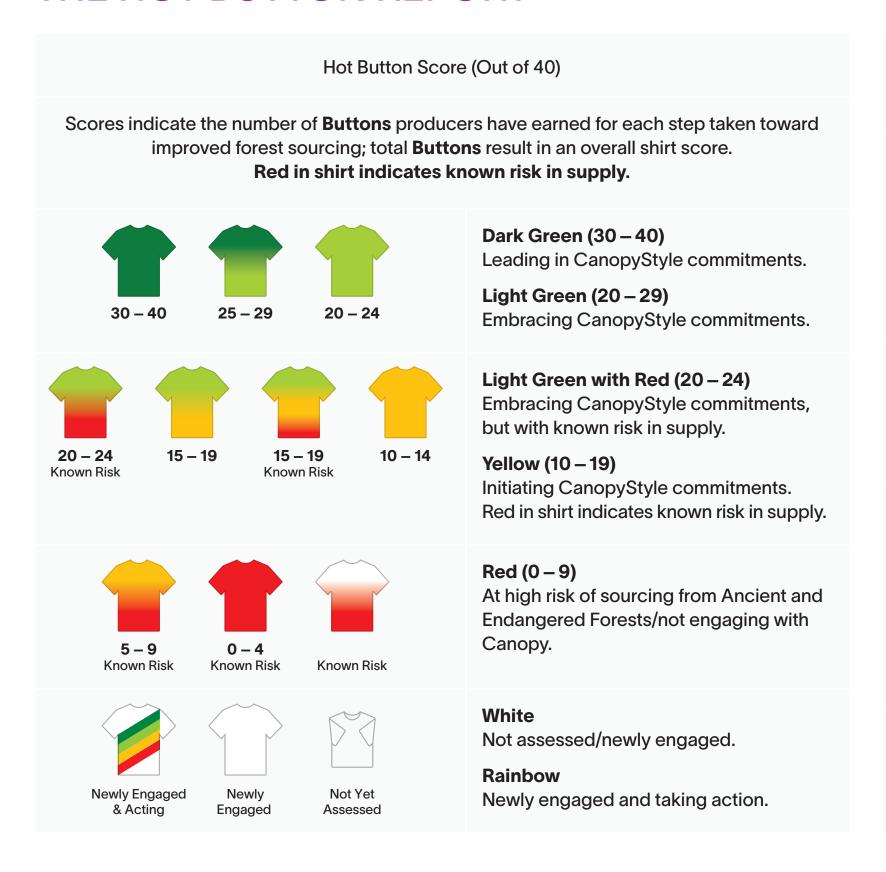
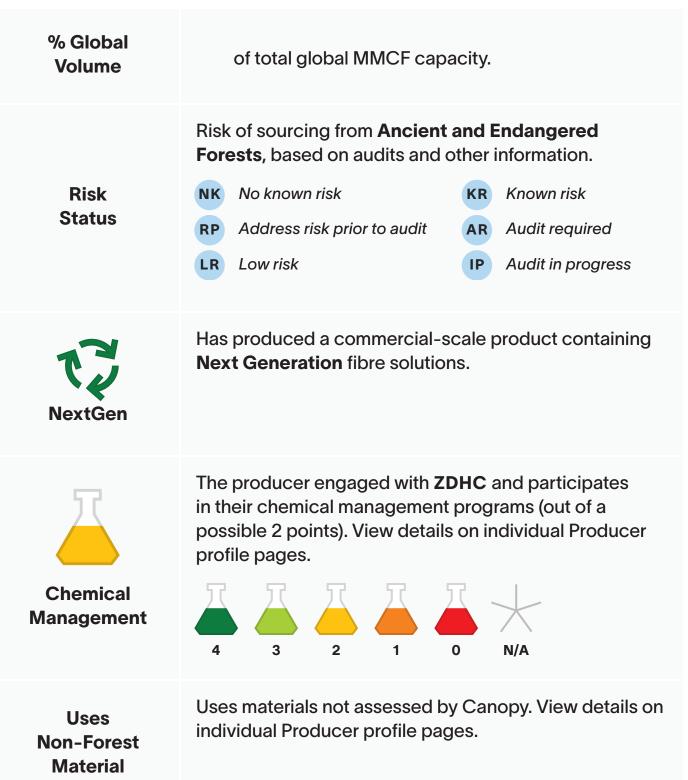
THE HOT BUTTON REPORT







