



Requirements for Track Machines Accessing and Operating on the AMPRN

Engineering Standard

Rail Commissioner

RS4-DOC-000885

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1. Introduction

The Department for Infrastructure and Transport (The Department) manages and operates the Adelaide Metropolitan Passenger Railway Network (AMPRN) under the Rail Accreditation assigned to The Rail Commissioner (RCom). Rail Safety National Law (RSNL) (South Australia) Act 2012 requires RCom to have a structured and disciplined approach to the management of the asset lifecycle. This standard, forms part of the engineering management system used to ensure safety and customer service levels are efficiently and effectively supported.

The Department of Infrastructure and Transport owns the Adelaide Metropolitan Passenger Rail Network (AMPRN) currently operated and maintained under the Rail Accreditation of third party. This standard is intended to ensure that the introduction of track machines onto the AMPRN does not create any safety risks.

The requirements are applicable to DIT owned and Contractor supplied track machines accessing and operating on the AMPRN under DIT Rail Accreditation. Where an Access Agreement is in place, enabling a third party to undertake work on the AMPRN under their own rail accreditation, the third party is fully responsible for ensuring that any track machine used for the work complies with all applicable legislative requirements, DIT Rail Access Procedures and all relevant standards.

Track machines include, but are not limited to:

- Tamperers
- Ballast Regulators
- Track Recording Vehicles
- Rail Grinding/Milling Machines (not road–rail)
- Track Laying Machines
- Ballast Cleaners

This standard provides the minimum requirements for track machines to access and operate on the AMPRN. It does not obviate the need for a site-specific Safety Management Plan or Work Instruction to ensure that the track machine can undertake its work tasks safely at the worksite.

Track machines that do not meet the minimum requirements in this standard are not permitted to access and operate on the AMPRN. Approval may be granted by DIT, under specified conditions, for a track machine to access the AMPRN for the purpose of track machine examination and testing.

2. Purpose

The purpose of this standard is to specify the minimum certification requirements for track machines to access and operate on the AMPRN.

3. Scope

This standard applies to all track machines, including those owned by DIT, accessing and operating on the AMPRN broad gauge (1600mm) train mainlines, depots, sidings and worksites.

Refer to *PTS-MS-10-RS-GUD-00000095 Requirements for Road-Rail Vehicles Accessing and Operating on the AMPRN* for certification of road-rail vehicles on the AMPRN.

Refer to *TC4-DOC-000362 Requirements for Rail Trolleys and Trailers Accessing and Operating on the AMPRN* for certification of rail trolleys and trailers on the AMPRN.

4. Related Documents

DOCUMENT NAME	DOCUMENT NUMBER
Track Machine Certification Application Form	EN-OSP-FO-01108
Track Machine Documents Review Checklist	EN-OSP-FO-01109
Infrastructure Maintenance Rolling Stock Certificate Template	EN-OSP-CE-00049
Track Machine General Condition Examination Checklist	EN-OSP-FO-01106
Assessment for On Track Plant in 25kV OHW Areas	EN-OSP-FO-01092
Infrastructure Maintenance Rolling Stock Register	KDA share point 153307711
Rolling Stock Examiners Register (Internal Use Only)	KDA share point
Approving Engineers Register (Internal Use Only)	KDA share point
Warning Stickers for Vehicles in a 25kV Overhead Wiring System	TP4-DRG-000025
Infrastructure Maintenance Rolling Stock Annual Confirmation	EN-OSP-FO-01096

5. References

- Rail Safety National Law (SA) Act 2012
- Rail Safety National Law National Regulations 2012
- Work Health and Safety Regulations 2012 (South Australia)
- 200-A3-82-1658 Maximum Outline for Metropolitan Rolling stock and Equipment - 1600 mm gauge
- AS/RISSB 7501 Railway Rolling Stock – Rolling Stock Compliance Certification
- AS/RISSB 7503 Train Identification and Integrity Part 7: Infrastructure Maintenance Rolling Stock
- AS/RISSB 7505 Signal Detection Interface
- AS/RISSB 7508 Railway Rolling Stock – Track Forces & Stresses
- AS/RISSB 7509 Railway Rolling Stock - Dynamic Behaviour
- AS/RISSB 7510 Railway Rolling Stock - Braking Systems - Part 4: Infrastructure Maintenance Rolling Stock
- AS/RISSB 7513.4 Interior Environment - Part 4: Infrastructure Maintenance Rolling Stock
- AS/RISSB 7514 Railway Rolling Stock - Wheels
- AS/RISSB 7515 Axles
- AS/RISSB 7516 Axle Bearings
- AS/RISSB 7517 Wheelsets
- AS/RISSB 7518 Railway Rolling Stock - Suspension
- AS/RISSB 7519 Railway Rolling Stock - Bogie Structural Requirements - Section 5: Infrastructure Rolling Stock
- AS/RISSB 7520.4 Body Structural Requirements - Part 4: Infrastructure Maintenance

