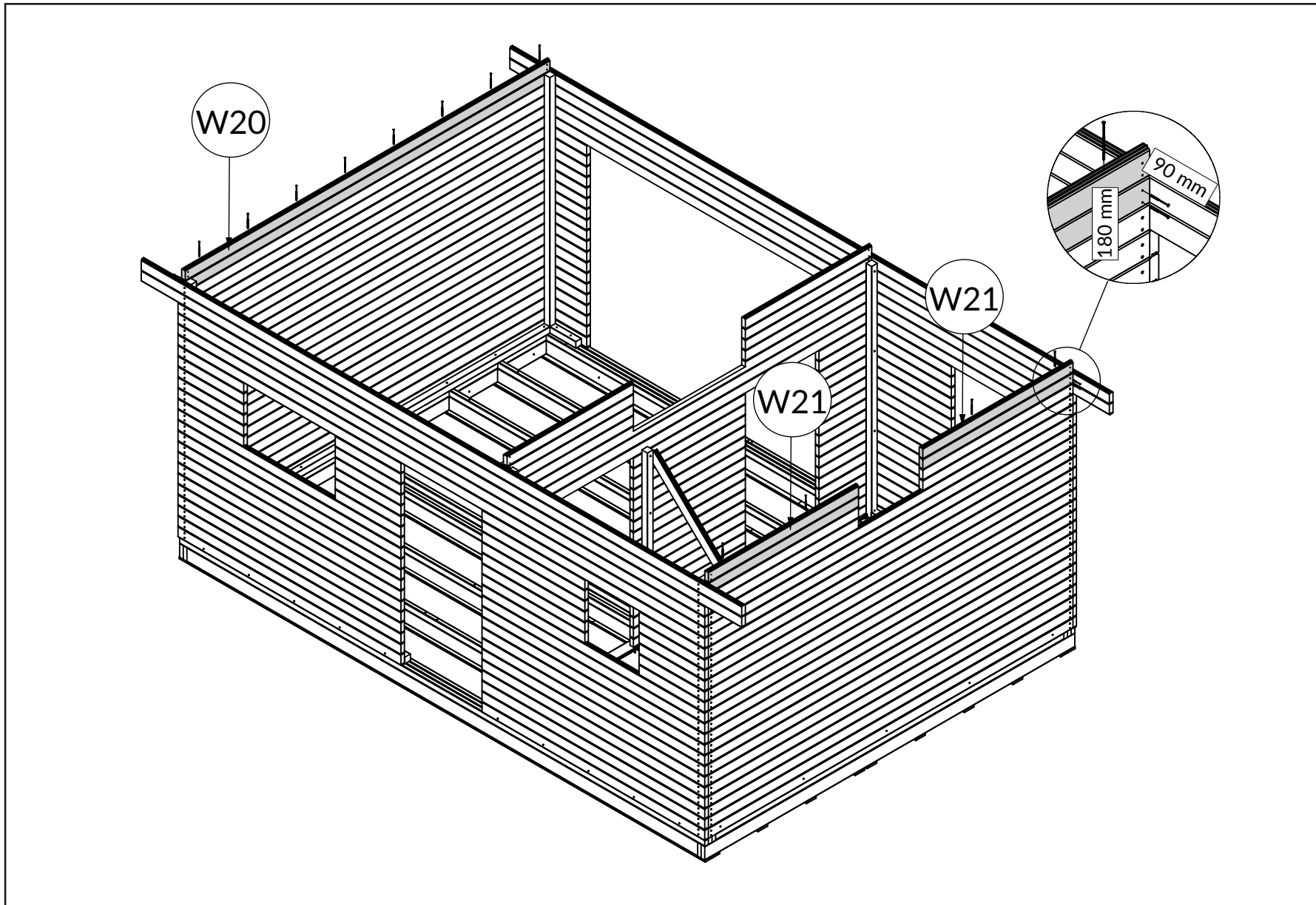


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# B18

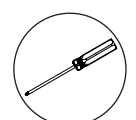
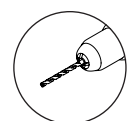
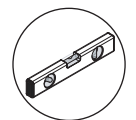
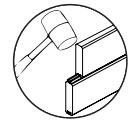
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

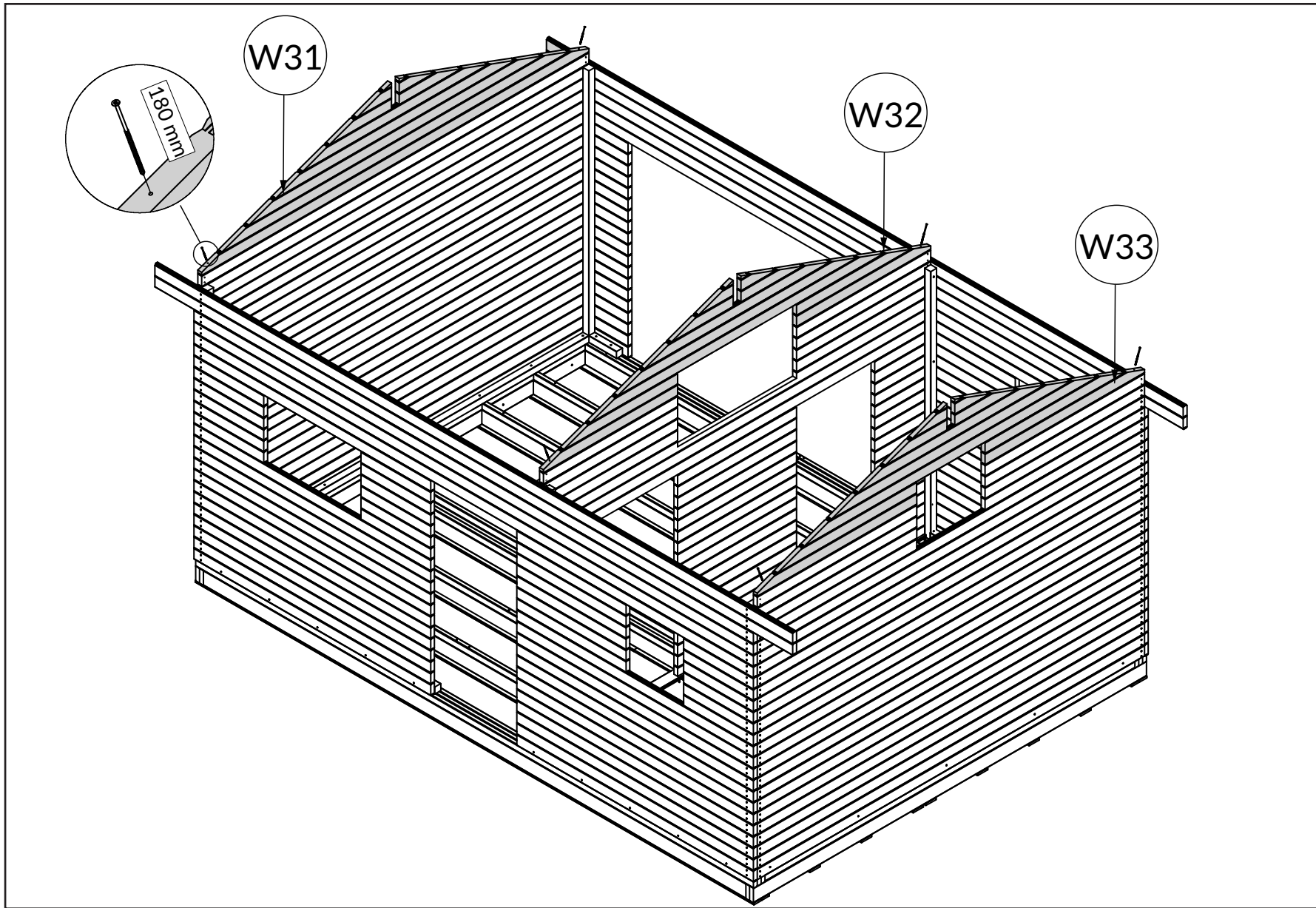
# B19



W20 x2

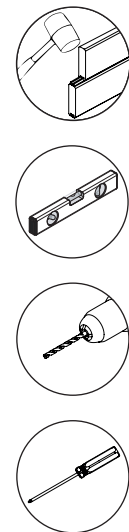
W21 x4





- W31 x1
- W32 x1
- W33 x1

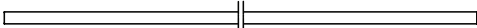
180mm




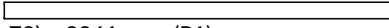
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

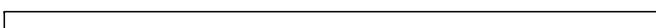
# B20

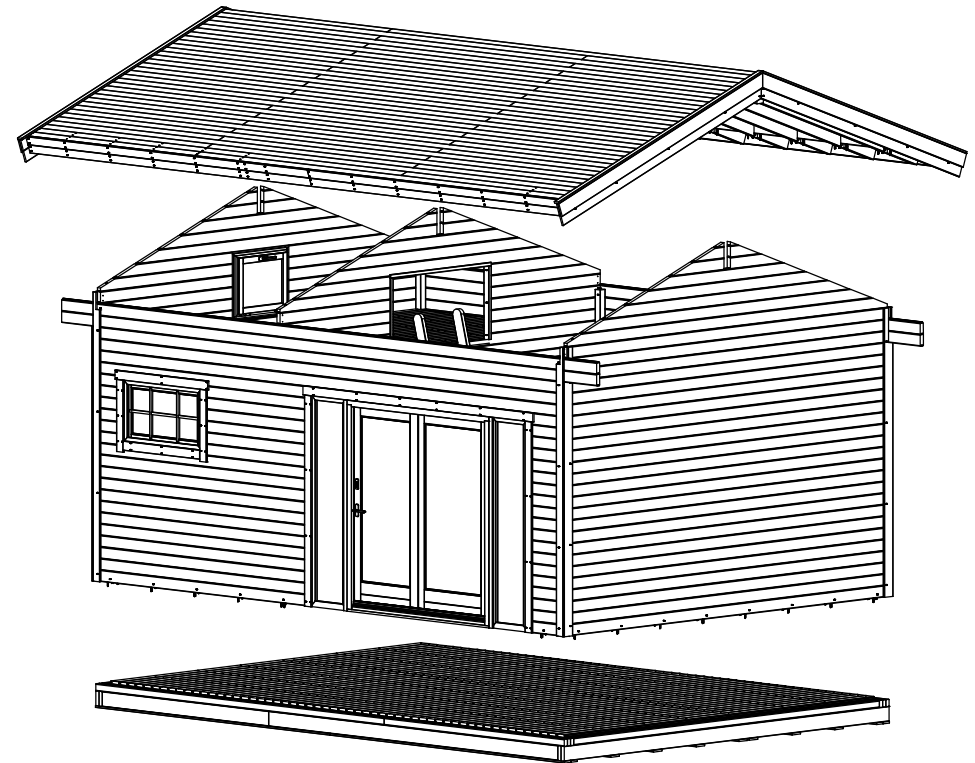
C

W34    
x2 (70x45) x 4360mm (VT1)

W35    
x5 (146x44) x 2440mm (VT2)

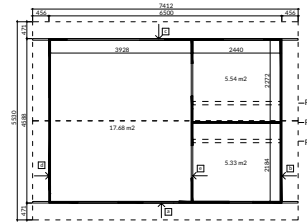
W28    
x1 (70x70) x 2061mm (P1)

W11    
x2 (70x70) x 3136mm (PT2)



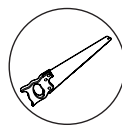


V-1



e	P1	W34		x2	W34.1	W34.2
	P2	W34		x2	W34.3	W34.4
	P3	W34		x2	W34.5	W34.6

V-1

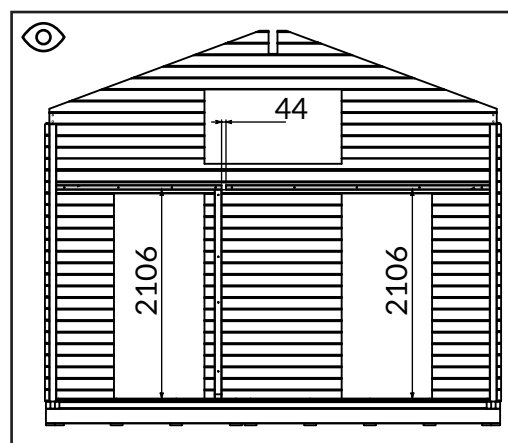
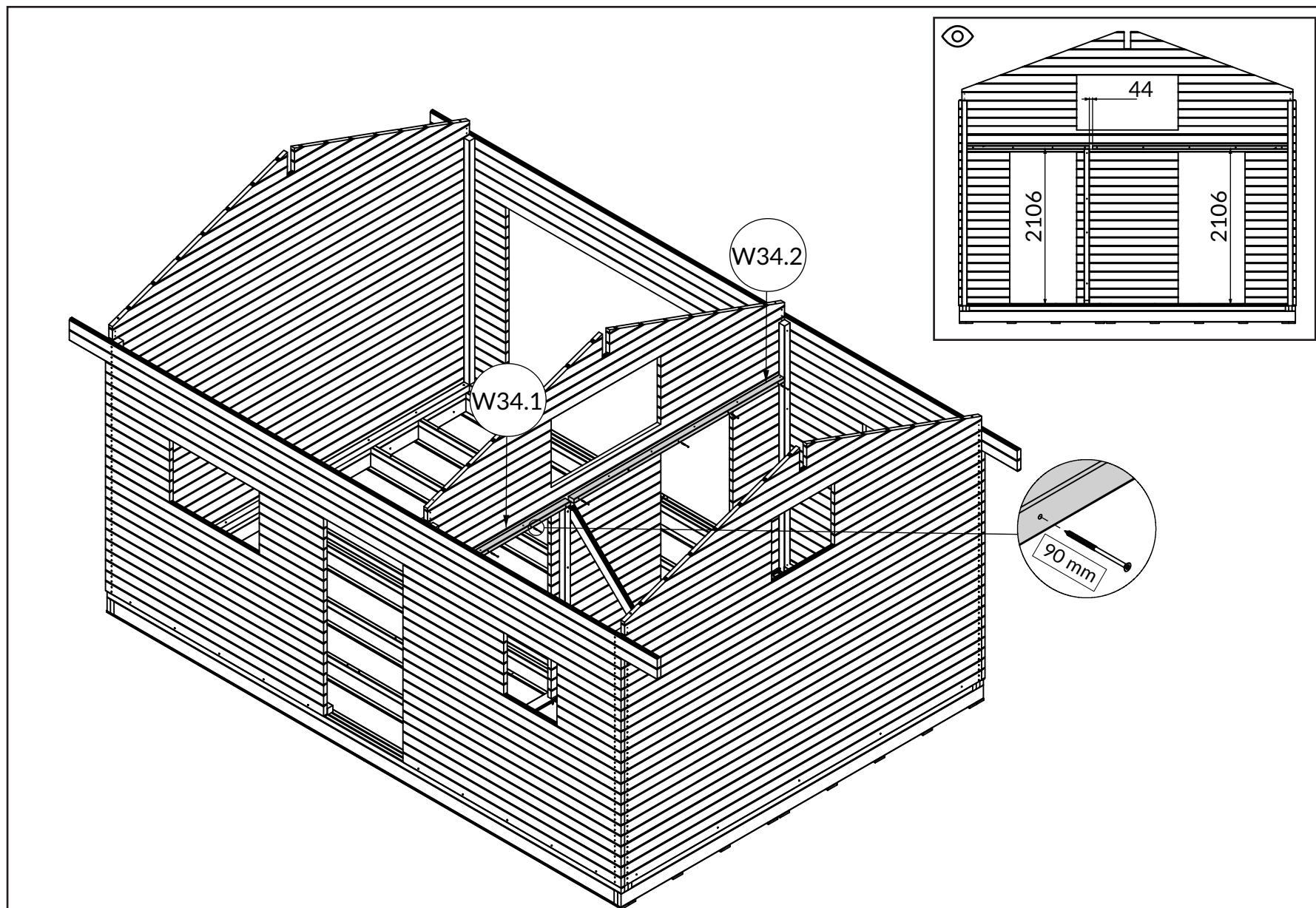


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# C1

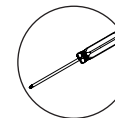
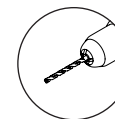
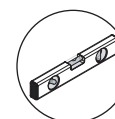
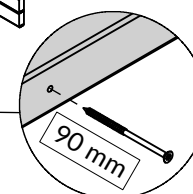
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

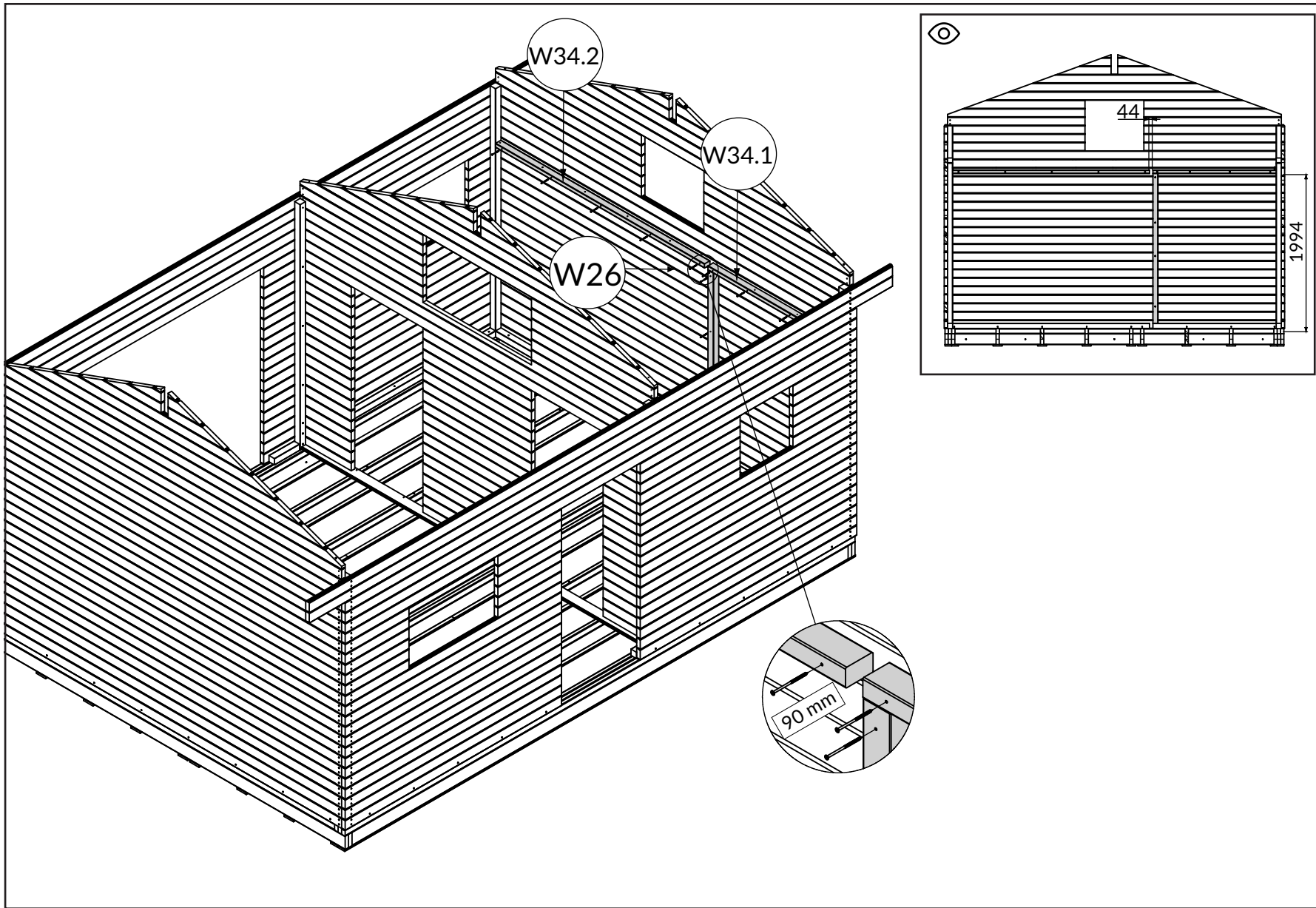
# C2



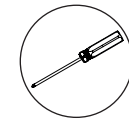
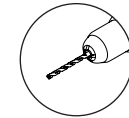
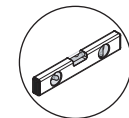
W34.1 x1

W34.2 x1





- W34.1 x1
- W34.1 x1
- W26 x1



A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

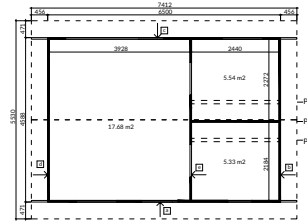


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# C4

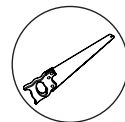


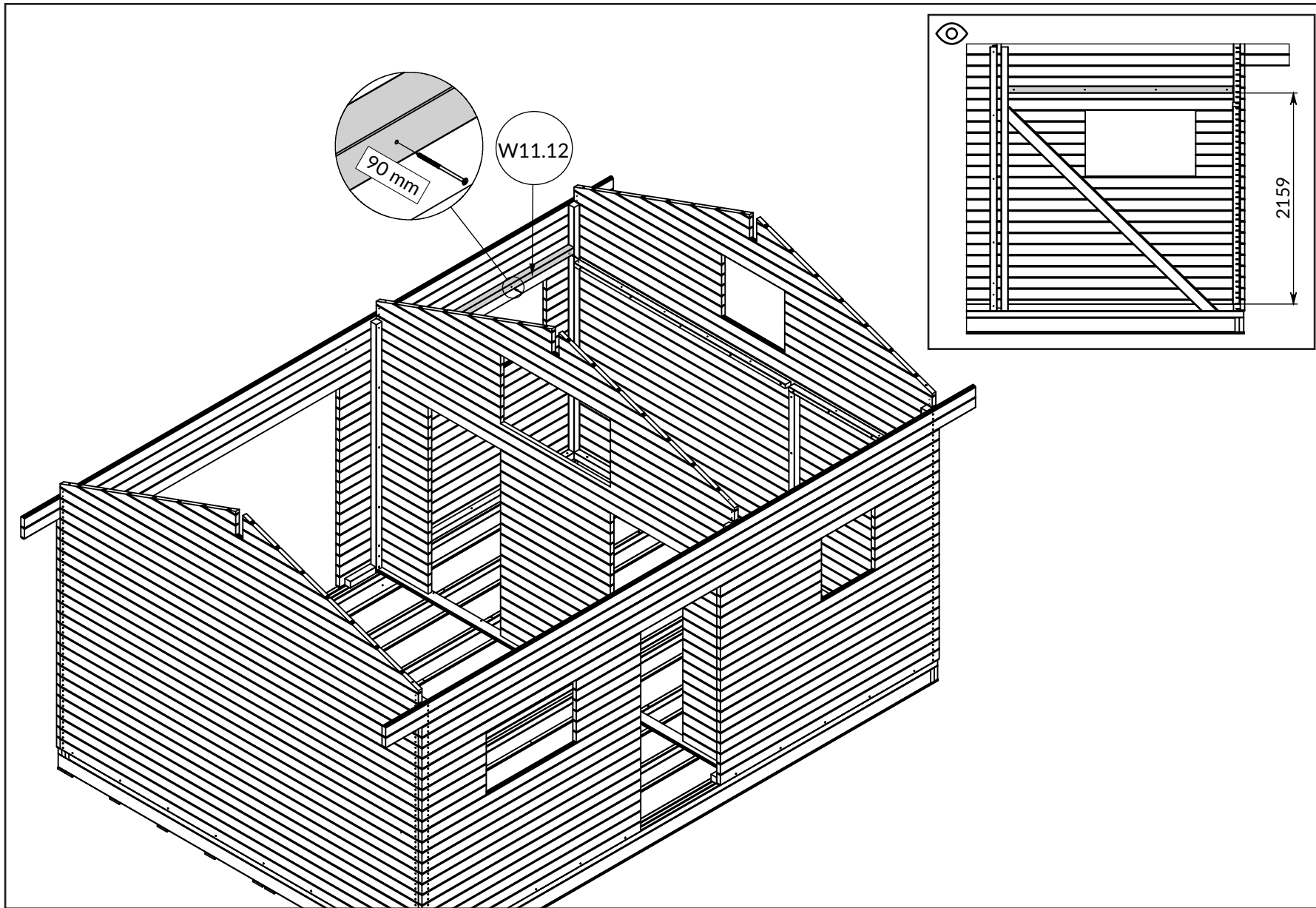
V-1



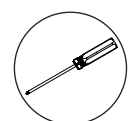
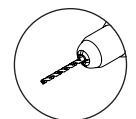
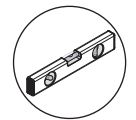
V-1

e	V-1	W11		x2	W11.12
	V-2	W11		x2	W11.13





W11.12 x1

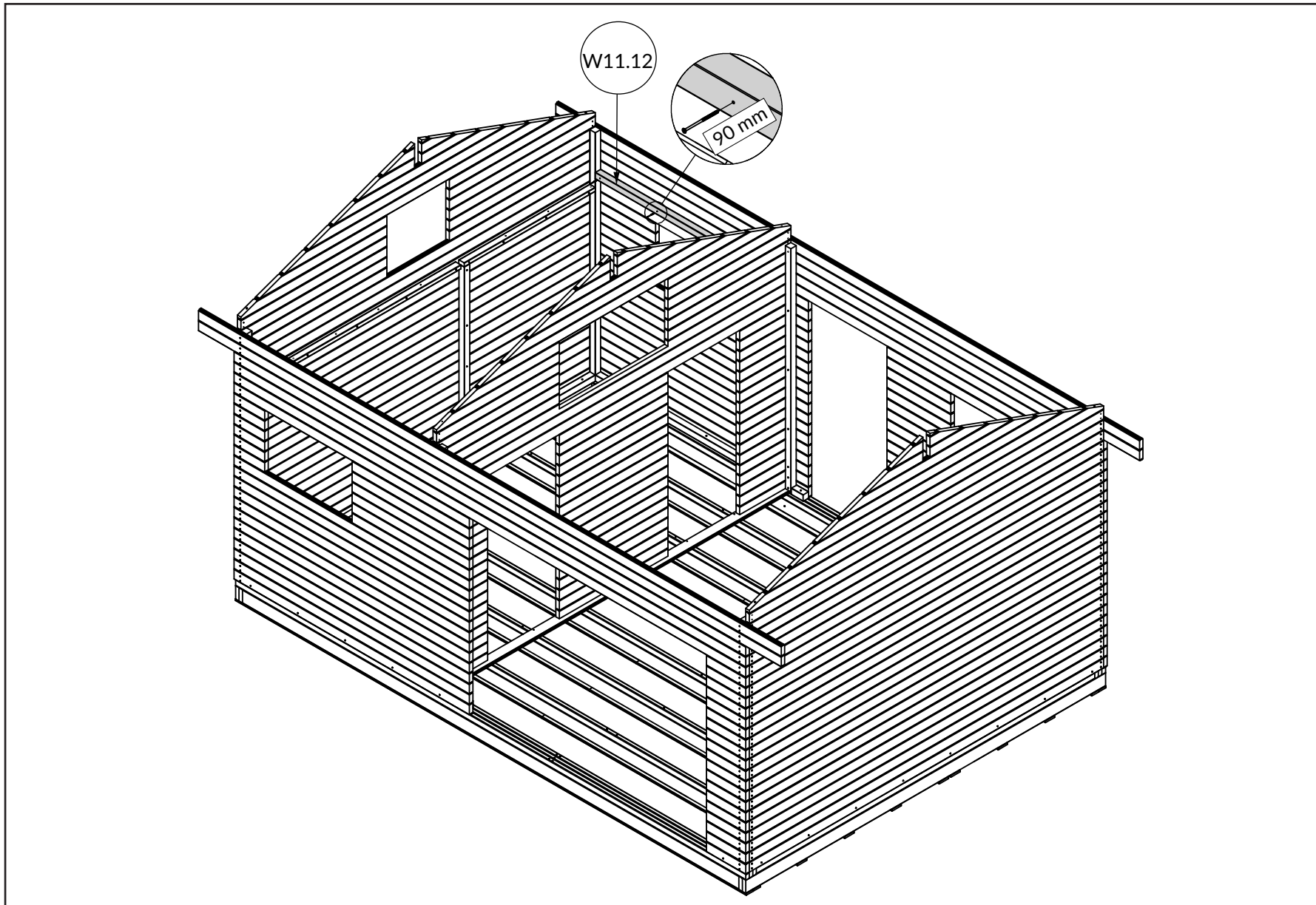


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

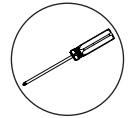
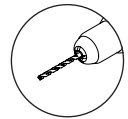
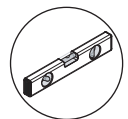
# C5

