

PRODUCT MANUAL

ARROW DRAFT MODULE



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1-877-275-6075
cs@arrowquip.com
arrowquip.com



WARNING

PLEASE FOLLOW ALL SAFETY INSTRUCTIONS PROVIDED IN THIS MANUAL BEFORE OPERATION.

ARROWQUIP DOES NOT ACCEPT RESPONSIBILITY FOR ANY ACCIDENTS OR INJURY WHEN THIS SAFETY MANUAL HAS NOT BEEN READ IN FULL AND KEPT WITH THE PRODUCT AT ALL TIMES.

OPERATORS OF THIS PRODUCT TAKE AND ACCEPT RESPONSIBILITY FOR ANY HARM OR INJURY TO THE ANIMAL OR OPERATOR WHEN IT PERTAINS TO HOW THE EQUIPMENT IS USED AND MAINTAINED.

Please keep this manual for frequent reference and to pass on to new users or owners.

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SAFETY PRECAUTIONS

PLEASE FOLLOW ALL SAFETY PRECAUTIONS OUTLINED HEREIN. ANY HARM TO THE ANIMAL OR INJURY TO THE OPERATOR WHICH OCCURS DUE TO HOW THE PRODUCT IS OPERATED, OR RESULTING FROM A LACK OF SAFETY PRECAUTIONS, ARE THE SOLE RESPONSIBILITY OF THE OPERATOR.

All farm machinery and equipment are potentially dangerous. Careless use of any Arrowquip livestock equipment may cause injury or damage to persons, cattle, or property. Arrowquip has taken precautions in the design and manufacturing of this product to ensure that it is safe and userfriendly. Therefore, the user must assume all responsibility and risk associated with the possession and use of the cattle squeeze chute.

SAFETY GUARANTEE

Arrowquip is committed to creating safe cattle management experiences. With this commitment to safety, in the event any purchaser of Arrowquip equipment is physically injured while operating the equipment AND requires medical treatment, Arrowquip will provide a full refund of the equipment purchase price and the purchaser will be allowed to keep the equipment. Equipment must be warranty-registered, and the purchaser must read and practice the contents and recommended maintenance and procedures outlined herein to be eligible.

Arrowquip also commits to repair or replace any part of the equipment that is defective, malfunctions or otherwise falls under normal use and inside the equipment’s warranty terms. If the equipment requires replacement, it shall be replaced with an identical model or a newer model of the equipment. For further details, visit arrowquip.com/promise.

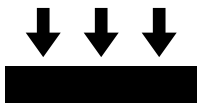


WARNING:

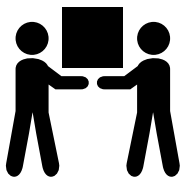
Read below before operation.

1. Ensure the operator understands the contents of this manual before using the equipment.
2. **DO NOT** wear loose-fitted clothing.
3. Ensure the equipment is on a firm, level, dry surface that is free of rocks and other trip hazards.
4. **DO NOT** allow children under the age of 18 near an operating machine.
5. Follow safe cattle handling procedures in other areas of the yard so cattle are more docile.
6. **DO NOT** make any modifications to Arrowquip equipment. Non-factory modifications to the equipment can reduce the safety for the operator & livestock.