- AS/RISSB7522 Railway Rolling Stock - Access & Egress
- AS7523 Railway Rolling Stock - Emergency Equipment - Part 4: Infrastructure Maintenance Rolling Stock
- AS/RISSB 7524 Railway Rolling Stock – Coupler and Drawgear
- AS/RISSB7527 Event Recorders
- AS/RISSB 7529 Railway Rolling Stock - Fire Safety - Part 4: Track Machines
- AS/RISSB 7531 Lighting
- AS/RISSB 7532 Audible Warning Device
- AS/RISSB 7533 Railway Rolling Stock - Driving Cabs
- AS 3978 Non-destructive Testing – Visual Inspection of Metal Products and Components
- EN13309 Construction Machinery – Electromagnetic Compatibility of Machines with Internal Power Supply
- EN50121-3-1 Railway Applications – Electromagnetic Compatibility – Part 3-1: Rolling Stock – Train and Complete Vehicle
- EN50121-3-2 Railway Applications – Electromagnetic Compatibility – Part 3-2: Rolling Stock – Apparatus
- RSSB standard RIS-2715-RST Rolling Stock Subsystem and Interfaces to AC Energy Subsystem
- ISO11451 Series Road Vehicles – Vehicle Test Methods for Electrical Disturbances from Narrowband Radiated Electromagnetic Energy
- ISO11452 Series Road Vehicles – Component Test Methods for Electrical Disturbances from Narrowband Radiated Electromagnetic Energy
- ISO 9712 Non-destructive Testing – Qualification and Certification of NDT Personnel
- European Automotive EMC Directive 2004/104/EC
- 200–A3-82-1658 Maximum Outline for Metropolitan Rolling Stock & Equipment -1600 Gauge
- 243-A3-96-054 MP2 Tread Profile for 2000/3000/4000 series
- PTS-MS-10-TR-STD-00000047 Structural Clearances – Design and Rating – Heavy rail
- PTS-MS-10-XM-STD-00000084 Rail car wheel inspection and defects standard
- PTS-MS-10-RS-GUD-00000095 Requirements for Road-Rail Vehicles Accessing and Operating on the AMPRN.
- *TC4-DOC-000362 Requirements for Rail Trolleys and Trailers Accessing and Operating on the AMPRN*
- RS4-DOC-001299 Static Twist Test for Rolling Stock.

6. Acronyms

ACRONYM	FULL NAME
AMPARN	Adelaide Metropolitan Passenger Rail Network
DC	Direct Current
DIT	Department of Infrastructure and Transport
EMC	Electromagnetic compatibility
MP2	Modified Profile 2
NDT	Non-Destructive Testing
OHW	Overhead Wiring
PM	Project Manager
PRW	Person Responsible for the Works
PRES	Person Responsible for Electrical safety
RISSB	Railway Industry Safety Standards Board
SWMS	Safe Work Method Statement

7. Definitions

TERM	DEFINITION
Infrastructure Maintenance Rolling Stock ¹	Track Machines and Road-Rail vehicles. Also known as On Track Vehicles
Rolling Stock ¹	Any vehicle that operates on, or intends to operate on, or uses a railway track, including any loading on such a vehicle, but excluding a vehicle designed for both on- and off-track use when not operating on the track. Rolling stock is a collective term for a large range of rail vehicles of various types, including locomotives, freight wagons, passenger cars, track machines and road-rail vehicles.
Road-Rail Vehicle ¹	A “road-rail vehicle” is a road vehicle fitted with retractable rail wheels that enable it to be driven along the track. It can be moved on to or off of the track at level crossings or other suitable places and can also operate as a road vehicle.
Train	The broad-gauge tracks on the AMPRN.
Travel Mode	Where the track machine is travelling to and from the worksite.
Work Mode	Where the track machine is performing its work function within the worksite and under an authorised work possession / authority i.e. tamping, regulating, etc.

8. Roles and Responsibilities

8.1. General

There are generally two ways in which a rail trolley or trailer can be introduced onto the AMPRN:

Through planned construction or maintenance works where an external contractor, who owns or hires a rail trolley or trailer, is engaged by DIT or the service provider for the works.

Purchasing and maintaining of a new or modified DIT owned rail trolley or trailer by DIT Rail Maintenance.

For construction and maintenance works it is the responsibility of the Project Manager (PM) or Person Responsible for the Works (PRW) to ensure that all rail trolleys and trailers to be used for their works are certified before accessing and operating on the AMPRN.

It is not intended that external contractors apply directly to DIT to have their rail trolleys and trailers certified in anticipation of work on the AMPRN.

For DIT owned rail trolleys and trailers the Service provider for Rail Fleet Manager/Maintainer is responsible for ensuring that all rail trolleys and trailers are certified before accessing and operating on the AMPRN.

¹ RISSB National Guideline Glossary of Railway Terminology

8.2. DIT or Service provider Project Manager / Person Responsible for the Works (PM/PRW)

It is the responsibility of the DIT PM/PRW or the service provider to obtain all the documentation and information for certification from the Applicant/Owner, follow the process described below:

- Ensure that completed *EN-OSP-FO-01108 Track Machine Certification Application Form* is obtained and forwarded to the Rolling Stock Engineering Group.
- Ensure all required supporting documentation in accordance with *EN-OSP-FO-01109 Track Machine Documents Review Checklist* are obtained and forwarded to the Approving Engineer for review.
- Ensure that completed *EN-OSP-FO-01109 Track Machine Documents Review Checklist* and all supporting documentation are obtained and forwarded to the Rolling Stock Engineering Group.
- Ensure that completed *EN-OSP-FO-01092 Assessment for On Track Plant in 25kV/600V OHW Areas* is obtained and forwarded to the OHW Electrical Engineer for review.
- Ensure that the track machine undergoes the general condition examination by an approved Rolling Stock Examiner and ensure *EN-OSP-FO-01106 Track Machine General Condition Examination Checklist* is completed and forwarded to the Rolling Stock Engineering Group.
- Ensure that completed *EN-OSP-FO-01096 Infrastructure Maintenance Rolling Stock Annual Confirmation* is obtained and forwarded to the DIT Rolling Stock Engineering Group; and
- Ensure that any issues arising from the document review and general condition examination are addressed.

8.3. Applicant/Owner

For planned construction and maintenance works the application form *EN-OSP-FO-01108 Track Machine Certification Application Form* and *EN-OSP-FO-01096 Infrastructure Maintenance Rolling Stock Annual Confirmation* is to be completed by the external contractor engaged for the works and forwarded to the PM/PRW.

For DIT owned track machine both the application form and annual confirmation are to be completed by the DIT Rail Fleet Manager/Maintainer.