# C6

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

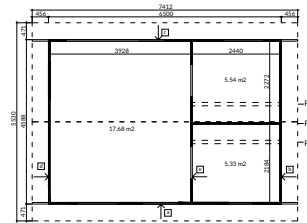


W11.12





V-1



V-1

e	V-1	W35		x9	W35.1
	V-2	W35		x9	W35.2

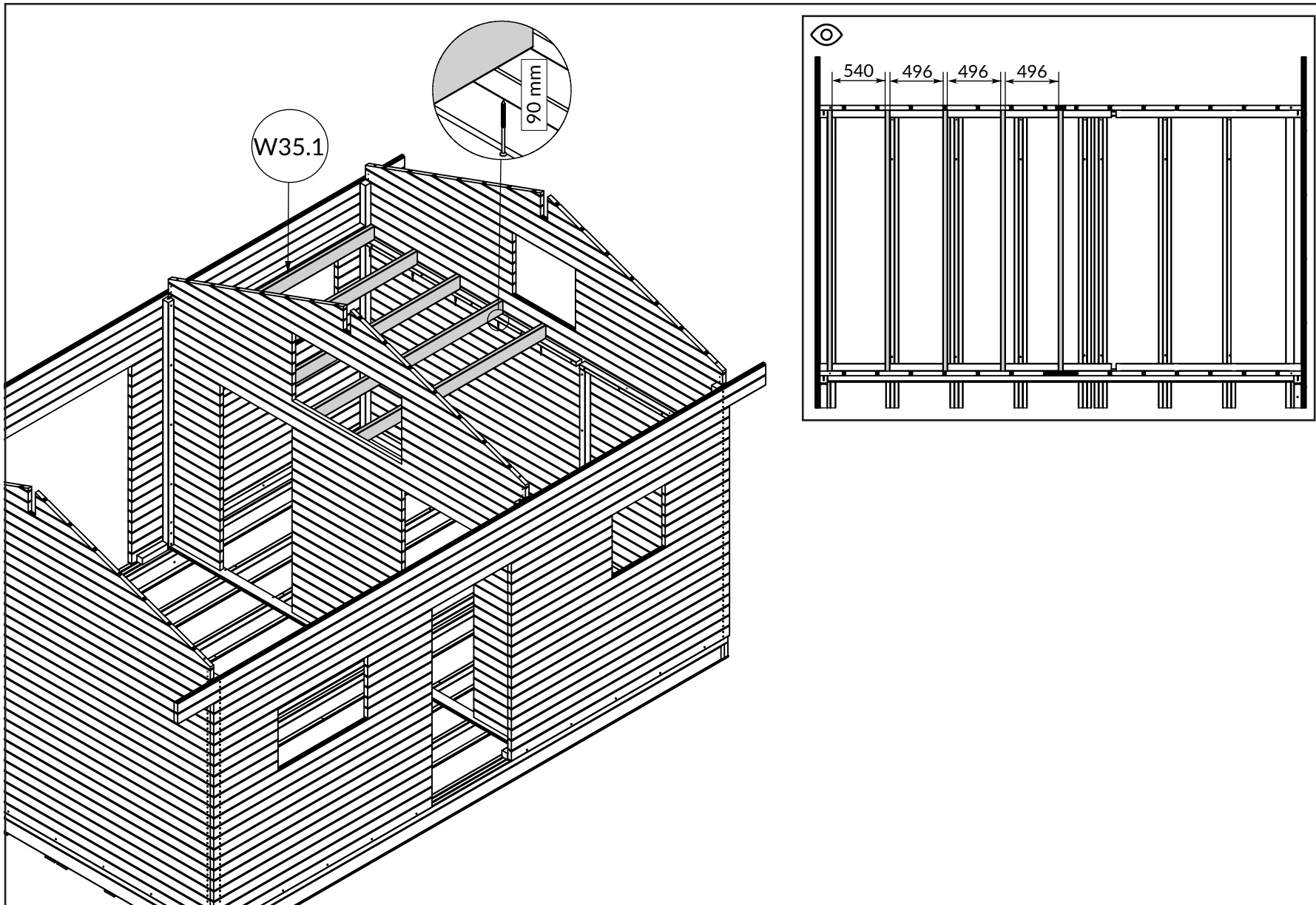


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

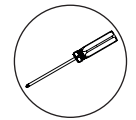
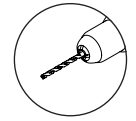
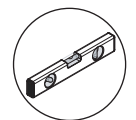
# C7

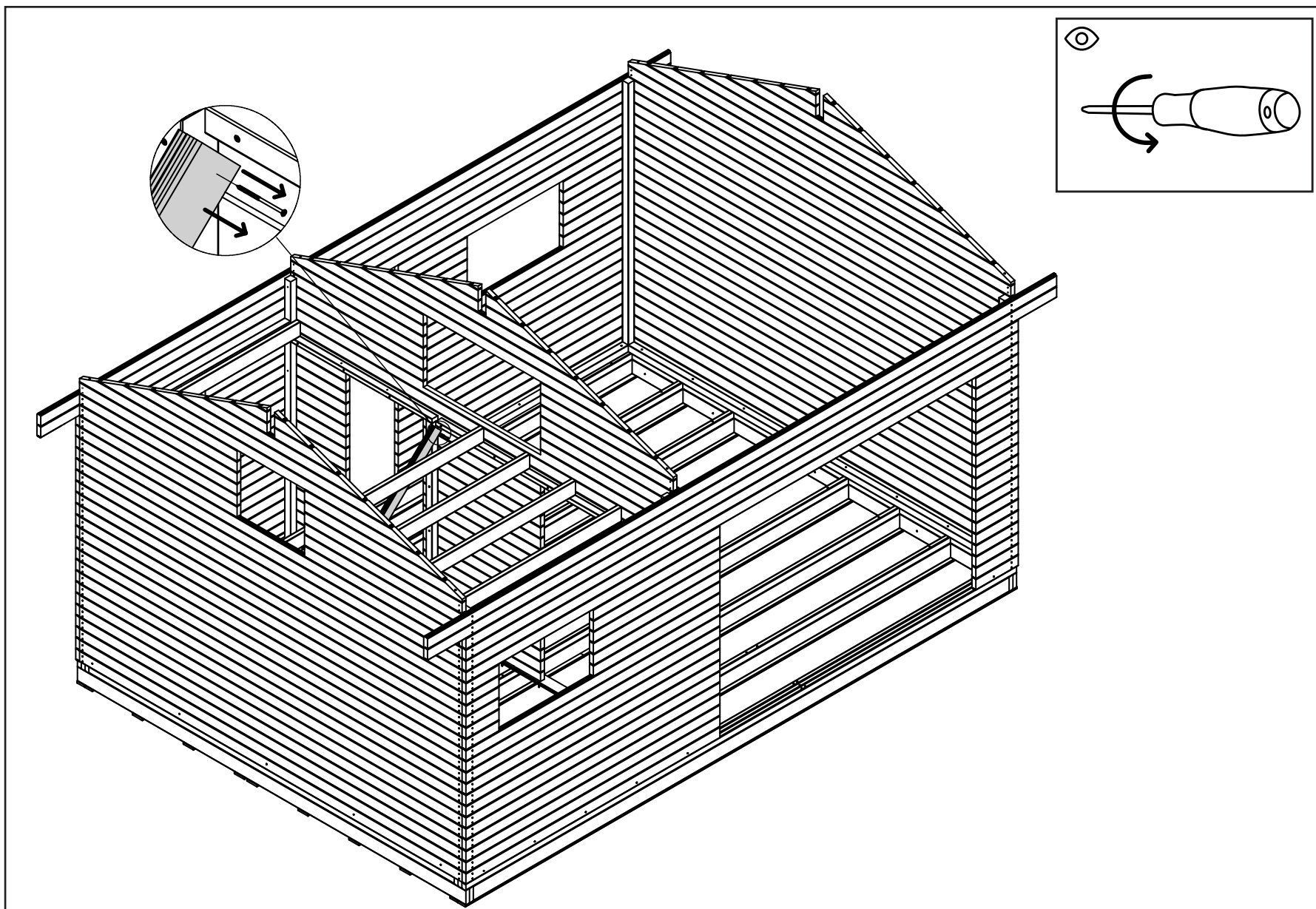
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# C8

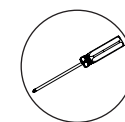


W35.1 x5

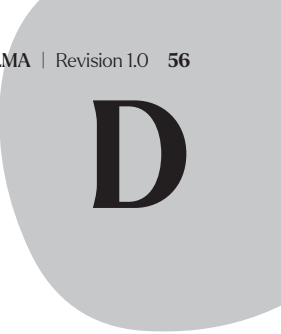




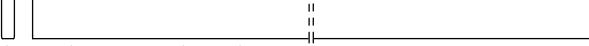
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

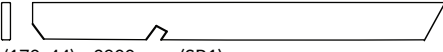


# C9

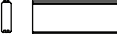


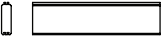
# D

W36  
x1  
  
(270x90) x 7412mm (A-PR1)

W37  
x30  
  
(170x44) x 2900mm (SR1)

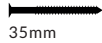


W38  
x4  
  
(114x44) x 456mm (006)

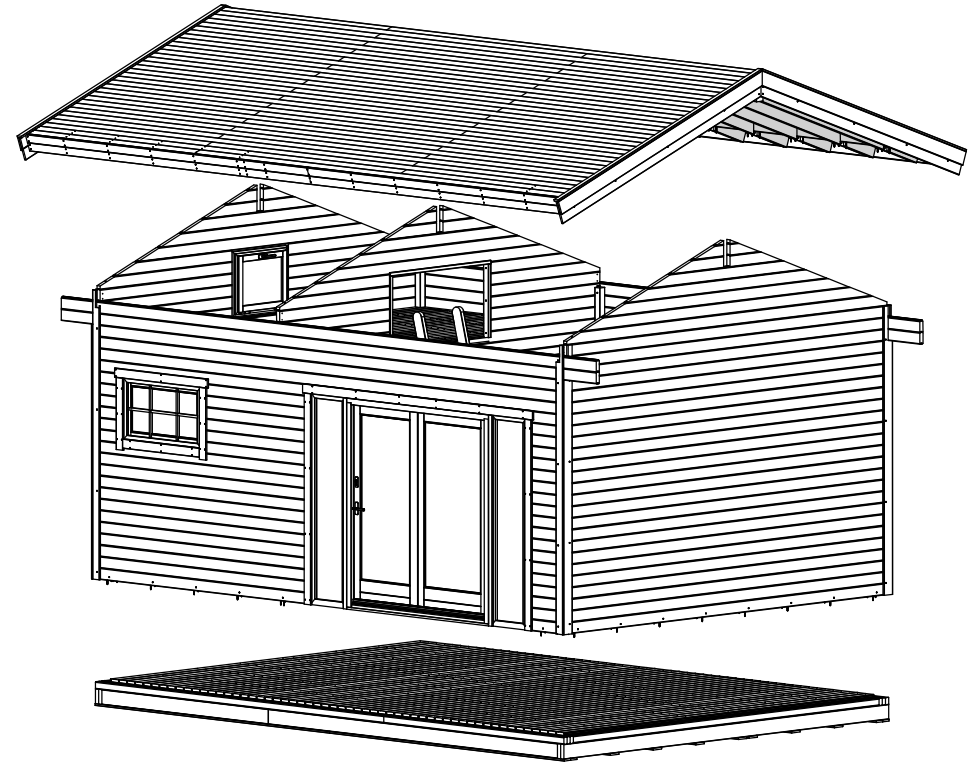
W39  
x22  
  
(114x44) x 555mm (007)

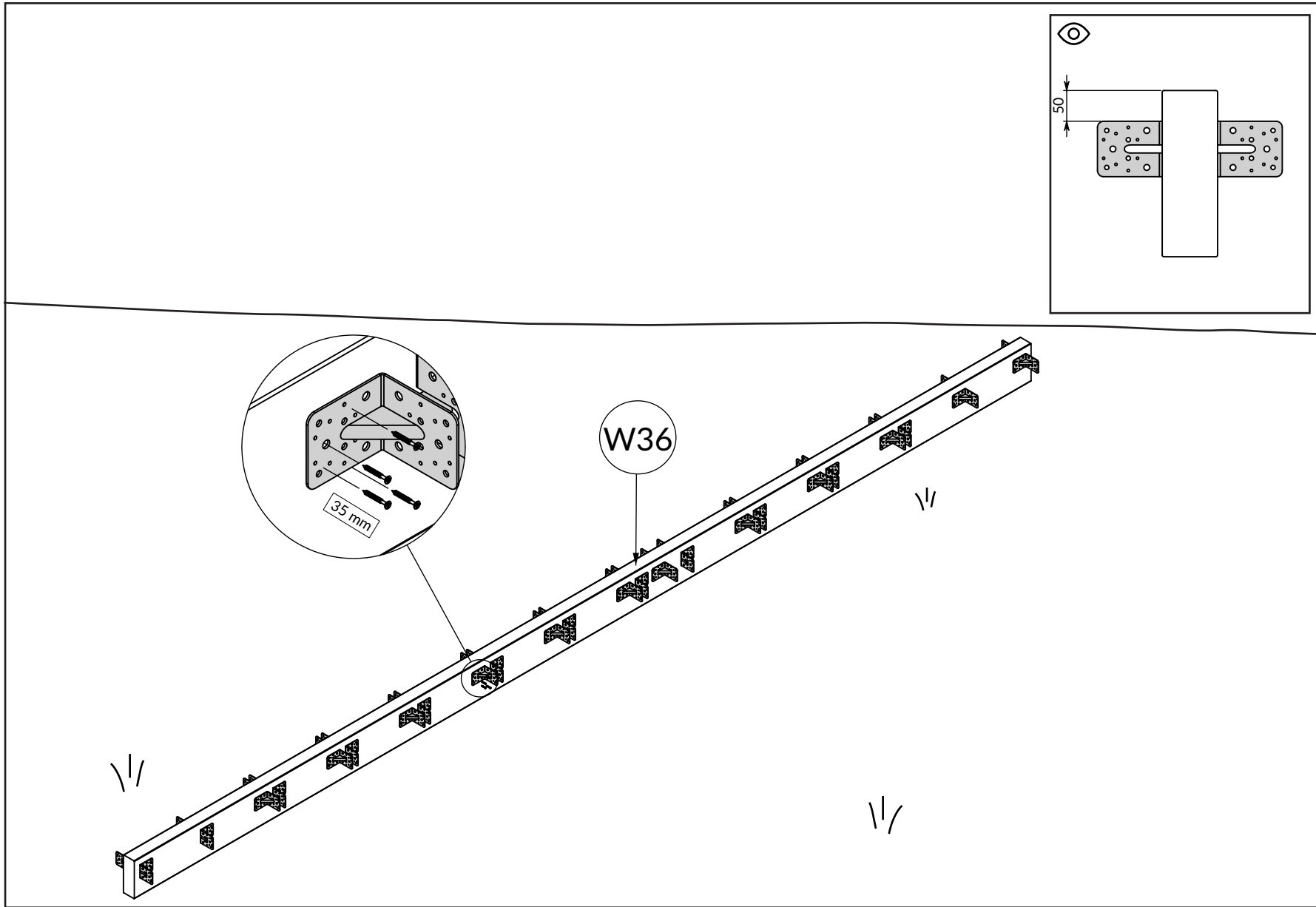


90mm



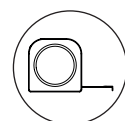
35mm





W36 x1

  
x48

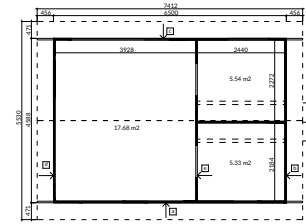


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# D1

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# D1.1



## V-1

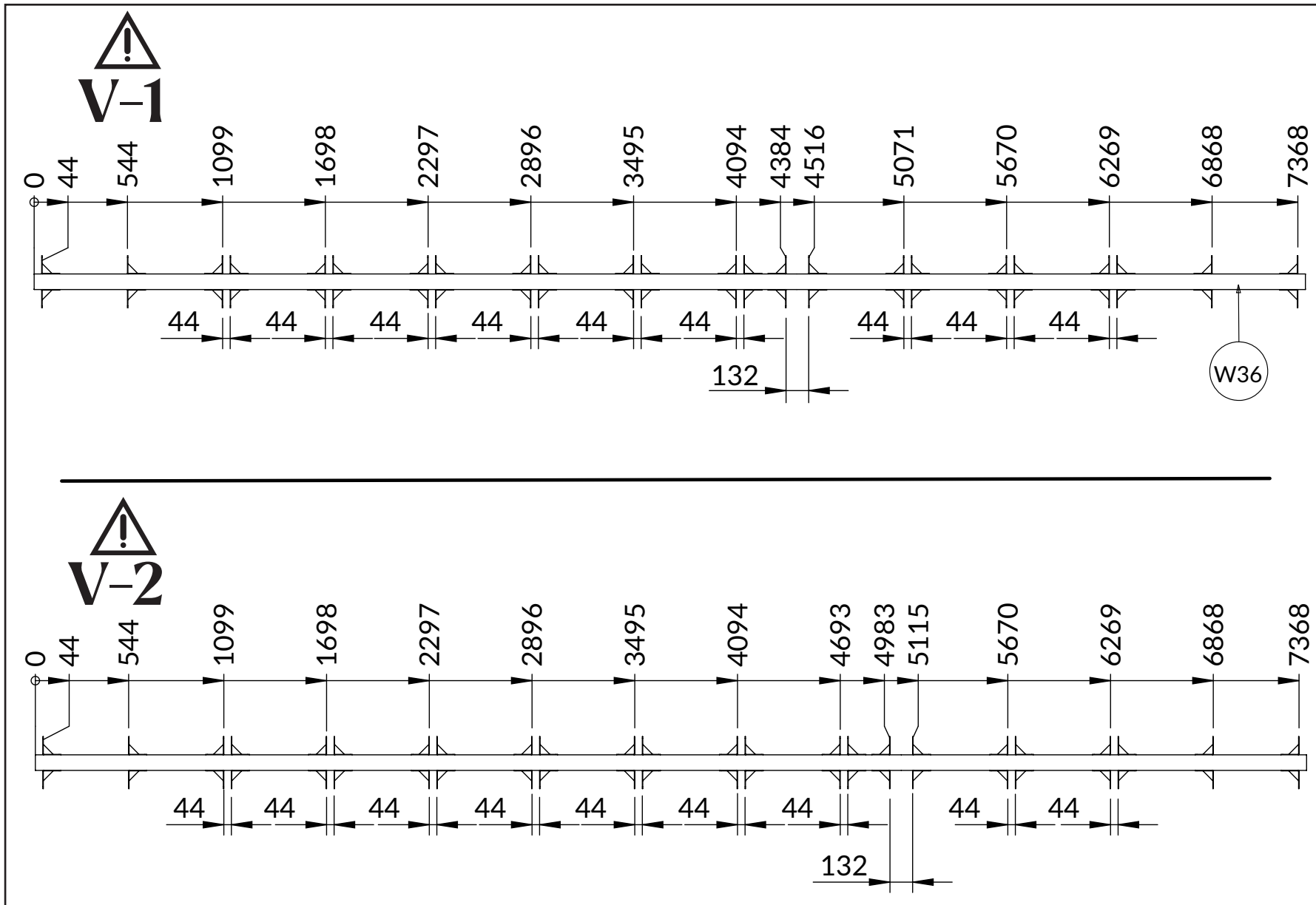
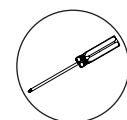
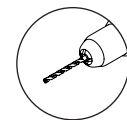
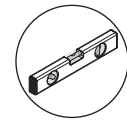
W36 x1



x48

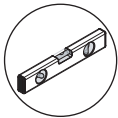
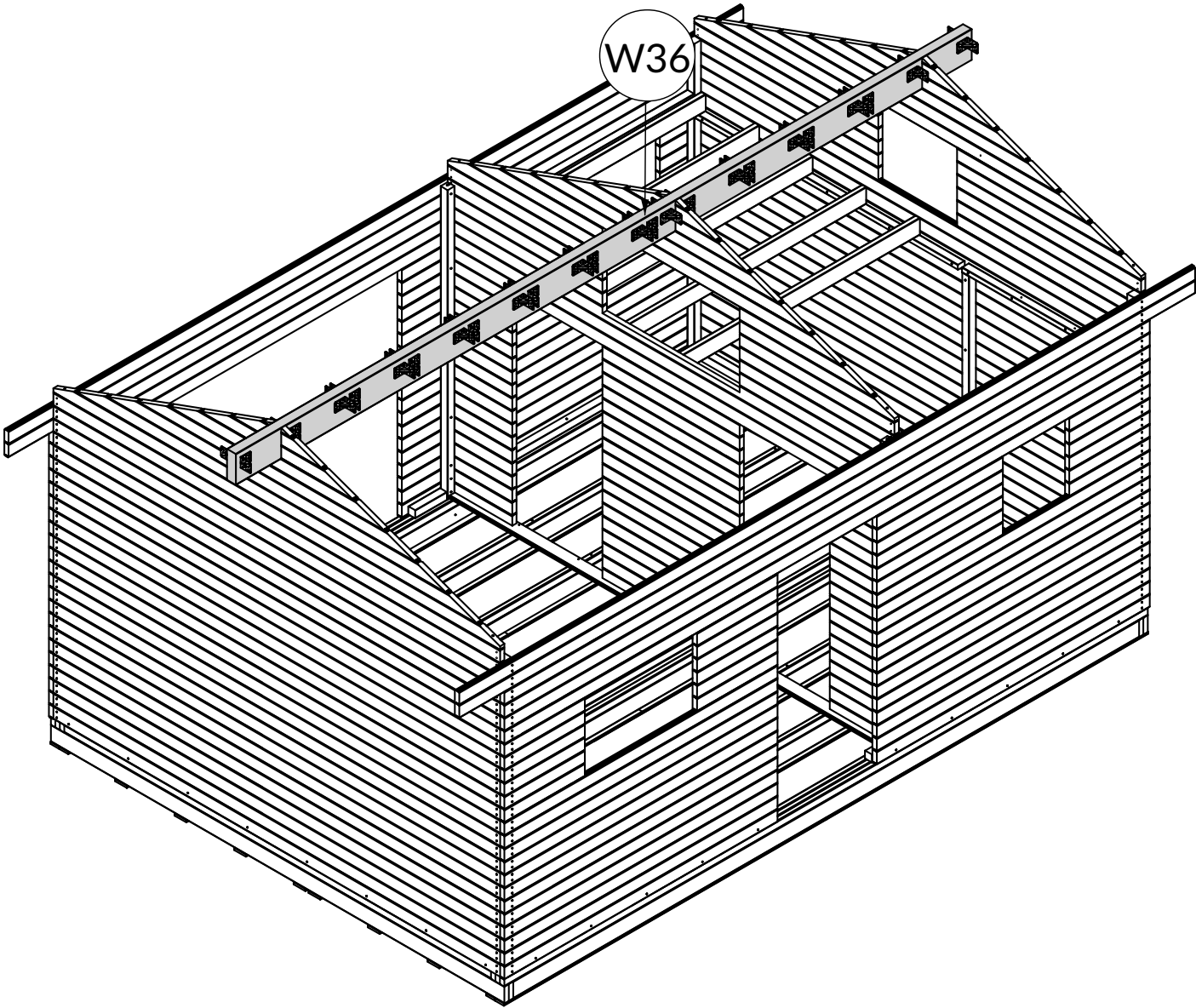


