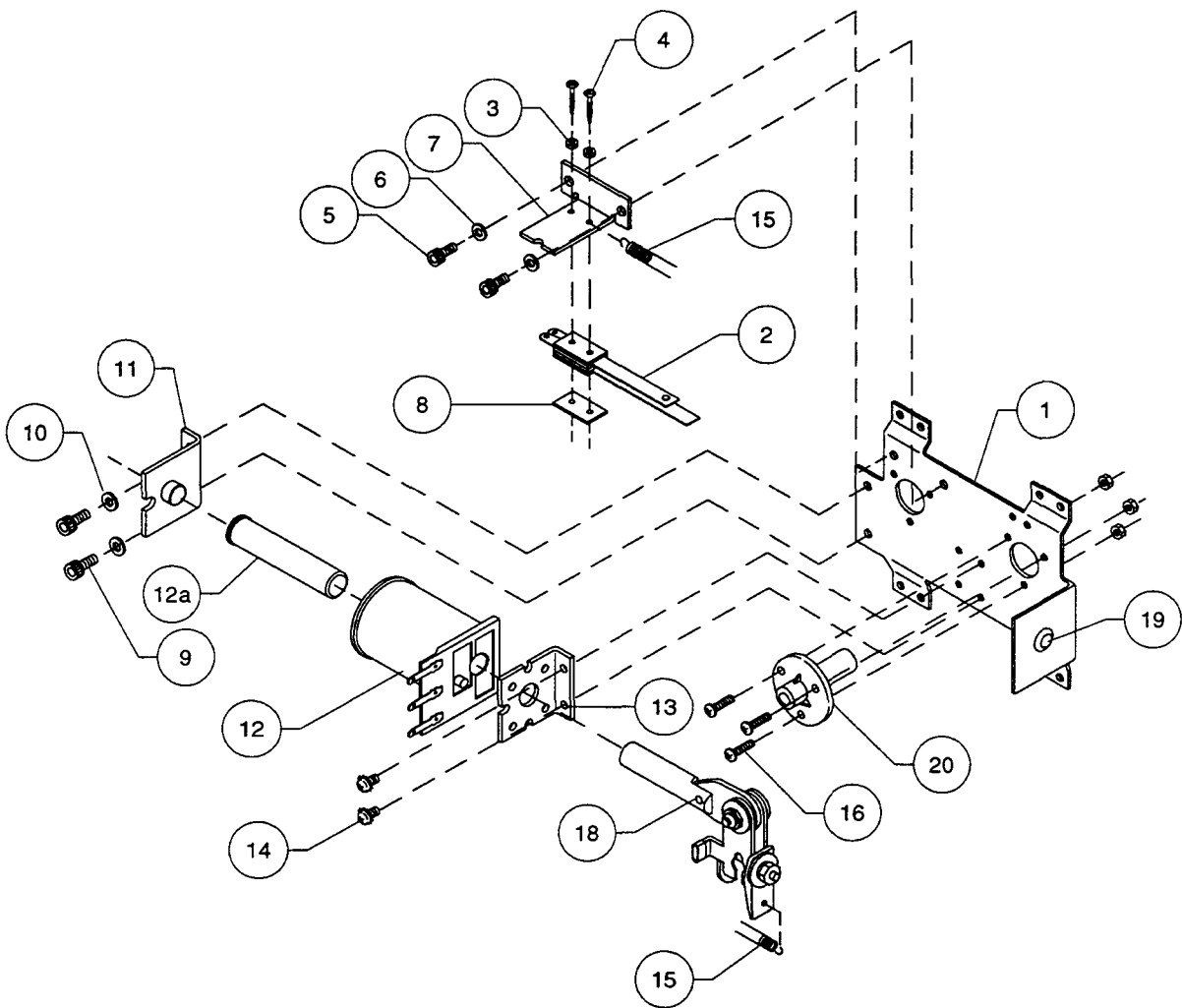


A-15849-L-2 Flipper Assembly



Item Part Number Description

1	B-13104-L	Flipper Base Assembly, Left
2	SW-1A-194	Switch Assembly
3	4701-00002-00	Lockwasher, #6 Split
4	4105-01019-10	Sh. Metal Screw, #5 x 5/8"
5	4008-01079-05	Mach. Screw, 8-32 x 5/16"
6	4701-00003-00	Lockwasher #8 Split
7	01-9375	Switch Mounting Bracket
8	20-6516	Speednut, Tinnerman
9	4010-01066-06	Cap Screw, 10-32 x 3/8"
10	4701-00004-00	Lockwasher #10 Split
11	A-12390	Flipper Stop Assembly
12	FL-11629	Flipper Coil, Blue
a)	03-7066-5	Coil Tubing
13	01-7695	Solenoid Bracket
14	4006-01017-04	Mach. Screw, 6-32 x 1/4"
15	10-364	Spring
16	4006-01005-06	Mach. Screw, 6-32 x 3/8"
17	4406-01117-00	Nut, 6-32 Hex