8.4. DIT Rail Fleet Manager/Maintainer

It is the responsibility of the DIT Rail Fleet Manager/Maintainer to obtain all the documentation and information required for certification and:

- Ensure that *EN-OSP-FO-01108 Track Machine Certification Application Form* is completed and forwarded to the Rolling Stock Engineering Group.

- Ensure all required supporting documentation in accordance with *EN-OSP-FO-01109 Track Machine Documents Review Checklist* is obtained and forwarded to the Approving Engineer for review.
- Ensure that completed *EN-OSP-FO-01109 Track Machine Documents Review Checklist* and all supporting documentation are obtained and forwarded to the Rolling Stock Engineering Group.
- Ensure that completed *EN-OSP-FO-01092 Assessment for On Track Plant in 25kV/600V OHW Areas* is obtained and forwarded to the OHW Electrical Engineer for review.
- Ensure that track machine undergoes the general condition examination by an approved Rolling Stock Examiner and ensure *EN-OSP-FO-01106 Track Machine General Condition Examination Checklist* is completed and forwarded to the Rolling Stock Engineering Group.
- Ensure that *EN-OSP-FO-01096 Infrastructure Maintenance Rolling Stock Annual Confirmation* is completed and forwarded to the DIT Rolling Stock Engineering Group; and
- Ensure that any issues arising from the document review and general condition examination are addressed.

8.5. Approving Engineer

An Approving Engineer shall be appointed jointly by the Rolling Stock Engineering Manager and the Manager for Track & Civil Engineering. The Approving Engineer is responsible for carrying out the assessment of documentation in accordance with *EN-OSP-FO-01109 Track Machine Document Review Checklist*. The Approving Engineer shall have:

- Experience in assessing rolling stock against standards.
- Demonstrated knowledge and experience of the RISSB (AS7500 series) rolling stock standards.
- Demonstrated knowledge and experience of the National Rail Safety Law (SA) Act 2012.
- No undeclared conflicts of interest.
- Knowledge of risk management.

The Approving Engineer may be from the DIT Rolling Stock Engineering Team nominated by the Rolling Stock Engineering Manager.

It is the responsibility of the Approving Engineer to review the documentation provided by the PM/PRW or DIT Fleet Manager/Maintainer against the requirements of this standard and complete *EN-OSP-FO-01109 Track Machine Documents Review Checklist*. For documentation relating to track engineering, the Approving Engineer shall consult with the Manager for Track & Civil Engineering.

If the Approving Engineer determines that the documentation provided is not satisfactory, the PM/PRW or DIT Fleet Manager / Maintainer is to be advised and

requested to update and resubmit. If the documentation is satisfactory, the completed checklist is to be forwarded to the Rolling Stock Engineering Group. The Approving Engineer shall provide recommendations on restrictions or limitations for the operation of track machine on the AMPRN.

8.6. Rolling Stock Engineering Manager / Manager Track & Civil Engineering

It is the responsibility of the Rolling Stock Engineering Manager and the Manager Track & Civil Engineering to:

- jointly ensure all applications for certification of track machines are assessed in accordance with this standard.
- jointly appoint an Approving Engineer.
- jointly sign all the approval certificates with any restrictions or limitations.

The Rolling Stock Engineering Manager or delegate shall:

- receive the application pack for the certification or re-certification of track machines via rolling stock engineering mailbox: kda-assetmanagement@keolisdowner.com
- approve the appointment of the Rolling Stock Examiners undertaking the general condition examination.
- select an Approving Engineer from the Register.
- determine the expiry date and inserting expiry date on the certificate.
- ensure that the certificate is prepared and arrangements are made for the certificate and labels to be displayed on the track machine; a copy of certificate is to be forwarded to the PM/PRW or DIT Fleet Manager/Maintainer.
- maintain a register of all Infrastructure Maintenance Rolling Stock, this register shall contain details of rolling stock type, owner, certification/recertification dates.
- ensure that the Infrastructure Maintenance Rolling Stock Register is updated at every new certification or re-certification; and
- maintain the register of all Rolling Stock Examiners and Approving Engineers

8.7. OHW Electrical Engineer

It is the responsibility of the OHW Electrical Engineer to:

- ensure that all applications for certification of track machines are assessed for operation under 25kV electrified train lines in accordance with Sections 13.1 and **Error! Reference source not found.** of this standard.
- Review and sign the assessment form *EN-OSP-FO-01092 Assessment for On Track Plant in 25kV/600V OHW Areas* and provide the conditions under which the track machine may access and operate under live 25kV electrified train.

- ensure that the signed form is forwarded to the Rolling Stock Engineering Group for preparation and issuing of the certificate; and
- arrange for issuing and displaying, in prominent positions on the track machine, of the appropriate labels that detail the conditions for operating on 25kV electrified train lines.

8.8. Manager Rail Technical and Operational Assurance

The Manager Rail Technical and Operational Assurance shall:

- maintain this standard and all associated forms and checklists.
- update this standard or associated form or checklist when required.
- ensure that the current standard and all associated forms and checklists are available via intranet and internet to internal staff and external contractors; and
- advise internal staff and external contractors on interpretation of the standard and requirements for track machines to access and operate on the AMPRN under this standard

8.9. Rolling Stock Examiner

The Rolling Stock Examiner is responsible for carrying out the general condition examination in accordance with *EN-OSP-FO-01106 Track Machine General Condition Examination Checklist* and assessment in accordance with *EN-OSP-FO-01092 Assessment for On Track Plant in 25kV/600V OHW Areas*.

Only Rolling Stock Examiners approved by DIT are permitted to undertake the general condition examination.

The roles of Rolling Stock Examiner and the Approving Engineer cannot be performed by the same person.

9. General

The Railway Industry Safety Standards Board (RISSB) has developed and issued the *AS7500* series of rolling stock standards for the design, construction and maintenance of rolling stock, including infrastructure maintenance rolling stock. The RISSB *AS7500* series standards were progressively approved and published from 2009 to 2014.