35mm



W36 x1

W36

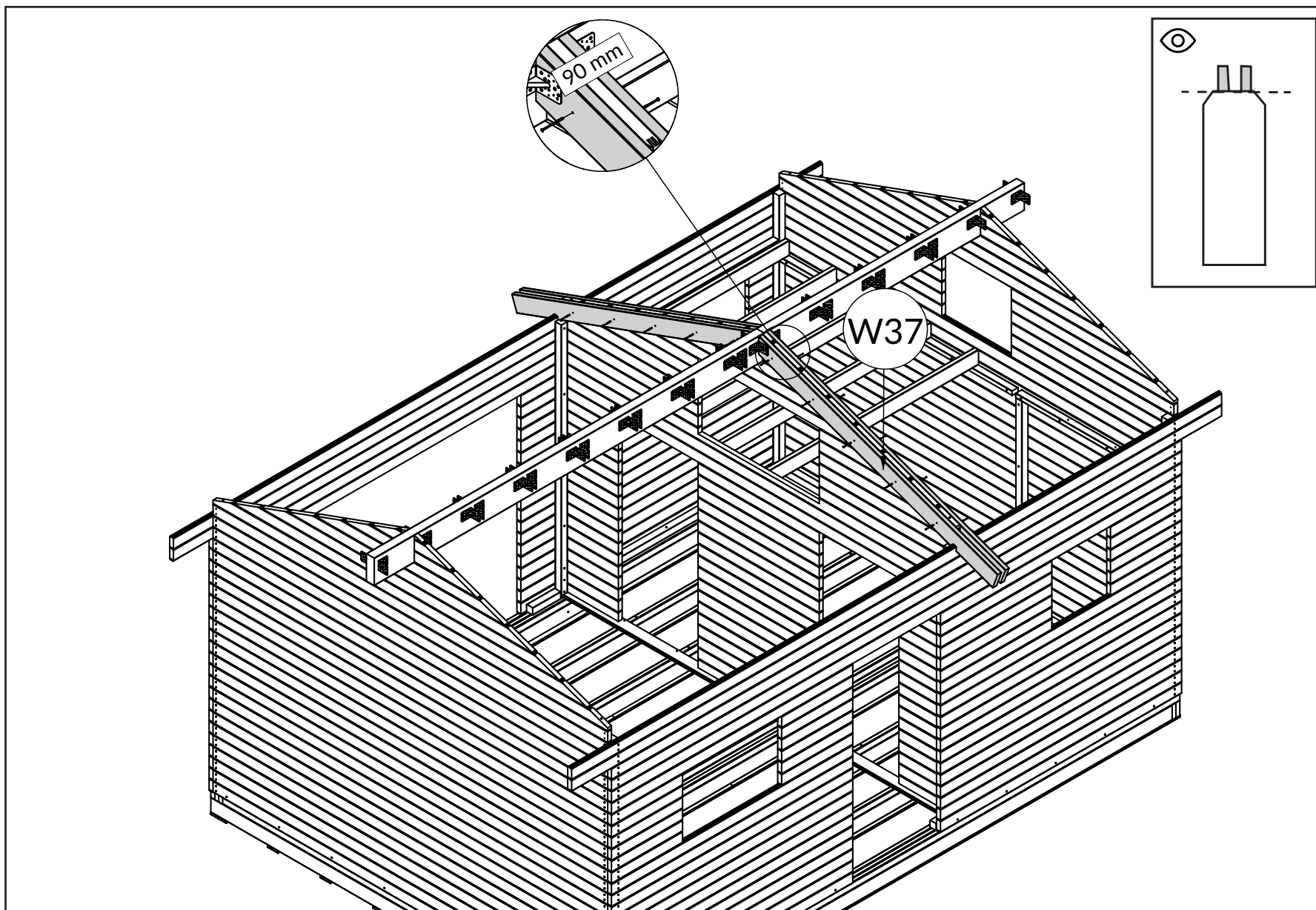


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# D2

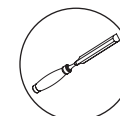
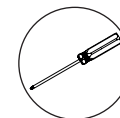
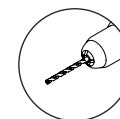
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

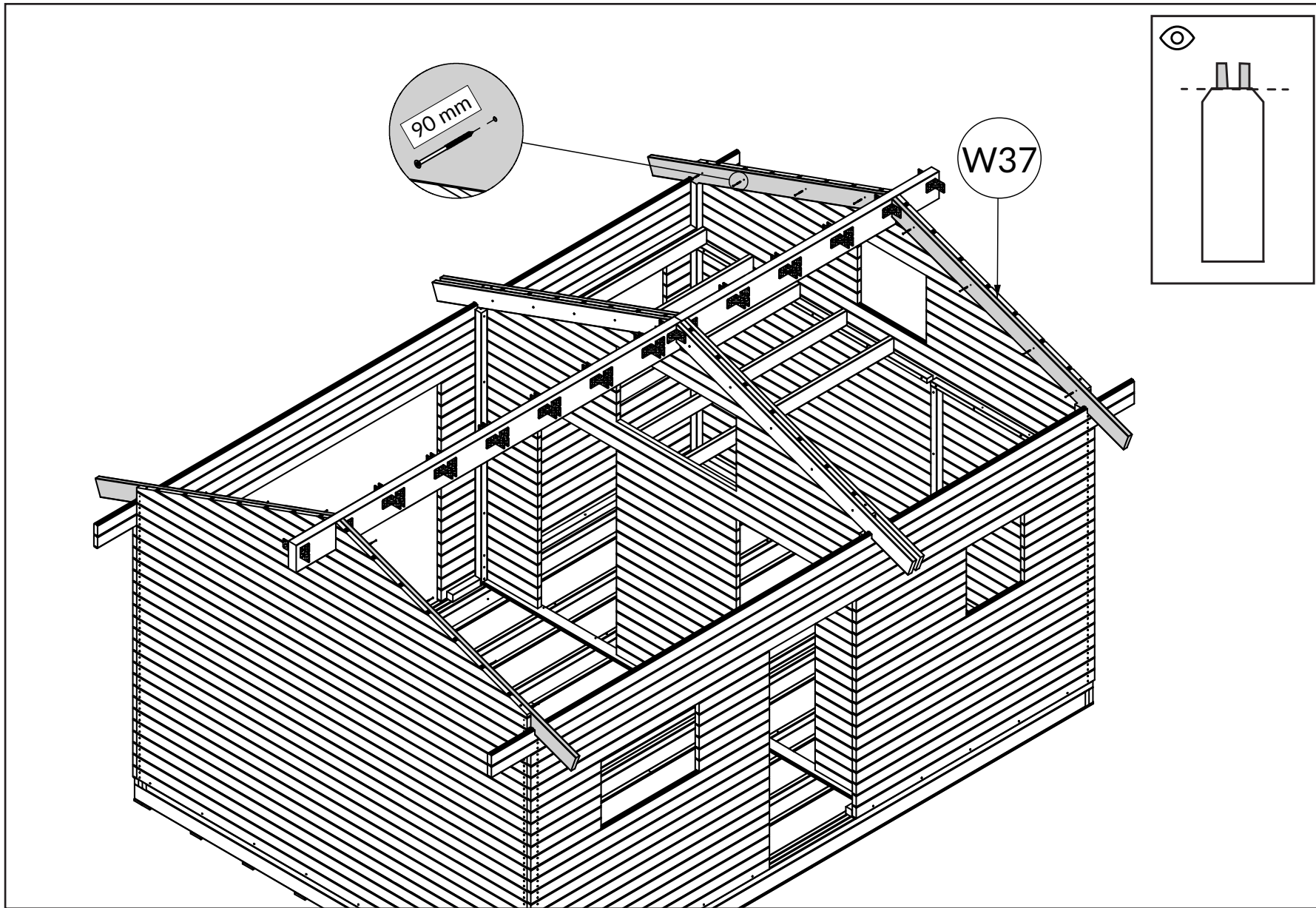
# D3



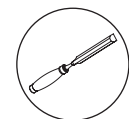
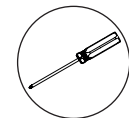
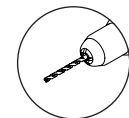
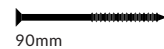
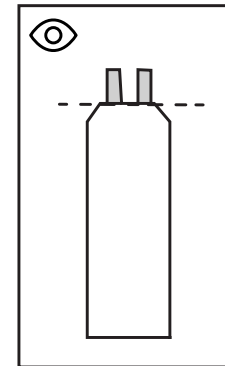
W37 x4

90mm





W37 x4

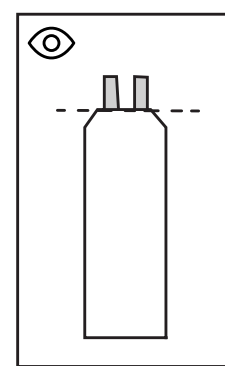
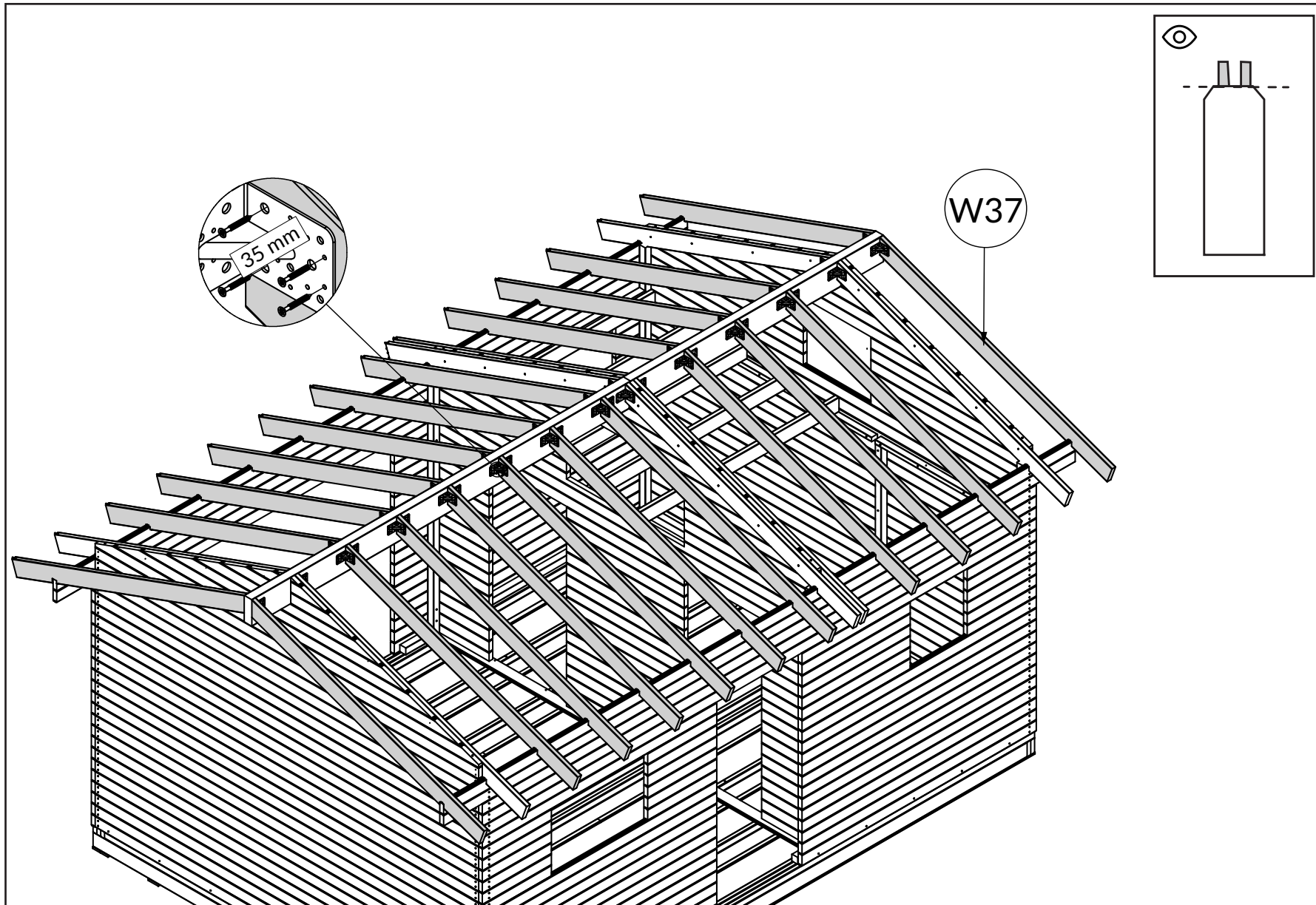


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

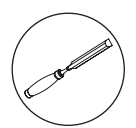
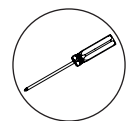
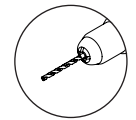
# D4

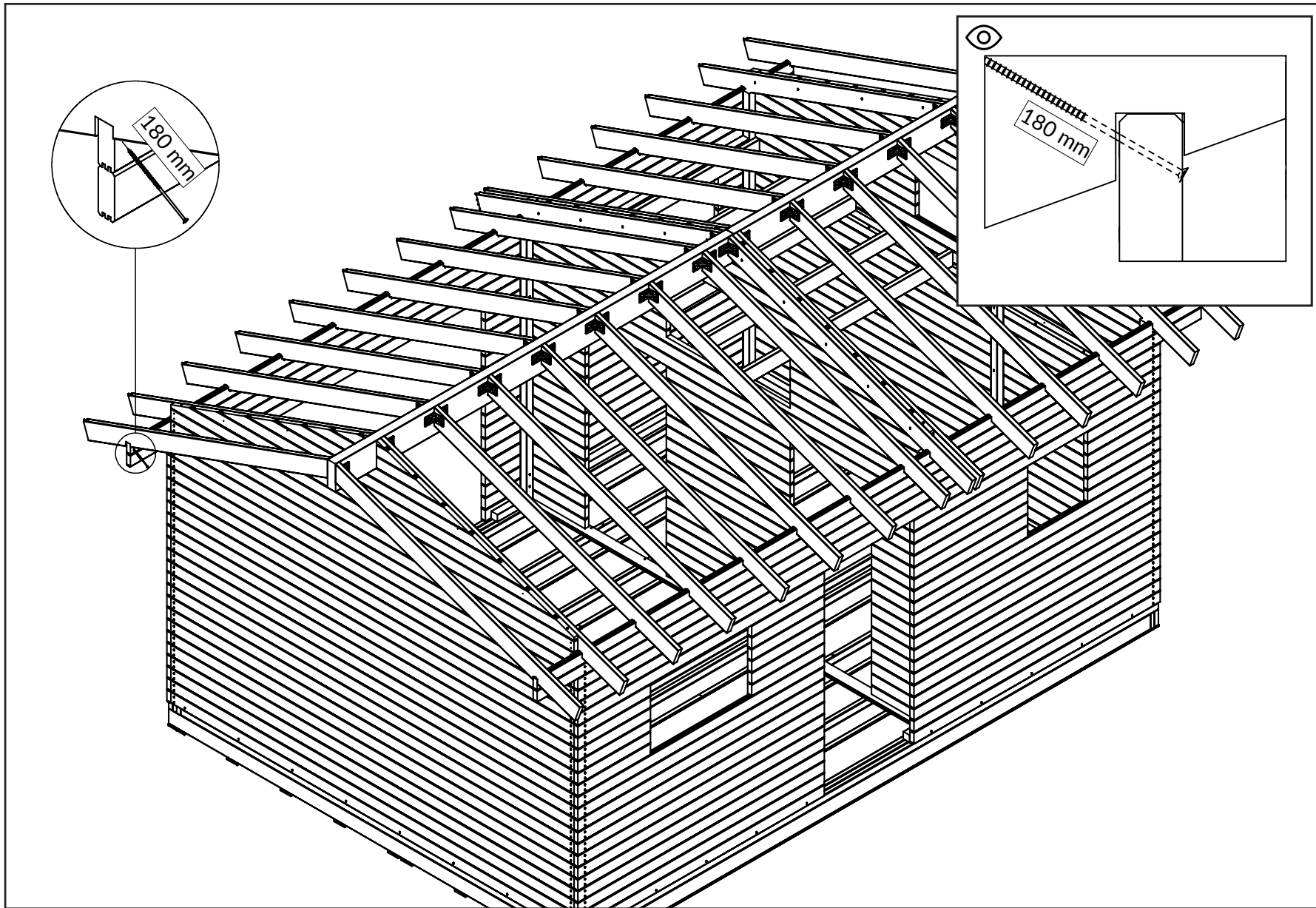
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# D5



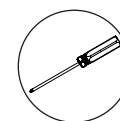
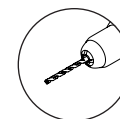
W37 x22





A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

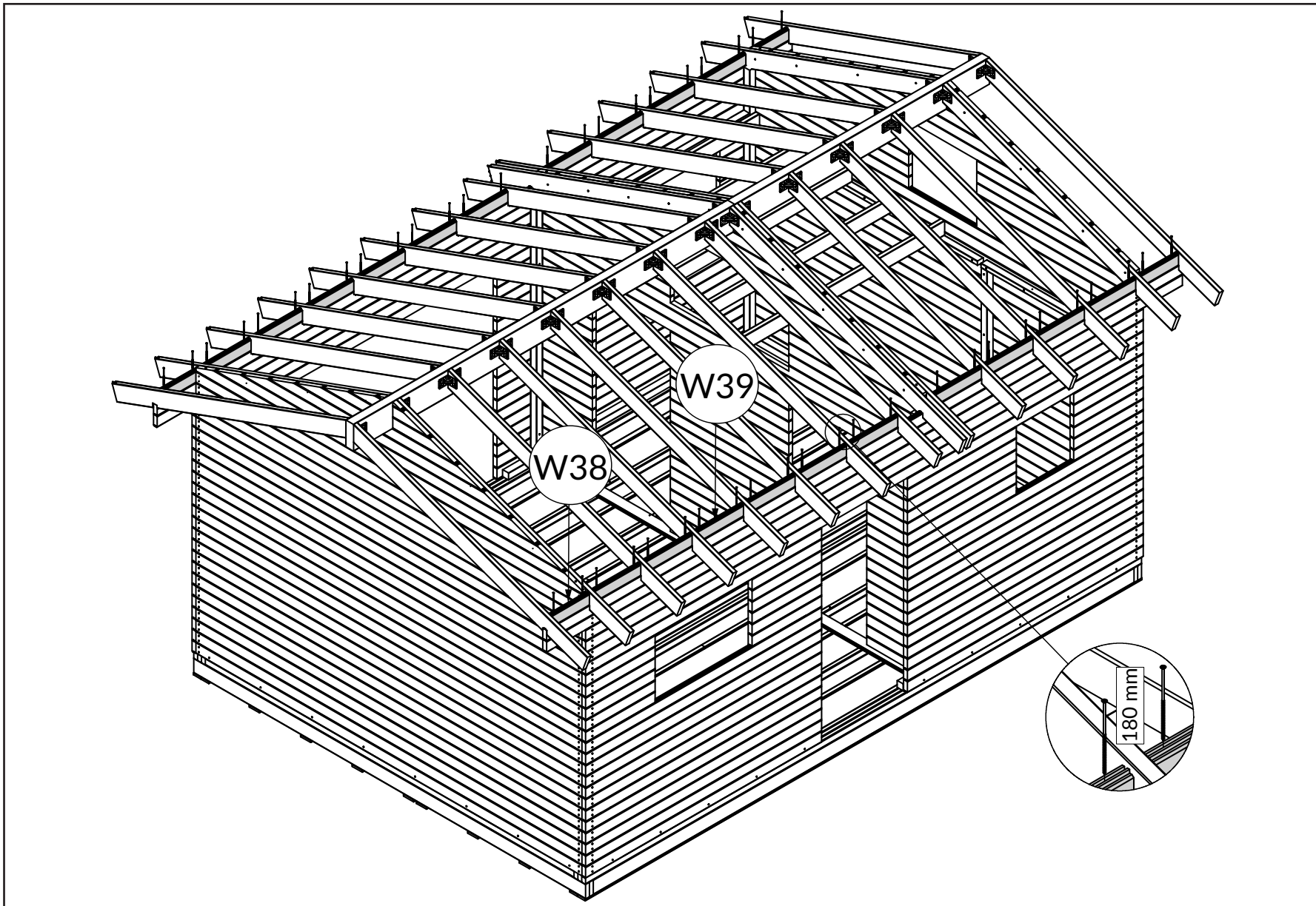
180mm



# D6

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

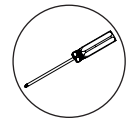
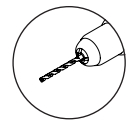
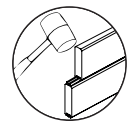
# D7

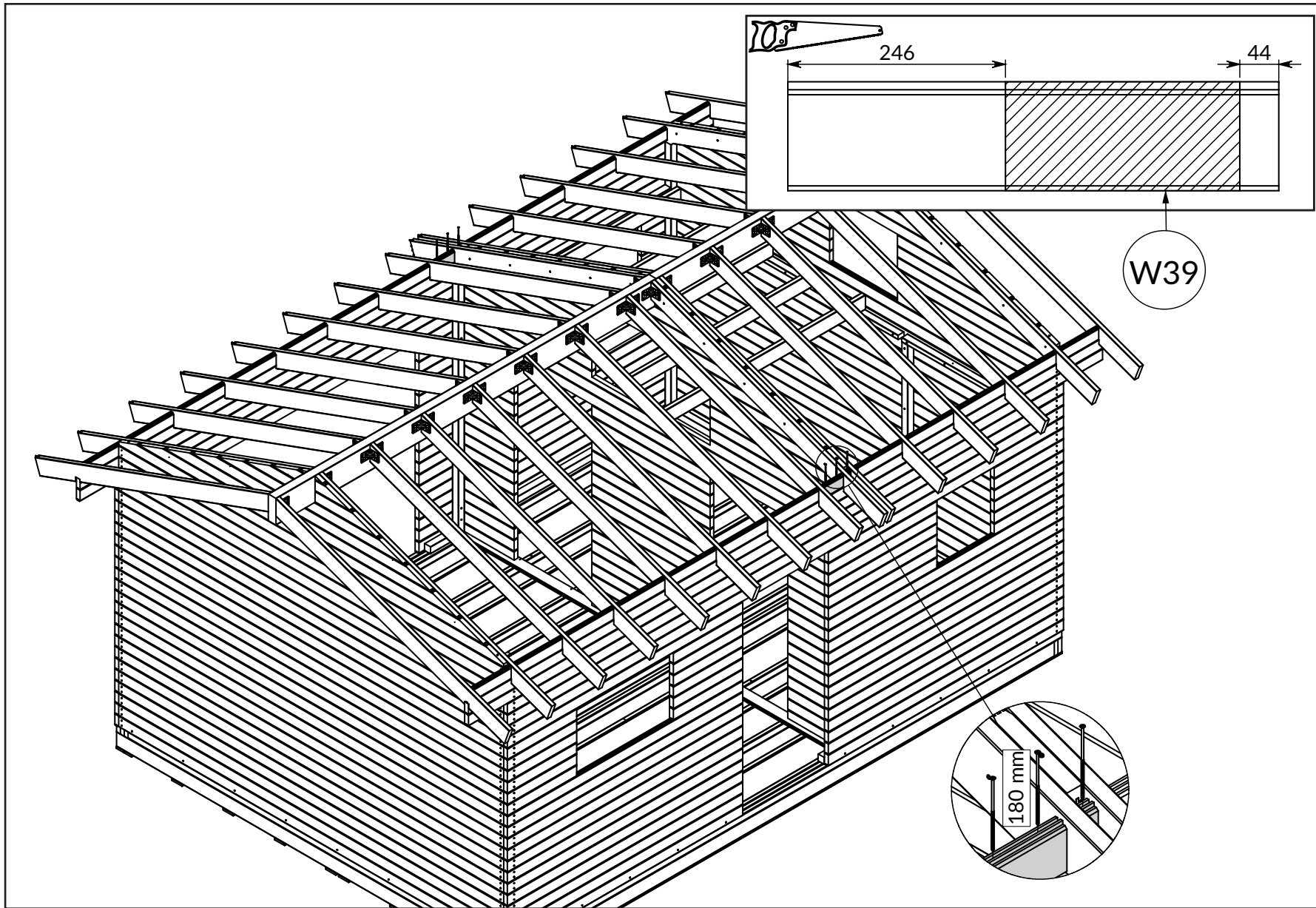


W38 x4

W39 x20

180mm

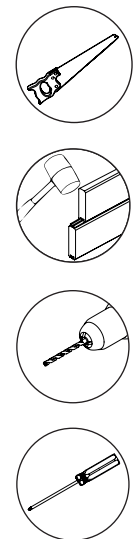




W39 x2

W39








180mm

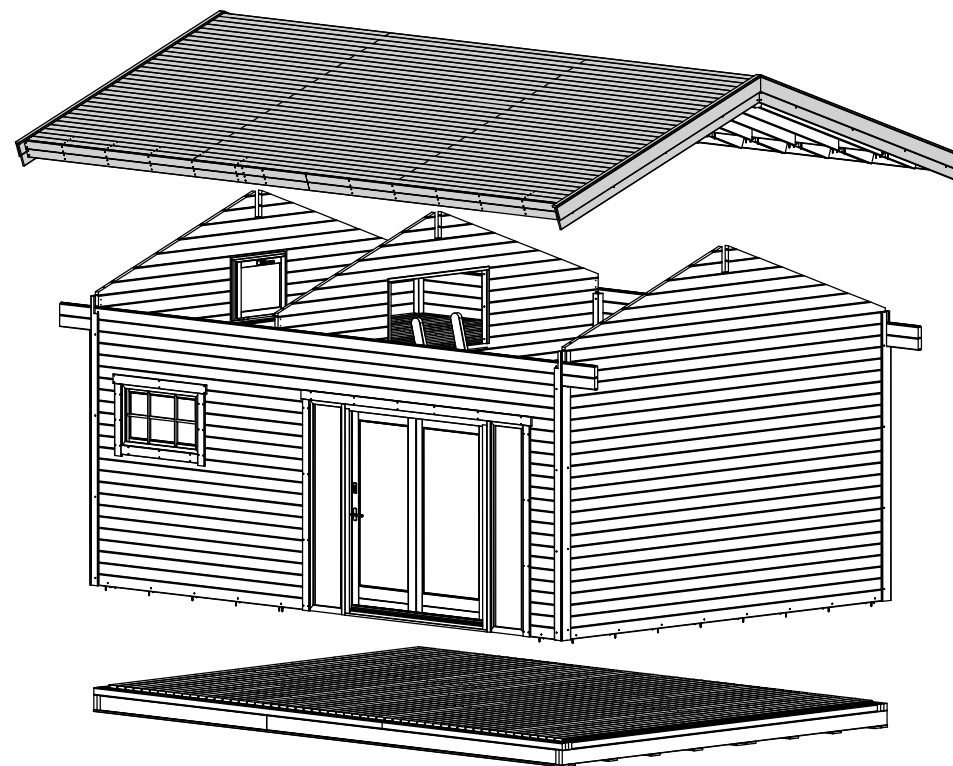
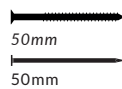


