

A-15205-R Flipper Assembly (Upper Right)

Item	Part Number	Description
1.	B-13104-R	Flipper Base Assy, Right
2.	SW-1A-193	End of Stroke (EOS) Sw.
3.	4701-00002-00	Lockwasher, #6 Split
4.	4105-01019-10	Sh. Metal Screw, #5 x 5/8
5.	4008-01079-05	Mach. Screw, 8-32 x 5/16
6.	4701-00003-00	Lockwasher, #8 Split
7.	01-9375	Switch Mounting Bracket
8.	20-6516	Speednut, Tinnerman
9.	4010-01066-06	Cap Screw, 10-32 x 3/8, SH
10.	4701-00004-00	Lockwasher, #10 Split
11.	A-12111	Flipper Stop Assembly
12.	FL-11630	Flipper Coil (Red)
a)	03-7066-5	Coil Tubing
13.	01-7695	Solenoid Bracket
14.	4006-01017-04	Mach. Screw, 6-32 x 1/4
15.	10-364	Spring
16.	B-13882-R	Crank Link Assembly, Right
17.	23-6577	Bumper Plug
18.	03-7568	Flipper Bushing
19.	4006-01005-06	Mach. Screw, 6-32 x 3/8
20.	4406-01117-00	Nut, 6-32 Hex.

Flipper Assembly Notes...

- Each Flipper Assembly is mounted beneath the playfield, in conjunction with the plastic Flipper Plastic Paddle and Shaft (20-9250-6) and Flipper Rubber (23-6519-4) on the upper side of the playfield.
- With the flipper in the actuated position the E.O.S. Switch contacts must have a gap of .062 (± 0.015) inch.
- Any adjustment of the E.O.S. Switch must be made at a minimum distance of 0.25 inch from the switch body.
- The lane change switch must have a gap between contacts of .046 (± 0.015) when open.
- All moving elements of the assembly must operate freely without any evidence of binding.
- Apply Loctite™ 242 when reattaching screws to the Flipper Stop Assembly, the Solenoid Bracket, and the Flipper Bushing.

Associated Parts for Left & Right Flippers:

23-6519-4	Flipper Rubber (Red)
20-9250-5	Flipper & Shaft (White)

A-15205-L-1 Flipper Assembly (Lower Right)

(Parts listed replace same items of **A-15205-R**)

Item	Part Number	Description
1.	B-13104-L	Flipper Base Assy, Left
12.	FL-11629	Flipper Coil (Blue)
16.	B-13882-L	Crank Link Assembly, Left

A-15205-R-2 Flipper Assembly (Lower Left)

(Parts listed replace same items of **A-15205-R**)

Item	Part Number	Description
12.	FL-11629	Flipper Coil (Blue)

A-15205-R & A-15205-L Flipper Assembly