Retrospective application of the *AS7500* series to track machines designed and constructed prior to 2014 requires balancing the need for safety against the potentially grossly disproportionate cost of retrofitting track machines to achieve full compliance.

DIT has determined that all track machines designed and constructed after 2014 shall be required to be fully compliant with the sections of the RISSB *AS7500* series standards applicable to infrastructure maintenance rolling stock. A completed standards compliance register in accordance with Appendix C of *AS/RISSB 7501 Railway Rolling Stock – Rolling Stock Compliance Certification* will be required to obtain certification for a post 2014 track machine. In addition to the RISSB requirements DIT has some conditions specific to the AMPRN and hence applicants with post 2014 track machines will still be required to comply with the requirements of this standard and complete the checklists shown as appendices.

Track machines designed and constructed prior to 2014 shall comply with all of the requirements detailed in this standard and its associated checklists to obtain certification.

DIT has followed the RISSB *AS7500* series format and layout in the development of this standard and where a RISSB requirement is applicable to existing track machines those clauses in the *AS7500* series have been adopted as mandatory.

10. Track Machine Outline & Structure

10.1. Clearance

The static profile of the track machine shall not exceed the limits shown in the following diagrams under any condition of loading or wear:

- 200-A3-82-1658 Maximum Outline for Metropolitan Rolling Stock & Equipment – 1600mm Gauge.

The above profiles do not take account of the dynamic and kinematic effects associated with the movement of the track machine and reference should be made to *PTS-MS-10-TR-STD-00000047 Structural Clearances – Design and Rating – Heavy rail* for the train system. The kinematic envelope of the track machine can be determined using one of the following methods:

- Full application of the above standards.
- A combination of the application of the above standards and, where available, actual performance and measurements of the dynamic behaviour of the track machine

Details of the track machine kinematic envelope shall be provided.

The track machine componentry, when in work mode within a controlled worksite, may exceed the permissible outline, but must be retracted and securely locked within the

maximum rolling stock outline when in travel mode. A diagram or illustration shall be supplied clearly defining the retracted positions of the components in travel mode.

10.2. Crack Testing

For track machines that have been in service for more than 10 years, or have logged in excess of 30,000 km, a visual examination of the main body structural elements including critical welds and members of the main frame shall be conducted in accordance with the requirements of *AS 3978 Non-destructive Testing – Visual Inspection of Metal Products and Components* by an inspector certified to *ISO 9712 Non-destructive Testing – Qualification and Certification of NDT Personnel* Level 3 or equivalent at certification. The Level 3 inspector shall then prepare a procedure for NDT of all welds and critical structural elements of the main body and frame. This NDT procedure shall be implemented by an inspector certified to *ISO 9712* Level 1 or higher for the applicable method (s). The crack testing shall be carried out at certification and every two years subsequently or at recertification if the track machine does not access or operate on the AMPRN for an extended period. Evidence of the crack testing in the form of a certificate along with relevant photographs and the procedure used shall be provided.

11. Identification and Integrity (RISSB: AS7503. 7)

All track machines shall have a unique numeric or alphanumeric identifier.

The identifier shall be displayed on each side, and where practicable, on the front and rear of the track machine body.

The identifier characters displayed on the track machine body sides shall not be less than 125 mm high.

The markings applied for the identifier shall have a minimum of 30% luminance contrast to the background.

Track machines shall also permanently display, in a prominent position, the following information:

- Fully provisioned/gross mass (tonnes),
- Tare mass (tonnes),
- Length over couplers (meters) - if fitted with or able to be coupled with automatic knuckle couplers,
- Maximum allowable speed.

For identification purposes DIT shall be provided with photographs of the front, rear and sides of the track machine to confirm that the markings comply with the requirements above.

12. Signal Detection Interface (RISSB: AS7505)

Track machines are generally either insulated or non-insulated or can switch between the two modes as required.

Where track machines are insulated, evidence shall be provided that the direct current (DC) electrical resistance between the rail contact surfaces of wheels on the same axle is greater than 20,000 ohms in accordance with *AS/RISSB7505 Signalling Detection Interface*.

Where track machines are non-insulated evidence shall be provided that the resistance between the rail contact surfaces of wheels on the same axle is less than 1 milliohm (0.001 ohm) measured with a voltage source with an open circuit voltage no greater than 1 volt in accordance with *AS/R/SSB7505 Signalling Detection Interface*.

13. Operation on Electrified Train Lines

13.1. Operation on 25kV Electrified Train Lines

This section sets out the requirements for track machines to operate on live 25kV electrified lines on the AMPRN, for the purpose of:

- Reducing the risk of electric shock.
- Controlling any current flow through mechanical components to ensure safety.

13.1.1. Equipotential Bonding

Track machines must be correctly bonded if they are to travel under live 25kV OHW. This is to prevent the dangers of touch potential to personnel from different voltages and to provide a suitable short circuit path in the event of contact with live OHW equipment.

Any track machine not correctly bonded is not permitted to travel or work under 25kV OHW unless:

- OHW equipment is Isolated and Earthed.
- A Person Responsible for Electrical Safety (PRES) accompanies the track machine and holds an Electrical Work Permit; and
- a Warning Notice (*TP4-DRG-000025*) stating this restriction shall be placed in front of the operator's position and on all access points to the track machine.

Rail wheel axles shall not be insulated if a track machine is travelling or working under live 25kV OHW equipment.

Track machines shall have equipotential bonded in accordance with the requirements of Group Standard *GM/RT2304 Equipotential Bonding of Rail Vehicles to Running Rail Potential* and RIS-2715-RST Iss 1 AC Energy Subsystem (Part 2).