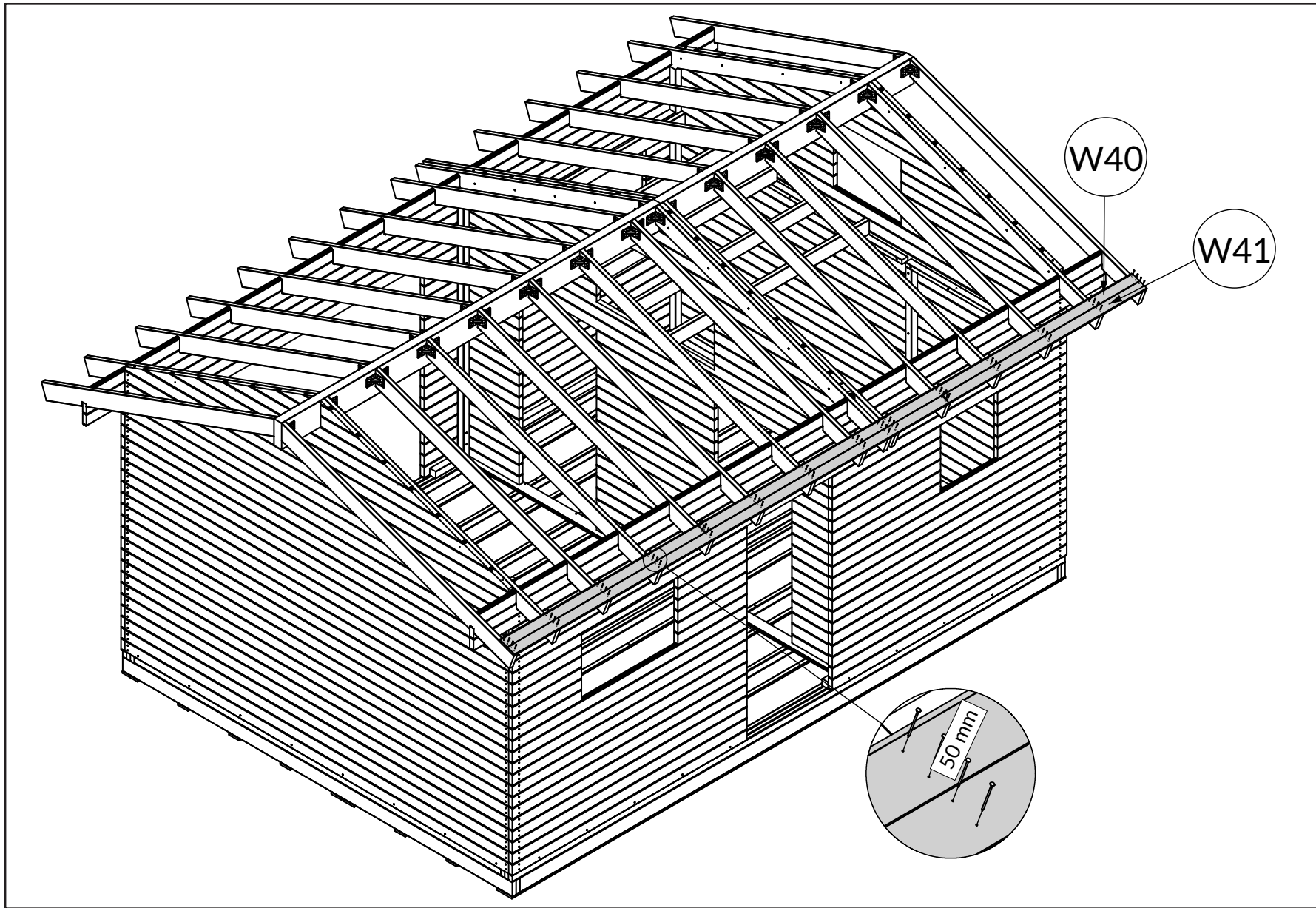
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# D8

## E

- W40  
x66  (90x18.5) x 5093mm (RB-1)
- W41  
x66  (90x18.5) x 2319mm (RB-2)
- W42  
x4  (90x18) x 3517mm (TB1)
- W43  
x4  (90x18) x 3895mm (TB2)
- W44  
x8  (120x18) x 3050mm (GL1)
- W45  
x4  (140x18) x 3050mm (GL2)
- W46  
x4  (58x18) x 3050mm (RFF)



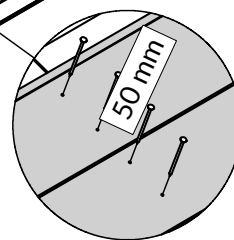


W40 x2

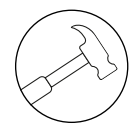
W41 x2

W40

W41



50mm

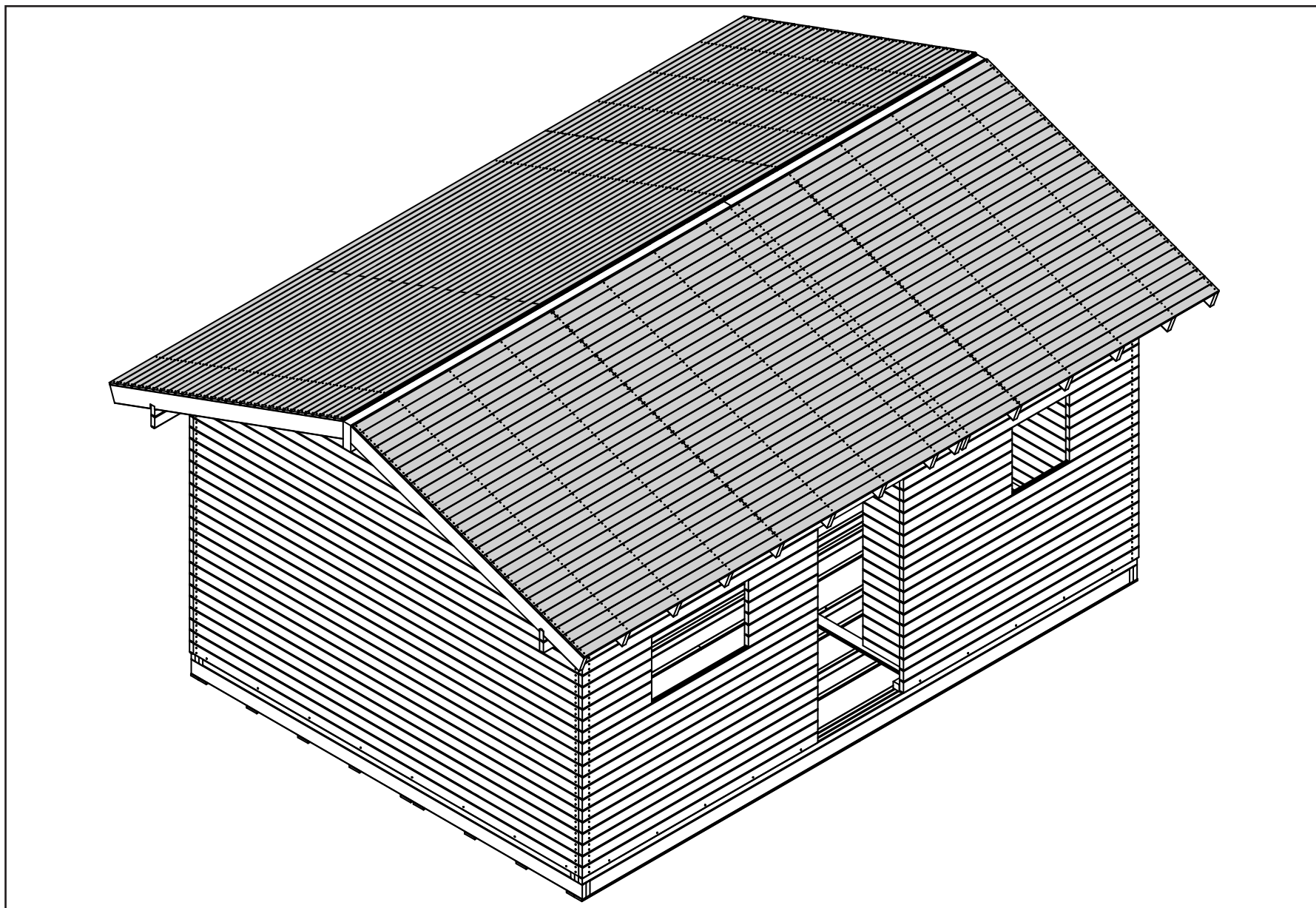


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

**E1**

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# E2

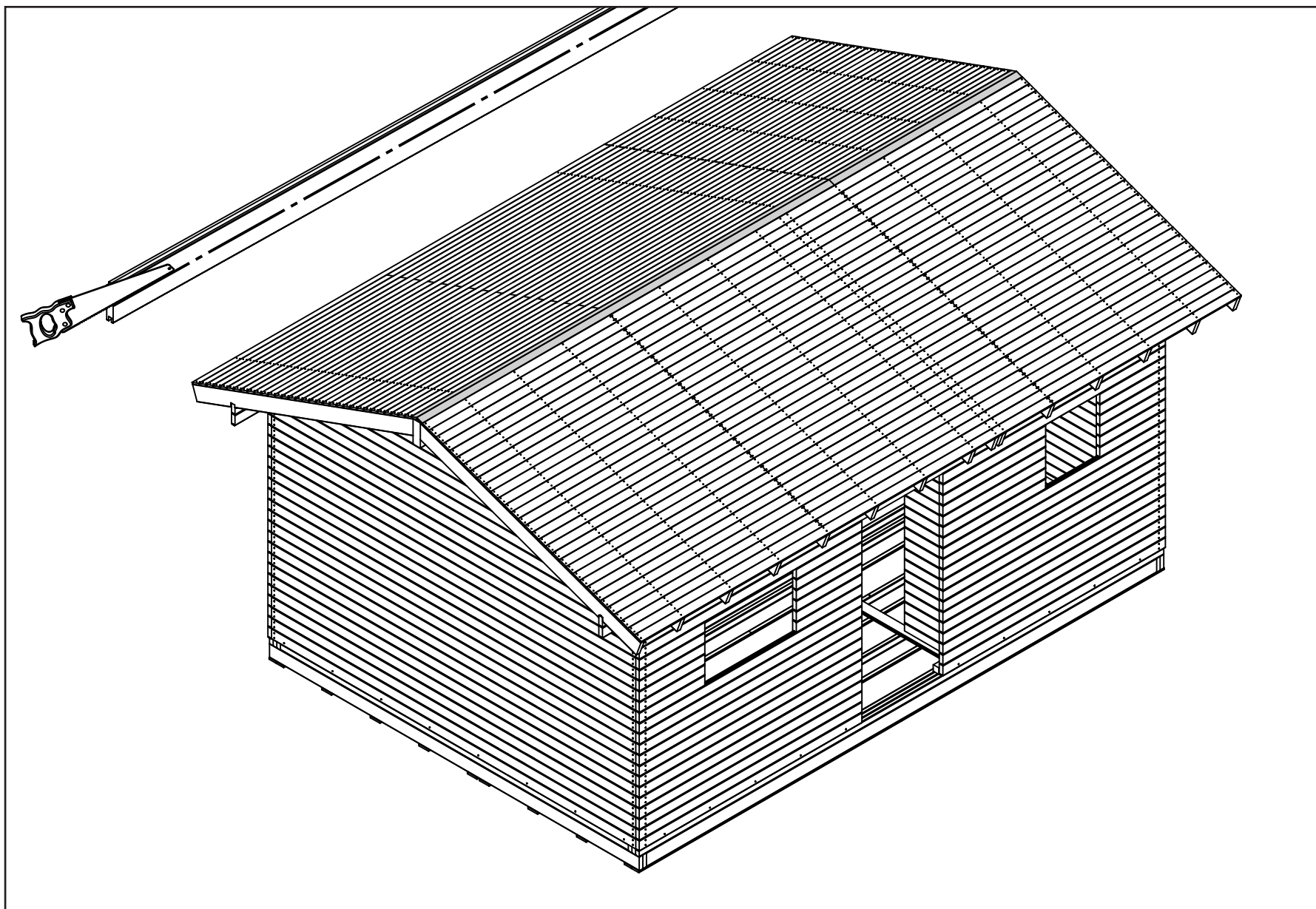


W40 x63

W41 x63

50mm





W40 x1

W41 x1

50mm

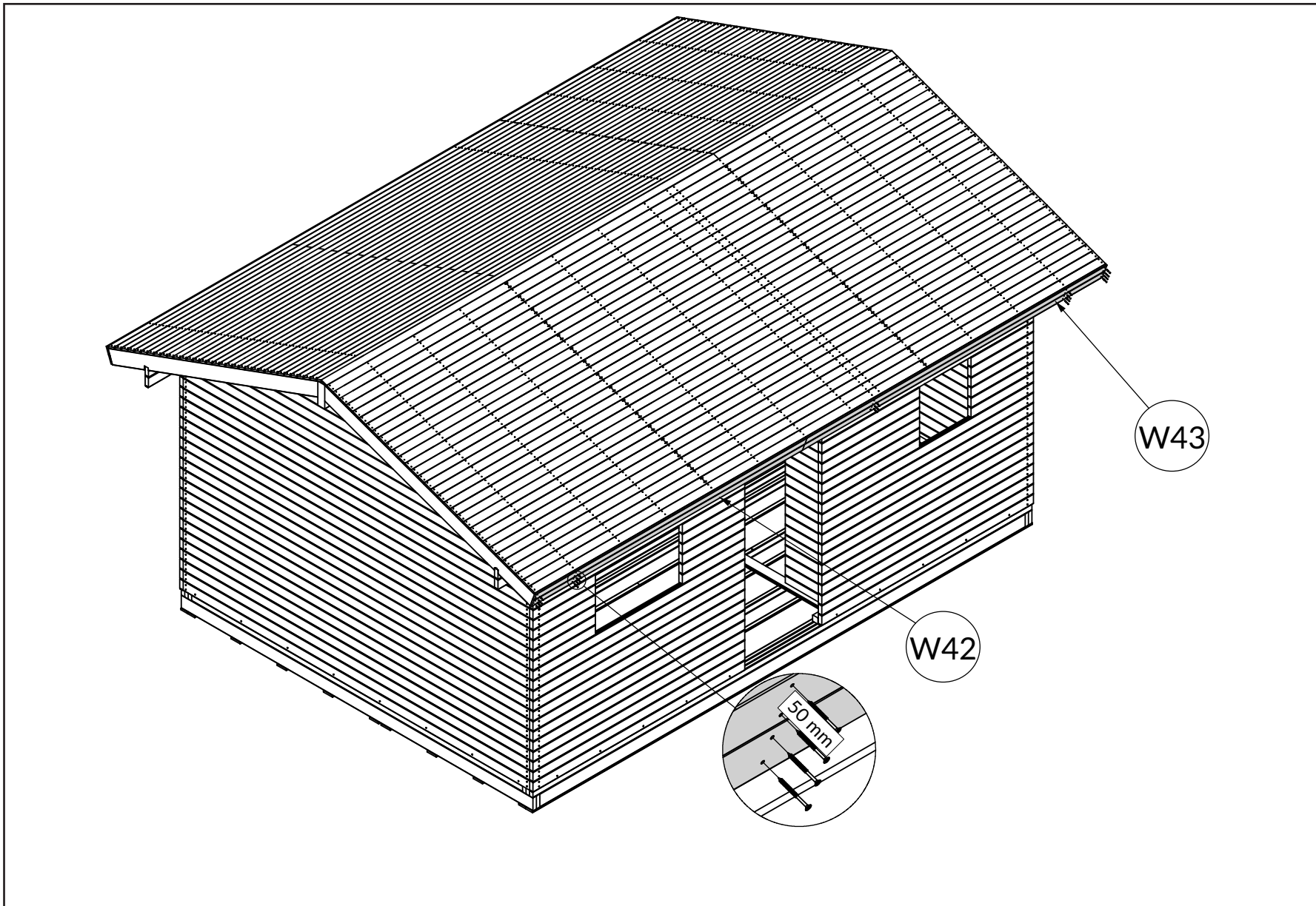


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

**E3**

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# E4

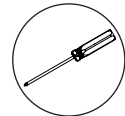
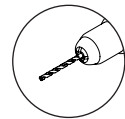
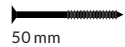
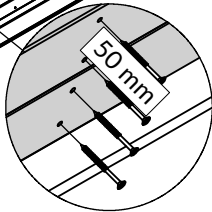


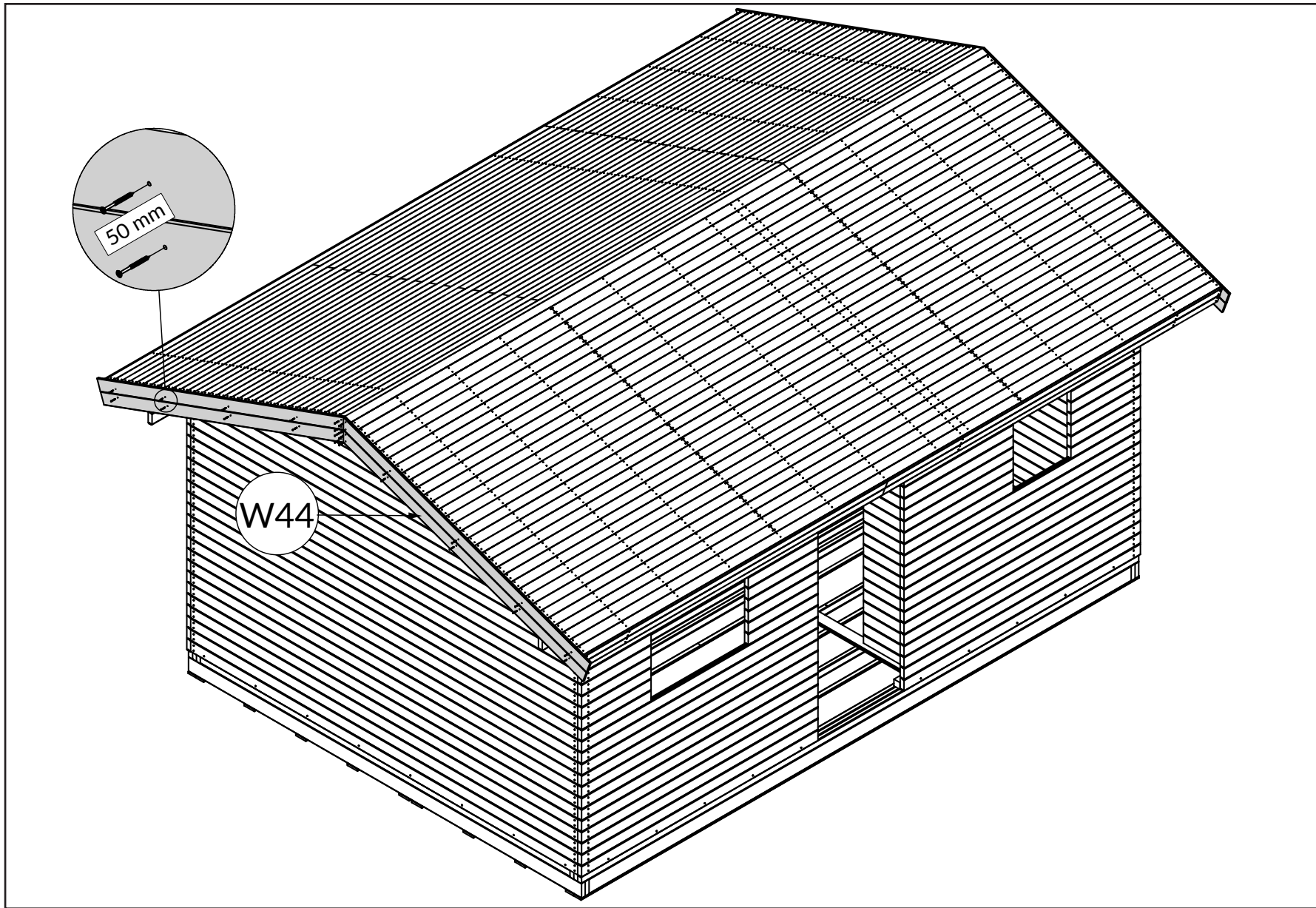
W43 x4

W44 x4

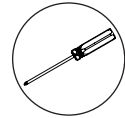
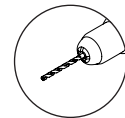
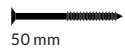
W43

