

## Ratchet Type Dresser

Feature

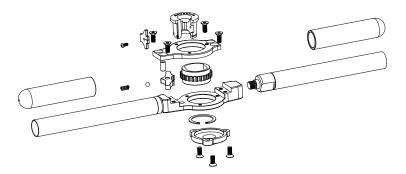
- 1. Precise dressing.
- 2. Simultaneous dressing of upper and lower cap tips for reduced dressing time.
- 3. No need to align upper and lower cap tips when dressing.
- 4. Both single-handed and two-handed operational capability.
- 5. With ratchet switch function.
- 6. Guides for stable dressing (for  $\phi 13$  or  $\phi 16)$  is included.

※ Please contact our sales for special requirement or other products.

Specification

D TYPE			
Upper Tip	$\phi$ 5 × 8R	$\phi$ 6 × 8R	$\phi$ 8 × 8R
Lower Tip	$\phi$ 5 × 8R	$\phi$ 6 × 8R	$\phi$ 8 × 8R
Cutter	SKTW-11	SKTW-12	SKTW-13
Holder	SKTWHC-11	SKTWHC-12	SKTWHC-13

R TYPE		
Upper Tip	R6.5	R8
Lower Tip	R6.5	R8
Cutter	SKTW-15	SKTW-16
Holder	SKTWHC-15	SKTWHC-16



## How to use

- 1. Confirm the welding power is off.
- 2. Slide ratchet dresser 4 ~5 times after turning the pressure switch on.
- 3. In case of much burr, dress one more time with reducing Gun pressure and release ratchet dresser while the gun pressure is released.
- % Please not use the ratchet dresser for any other purpose.

KYOKUTOH

\* Please hold the arm part of ratchet dresser, not the head part when dressing.

\* Specification and design are to be changed without notice for improvement.