Group Standard *GM/RC2514 Recommendations for Equipotential Bonding of Rail Vehicles to Running Rail Potential* sets out good practice for compliance with *GM/RT2111* in this area. The accepted figures for non-insulation are listed below:

- A maximum rms fault current of 15kA for 1 second, and a peak current of 37.5kA in the first half cycle.
- The strategy for re-closing of the traction supply circuit breakers after a fault has occurred is firstly immediate re-closure, followed by an investigation if further tripping occurs.

13.1.2. Testing

The safety bond continuity tests shall be carried out on each track machine to check a conductive path exists between all external conductive parts of the track machine and each rail. The maximum impedance between any such part of the track machine and each rail shall not exceed 0.15 ohms.

This testing will be carried out annually as part of the track machines maintenance and servicing regime.

The maximum impedance between any external conductive part of the track machine and each rail should be such that no dangerous touch potentials exist in the event of an electrical fault on the track machine or a fault where live OHW comes into contact with the track machine.

13.1.3. Electromagnetic Compatibility

Track machines can be affected by the electromagnetic interference produced by OHW equipment. Likewise electrical equipment fitted to track machines can generate electromagnetic interference that could affect railway signalling and communication equipment including that of other adjacent railway infrastructure owners i.e. ARTC.

A track machine not complying with the directions below is not permitted to travel or work under 25kV OHW unless the OHW equipment is isolated and earthed and a Person Responsible for Electrical Safety (PRES) accompanies the track machine and holds an Electrical Work Permit. A Warning Notice (*TP4-DRG-000025*) stating this restriction shall be placed in front of the operator's position and on all access points to the track machine.

13.1.4. Emissions from Track Machines

Except where a track machine is already stated to be compliant with *European Automotive EMC Directive 2004/104/EC*, they shall meet the requirements of *EN 13309:2000 Construction Machinery – Electromagnetic Compatibility of Machines with Internal Power Supply* or *EN 50121-3-1 Railway Applications – Electromagnetic Compatibility – Part 3-1: Rolling Stock – Train and Complete Vehicle* Clause 6.

Any electrical component that is added to a track machine that has already been tested shall either be assessed as a component for its potential to affect railway signals, or the whole track machine shall be re-assessed.

13.1.5. Immunity of Track Machines from an Electrified Environment

The component and sub-component parts of the track machine shall be assessed for susceptibility and immunity to electromagnetic induced currents. Each electrical or electronic circuit box shall be assessed for the potential to malfunction under an induced current, and the effect such a malfunction would have on safety or intended operation of the equipment.

Any electrical or electronic circuit which is considered vulnerable to EMC shall comply with the requirements of *EN 50121-3-2 Railway Applications – Electromagnetic Compatibility – Part 3-2: Rolling Stock – Apparatus*, clause 8, tables 7, 8 and 9, or equivalent.

- If electrical equipment is added to, or removed from, an electrical system of 28V or less, then provided this equipment has already been separately tested further testing is not required.
- Where electrical equipment of 28V or less requires testing, the equipment can be tested to the *ISO 11452 Series Road Vehicles – Component Test Methods for Electrical Disturbances from Narrowband Radiated Electromagnetic Energy* of standards or the complete track machine tested to *ISO 11451 Series Road Vehicles – Vehicle Test*

Methods for Electrical Disturbances from Narrowband Radiated Electromagnetic Energy.

- Where a previously untested track machine exists with an electrical system of 28V or less, then the track machine should be tested to automotive EMC tests set out in *ISO 11451* series.
- Where a previously untested track machine exists with an electrical system of greater than 28 V then the track machine should be tested to *EN 50121-3-1*.
- If electrical equipment of greater than 28V is to be added to an existing design, then the equipment must be tested to *EN 50121-3-2*, or the complete track machine be tested to *EN 50121-3-1*.
- Demonstration of compliance with *EN 50121-3-1* or *EN 50121-3-2* may either be by testing or a letter of compliance signed by a technically competent electromagnetic compatibility engineer.

13.1.6. Protection from Overhead Line Equipment

Any track machine not complying with the directions below is not permitted to travel or work under 25kV OHW unless the OHW equipment is isolated and earthed and a Person Responsible for Electrical Safety (PRES) accompanies the track machine and holds an Electrical Work Permit. A warning notice stating this restriction shall be placed in front of the operator's cab position and on all access points to the track machine.

- All fixed platforms or work surfaces on the track machine where personnel might reasonably be present under OHW, including all normal and emergency access and egress routes, shall be covered by a metallic framed roof. The roof cover is permitted to be a mesh or fibre reinforced plastic. The mesh size shall be a maximum of 25mm.
- Exceptions to the requirement for the platforms and surfaces to have a roof are permitted with respect to areas that are locked out of use, or have a locked physical barrier, during normal operation, and have OHW Warning Notices and display a notice forbidding access/use under live OHW.
- Warning Notices shall be displayed at the access point to each platform or surface not fitted with a roof. They shall state "*No access under live electrical wires*" and be visible and readable from a distance of 2m.
- All roofing materials shall be shatter proof.
- OHW Warning Notices shall be fixed adjacent to all access points to the superstructure, cab, platforms, work surfaces, footboards and steps.

13.1.7. Working and Travelling Under Live Overhead Equipment

A track machine fitted with a roof over the whole track machine within the AMPRN rolling stock maximum outline as defined in Section 10, suitably bonded to running rail potential, shall be deemed acceptable for use in work and travel modes under live OHW.

The track machine certification and instruction shall be endorsed “*This vehicle is suitable for use under Live OHW when used in conjunction with a safe system of work*”.

Corresponding signage shall be fitted to the track machine at all access points and in front of the operator’s position.

13.1.8. Assessment

All track machine documentation shall be assessed using the criteria detailed in *EN-OSP-FO-01092 Assessment for On Track Plant in 25kV/600V OHW Areas*.