W42





W44 x8



A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

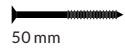
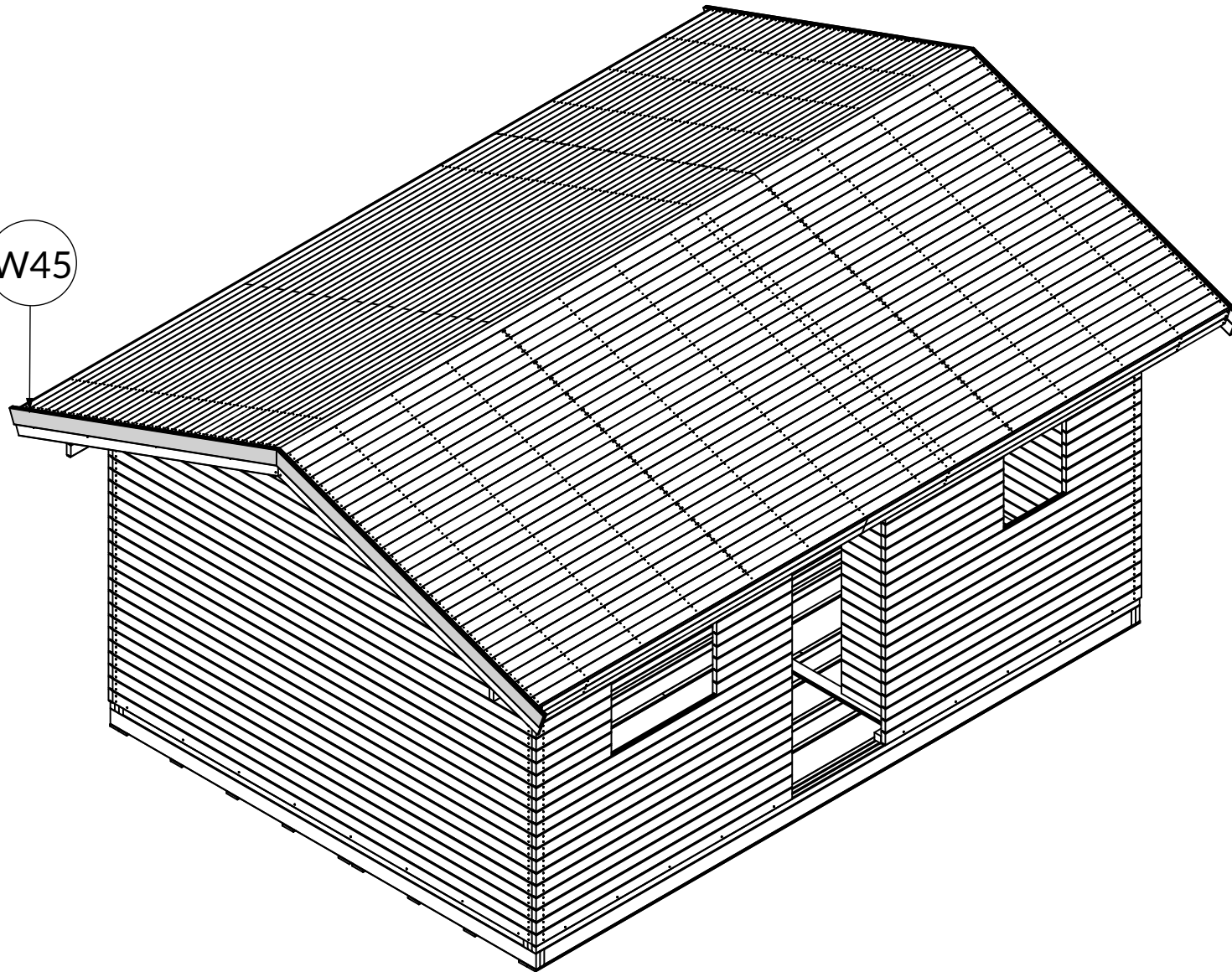
# E5

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

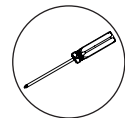
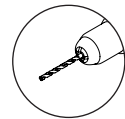
# E6

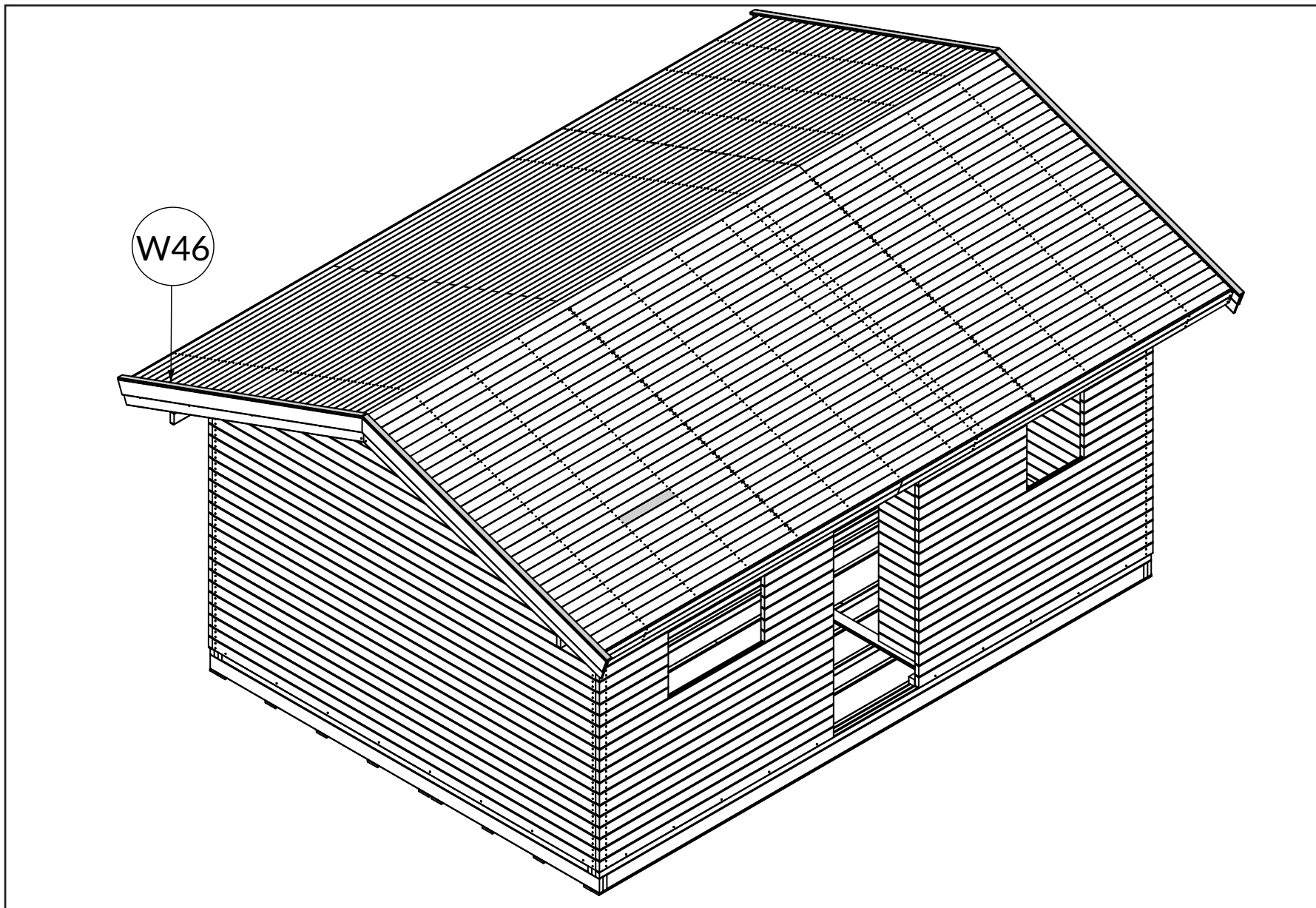
W45 x4

W45



50 mm

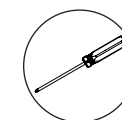
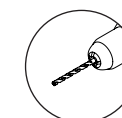




W46 x4

W46

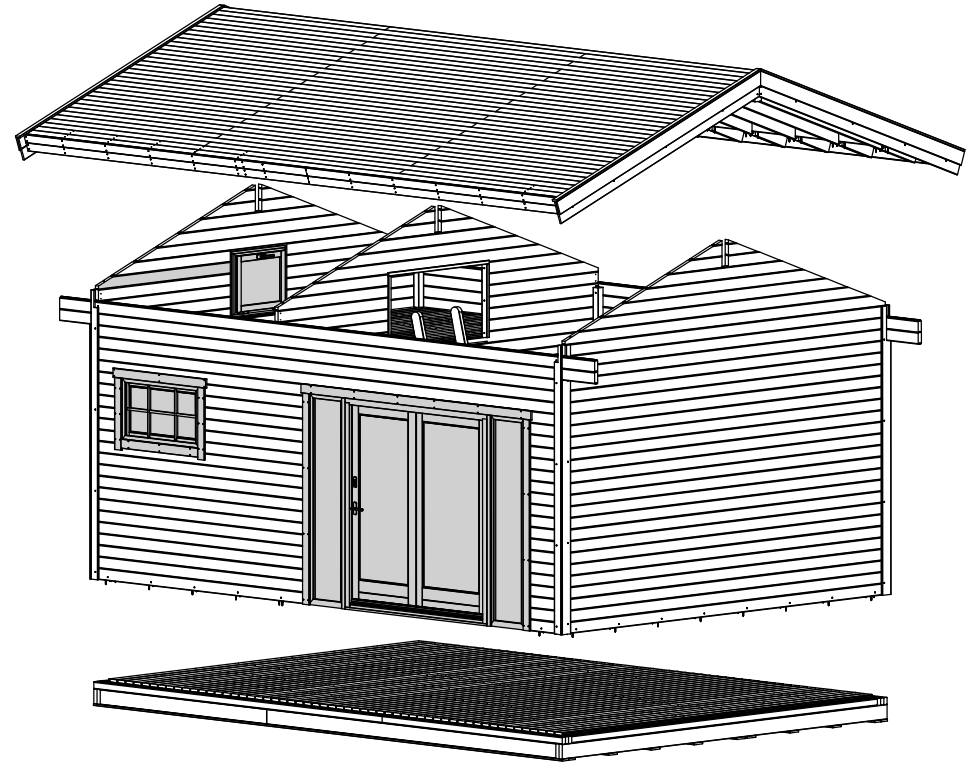
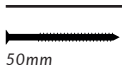
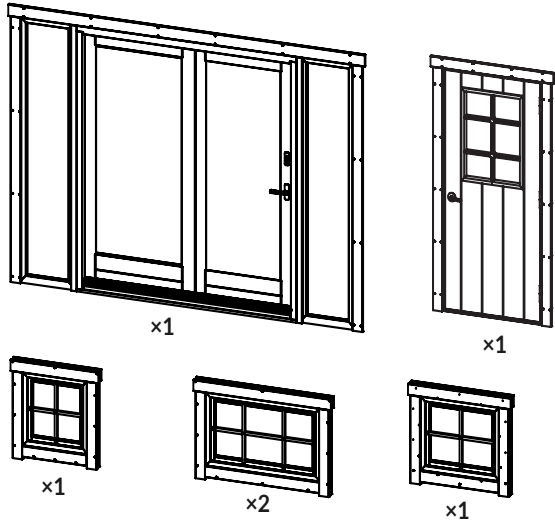
50 mm

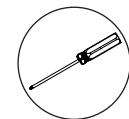
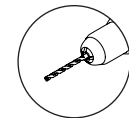
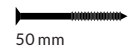
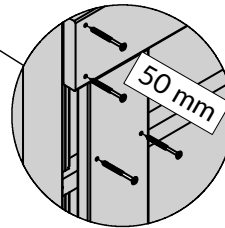
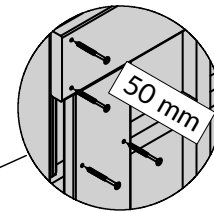
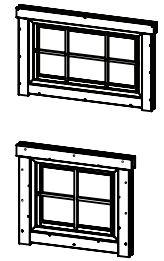
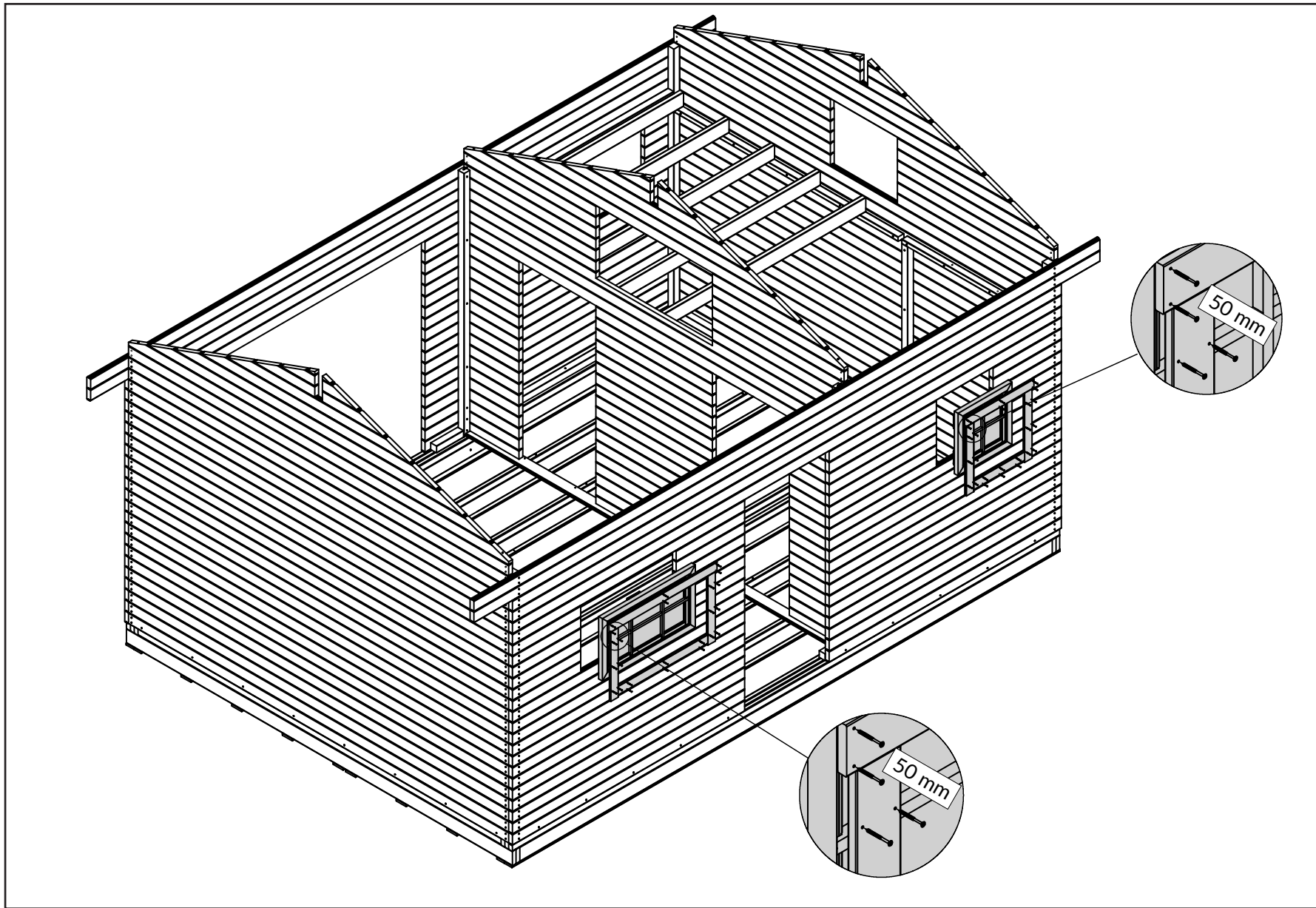


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

**E7**

F



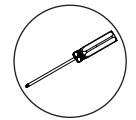
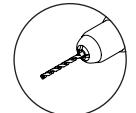
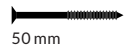
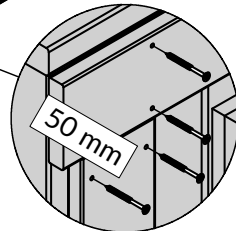
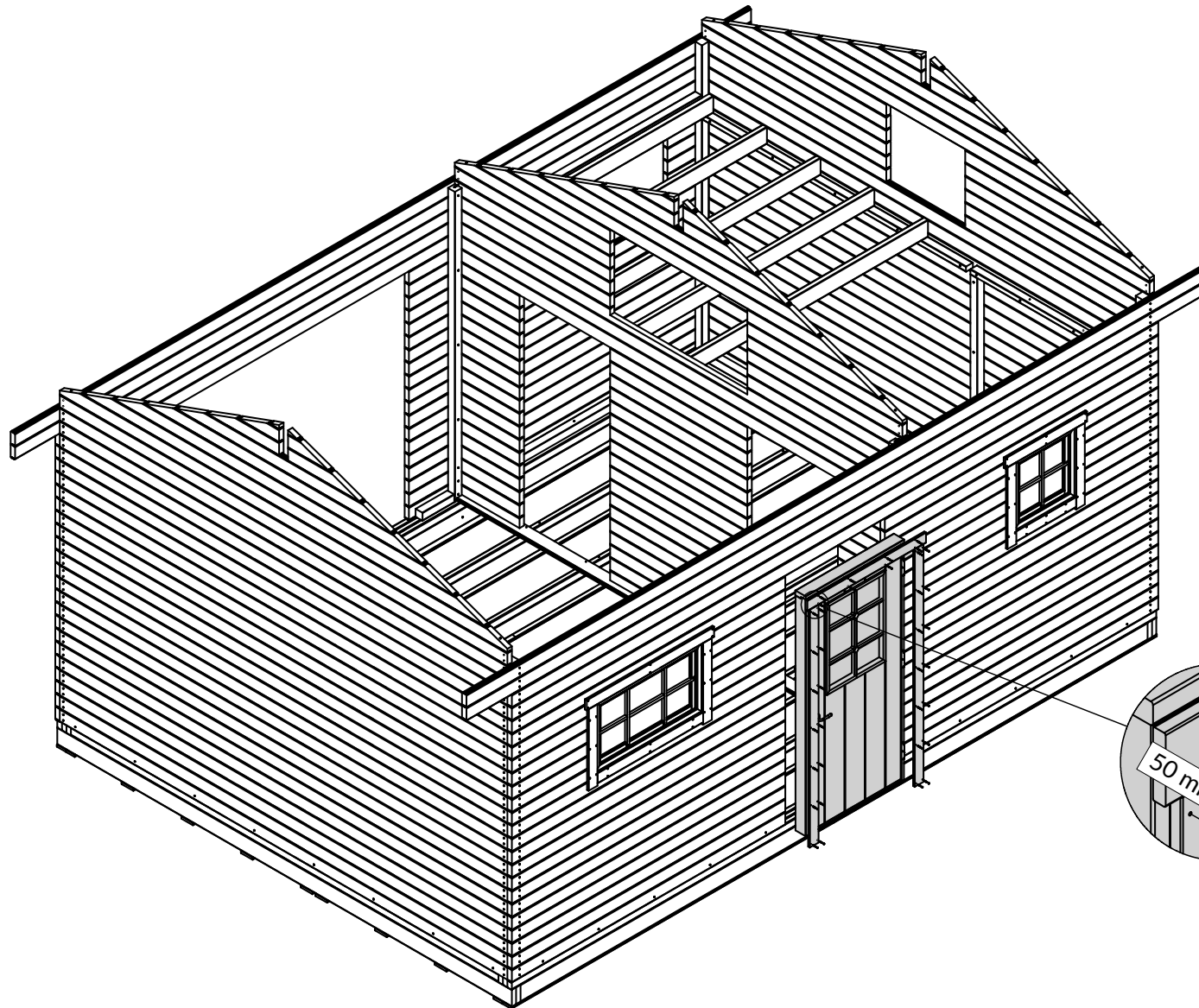
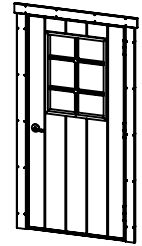


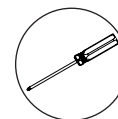
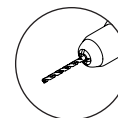
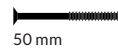
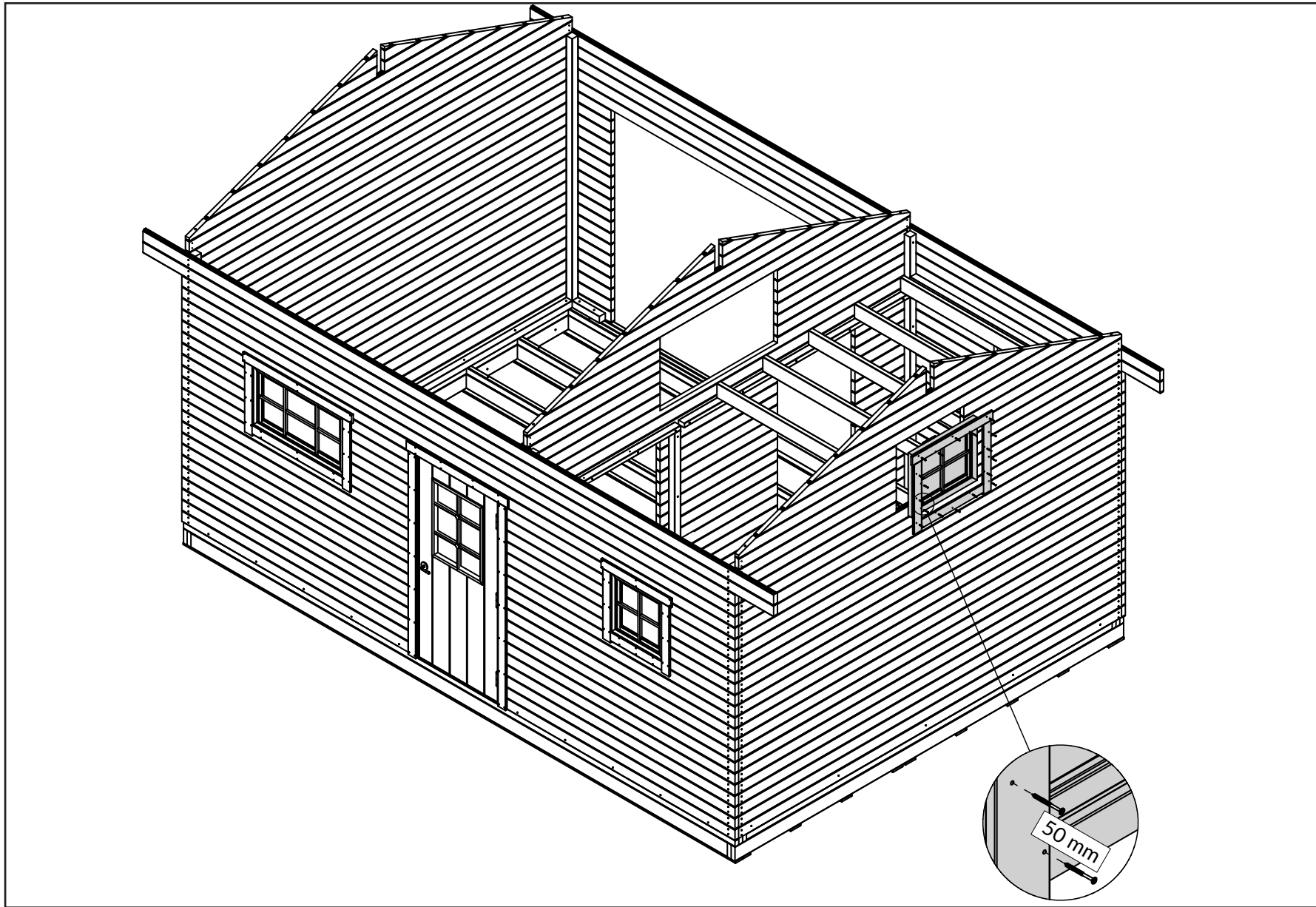
**A** | 1 → 2 → 3 → 4 → 5 →    **B** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10 → 11 → 12 → 13 → 14 → 15 → 16 → 17 → 18 → 19 → 20 →  
**C** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 →    **D** | 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 →    **E** | 1 → 2 → 3 → 4 → 5 → 6 → 7 →  
**F** | 1 → 2 → 3 → 4 → 5 →    **G** | 1 → 2 → 3 →    **H** | 1 → 2 → 3 →    **I** | 1 → 2 → 3 → 4 → 5 →    **J** | 1 → 2 → 3 → 4 →

# F1

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# F2



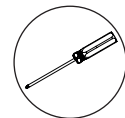
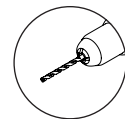
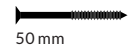
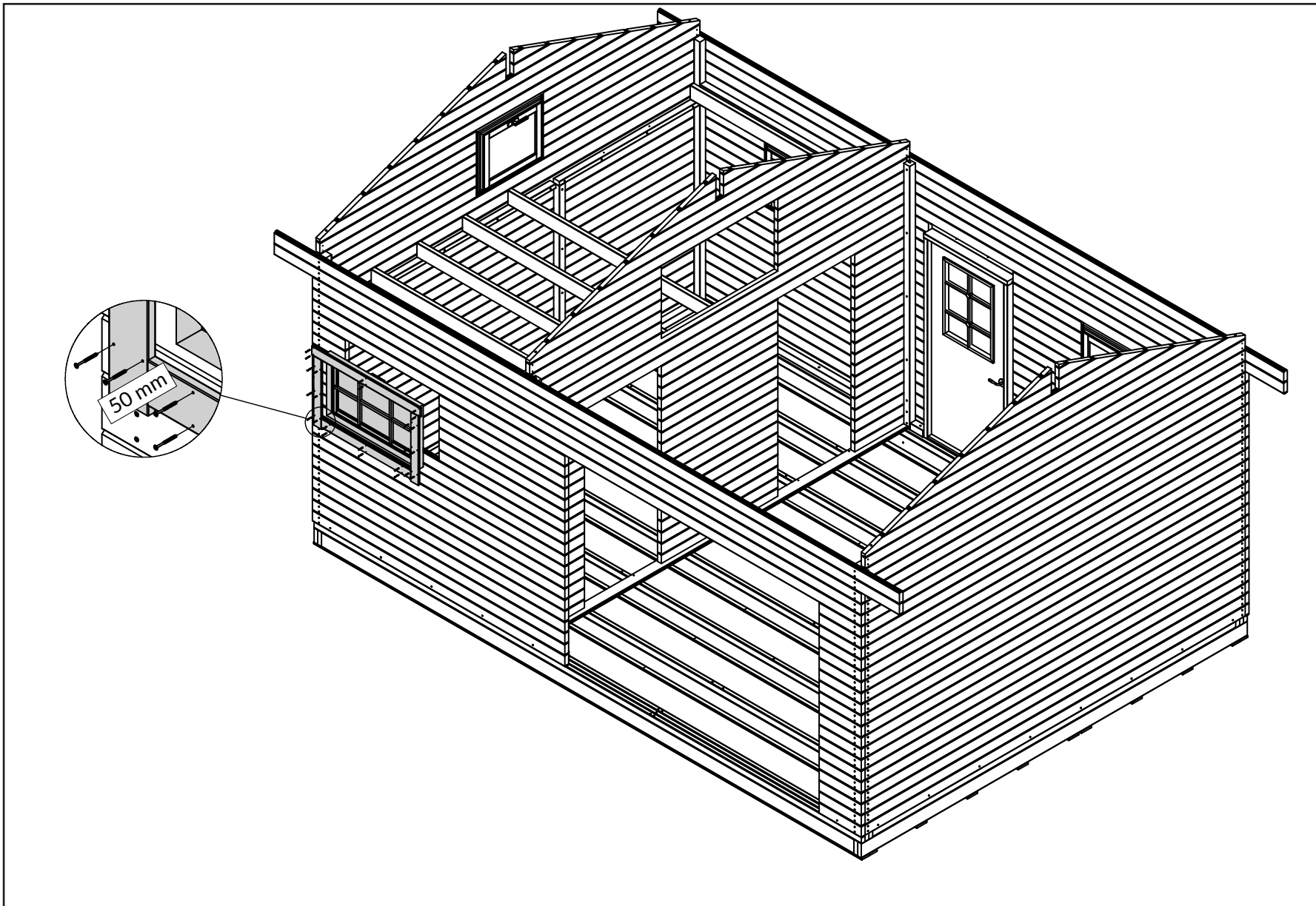
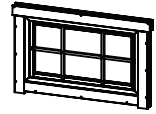