2024 % GLOBAL PRODUCTION CAPACITY

Producer	2024 % Global Production Capacity	Type of MMCF (LYO/VSF/ VFY/ACE)	Shirt Colour	Audit recommend-ations	Next Gen	Completion of Audits	Conservation Legacies	Next Generation Solutions	Sourcing Policy	Transparency & Traceability	Supply Chain Shifts	High Risk Sourcing	Total Buttons	Uses Non Forest Material	Chemical Ma	anagement r / Score
Aditya Birla	14.62	VSF, LYO, VFY	1	LR	T	* 5.5	(iii) × 5.0	(iii) × 9.0	** 4.0	* 5.0	* 4.5		33.0	YES		5.0
Lenzing	13.01	LYO, VSF		NK	T	* 5.5	(iii) × 6.5	× 8.5	○ × 4.0	** 4.5	* 4.0		33.0			7.0
Tangshan Sanyou	9.18	VSF, LYO		NK	T	* 5.5	(iii) × 4.5	× 9.5	○ × 4.0	(1) × 4.5	(iii) × 5.0		33.0	YES		8.0
Xinxiang Chemical Fiber Co., Ltd. (Bailu Group)	1.14	VFY		LR	T	(iii) × 6.0	(€) × 3.5	× 8.5	** 4.0	× 5.0	× 5.0		32.0	YES	*	N/A
Yibin Grace Group Co.Ltd.	5.06	VSF, VFY		NK	T	* 5.0	(€) × 4.0	× 8.5	○ × 4.0	* 5.0	× 5.0		32.0	YES		8.0
Jilin Chemical Fiber Stock Co., Ltd.	2.39	VFY, VSF		LR	T	(€) × 6.0	(iii) × 4.0	× 7.5	○ × 4.0	× 5.0	* 5.0		31.5	YES		4.0
Acegreen	0.01	LYO		LR		(iii) × 6.0	(iii) × 3.5	× 7.0	** × 4.0	(ii) × 5.0	× 4.5		30.0		*	N/A
Eastman Chemical Company	2 .27	ACE		NK	17	(iii) × 5.5	(iii) × 5.0	× 7.0	** × 4.0	* 4.5	× 4.0		30.0	YES	*	N/A
Karafiber	0.23	LYO		LR		(iii) × 6.0	* 5.5	** 4.0	** × 4.0	(ii) × 5.0	× 5.0		29.5		*	N/A
E. Miroglio	0.05	VFY		LR	17	(iii) × 6.0	(iii) × 3.5	× 5.5	** × 4.0	(ii) × 5.0	× 4.5		28.5	YES	*	N/A
China Textile Academy	1.14	LYO		NK	17	* 4.5	(iii) × 3.5	× 8.5	* 4.0	3.0	× 4.5		28.0	YES	*	N/A
Kelheim Fibres	0.91	VSF		LR		(iii) × 6.0	(iii) × 3.5	× 4.0	** × 4.0	(ii) × 5.0	× 5.0		27.5			8.0
ENKA	0.09	VFY		LR		(iii) × 6.0	(iii) × 3.5	× 3.5	** × 4.0	(ii) × 5.0	× 5.0		27.0		*	N/A
Shandong Hongtaiding	0.57	LYO		IP	17	* 4.5	(iii) × 4.0	○ × 6.0	** × 4.0	** × 4.0	× 4.0		26.5	YES	*	N/A
Zhejiang Huafeng	0.02	LYO		LR		(iii) × 6.0	(× 4.0	× 3.0	** × 4.0	(::) × 4.0	× 5.0		26.0		*	N/A
Century Rayon	0.33	VFY		NK		(iii) × 5.5	(iii) × 3.5	× 4.0	** × 4.0	* 4.5	× 4.0		25.5		*	N/A
Formosa Chemical and Fibre Company	0.31	VSF		NK		(iii) × 6.0	(iii) × 3.5	× 3.0	** × 4.0	* 4.5	× 4.5		25.5			0.0
Daiwabo Rayon Co. Ltd.	0.34	VSF		IP	T	* 5.0	** × 4.0	× 5.5	○ × 4.0	3.0	(3.5) × 3.5		25.0			0.0

Producer	2024 % Global Production Capacity	Type of MMCF (LYO/VSF/ VFY/ACE)	Shirt Colour	Audit recommend-ations	Next Gen	Completion of Audits	Conservation Legacies	Next Generation Solutions	Sourcing Policy	Transparency & Traceability	Supply Chain Shifts	High Risk Sourcing	Total Buttons	Uses Non Forest Material	Chemical Management Flask Colour / Score	
MI Demo	0.00	LYO		LR		(iii) × 6.0	(iii) × 2.0	* 2.5	* 4.0	* 5.0	* 4.5		24.5		*	N/A
Mitsubishi Chemical Group	0.04	ACE		LR		(ii) × 6.0	* 3.5	× 2.0	(1) × 4.0	** × 4.0	* 4.5		24.0	YES	*	N/A
Nanjing Chemical Fibre Co., Ltd.	1.36	VSF		NK		× 5.0	* 3.5	× 2.5	(1) × 4.0	(ii) × 2.5	* 2.5		20.0			0.0
Sateri (RGE Group)	24.71	VSF, LYO		NK	17	× 3.0	○ × 6.5	○ × 7.0	(1) × 2.5	× 3.0	* 1.5	-3.5	20.0		7	5.5
Asia Pacific Rayon (APR – RGE Group	3.41	VSF		RP		* 1.0	○ × 4.0	○ × 2.0	* 2.5	× 3.0	● × 0.5	-5.0	8.0		7	8.0
Shandong Yamei	3.64	VSF		AR		× 0.5	* 1.0		⊕ × 4.0	⊕ × 2.0	● × 0.5		8.0		7	0.0
Weifang Xinlong Biological Materials (fomerly CTHC Helon)	2.27	VSF		AR			* 1.0		⊕ × 4.0	⊕ × 2.0	* 1.0		8.0		7	0.0
Hubei Golden Ring	0.17	VFY		AR		× 0.5	* 1.0		⊕ × 4.0	* 1.0	● × 0.5		7.0		*	N/A
Xinjiang Zhongtai Textile Co., Ltd.	8.41	VSF		AR			* 1.0		⊕ × 4.0		* 1.0	-2.0	4.0		7	0.0
Silver Hawk	2.05	VSF		AR								-1.0	-1.0		7	0.0
Hubei Xinyang (Lyocell)	0.03															
Xinjiang Ya'ao (VSF)	1.36															
Shandong Yingli (Lyocell)	0.00															
PT RUM (VSF) Closed	0.00															
Jiangsu Jinrongtai (Lyocell)	0.34															
Swan Fiber (Lyocel)	0.34															
Woodspin (Lyocell)	0.23															