BEFORE INSTALLING



LEVEL GROUND



HEAVY

- Partner Lift

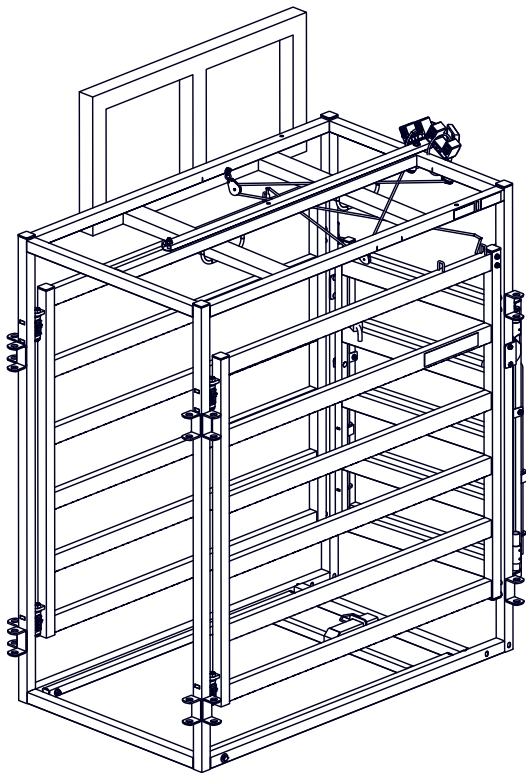


FORKLIFT RECOMMENDED

- 750lbs lift capacity
- Minimum 24" forks

PROPER EQUIPMENT HANDLING

Minimum 24" forks required, to safely lift draft module. Position forks through fork pockets located on center top rail.

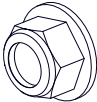
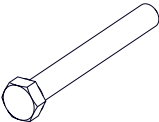
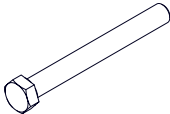
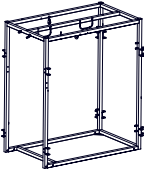
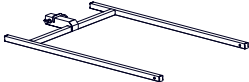
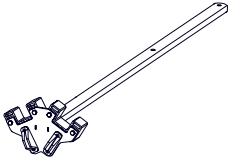


DRAFT MODULE INITIAL SETUP

Required Tools

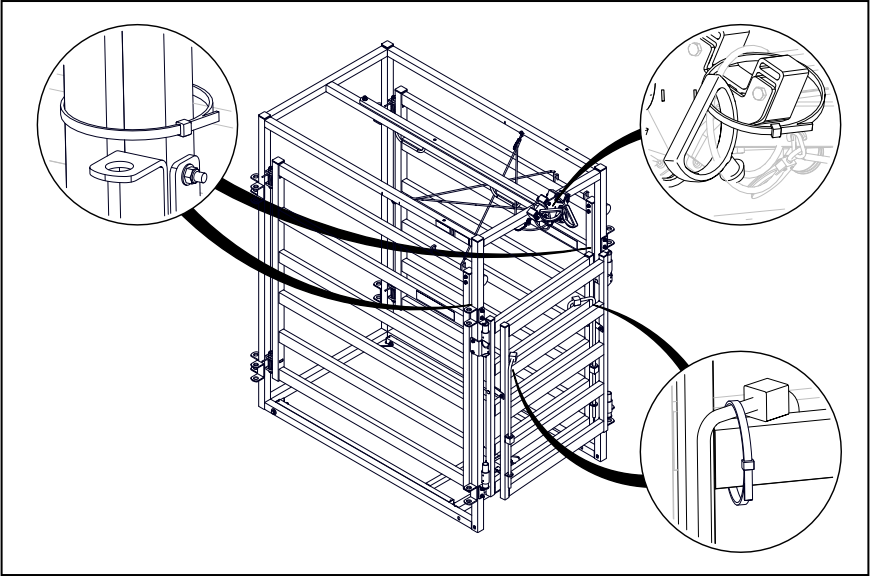
- Box cutter or wire cutters
- 9/16" Wrench (x1)
- 3/4" Wrench (x2)