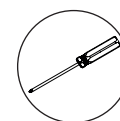
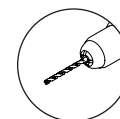
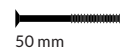
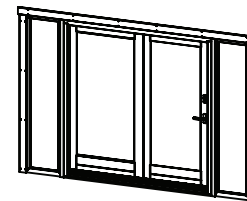
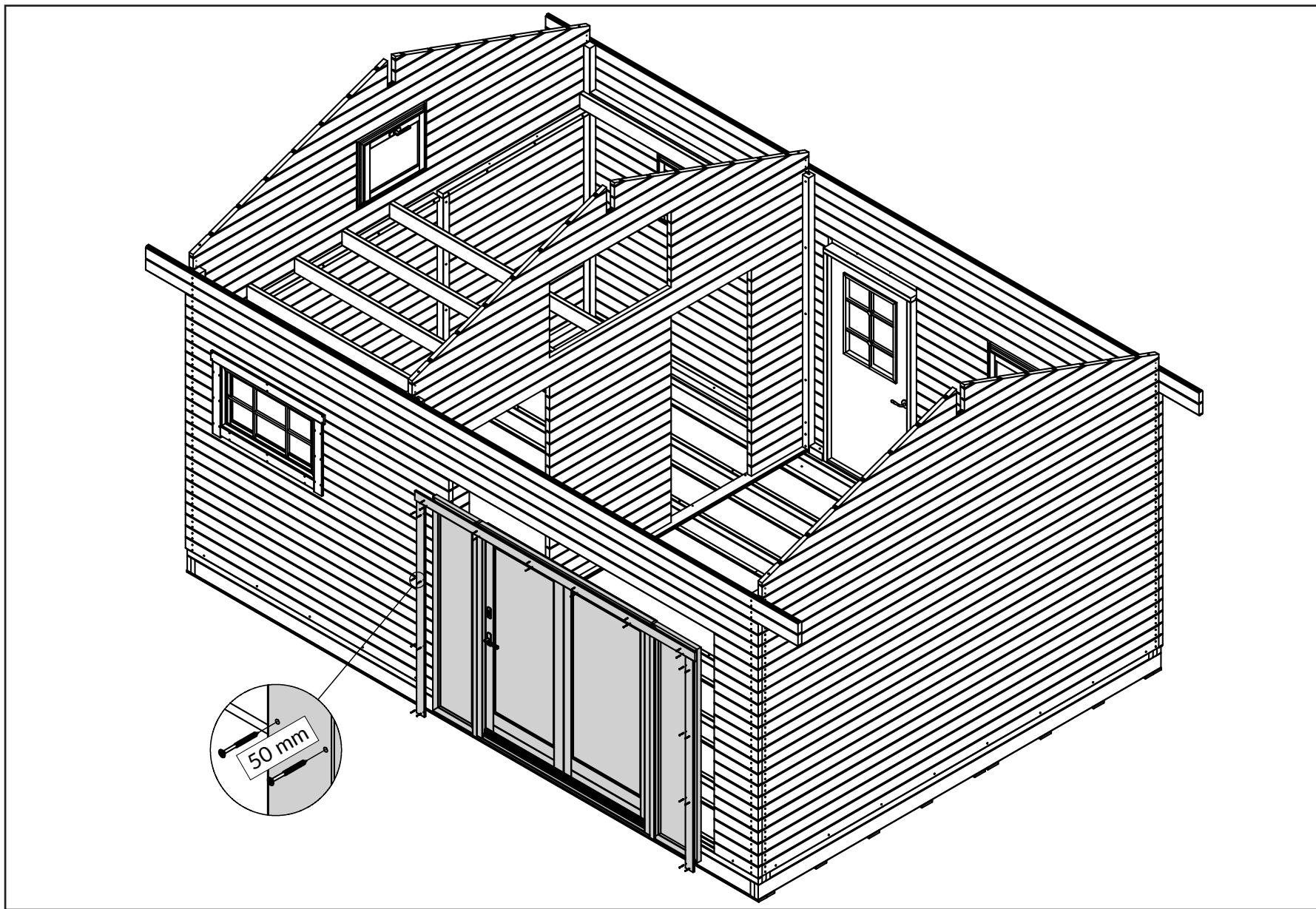
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# F3

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# F4





**A**|1→2→3→4→5→    **B**|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
**C**|1→2→3→4→5→6→7→8→9→    **D**|1→2→3→4→5→6→7→8→    **E**|1→2→3→4→5→6→7→  
**F**|1→2→3→4→5→    **G**|1→2→3→    **H**|1→2→3→    **I**|1→2→3→4→5→    **J**|1→2→3→4→

# F5

## G

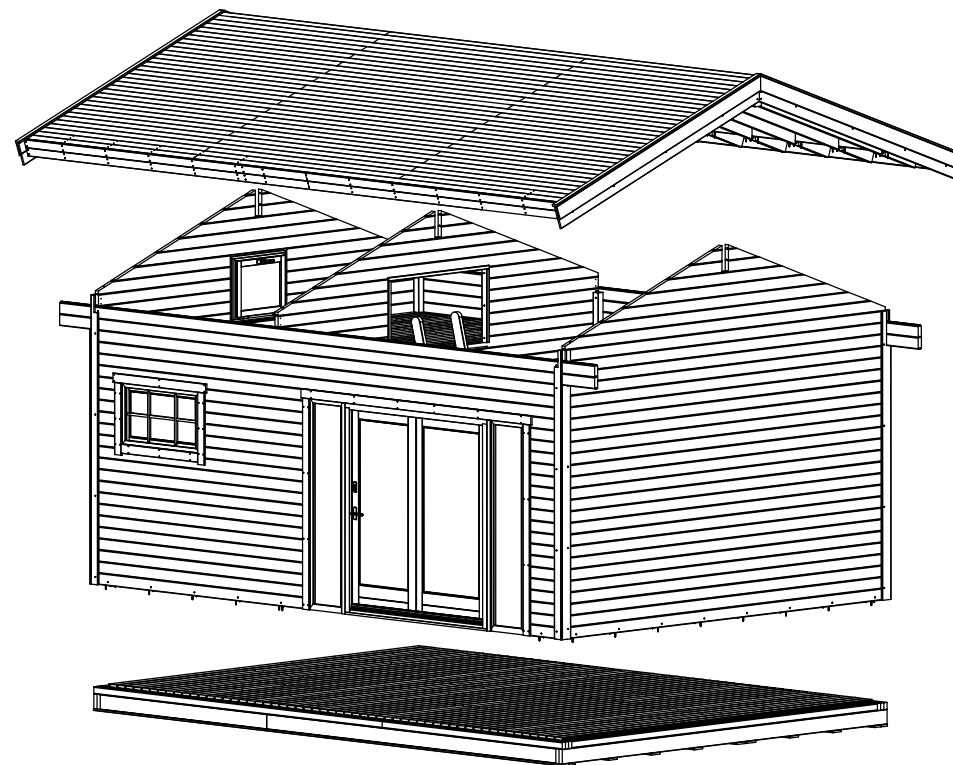
W30  
x57

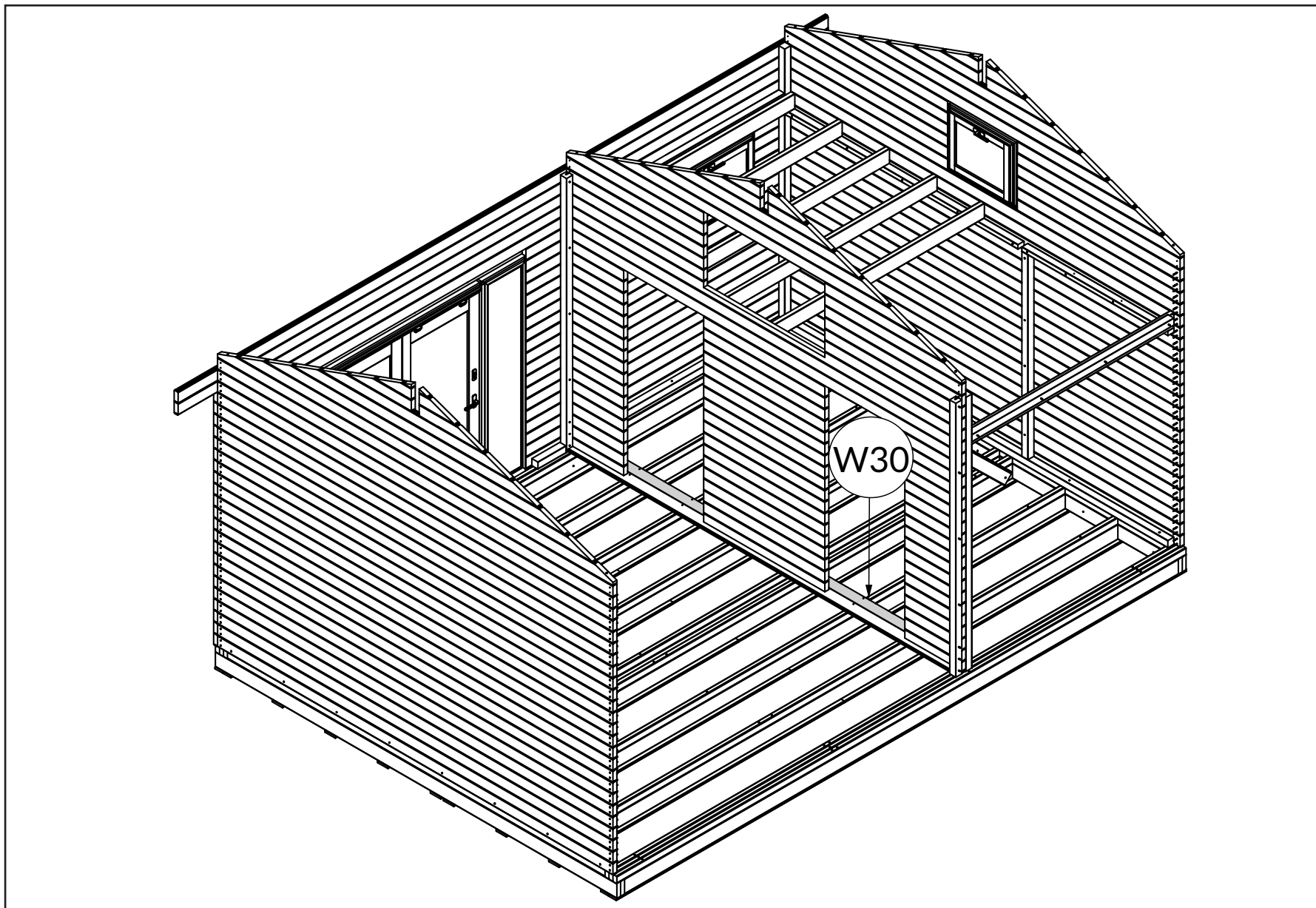


(112x28) x 4360mm (HLL-1)



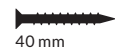
40 mm



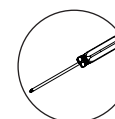
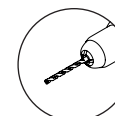


W30 x1

W30



40 mm



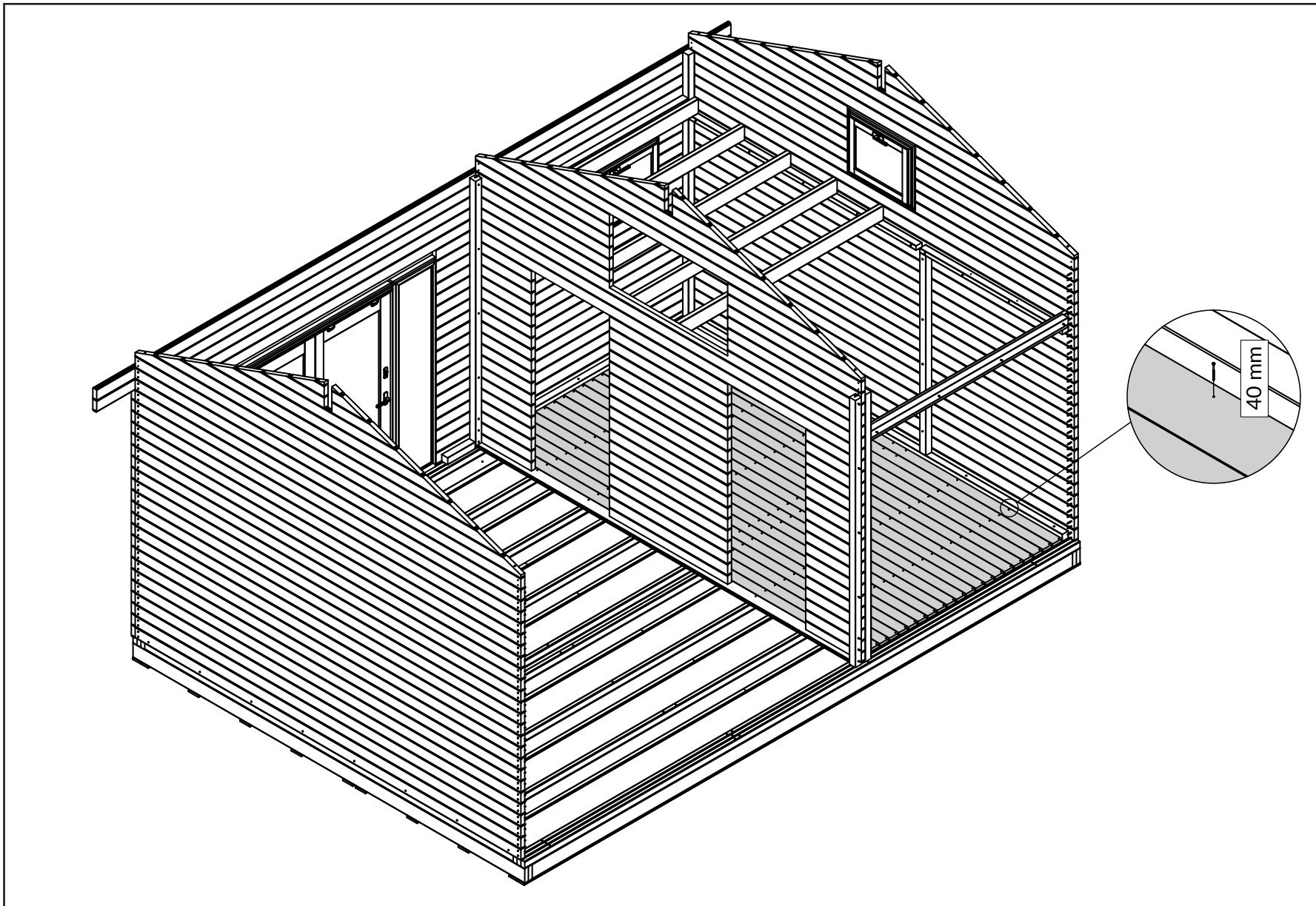
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# G1

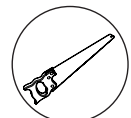
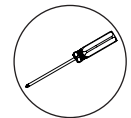
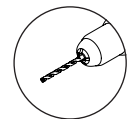
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# G2

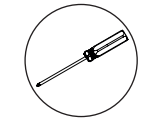
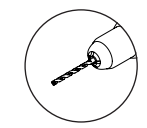
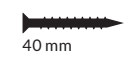
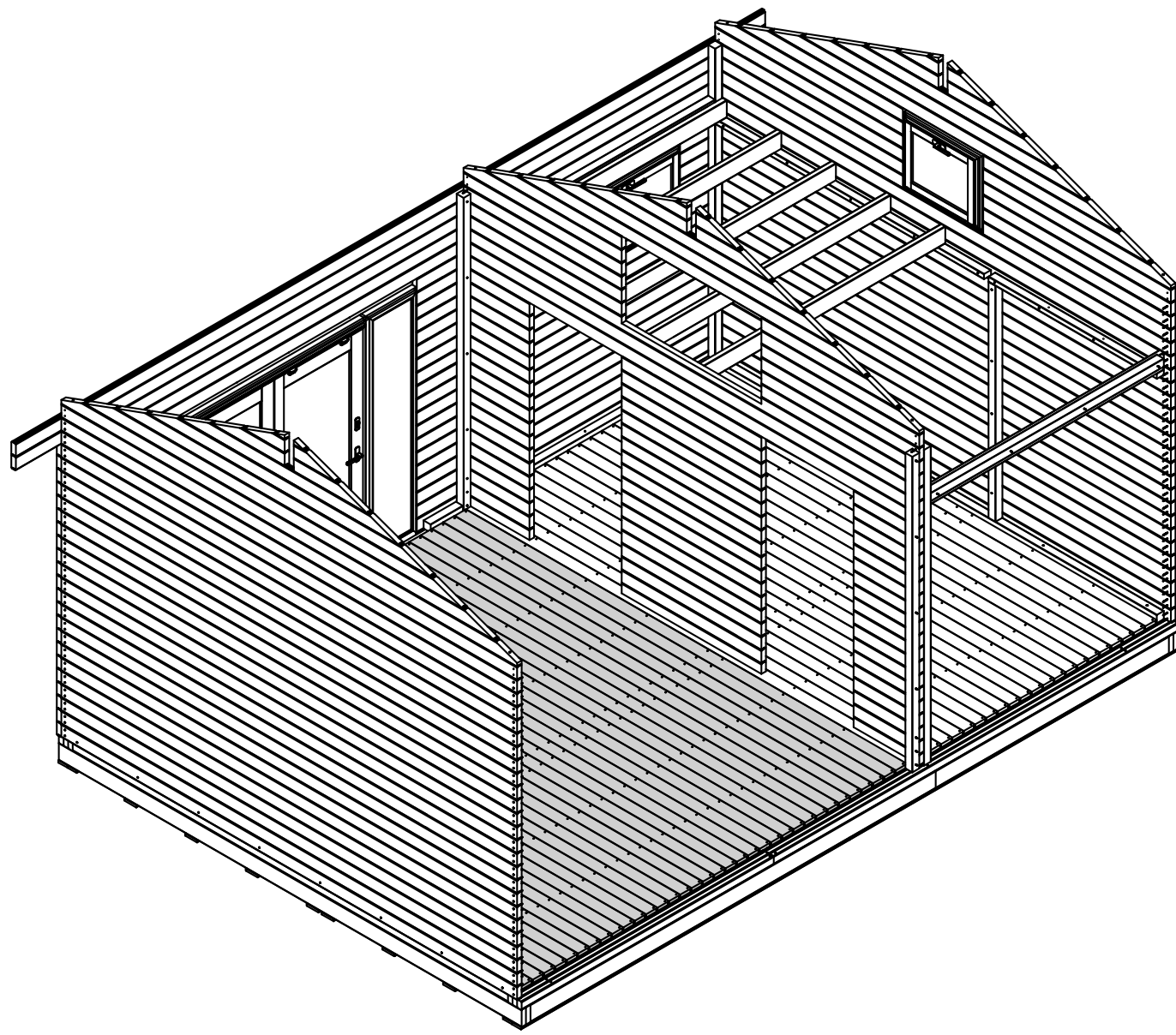
W30 x19



40 mm





W30 x34







A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

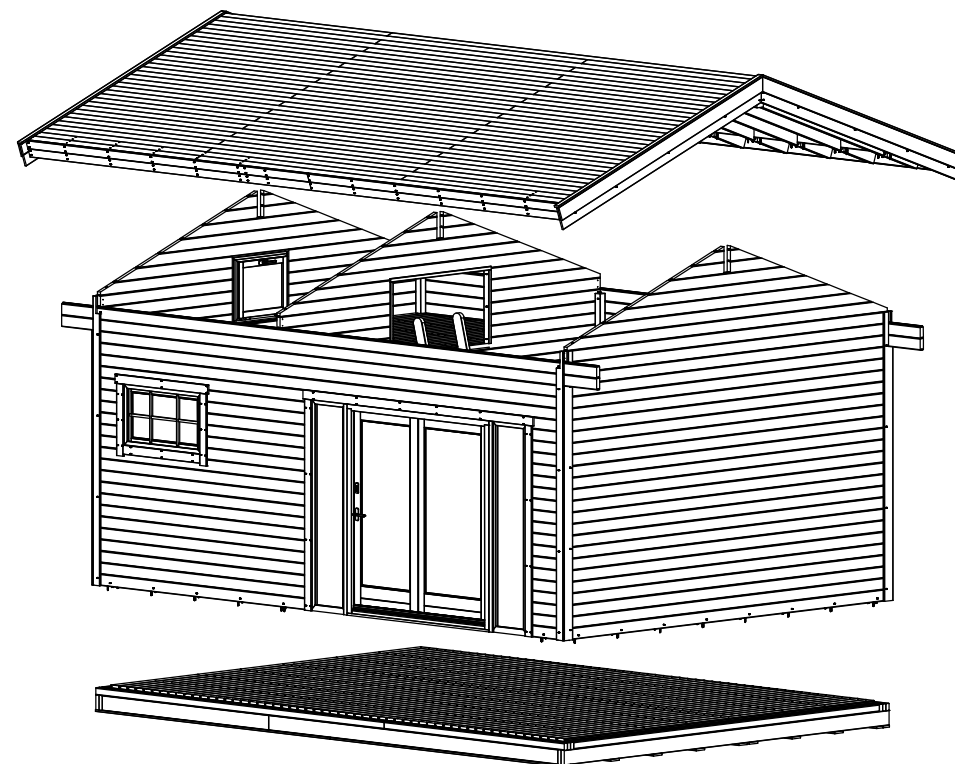
# G3

## H

W47  
×1    
(86x44) x 2440mm (011)

W48  
×18    
(114x44) x 2440mm (012)

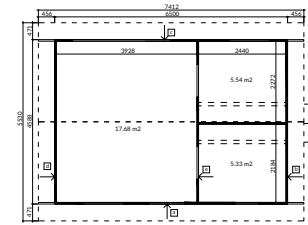
W49  
×1    
(114x44) x 2440mm (013)



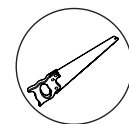


V-1

e	V-1	W47		x1	W47.1
		W48		x19	W48.1
		W49		x1	W49.1
	V-2	W47		x1	W47.2
		W48		x19	W48.2
		W49		x1	W49.2



V-1



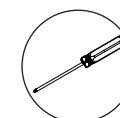
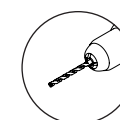
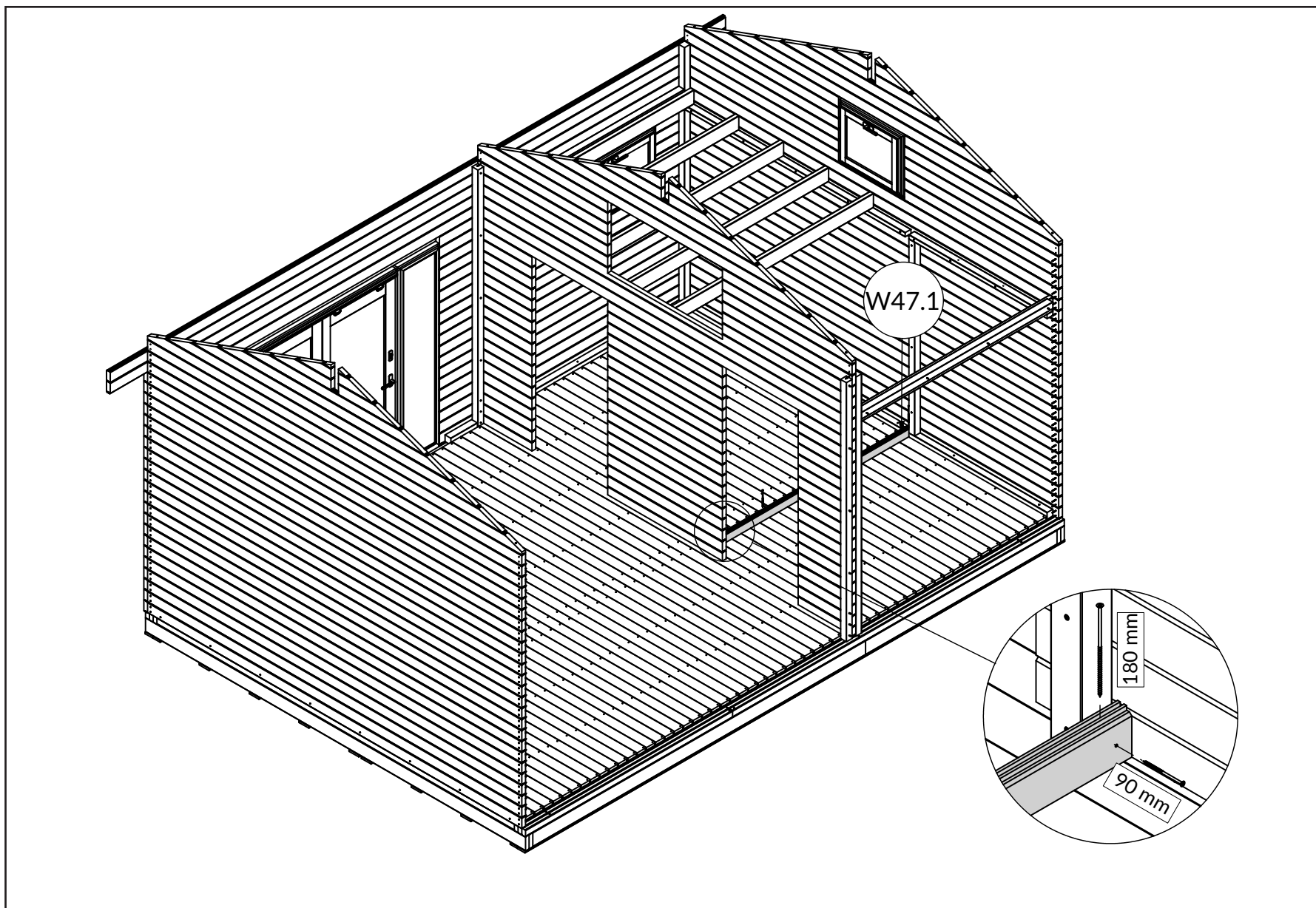
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