14. Track Forces & Stresses (RISSB: AS7508)

The maximum axle load for all rolling stock on the train network is 21 tonnes.

14.1. P2 Forces

P2 force is the total vertical force (static plus ‘low frequency’ dynamic forces) per wheel when the rolling stock operates over a defined angular discontinuity (ramp) in the rail vertical profile, representing an idealised dipped rail joint. The dynamic component of P2 force is directly proportional to speed.²

The P2 forces exerted by the track machine shall be assessed in accordance with *AS/RISSB7508 Railway Rolling Stock – Track Forces and Stresses*

The P2 force shall not exceed 200kN for a 0.010 radian dip.

14.2. Rail Stress During Track Work

If the track machine, during track work, is capable of inducing stresses in the rail that exceed 90% of the rail yield stress an instruction shall be clearly displayed in the Work Plan and near the appropriate controls indicating the correct operating procedure to minimise damage to the rail.

15. Dynamic Behaviour (RISSB: AS7509)

15.1. Twist Test

A twist test shall be carried out that assesses the wheel unloading performance and underframe behaviour of the track machine under track conditions that replicate the track geometry on the AMPRN.

The twist test shall be carried out in accordance with Engineering Instruction RS4-DOC-001299 Static Twist Test for Rolling Stock or AS7502 section 10.5.1 Twist test whichever is the more onerous requirement.

The maximum wheel unloading permitted is 60%.

A value for wheel unloading exceeding 60% will mean the track machine has failed the twist test and is not permitted to access or operate on the AMPRN.

15.2. Speed and Performance

The maximum speed for track machines on the AMPRN is 40 kph or reduced speed under special conditions. This speed shall be clearly displayed in the cab and visible to the operator.

At level crossings, facing switches, V and K crossings, the speed shall be reduced to 10 km/hr.

The maximum reversing speed is 20 km/hr.

Notwithstanding the above, all posted track speeds shall be strictly observed.

15.3. Track Curves

Minimum horizontal and vertical curves able to be negotiated by the track machine shall be provided for the trains as applicable.

16. Braking Systems (RISSB: AS7510.4)

Track machines shall be equipped with a failsafe braking system.

Track machines shall have at least two separate brake systems:

- Stopping or service brake
- Parking brake

There shall be a visual indication showing the parking brake status (applied or released) which is clearly visible to the operator from any driving/operating position.

Where track machines are used to tow other vehicles the track machine and the towed vehicle shall be treated as one consist set for testing of the brake system. Where the track machine is attached to a different towed vehicle a separate full brake test shall be conducted for the new towing arrangement.

Details of the braking system shall be provided.

16.1. Brake Performance

The track machine, on dry level rail, stopping from 40 kph under full braking from an emergency application of the stopping brake shall have average decelerations of 0.9m/s^2 without wheel slide.

The parking brake shall be capable of holding the track machine on a gradient of 1 in 30 indefinitely. The parking brake should not be reliant on the coefficient of adhesion exceeding 0.085 between the wheel and the rail.

The track machine braking system shall comply with all of the requirements relevant to existing infrastructure maintenance rolling stock in *AS7510 Railway Rolling stock – Braking systems – Part 4 – Infrastructure Maintenance Rolling Stock*.

17. Interior Environments (RISSB: AS7513.4)

DIT requires that all track machines have interior environment control measures in place to ensure crew safety. Evidence is required to demonstrate that control measures have been implemented to address the following:

- Noise
- Vibration
- Air quality
- Temperature

The track machine shall comply with all of the requirements relevant to existing infrastructure maintenance rolling stock in *AS7513 Interior Environment – Part 4 – Infrastructure Maintenance Rolling Stock*.

18. Wheels, Axles, Wheelsets & Suspension (RISSB: AS7514, AS7515, AS7516 & AS7517, AS7518)

The wheels, axles, bearings, wheelsets and suspension of the track machine shall comply with all the requirements relevant to existing infrastructure maintenance rolling stock in the following standards:

- *AS/RISSB7514 Railway Rolling Stock – Wheels*
- *AS/RISSB 7515 Axles*
- *AS/RISSB 7516 Axle Bearings*
- *AS/RISSB 7517 Wheelsets*
- *AS/RISSB 7518 Railway Rolling Stock -Suspension*

The following rail wheel profiles are used on the AMPRN:

- Train – Modified Profile 2 (MP2)

The use of wheel profiles other than the above may be permitted under special conditions. Details of the alternative profile shall be provided for assessment by DIT.

The back-to-back measurement for each wheelset shall be measured at three different locations around the wheel (120 degrees apart). For broad gauge track the back-to-back measurement shall be within the range of 1522 -1525mm.

The rail wheels on the track machine shall comply with all the requirements of *PTS-MS-10-XM-STD-00000084 Rail car wheel inspection and defects standard for train*.

19. Access & Egress (RISSB: AS7522)

The track machine shall provide for safe and efficient access and egress for crew and workers.

The track machine shall comply with all the requirements relevant to existing infrastructure maintenance rolling stock in *AS/RISSB7522 Access and Egress*

20. Emergency and Safety Equipment (RISSB: AS7523.4)

The track machine shall be fitted with the following safety/emergency equipment:

- First aid kit

- Fire extinguisher compliant with *AS/NZS 1841 Portable Fire Extinguishers*
- Torch
- At least two (2) red and one (1) white signalling flags
- A signal lamp

21. Emergency Stop

If the track machine is designed to be operated or attended by more than 1 person and more than 1 emergency stop control is fitted, it must ensure that the multiple emergency stop controls are of the "stop and lock-off" type so that the track machine cannot be restarted after an emergency stop control has been used unless that emergency stop control is reset.

22. Couplers & Drawgear (AS/RISSB7524)

The type of coupler fitted to track machines will dictate the type of vehicles to which they can be coupled. They may be coupled together or may travel as part of a train pulled by a locomotive – each of these configurations may require different couplers for compatibility.