USER ASSEMBLY PARTS LIST

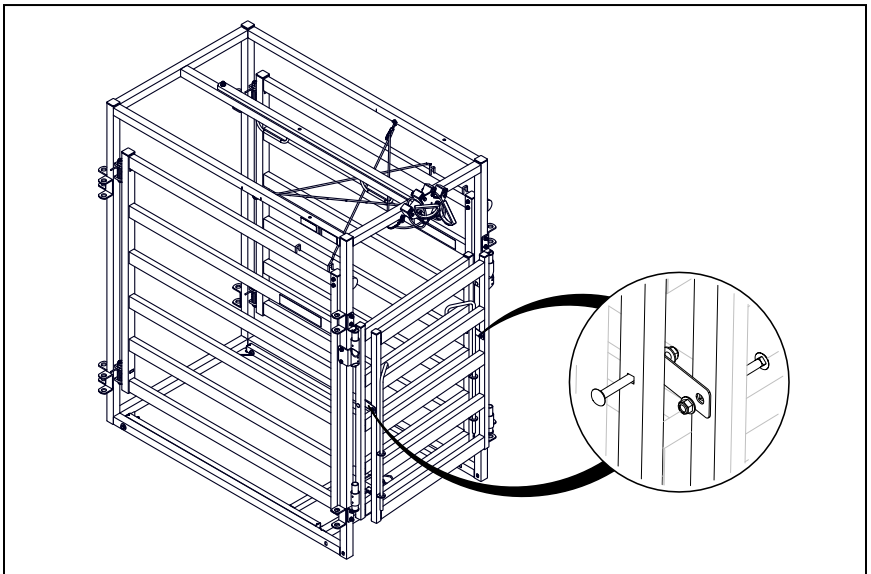
7003177 1/2" FLANGE NYLOC NUT  x4	7002300 FLAT WASHER  x2
7002289 1/2" X 4" HEX BOLT  x2	7002296 1/2" X 4.5" HEX BOLT  x2
2031212 BASE FRAME  x1	2029756 CHUTE ATTACH HITCH  x1
2031982 BOOM ARM  x1	

INSTALLATION:

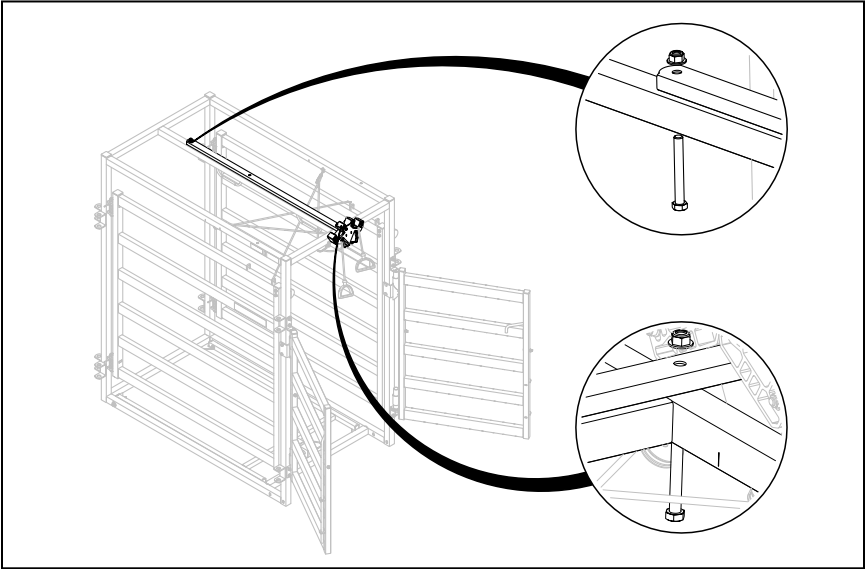
1. Remove shipping straps/foam and discard to release doors.



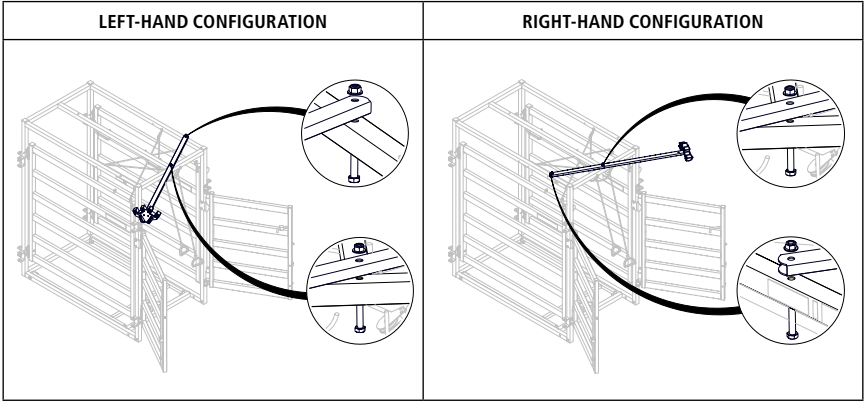
2. Remove shipping brackets to allow saloon doors to swing open. Bracket and hardware can be discarded.