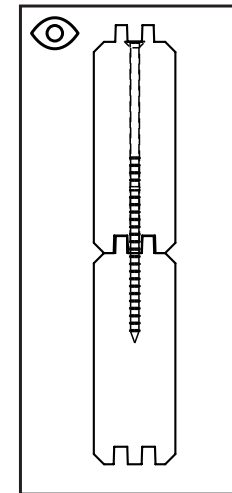
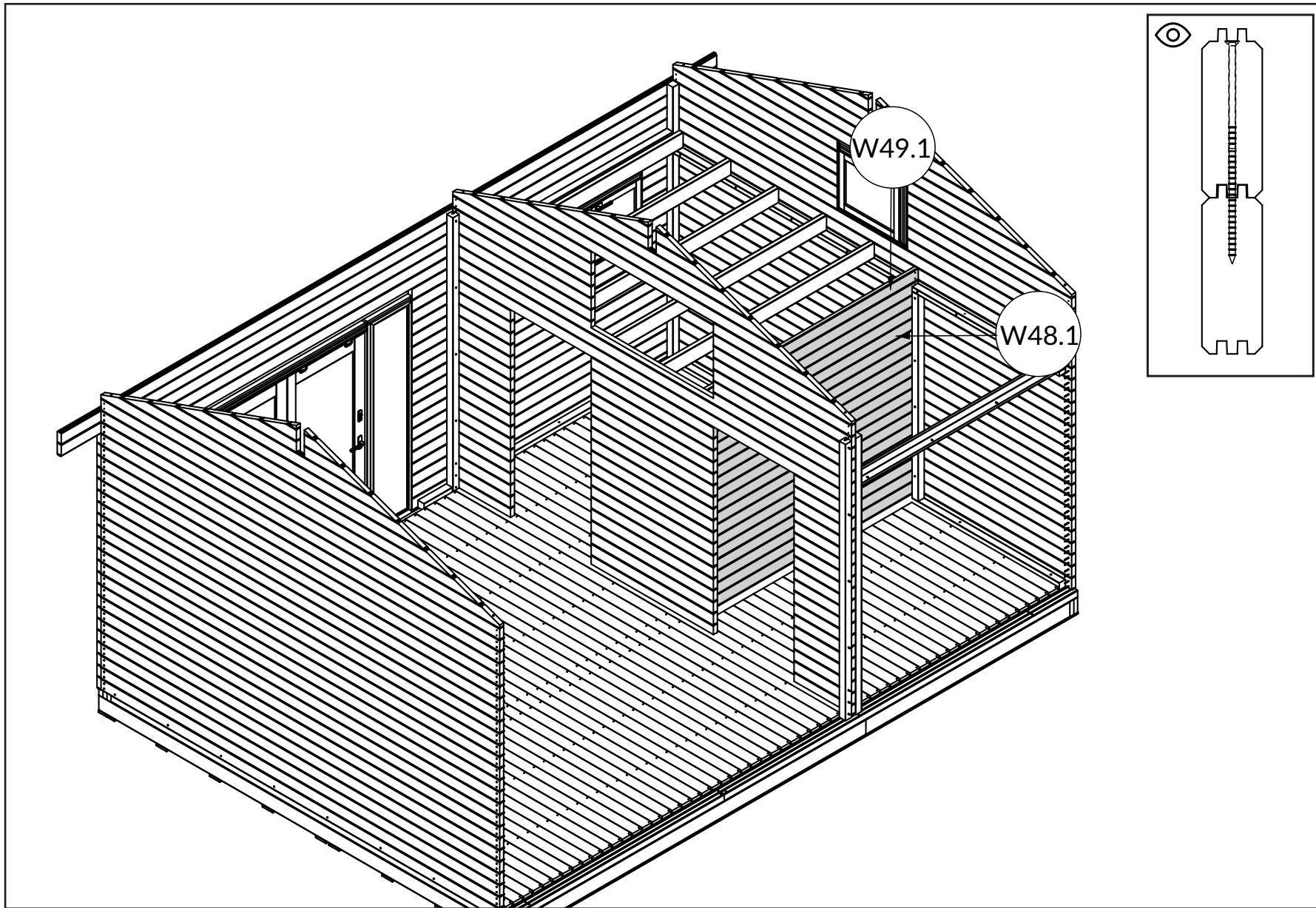
# H1

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# H2

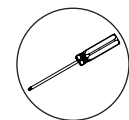
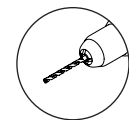
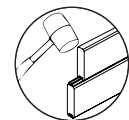
W47.1 x1





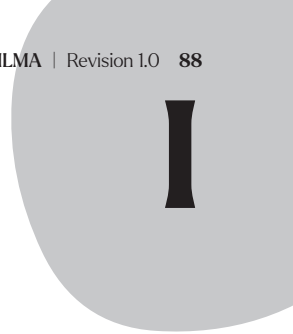
W48.1 x19

W49.1 x1



A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

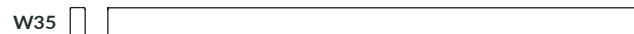
# H3



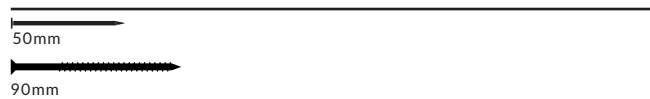
I



W50  
x28  
(90x18.5) x 4360mm (FB-1)

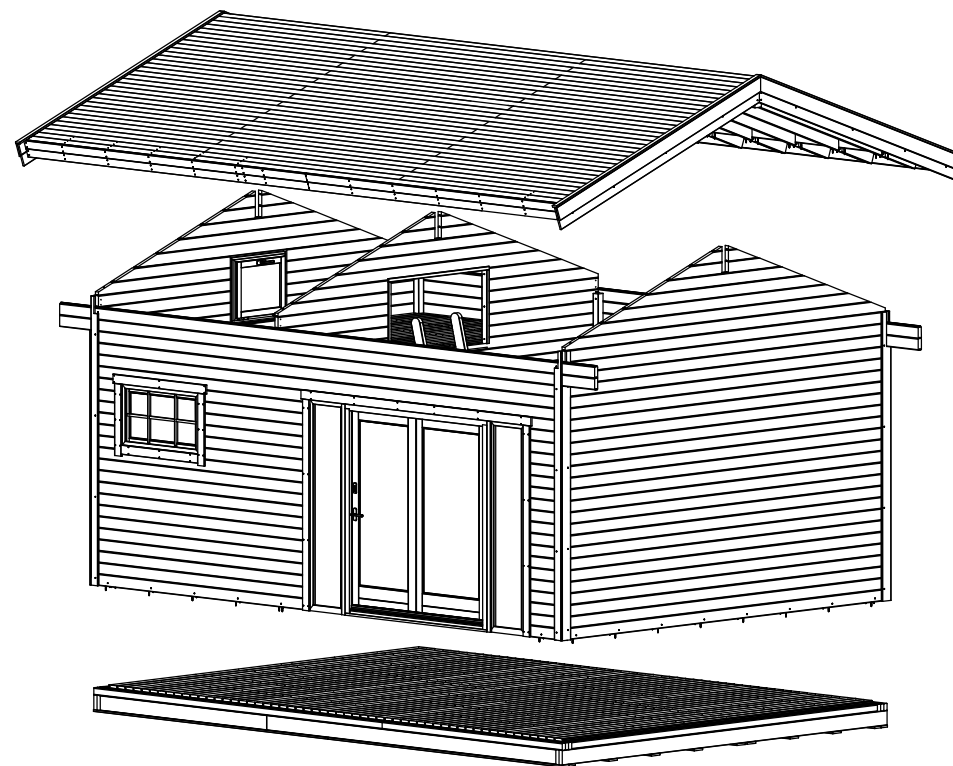


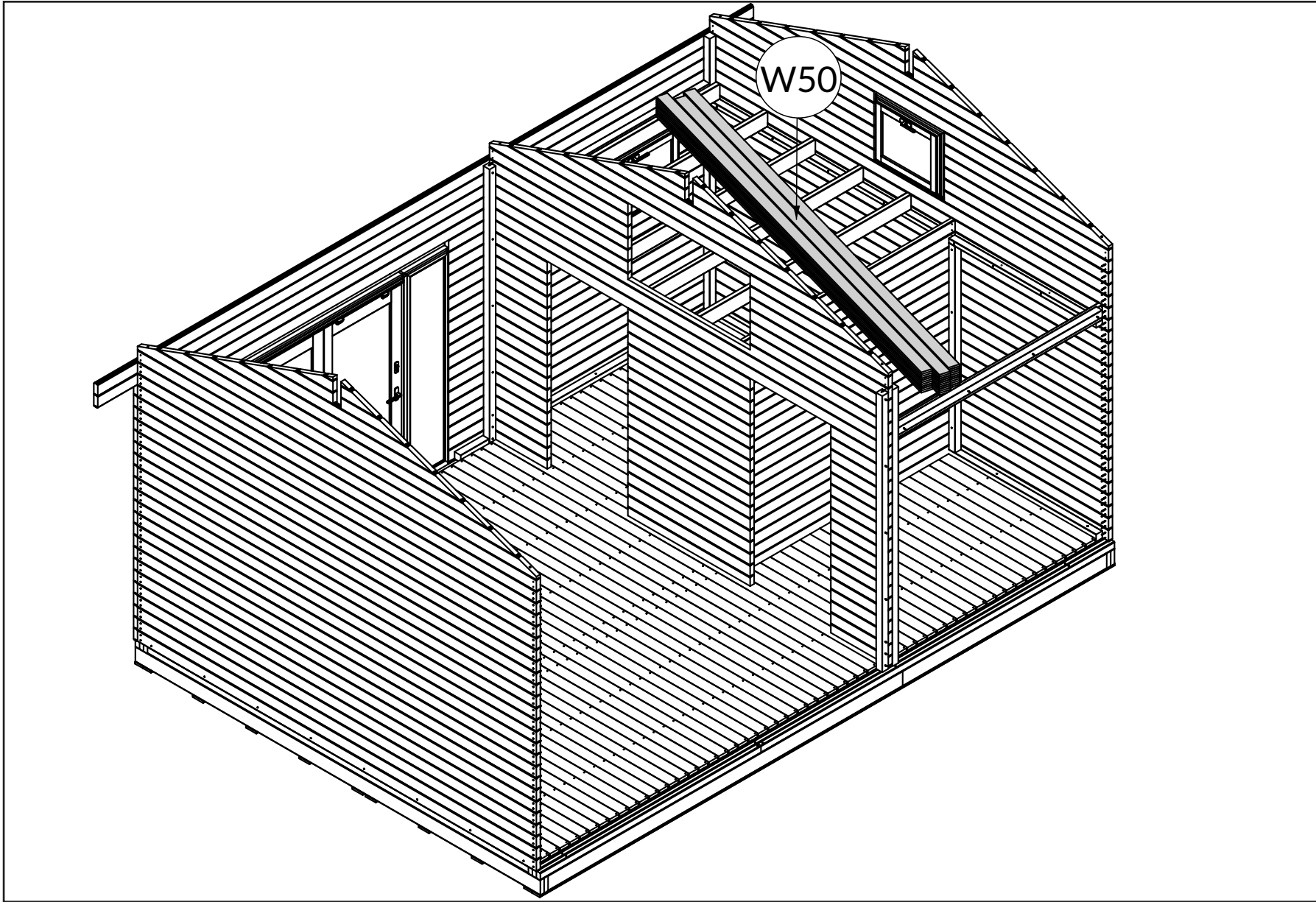
W35  
x4  
(146x44) x 2440mm (VT2)



50mm

90mm

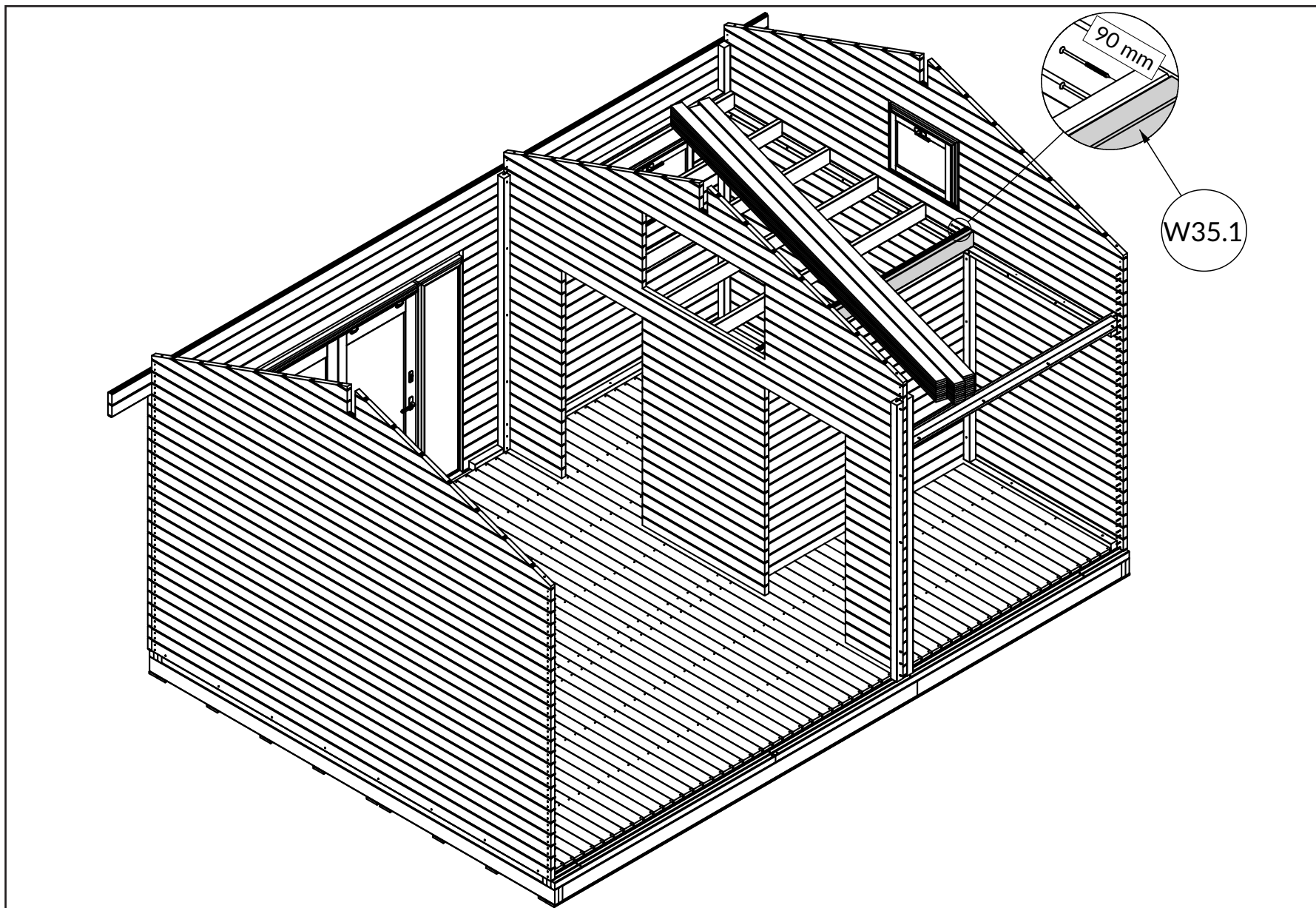




A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

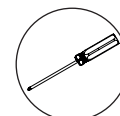
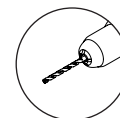
# I2

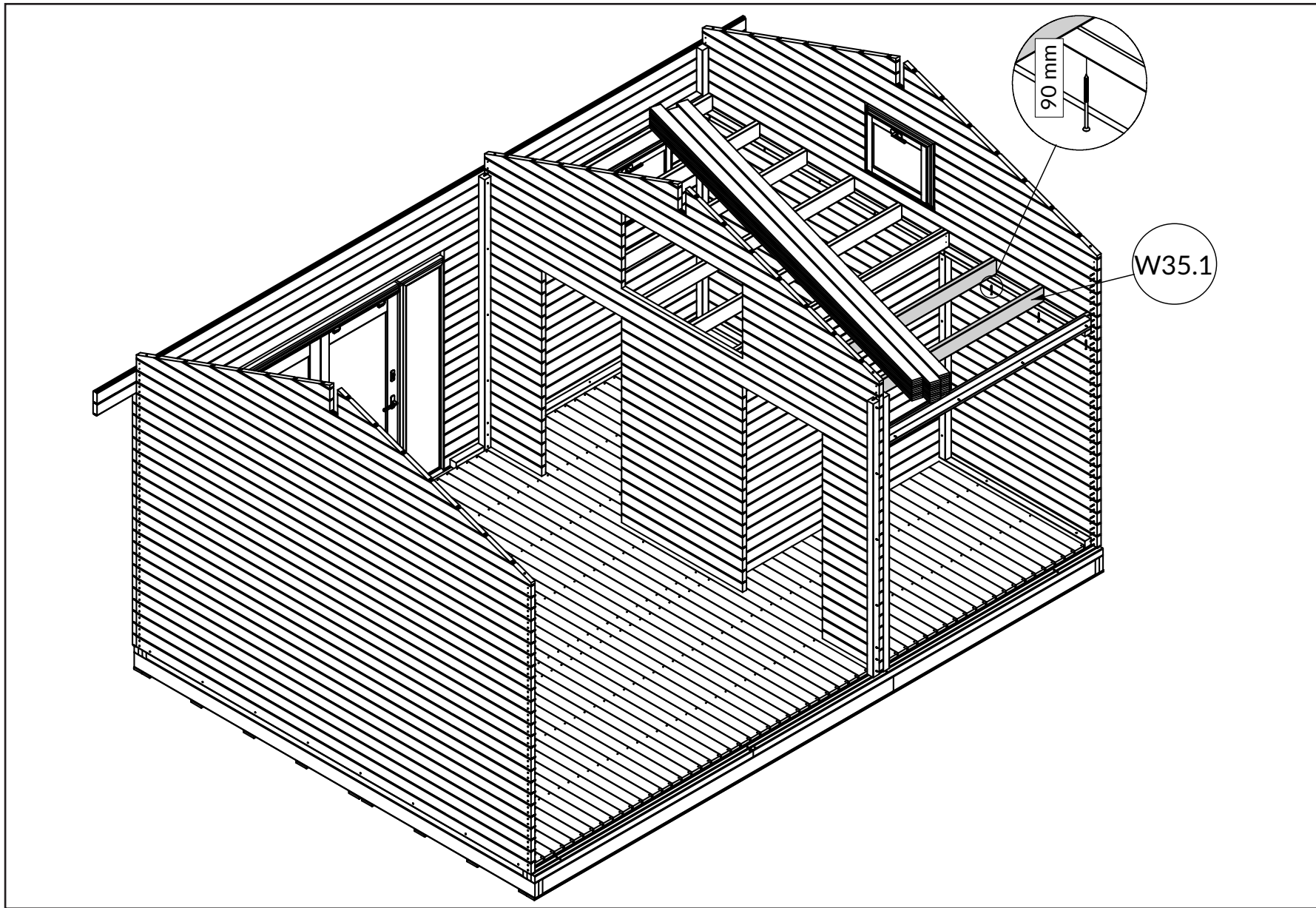


W35.1 x1

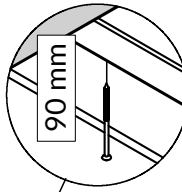
W35.1

90mm

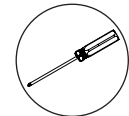
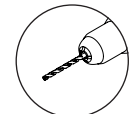




