

A-15205-L-1, A-15205-L-4, A-15205-R-3, A-15205-R-4 Fliptronic II Flipper Assembly

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Flipper Notes:</u>
1.	See Chart	Flipper Base Assembly	1. Each Flipper Assembly is mounted beneath the playfield, in conjunction with the Plastic Flipper & Shaft and Flipper Rubber on the upper side of the playfield.
2.	SW-1A-193	Switch Assembly	2. With the flipper, in the non-activated position, the E.O.S. Switch contacts must have a gap of .062 (±.015) inch. When flipper is activated switch must close.
3.	4701-00002-00	Lockwasher, #6 Split	3. Any adjustment of the E.O.S. Switch must be made at a minimum distance of 0.25 inch from the switch body.
4.	4105-01019-10	Sh. Metal Screw, #5 x 5/8 P-RH-A	4. Longer blade of E.O.S. Switch must be straight. Gap adjustment is done by adjusting shorter blade.
5.	4008-01079-05	Mach. Screw, 8-32 x 5/16 H-SOC	5. All moving elements of the assembly must operate freely without any evidence of binding.
6.	4701-00003-00	Lockwasher, #8 Split	6. Apply Loctite™ 242 when reattaching screws to the Flipper Stop Assembly, the Solenoid Bracket, and the Flipper Bushing.
7.	01-9375	Switch Mounting Bracket	
8.	20-6516	Speednut, Tinnerman	
9.	4010-01066-06	Cap Screw, 10-32 x 3/8, SH	
10.	4701-00004-00	Lockwasher, #10 Split	
11.	A-12111	Flipper Stop Assembly	
12.	See Chart	Flipper Coil	
a)	03-7066-5	Coil Tubing	
13.	01-7695	Solenoid Bracket	
14.	4006-01017-04	Mach. Screw, 6-32 x 1/4 P-RH-S	
15.	10-364	Spring	
16.	See Chart	Crank Link Assembly	
a)	See Chart	Flipper Crank Assembly	
b)	A-10656	Flipper Link Assembly	
c)	02-4179	Link Spacer Bushing	
d)	4010-01086-14	Cap Screw, 10-32 x 7/8 SH	
e)	4700-00023-00	Flatwasher, 5/8 x 13/64 x 16ga.	
f)	4701-00004-00	Lockwasher #10 Split	
g)	4410-01132-00	Nut, 10-32 ESN	
17.	23-6577	Bumper Plug, 5/8"	
18.	03-7568	Flipper Bushing	
19.	4006-01005-06	Mach. Screw, 6-32 x 3/8 P-PH	
20.	4406-01117-00	Nut, 6-32 Hex.	

Associated Parts for Left & Right Flippers:

21.	23-6519-4	Flipper Rubber, Yellow (3 used)
	23-6553-4	Flipper Rubber
22.	20-9250-6	Flipper & Shaft, Yellow (3 used)
	20-9264-6	Small Flipper & Shaft

Flipper Assembly Part Number	Item 1	Item 12	Item 16	Item 16a
A-15205-R-3	B-13104-R	FL-11722 (Green)	B-13882-R	B-13884-R
A-15205-R-4	B-13104-R	FL-15411 (Orange)	B-13882-R	B-13884-R
A-15205-L-1	B-13104-L	FL-11753 (Yellow)	B-13882-L	B-13884-L
A-15205-L-4	B-13104-L	FL-15411 (Orange)	B-13882-L	B-13884-L

Fliptronic II Flipper Assembly

