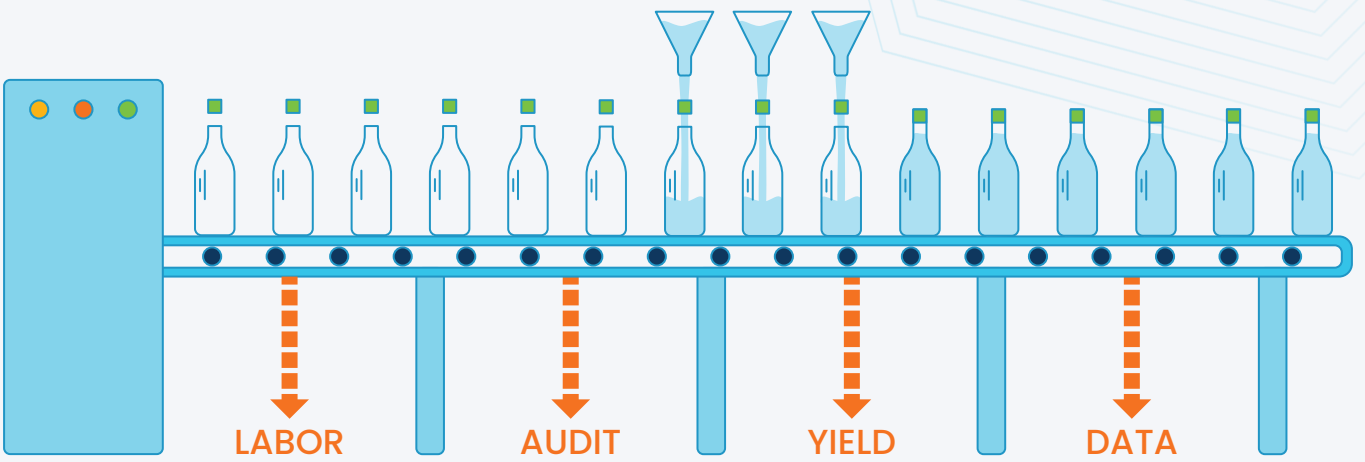


The Invisible Plant Tax

The operational cost your plant absorbs every shift: invisible on any budget line.

It shows up in overtime, audit scrambles, yield you're giving away, and data you can't act on – absorbed as operating cost, never appearing on a budget line.



Where the tax collects

Labor & knowledge

Your QA team's time is finite. Documentation is consuming it.

LABOR
35%

Of every working hour lost to paperwork over prevention. Based on SafetyChain customer data.

Audit & compliance

When records live across binders and drives, audit prep becomes a full-time scramble.

AUDIT
2-3 weeks

Typical pre-audit scramble when records aren't in one place.

Yield & production

Fill weight drifts for hours before anyone on the line can act on it.

YIELD
\$30M

Recovered by Weaver Popcorn once yield drift became visible in real time.






Data & visibility

Data reviewed at shift-end can't correct what went wrong during it.

DATA
400+ hours

Documentation and reporting hours recovered at Westrock Coffee. Every month.

If any of these sound familiar, you're paying the invisible plant tax

-  **Labor:** "Supervisor turnover resets institutional knowledge to zero."
-  **Audit:** "Audit prep takes days, not minutes."
-  **Audit:** "CAPAs closed on paper, not in practice."
-  **Yield:** "Overpack has been running for hours before anyone notices."
-  **Data:** "No single view of compliance performance across all your sites."



“ If I came to work tomorrow and SafetyChain was gone, it would be a huge adjustment for our team – because we use that data on a day-to-day basis.”

— Josh Kalich, Food Safety & Products Manager, Blue Bell Creameries

CASE STUDIES

What three manufacturers recovered once they could see it



\$120K/mo

12% overpack. 40,000 lbs given away monthly. Recovered once weight data was visible in real time.



\$250K/yr

Fill weight drift recovered at a single site. One category.



400+ hrs

Documentation and reporting hours eliminated across five facilities. Every month.

See Where Your Tax is the Highest.

Talk to a SafetyChain expert.

[Book a Demo](#)