W35.1 x3



W35.1

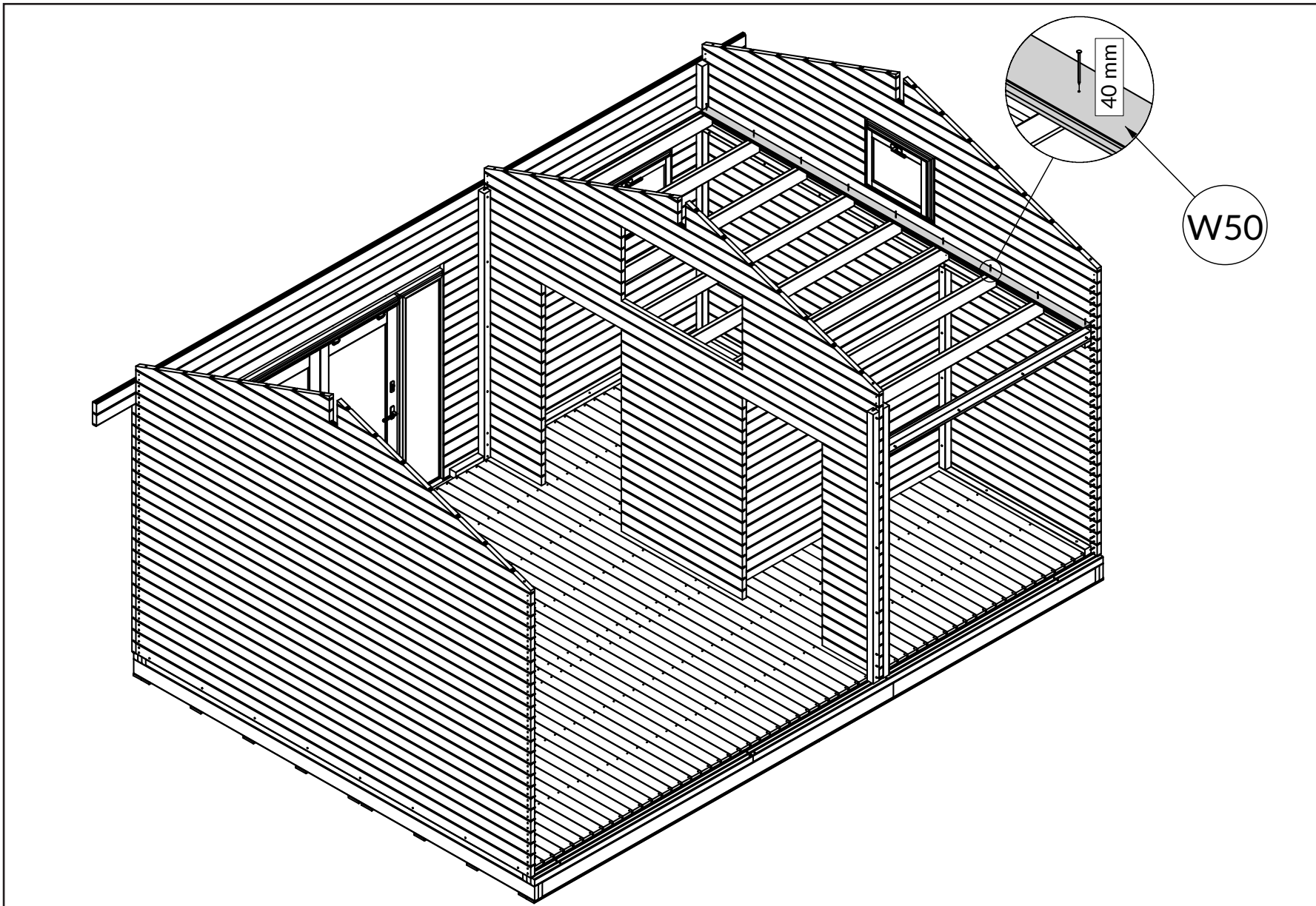


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# I3

A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# 14

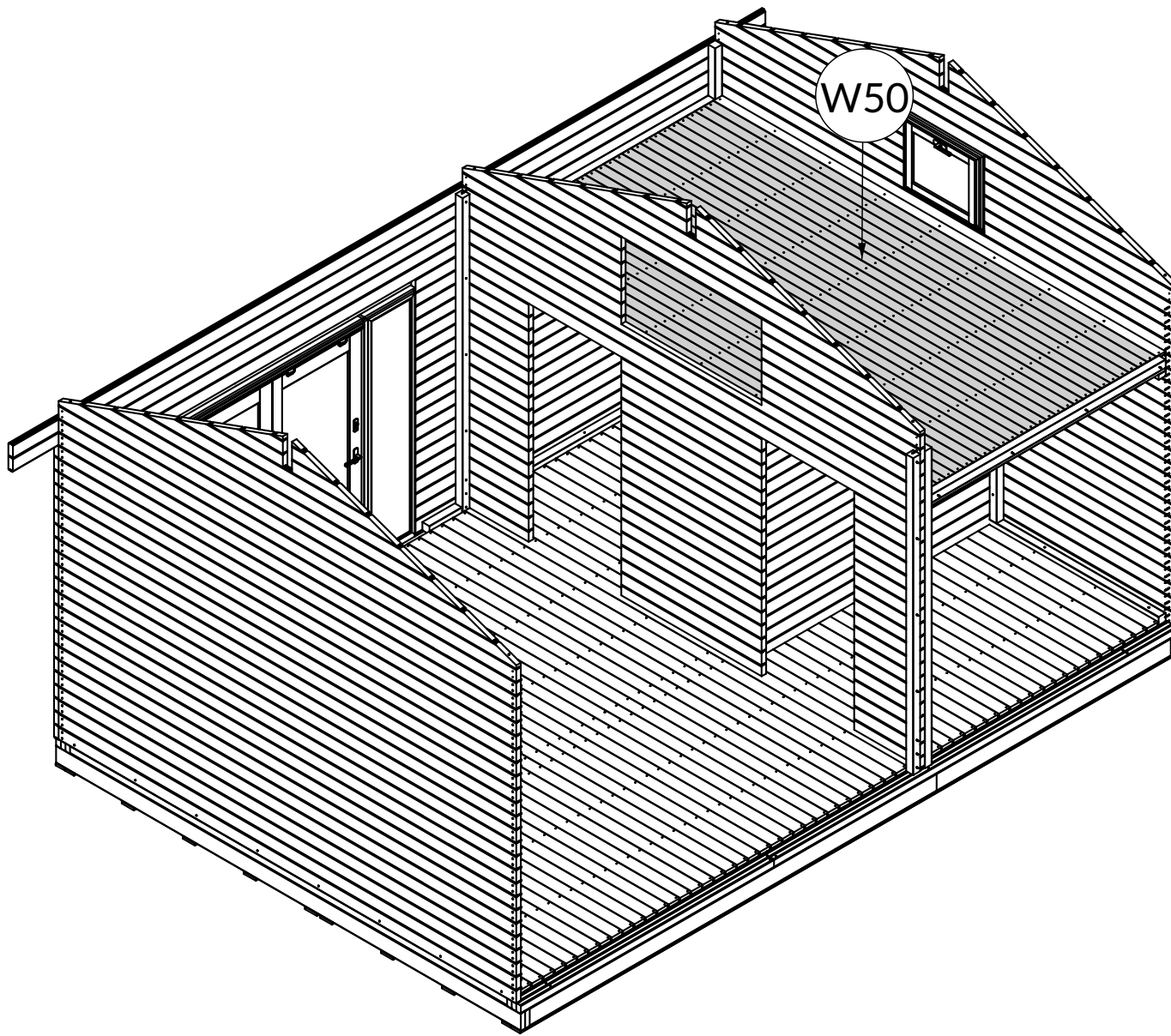


W50 x1

50 mm



W50 x28



50mm



A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# 15

## J

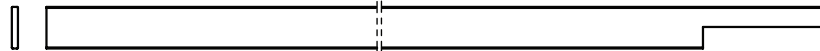
W51  
x2  
(70x35) x 740mm (UT-1)



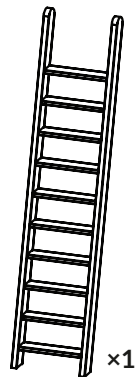
W52  
x1  
(70x35) x 1400mm (UT-2)



W53  
x4  
(120x18) x 2850mm (RS2)



W54  
x4  
(120x18) x 2850mm (RS1)



x1



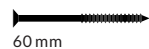
x1



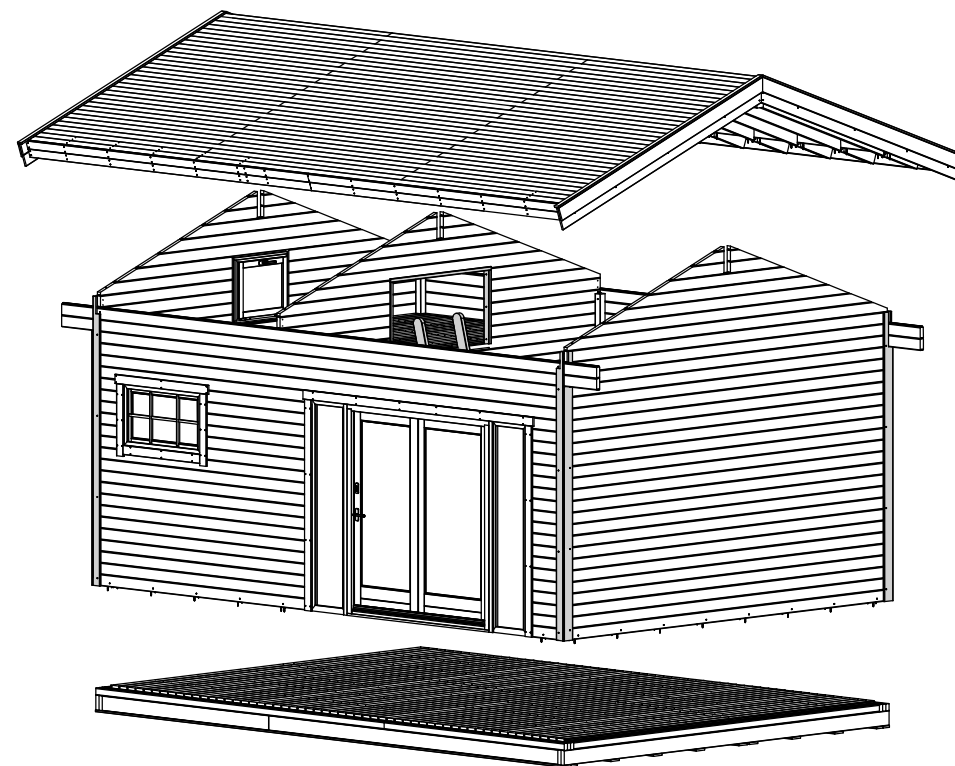
x1

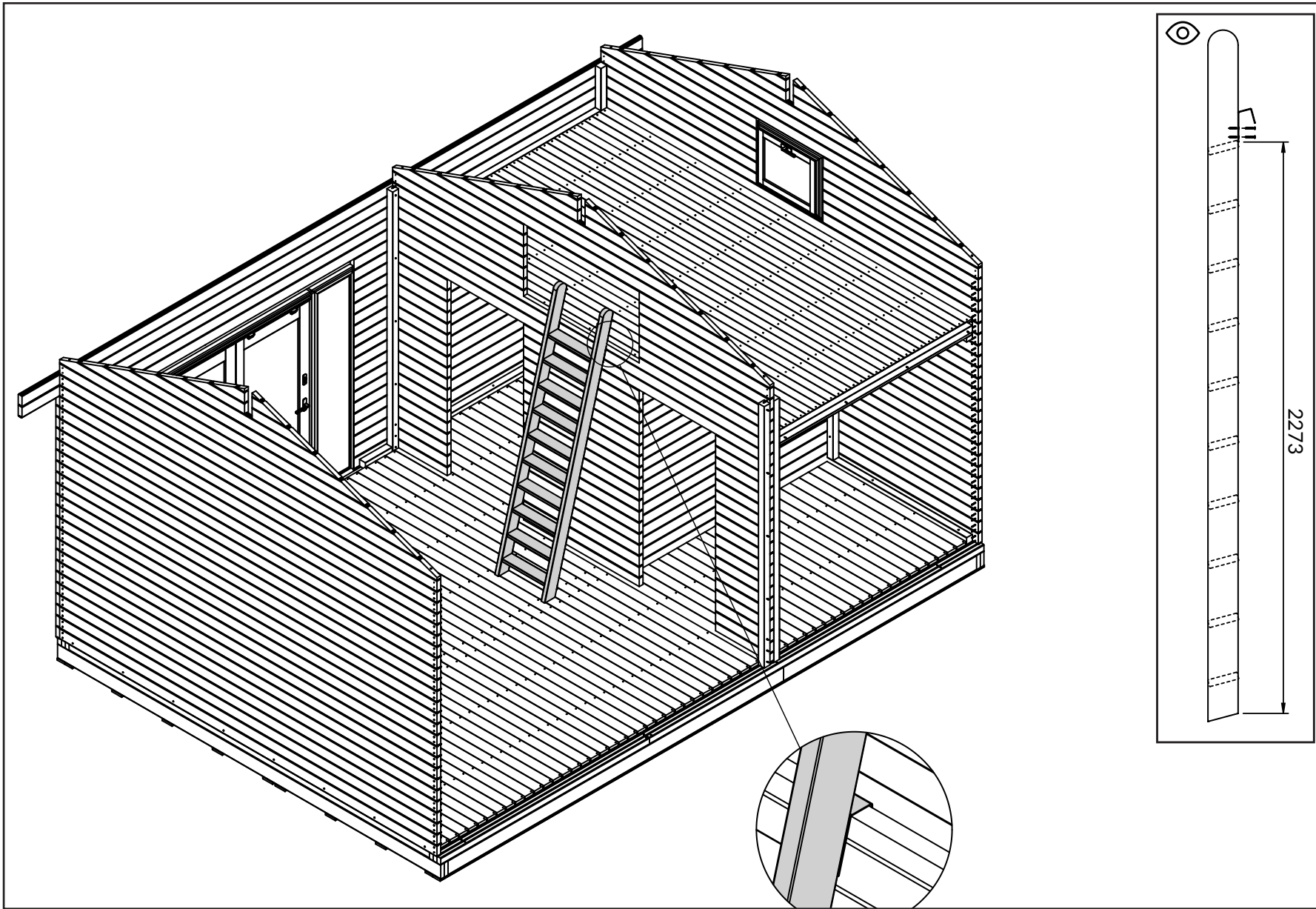


50mm



60mm



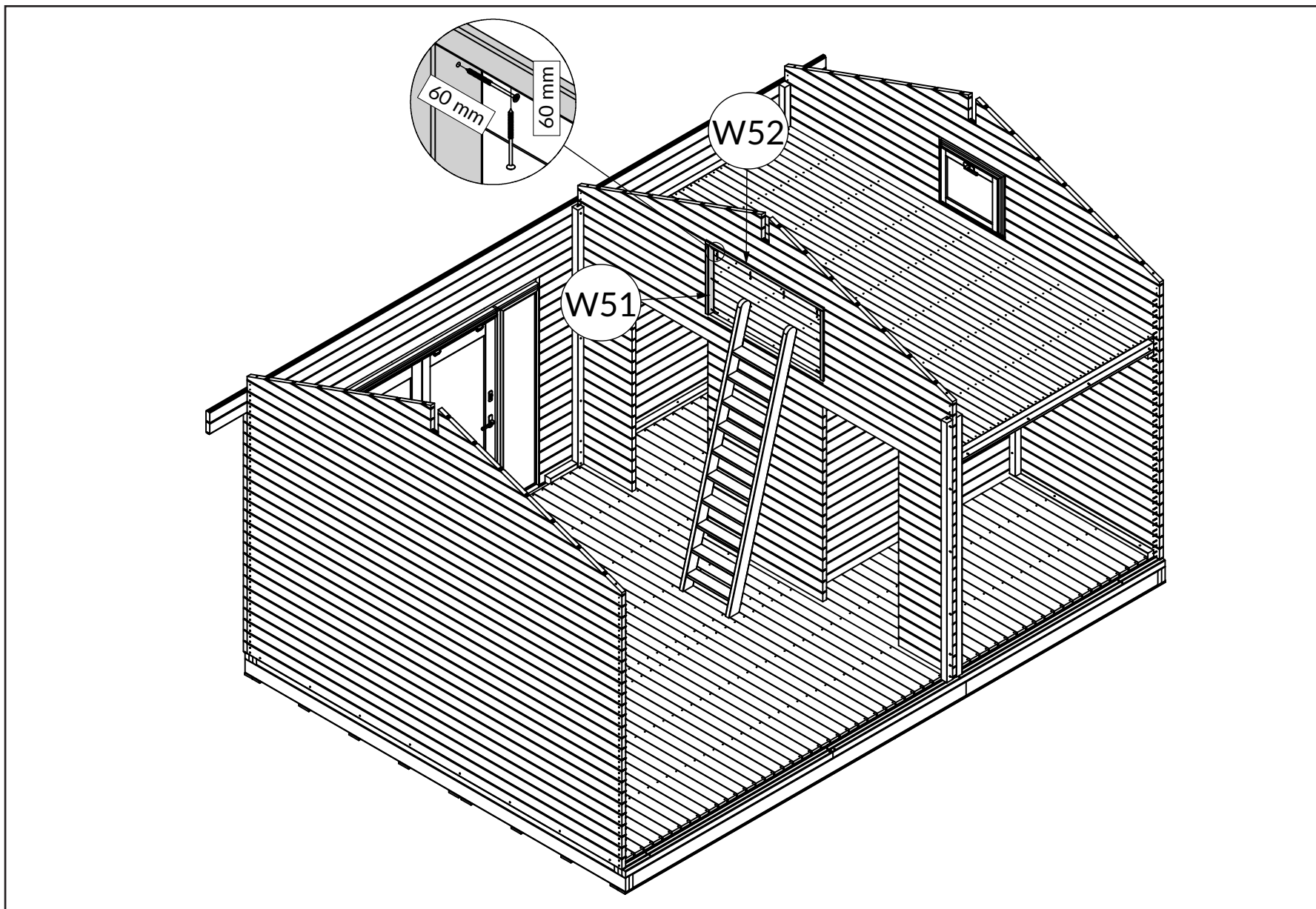


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

**J1**

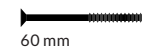
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# J2

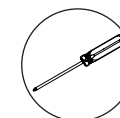
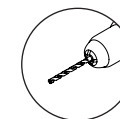


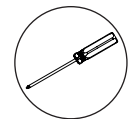
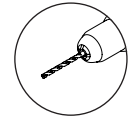
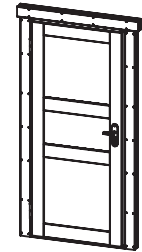
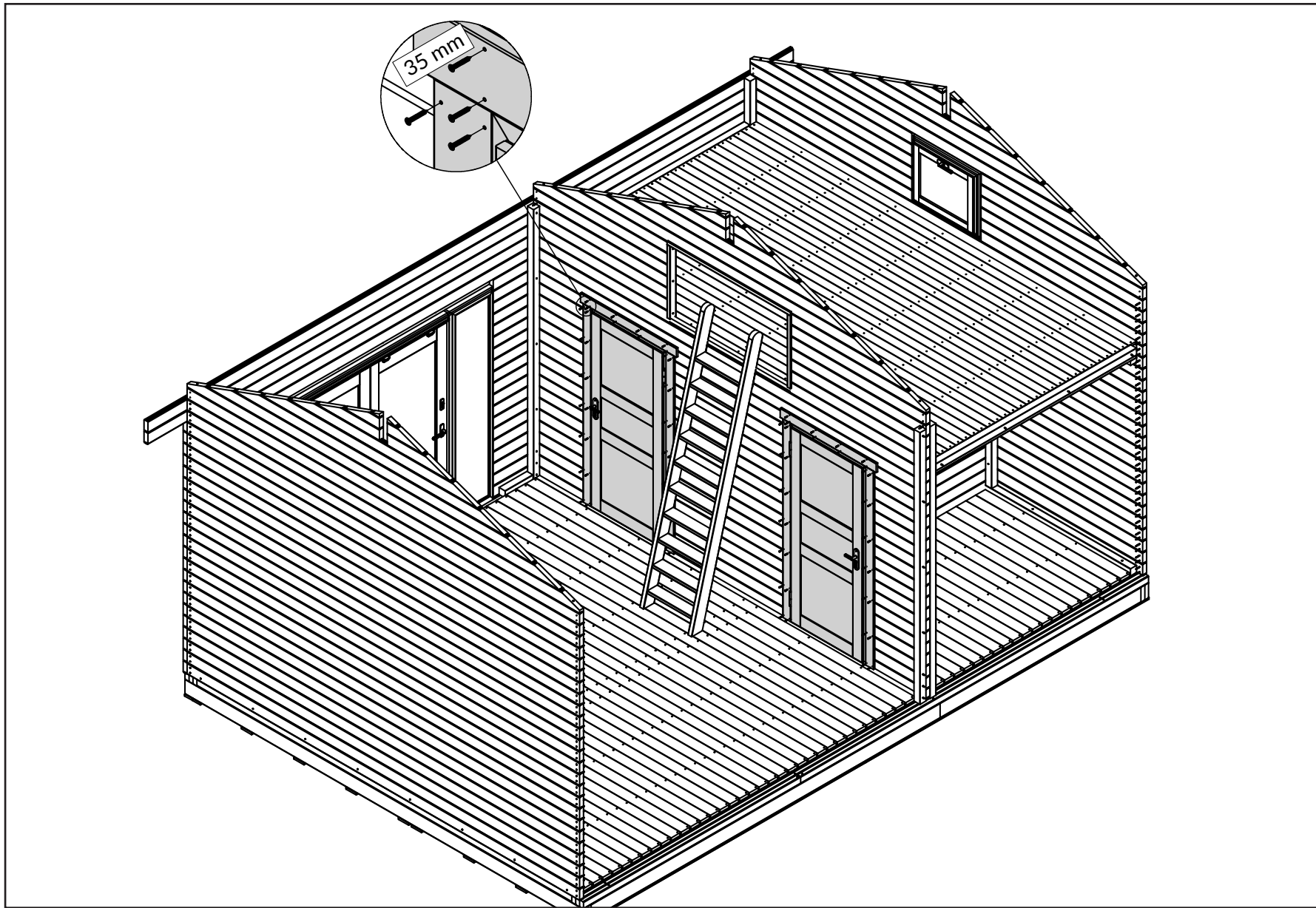
W51 x2

W52 x1



60 mm



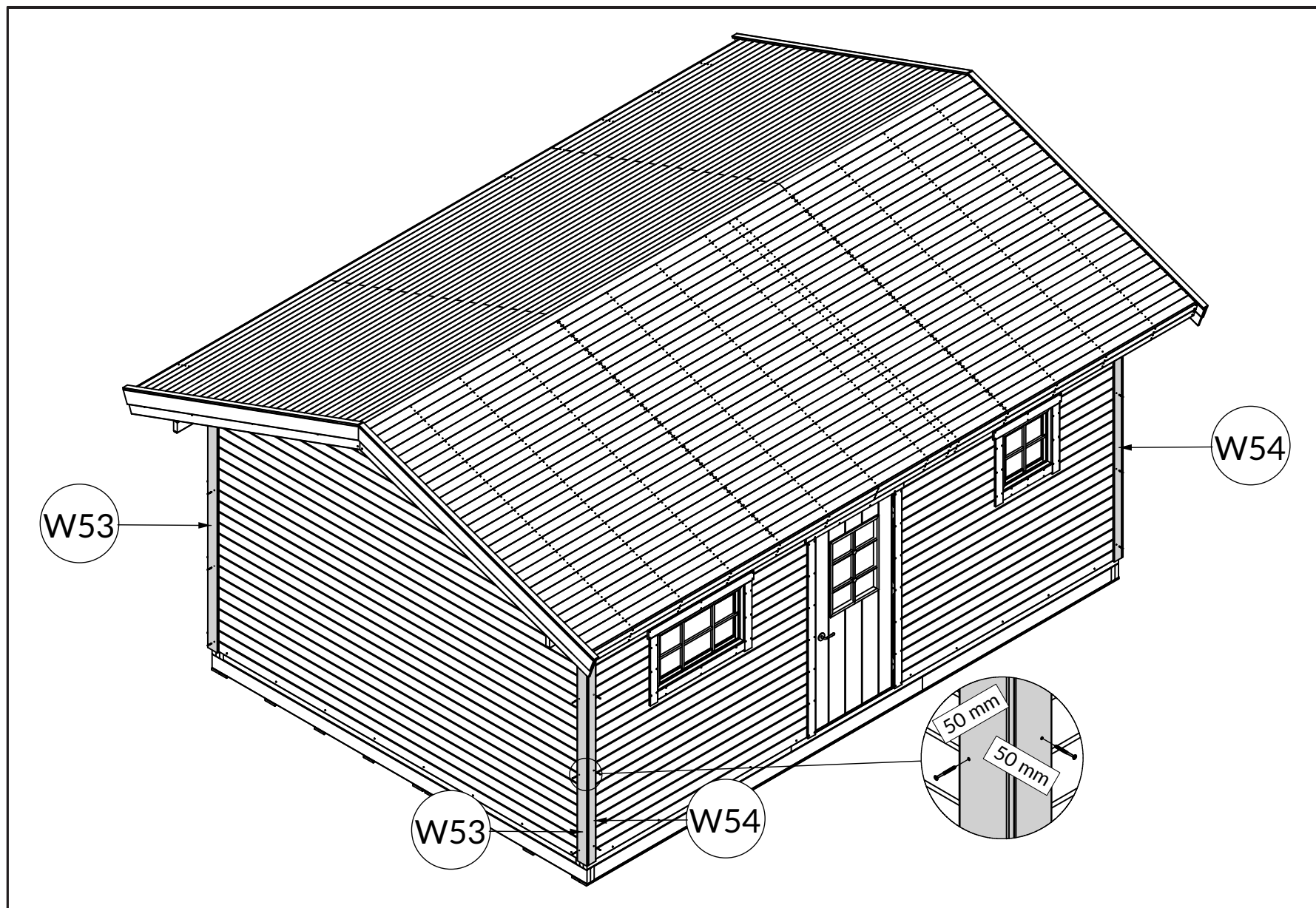


A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
 C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
 F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

# J3

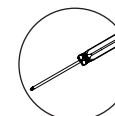
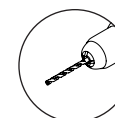
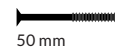
A|1→2→3→4→5→ B|1→2→3→4→5→6→7→8→9→10→11→12→13→14→15→16→17→18→19→20→  
C|1→2→3→4→5→6→7→8→9→ D|1→2→3→4→5→6→7→8→ E|1→2→3→4→5→6→7→  
F|1→2→3→4→5→ G|1→2→3→ H|1→2→3→ I|1→2→3→4→5→ J|1→2→3→4→

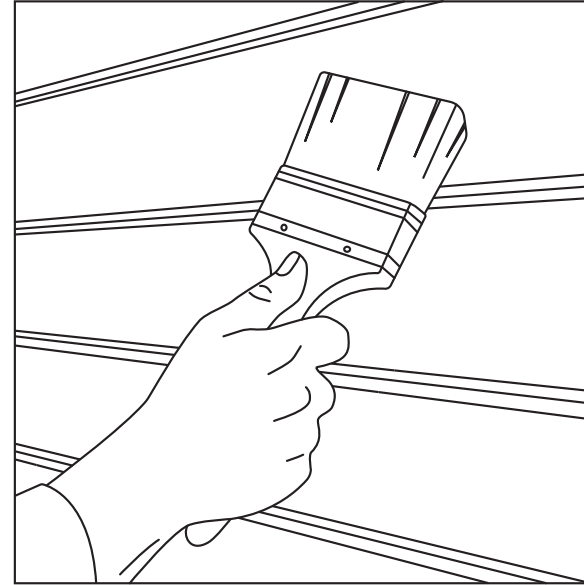
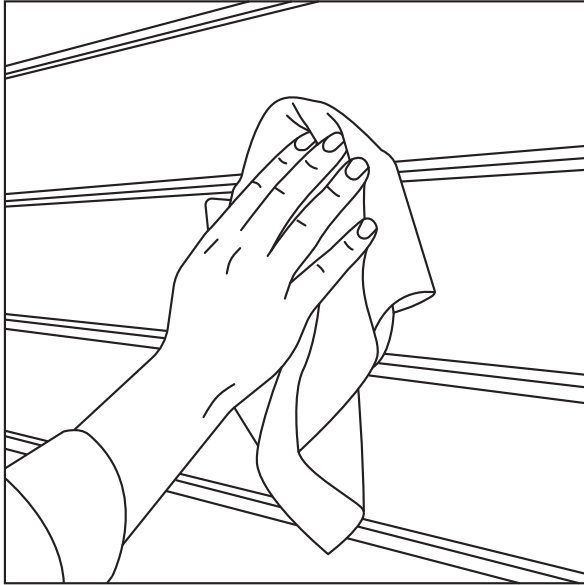
# J4



W53 x4

W54 x4





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Polhus was founded in Mora, a small town in the heart of Sweden, known for its craftsmanship tradition. We build wooden houses and saunas to bring joy, laughter and shared moments into your home and everyday life.

## *Crafting* MOMENTS