- 3. Unwind rope handle and let hang.
- 4. Unbolt control boom from top of draft and discard shipping plastic. Keep hardware for next step.

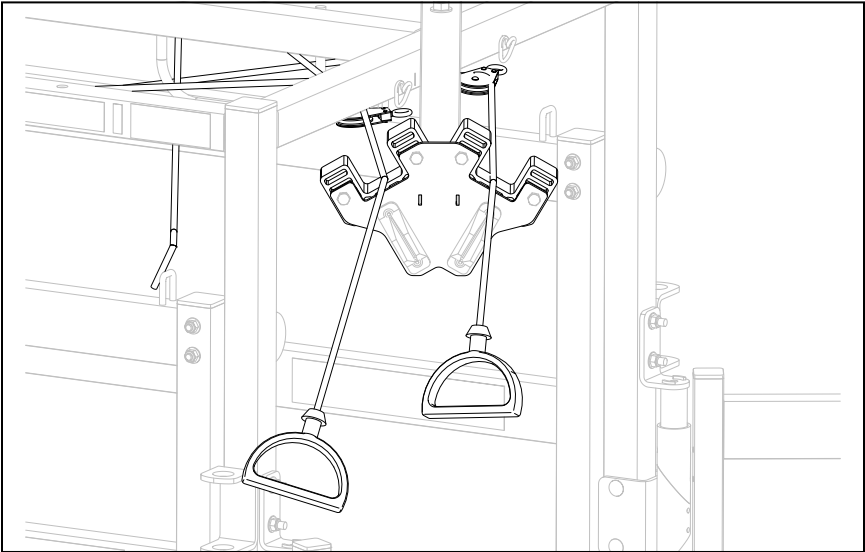


- 5. Bolt control boom in working configuration as shown.