Track machine couplers and drawgear shall comply with all the requirements relevant to existing infrastructure maintenance rolling stock in *AS/RISSB 7524 Coupler and Drawgear*

Where track machines are used to tow other vehicles the track machine and the towed vehicle shall be treated as a unique coupled set for testing of the coupler system.

Coupling of the track machine to a different vehicle will require a separate coupler test for that towed set.

23. Event Recorder (RISSB: AS7527)

The track machine shall be fitted with an event recorder that records, as a minimum, the following:

- Speed
- Direction (forward or reverse)
- Distance on track (in km)
- Date/time
- GPS location
- Stopping/Service brake application
- Park brake application
- Horn activation
- Vigilance time & acknowledgement

Details of the type, operation and configuration of the event recorder shall be provided.

24. Lighting & Visibility (RISSB: AS7531)

Track machines that do not have the ability to fully rotate to face in the opposite direction shall be fitted with headlights, stop lights, taillights and marker lights at both ends.

The track machine lighting shall comply with all the requirements relevant to existing infrastructure maintenance Rolling Stock in *AS/RISSB7531 Rolling stock Lighting and Visibility*

25. Audible Warning Device (RISSB: AS7532)

The Track machine shall have an Audible Warning Device. The Audible Warning Device shall be reviewed and assessed for compliance, where practicable, with all the requirements relevant to existing infrastructure maintenance rolling stock in AS7532 *Railway Rolling Stock - Audible Warning Devices*).

26. Driving Cabs (RISSB: AS7533)

The driving cab of the track machine shall be reviewed and assessed for compliance, where practicable, with the following sections of AS/RISSB 7533 *Railway Rolling Stock - Driving Cabs*

- Crew positions
- Seating
- Consoles/workstations
- Exterior Vision
- Signal sighting
- Visibility of Persons on Track
- Rear Vision
- Interior Vision
- Glare
- Controls
- Speed Indicating Device

27. Vigilance System

A vigilance system shall be installed on the track machine.

The vigilance system shall periodically alert the driver with a flashing light and auditory alarm which requires acknowledgement to prevent an emergency brake application and loss of traction power/engine cut-out.

The time from reset to the first vigilance system alarm shall not be less than 25 seconds nor more than 90 seconds. The time from reset to the emergency brakes application shall not be less than 30 seconds nor more than 110 seconds. The total time from reset to the emergency brakes application, including the first vigilance system alarm, shall not be more than 110 seconds.

The over speed function shall prevent the track machine from over speeding by applying the emergency brakes. The maximum allowable speed on the AMPRN shall be in accordance with Section 15.2. The threshold speed limits at which the emergency brakes apply shall be on greater than +5km/hr above the maximum allowable speed for both the forward and reverse directions.

The track machine shall have provision for isolation of the vigilance system should the vigilance unit become inoperable due to a malfunction. The isolation switch/mechanism shall have a permanent seal that is required to be broken to affect the isolation. The vigilance isolation shall only be used to enable removal of the track machine from operating tracks to travel to depot for repair of the vigilance malfunction. Under these circumstances driver only operation is not permitted – a second person must be present on the track machine as it travels to the depot. Where the vigilance system is isolated, a visual indication shall be provided to the driver. Track machines with a broken vigilance seal are not permitted to access or operate on the AMPRN.

Track machines have two modes of operation:

- Travel mode, where the machine is travelling to and from the worksite
- Work mode; where the machine is performing its work function within the worksite under an authorised work possession i.e. tamping, regulating, etc.

The track machine shall be configured to ensure that the vigilance system can automatically distinguish between the travel and work modes. When in travel mode the vigilance system shall be fully operational. When in work mode the track machine shall be configured to enable the vigilance system to be suppressed – the sealed isolation switch is not permitted to be used for this purpose. Suppression of the vigilance system is required to enable the track machine driver to concentrate on work activities. The configuration shall ensure that the suppression of the vigilance is automatically cancelled when work mode is terminated. Where the vigilance system is suppressed, a visual indication shall be provided to the driver.

Details of the type, operation and configuration of the vigilance system shall be provided.

28. Communications

The track machine shall have a communication system that is fully compatible with the AMPRN communication system.

29. Certification and Recertification

29.1. Certification

To be certified all track machines shall comply with all of the requirements of this standard. The Track Machine Certification Application Form, *EN-OSP-FO-01108 Track Machine Certification Application Form*, must be completed by the applicant/owner to enable the track machine to be assessed.

The process to be followed as stated in the following steps for certification of track machines:

The Application form, Document Review Checklist, General Condition Examination, 25kV/600V Assessment and all associated test documentation shall be provided by the PM/PRW or Rail Fleet Manager/Maintainer. For identification purposes, photographs of the front, back, and sides of the track machine shall be provided.

A maintenance schedule and service history of a track machine shall be provided for any certification or re-certification application for access and operation on the AMPRN.

If elements of the required evidence are missing, the PM/PRW or Rail Fleet Manager / Maintainer will be requested to supply the missing information for further review. Once certified, the track machine shall be issued with a certificate in accordance with *EN-OSP-CE-00049 Infrastructure Maintenance Rolling Stock Certificate Template* and a certification label. The expiry date on a certificate shall be inserted by the Rolling Stock Engineering Manager. Any restrictions or limitations on the certificate are applied by Rolling Stock Engineering Manager and/or Manager, Track and Civil Engineering following the recommendations provided by an Approving Engineer.

Infrastructure Maintenance Rolling Stock Register shall be updated at every new certification or re-certification.

