

A-15205-R Flipper Assembly - Upper Right

Flipper Assembly Notes...

Item	Part Number	Description
1.	B-13104-R	Flipper Base Assy, Right
2.	SW-1A-193	End of Stroke (EOS) Sw.
3.	4701-00002-00	Lockwasher, #6 Split
4.	4105-01019-10	Sh. Metal Screw, #5 x 5/8
5.	4008-01079-05	Mach. Screw, 8-32 x 5/16
6.	4701-00003-00	Lockwasher, #8 Split
7.	01-9375	Switch Mounting Bracket
8.	20-6516	Speednut, Tinnerman
9.	4010-01066-06	Cap Screw, 10-32 x 3/8, SH
10.	4701-00004-00	Lockwasher, #10 Split
11.	A-12111	Flipper Stop Assembly
12.	FL-11630	Flipper Coil - Red
a)	*	Coil Tubing
13.	01-7695	Solenoid Bracket
14.	4006-01017-04	Mach. Screw, 6-32 x 1/4
15.	10-364	Spring
16.	B-13882-R	Crank Link Assembly, Right
17.	23-6577	Bumper Plug
18.	03-7568	Flipper Bushing
19.	4006-01005-06	Mach. Screw, 6-32 x 3/8
20.	4406-01117-00	Nut, 6-32 Hex.

Associated Parts:

23-6519-4	Flipper Rubber, Red
20-9250-6	Flipper & Shaft, Yellow

- Each Flipper Assembly on the Lower Playfield is mounted beneath the playfield, in conjunction with the plastic Flipper Paddle and Shaft (20-9250-6) and Flipper Rubber (23-6519-4) on the upper side of the playfield.
- The tip of the EOS Switch must travel 0.150 (+ .010, - .000) inch, before the contacts fully open, with the flipper in the actuated position. The EOS Switch contacts must have a gap of 0.062 (± .015) inch. Adjustment of the EOS Switch must be made at a minimum distance of 0.25 inch from the switch body.
- All moving elements of the assembly must operate freely, with no evidence of binding.
- For coil replacement, remove the Solenoid Bracket (item 13) to prevent screw damage.
- Use Loctite™ 242 when reattaching screws to the Flipper Stop Assembly, the Solenoid Bracket, and the Flipper Bushing.
- When replacing their Bumper Plug (item 17) to restore proper flipper operation, readjust the flipper paddle and shaft position.
- Solid-color blue wire connects to the banded end of each diode, mounted on the connector end of the Flipper Coil (item 12). Trace-color wire connects to the unbanded end of the diode.
- * = Not available for individual sale

A-15205-L-1 Flipper Assembly - Upper Left

(Parts listed replace same items of A-15205-R)

Item	Part Number	Description
1.	B-13104-L	Flipper Base Assy, Left
12.	FL-11753	Flipper Coil
16.	B-13882-L	Crank Link Assembly, Left

Associated Parts:

23-6553-4	Small Flipper Rubber, Red
20-9264-6	Small Flipper & Shaft

A-15205-L-4 Flipper Assembly - Lower Left

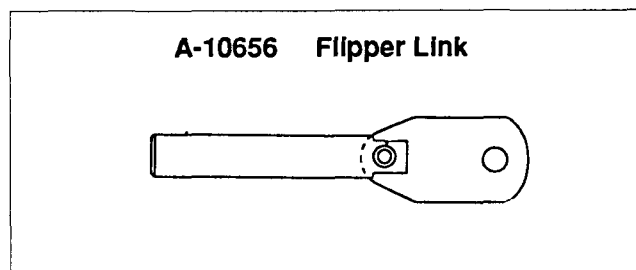
(Parts listed replace same items of A-15205-R)

Item	Part Number	Description
1.	B-13104-L	Flipper Base Assy, Left
12.	FL-15411	Flipper Coil - Orange
16.	B-13882-L	Crank Link Assembly, Left

A-15205-R-4 Flipper Assembly - Lower Right

(Parts listed replace same items of A-15205-R)

Item	Part Number	Description
12.	FL-15411	Flipper Coil - Orange



Flipper Assembly