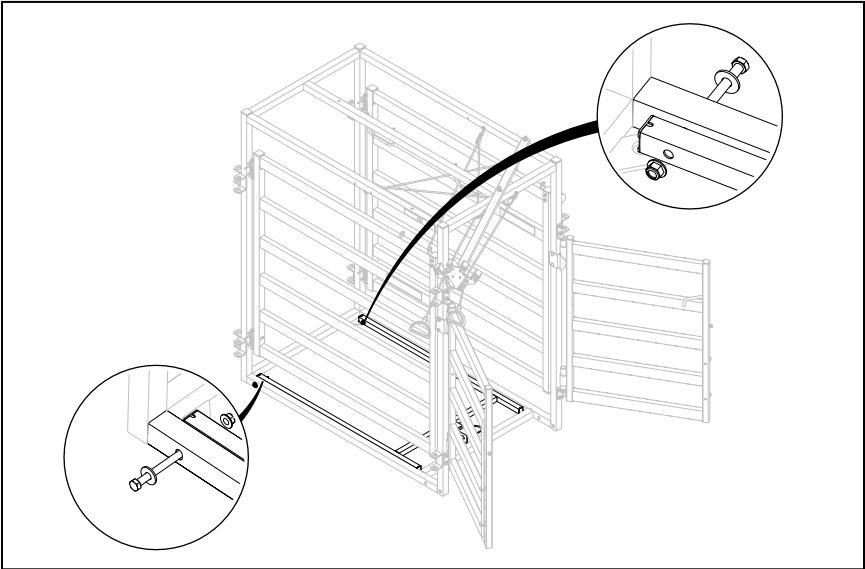


6. Route handles and ropes over control boom. LH working configuration shown.

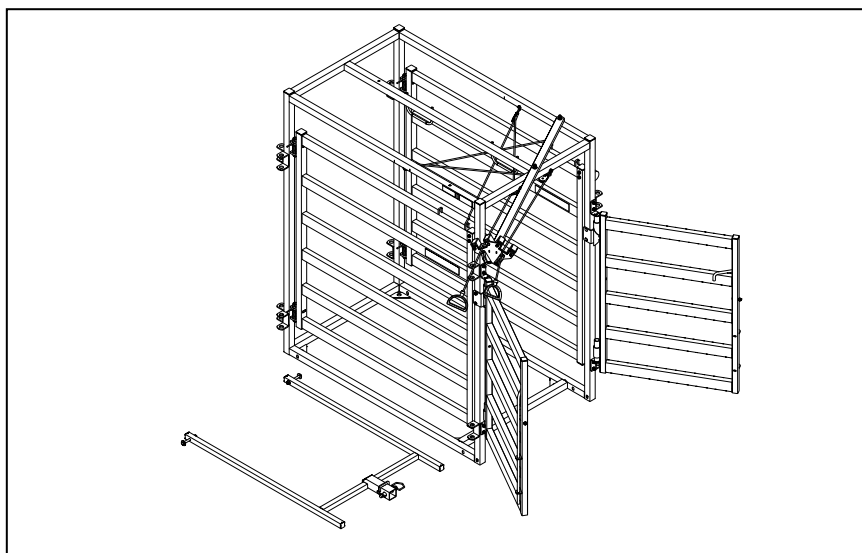
NOTE: It is normal for near side handle to hang lower than the offside handle.



7. Unbolt and remove Chute Attach Hitch from base frame and set aside. Keep hardware with Chute Attach Hitch.



YOUR DRAFT MODULE IS NOW IN WORKING CONFIGURATION and ready to be attached to a chute.

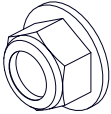
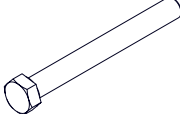
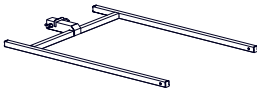
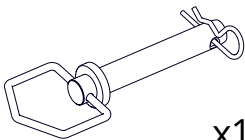


CONNECTING THE DRAFT MODULE

Required Tools

- 3/4" Wrench (x2)

USER ASSEMBLY PARTS LIST

7003177  1/2" FLANGE NYLOC NUT x2	7002296  1/2" X 4.5" x4	7002309  FLAT WASHER x2
2029756  HUTE ATTACH HITCH x1	7002108  HITCH PIN x1	

NOTE: The Draft Module is designed to connect to chutes via the hitch tube. Compatible units are as follows:

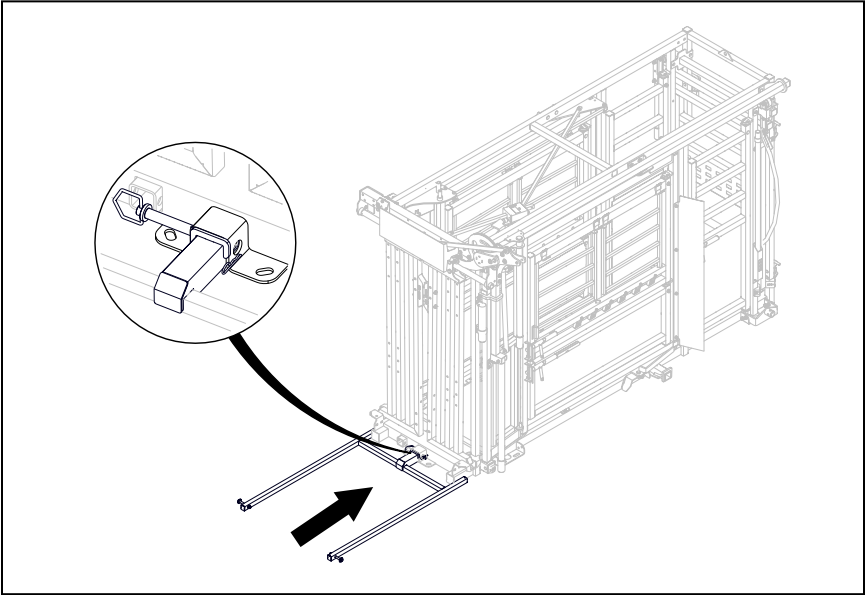
Arrowlock & Powerlock Series - 8800 Chute & Portable variants - 7500 Chute & Portable Variants - 1080 Chute & Portable Variants - 1050 Chute	Q-Catch & Q-Power Series - 8600 Portable Variants - 8700 Chutes & Portable Variants - 7400 Chutes & Portable Variants - 1070 Chute & Portable Variants - 1040 Chute
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If you desire to connect to a product that is not listed or if your chute has a Balk Gate, the Draft Module can be anchored to the ground, refer to section "Mounting Draft Module to Ground" on page 17.