Track machines may be certified for a maximum of 1 year period or period determined by the Rolling Stock Engineering Manager. Following the first year of certification an annual automatic renewal for a maximum of 2 further years (i.e. total 3 years including first certification year) may be granted in accordance with the Section 29.3. Both the certificate and the label must be retained on the track machine at all times when accessing and operating on the AMPRN. The track machine driver must follow all restrictions or conditions as shown in the certificate and/or label. DIT reserves the right to request the certificate for audit purposes at any time. The label must be attached to the track machine in a prominent position.

29.1.1. Certification of Gauge Convertible Track Machines

The general condition examination in accordance with *EN-OSP-FO-01106 Track Machine General Condition Examination Checklist* shall be required for both standard gauge and broad-gauge configurations for the application of a gauge convertible track machine to access and operate on the AMPRN.

For any subsequent gauge conversion on the AMPRN during the certificate validity period, a detailed inspection by an approved Rolling Stock Examiner is required to ensure that the gauge conversion has been carried out correctly. A record of this inspection may be requested by DIT at any stage during the operation on the AMPRN for auditing purposes.

29.2. General Condition Examination

The general condition examination, *EN-OSP-FO-01106 Track Machine General Condition Examination Checklist*, is not intended to be an exhaustive assessment of all of the operating systems, components and sub-components of the track machine. The examination enables DIT to assess the track machine to determine if its general condition is consistent with the level of compliance attributed by PM/PRW or Rail Fleet Manager/Maintainer in the document review. The examination is primarily visual in nature, with some checking, measuring and testing of critical functions and structural elements.

29.2.1. External Contractor Supplied Track Machines

All external Contractor supplied track machines are required to undergo the general condition examination. Any issues arising from the examination will need to be corrected before the track machine can be certified.

29.2.2. DIT-Owned Track Machines

DIT has contracted out the maintenance of its track machines, and it is an expectation that the contractual arrangement will include a maintenance regime that ensures that the requirement for a general condition assessment is satisfied by regular assessments and examinations. The Rolling Stock Engineering Manager and the Manager Track & Civil Engineering shall determine the requirement for a general condition assessment.

29.2.3. Rolling Stock Examiner

Only companies approved by DIT are permitted to carry out the general condition examination. The companies must demonstrate the following competencies:

- Qualified in a relevant trade with knowledge of the purpose and safety requirements applicable to track machines.
- Competent in assessing and identifying rail wheel damage and profile condition.

- Familiarity with all operating controls and safety functions installed on the track machine.
- Familiarity with all interface requirements related to DIT's overhead wiring system.
- Familiarity with RISSB *AS7500 Series* of rolling stock standards.
- Competent in carrying out the testing requirements necessary to establish compliance with the specified acceptance criteria.

29.3. Recertification and Decertification

Where the certification is required to be extended past the initial 1-year period the Applicant/Owner may use form *EN-OSP-FO-01096 Infrastructure Maintenance Rolling Stock Annual Confirmation*, to confirm annually (on the initial certification anniversary) the following:

1. That servicing is up to date and carried out in accordance with the regime provided at the initial certification.
2. No modifications have been undertaken to the track machine since initial certification.
3. The vehicle has not been involved in any accidents or incidents since the initial certification.
4. A twist test has been carried out annually since the initial certification.
5. Crack testing of the stub axle has been carried out annually since initial certification. (Only for road-rail vehicles)
6. Equipotential bonding testing has been carried out annually since the initial certification.
7. All records are available for audit.
8. The vehicle is fit for purpose.

On receipt of the completed form, the certification of the track machine will be carried over for a further 1-year period or period determined by the Rolling Stock Engineering Manager and the track machine applicant/owner advised accordingly. A 4-week grace period may be granted for the submission of the annual confirmation following the initial expiry date. During this period, the track machine shall not be allowed to access and operate on the AMPRN. Unless directed otherwise by the Rolling Stock Engineering Manager, there is no requirement for a new Application form, Documents Review Checklist or General Condition Examination Checklist to be submitted with the Annual Confirmation Form.

Full recertification will be required at the end of the 2 automatic renewals period. Full recertification will require submission of a new Application Form, Documents Review Checklist, and General Condition Examination Checklist in accordance with Section 29.1.

The track machine may be decertified at any time at the discretion of DIT. Typical circumstances where this may occur include, but are not limited to:

- Failure to provide the annual confirmation at the end of the full certification period.
- A safety incident, e.g. runaway, collision, etc.
- Evidence of lack of maintenance.

- Substantial modification without notification to DIT.

In the event of decertification, the certificate and certification label shall be removed from the track machine, and it will not be permitted to access and operate on the AMPRN.

Following a safety incident (e.g. runaway, collision, derailment) a track machine shall be removed from the AMPRN until an inspection has been carried out. Any identified issues shall be addressed before the track machine is allowed to resume access and operation on the AMPRN.

29.4. Pre-work Inspection

Evidence must be provided to show there is a pre-work start checklist for the track machine. It is a requirement that the pre-work inspection be carried out daily or before the track machine commences any operation on the AMPRN. All defects noted must be recorded, reported, and rectified before work commences.

DIT reserves the right to audit the pre-work inspection records and logbooks at any time the track machine is operating on the AMPRN.

29.5. Modifications

Where substantial modifications are made to a track machine, it will require recertification. A modification is considered substantial if it impacts the ability of the track machine to operate safely on the AMPRN. Where there is doubt as to whether the modifications are substantial, clarification shall be sought from the Rolling Stock Engineering Manager.

All modifications made to the track machine that have the potential to affect its ability to be fit for purpose shall be notified to DIT for assessment.

It is a requirement that any modification to a track machine meets all of the relevant requirements of the RISSB AS7500 series of standards. Compliance will be limited to the component or subcomponent being modified.

29.6. Submission Time Frame

All submissions related to certification or recertification of track machines are to be emailed to the following email address:

kda-assetmanagement@keolisdowner.com

Submission of all documentation in a single emailed pack at least 10 working days prior to any planned work on the AMPRN is essential for an efficient and smooth certification process.