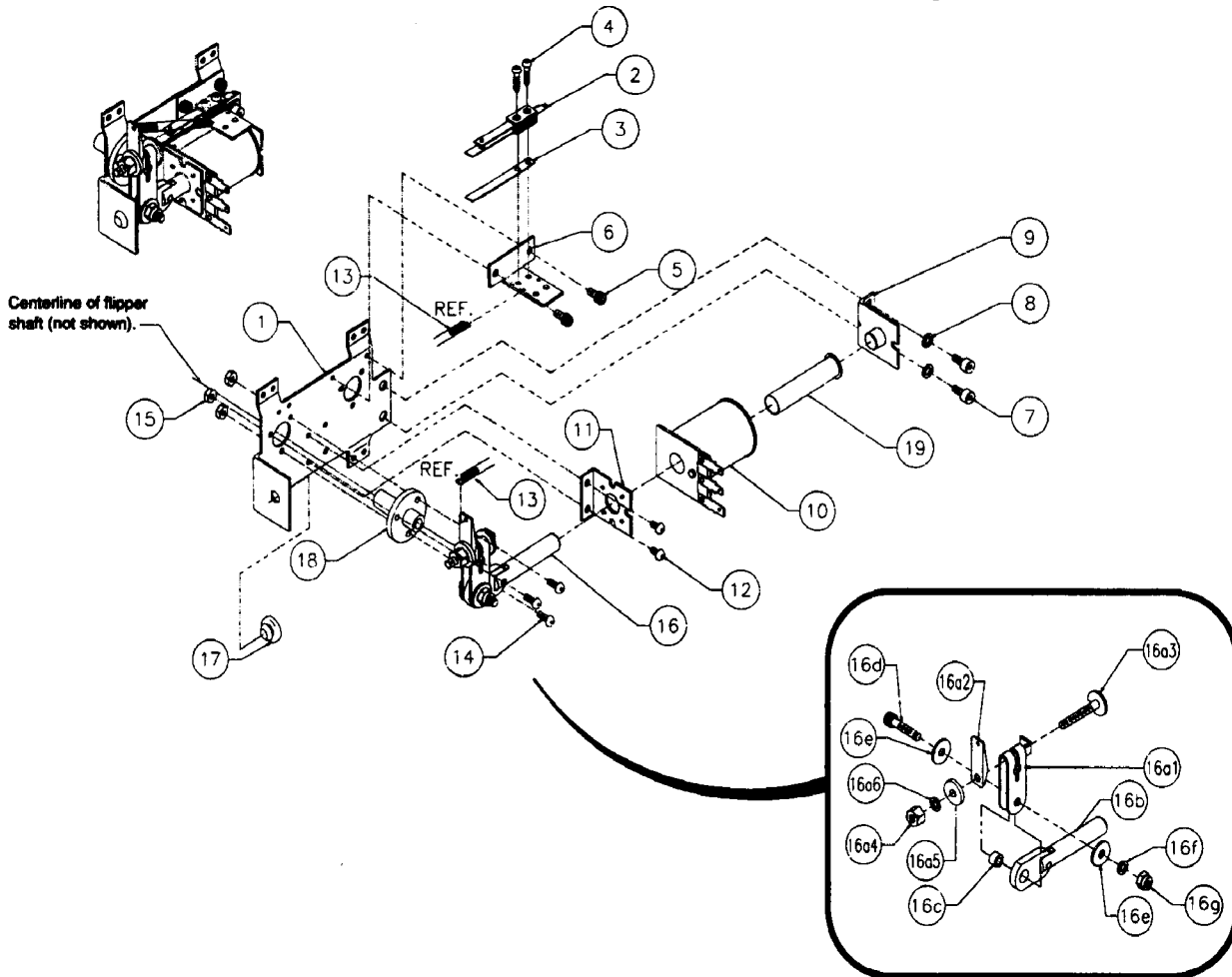


A-23001-R-3 Flipper Assembly



Item	Part Number	Description	Item	Part Number	Description
1	B-13104.1-R	Flipper Bracket Assembly, Right	16a)2.	01-8376	Bracket Retaining Spring
2	SW-1A-194	Switch Assembly	16a)3.	04-11222	Locking Stud
3	03-9878	Shock Deflector	16a)4.	4410-01127-00	Nut 10-32 Hex Heavy Duty
4	4006-01003-08	MS 6-32 x 1/2" P-PH-S	16a)5.	4700-00107-00	FW .203 x .625 x .104
5	4008-01227-05	MS 8-32 x 5/16" Pin Hd-SEMS	16a)6.	4701-00004-00	LW #10 Split
6	01-14998	Switch Bracket	16b)	A-15847	Flipper Link Assembly
7	4010-01066-06	CS-10-31 x 3/8" SH	16c)	02-4676	Bushing - Link Spacer
8	4701-00004-00	LW #10 Split	16d)	4010-01086-14	CS 10-32 x 7/8" SH
9	A-12390	Flipper Stop Bracket Assembly	16e)	4700-00023-00	FW .203 x .625 x .059
10	FL1-11722	Flipper Coil (Green)	16f)	4701-00004-00	LW #10 Split
11	01-7695-1	Solenoid Bracket	16g)	4410-01132-00	Nut 10-32 ESNA
12	4006-01003-04	MS 6-32 x 1/4" P-PH-S	17	23-6577	Bumper Plug
13	10-364	Spring	18	03-7568	Flipper Bushing
14	4006-01003-07	MS 6-32 x 7/16" P-PH-S	19	03-7066-5	Coil Tubing
15	4406-01128-00	Nut 6-32 Keps	Associated Parts: (Not Shown) 23-6519-4 Flipper Ring - Red 20-10110-6 Flipper Bat w/Shaft		
16	A-23000	Flipper Crank Link Assembly			
16a)	A-22999	Flipper Crank Assembly			
16a)1.	01-11764-R	Flipper Crank, Right			

Notes...

Each Flipper Assembly is mounted beneath the playfield, in conjunction with the Plastic Flipper & Shaft, and Flipper Rubber on the upper side of the playfield.

1. With the flipper, in the non-activated position, the E.O.S. Switch contacts must have a gap of .062 ($\pm .015$) inch. When flipper is activated switch must close.
2. Any adjustment of the E.O.S. switch must be made at a minimum distance of 0.25 inch from the switch body.
3. Longer blade of E.O.S. switch must be made straight. Gap adjustment is done by adjusting shorter blade.
4. All moving elements of the assembly must operate freely without any evidence of binding.
Apply Loctite™ 245 when reattaching screws to the Flipper Stop Assembly, the Solenoid Bracket, and the Flipper Bushing.