



Set up Technician

Employment Type	Full-time
Job Location	North York
Workplace Type	On-site
Reference	RT – STUP0626

Company description

Global Furniture Group is leading the office furniture manufacturer industry. Dedicated to designing and delivering high-quality furniture solutions for workplaces across North America. Global values a collaborative culture values, teamwork, integrity and continuous improvement, offering employees opportunities for growth in a dynamic and supportive workplace.

Role and responsibilities

A Mould set up Technician is responsible for installing, setting, and adjusting molds and related auxiliary equipment according to production needs and SOPs. Key responsibilities include installing and removing molds, connecting water lines and other accessories, setting machine parameters, monitoring production quality, performing routine maintenance, and maintaining a clean work area to ensure efficient and safe operations.

- Set up moulds on 100-1000 tons machines including Nissei and Mitsubishi machines
- Hanging moulds using overhead crane
- Connecting water lines and verifying flow on water circuits
- Hooking up and confirming proper function of core pulls
- Hooking up and verifying hot runners
- Changing nozzle tip
- Setting up work cell
- Purging and starting machines
- Checking parts and working with QA for first-off approval

Qualifications and core competencies

- Minimum of three (3) years' experience setting up injection moulds
- Able to fine tune processes (nylon, PP, ABS, PC, PE, etc)
- Able to connect to auxiliary equipment; thermolators, hot runners, core pull
- Able to speak, read and write in English
- Able to work overtime during the week and weekends as required
- Certified in Counterbalance Propane

How to apply

To apply for this position, please send your resume by email to:

HRCanada@globalfurnituregroup.com quoting reference code: **RT – STUP0626**

We thank all candidates for their interest, however, only those selected for an interview will be contacted. Valuing diversity, equity and inclusion in the workplace and supporting the principles of Canada's Employment Equity Act. Global Furniture Group values employment equity and is an equal opportunity employer. We will accommodate the needs of applicants with disabilities during the recruitment process. Those requiring accommodation should advise Human Resources and Global will provide suitable accommodation in a manner that considers the applicant's accessibility needs due to disability. Global Furniture Group offers a competitive salary, benefits package and opportunities for professional growth and development. If you're ready to join a team that is committed to delivering the best products and services to our customers, please apply now.