Item Part Number Description

18	A-15848-L	Crank Link Assembly, Left
a)	A-17050-L	Flipper Crank Assembly, Left
b)	A-15847	Flipper Link Assembly
c)	02-4676	Link Spacer Bushing
d)	4010-01086-14	Cap Screw, 10-32 x 7/8"
e)	4700-00023-00	Flatwasher, 5/8 x 13/64 x 16ga.
f)	4701-00004-00	Lockwasher #10 Split
g)	4410-01132-00	Nut, 10-32 ESN
19	23-6577	Bumper Plug, 5/8"
20	03-7568	Flipper Bushing

Associated Parts: (Not Shown)

21	23-6695	Flipper Rubber Ring, Red
22	20-9250-5	Flipper & Shaft

A-19223-R Flipper Assembly

<u>Item</u>	<u>Part Number</u>	<u>Description</u>	<u>Item</u>	<u>Part Number</u>	<u>Description</u>
1	A-19262	Flipper Bracket Sub-Assy.	18	A-15848-R	Crank Link Assembly, Right
2	SW-1A-194	Switch Assembly	a)	A-17050-R	Flipper Crank Assembly, Right
3	4701-00002-00	Lockwasher, #6 Split	b)	A-15847	Flipper Link Assembly
4	4105-01019-10	Sh. Metal Screw, #5 x 5/8"	c)	02-4676	Link Spacer Bushing
5	4008-01079-05	Mach. Screw, 8-32 x 5/16"	d)	4010-01086-14	Cap Screw, 10-32 x 7/8"
6	4701-00003-00	Lockwasher #8 Split	e)	4700-00023-00	Flatwasher, 5/8 x 13/64 x 16ga.
7	01-9375	Switch Mounting Bracket	f)	4701-00004-00	Lockwasher #10 Split
8	20-6516	Speednut, Tinnerman	g)	4410-01132-00	Nut, 10-32 ESN
9	4010-01066-06	Cap Screw, 10-32 x 3/8"	19	23-6577	Bumper Plug, 5/8"
10	4701-00004-00	Lockwasher #10 Split	20	03-7568	Flipper Bushing
11	A-12390	Flipper Stop Assembly	Associated Parts: (Not Shown)		
12	FL-11629	Flipper Coil, Blue			
a)	03-7066-5	Coil Tubing	21	23-6695	Flipper Rubber Ring, Red
13	01-7695	Solenoid Bracket	22	20-9250-5	Flipper & Shaft
14	4006-01017-04	Mach. Screw, 6-32 x 1/4"			
15	10-364	Spring			
16	4006-01005-06	Mach. Screw, 6-32 x 3/8"			
17	4406-01117-00	Nut, 6-32 Hex			

A-19818-R-2 Flipper Assembly

(Parts listed replace same items of A-19223-R)

<u>Item</u>	<u>Part Number</u>	<u>Description</u>
1	A-19819	Flipper Bracket Sub-Assy.

Flipper Notes...

- Each Flipper Assembly is mounted beneath the playfield, in conjunction with the Plastic Flipper & Shaft, and Flipper Rubber on the upper side of the playfield.
- With the flipper, in the non-activated position, the E.O.S. Switch contacts must have a gap of .062 ($\pm .015$) inch. When flipper is activated switch must close.
- Any adjustment of the E.O.S. switch must be made at a minimum distance of 0.25 inch from the switch body.
- Longer blade of E.O.S. switch must be made straight. Gap adjustment is done by adjusting shorter blade.
- All moving elements of the assembly must operate freely without any evidence of binding.
- Apply Loctite™ 245 when reattaching screws to the Flipper Stop Assembly, the Solenoid Bracket, and the Flipper Bushing.