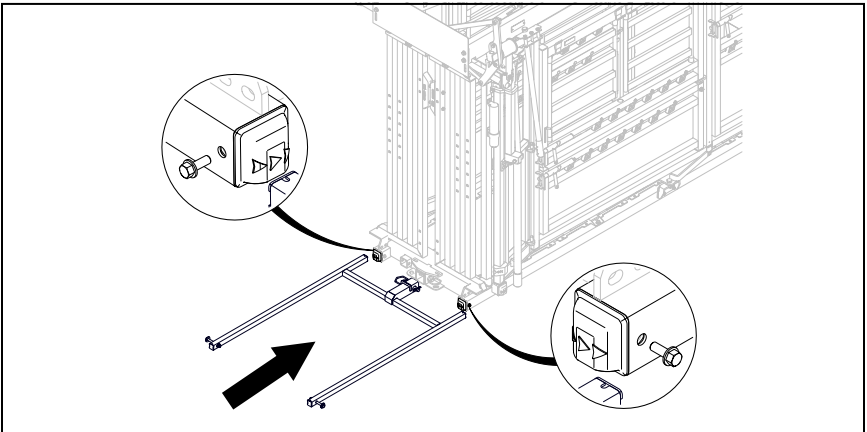
INSTALLATION:

NOTE: Installation is shown with connection to a 7500LV.

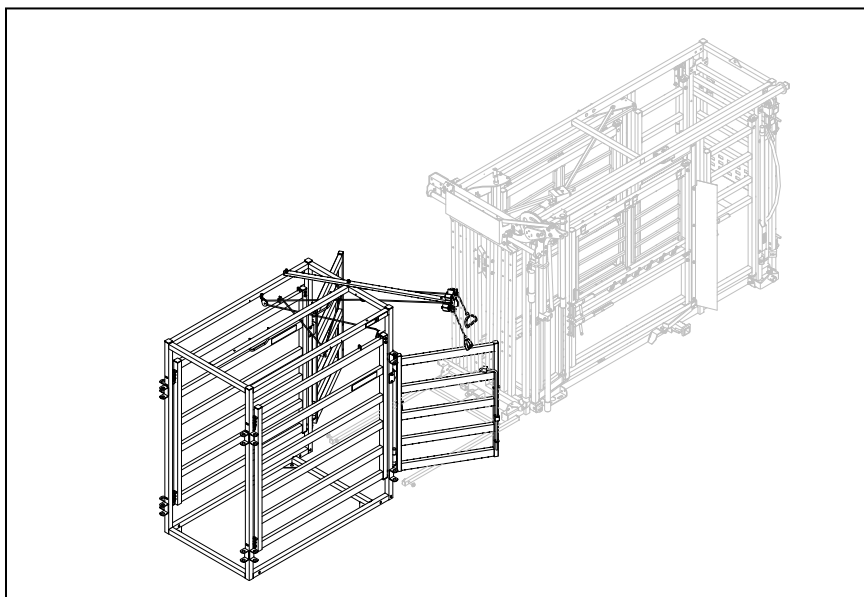
1. Insert hitch attachment into hitch receiver on chute or portable and secure with hitch pin.



