

A-15205-R-4
A-15205-L-4

Fliptronic II Flipper Assembly (Lower Right)
Fliptronic II Flipper Assembly (Lower Left)

Item	Part Number	Description
1.	B-13104-R	Flipper Base Assy, Right
	* B-13104-L	Flipper Base Assy, Left
2.	SW-1A-193	Switch Assembly
3.	4701-00002-00	Lockwasher, #6 Split
4.	4105-01019-10	Sh. Metal Screw, #5 x 5/8 P-RH-A
5.	4008-01079-05	Mach. Screw, 8-32 x 5/16 H-SOC
6.	4701-00003-00	Lockwasher, #8 Split
7.	01-9375	Switch Mounting Bracket
8.	20-6516	Speednut, Tinnerman
9.	4010-01066-06	Cap Screw, 10-32 x 3/8, SH
10.	4701-00004-00	Lockwasher, #10 Split
11.	A-12111	Flipper Stop Assembly
12.	FL-15411	Flipper Coil (Orange)
a)	03-7066-5	Coil Tubing
13.	01-7695	Solenoid Bracket
14.	4006-01017-04	Mach. Screw, 6-32 x 1/4 P-RH-S
15.	10-364	Spring
16.	B-13882-R	Crank Link Assembly, Right
	* B-13882-L	Crank Link Assembly, Left
a)	B-13884-R	Flipper Crank Assembly, Right
	* B-13884-L	Flipper Crank Assembly, Left
b)	A-10656	Flipper Link Assembly
c)	02-4179	Link Spacer Bushing
d)	4010-01086-14	Cap Screw, 10-32 x 7/8 SH
e)	4700-00023-00	Flatwasher, 5/8 x 13/64 x 16ga.
f)	4701-00004-00	Lockwasher #10 Split
g)	4410-01132-00	Nut, 10-32 ESN
17.	23-6577	Bumper Plug, 5/8"
18.	03-7568	Flipper Bushing
19.	4006-01005-06	Mach. Screw, 6-32 x 3/8 P-PH
20.	4406-01117-00	Nut, 6-32 Hex.

Notes:

1. * Items for Left Flipper Assembly ONLY.
2. Each Flipper Assembly is mounted beneath the playfield, in conjunction with the Plastic Flipper & Shaft, and Flipper Rubber on the upper side of the playfield.
3. With the flipper, in the non-activated position, the E.O.S. Switch contacts must have a gap of .062 (±.015) inch. When flipper is activated switch must close.
4. Any adjustment of the E.O.S. Switch must be made at a minimum distance of 0.25 inch from the switch body.
5. Longer blade of E.O.S. Switch must be straight. Gap adjustment is done by adjusting shorter blade.
6. All moving elements of the assembly must operate freely without any evidence of binding.
7. Apply Loctite™ 242 when reattaching screws to the Flipper Stop Assy, the Solenoid Bracket, and the Flipper Bushing.

Associated Parts for Left & Right Flippers:

21.	23-6678-7	Flipper Rubber (Red)
22.	20-9734-6	Flipper & Shaft (Yellow)

A-16090-L-4
Flipper Assembly (Upper Left)

(Parts listed replace same items of A-15205-R-4)

Item	Part Number	Description
1.	A-16091-L	Flipper Base Assy, Left

Associated Part:

22.	20-9250-6	Flipper & Shaft (Yellow)
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**A-15205-R-4, A-15205-L-4 & A-16090-L-4
Fliptronic II Flipper Assembly**