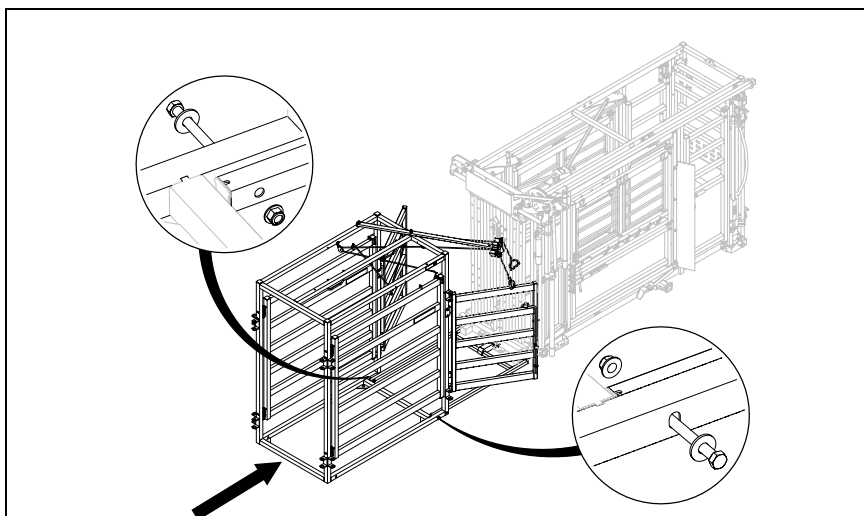
NOTE: If connecting to an 8700 or 7400 series portable, the exterior tube cap bolts will need to be removed.



2. Position and align the Draft Module in front of the chute.



3. Slide Draft Module forward until the second hole aligns with the hitch attachment and bolt together using hardware that was kept with Chute Attach Hitch.



YOUR DRAFT MODULE IS READY FOR USE.

MOUNTING DRAFT MODULE TO GROUND

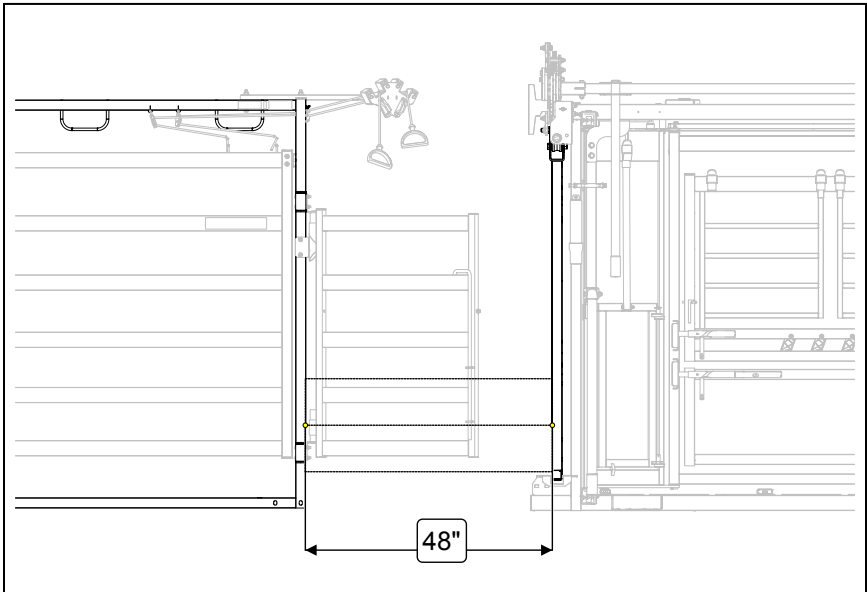
NOTE: Follow these instructions if your Draft Module cannot be secured to your chute using the provided hitch attachment (ex. chute is not compatible, chute is on same level as draft module). Using the provided mount holes, the chute can be staked to dirt/gravel or bolted to concrete. Due to custom nature of mounting products to the ground Arrowquip does not provide ground stakes or anchors.

Recommended Tools & Parts

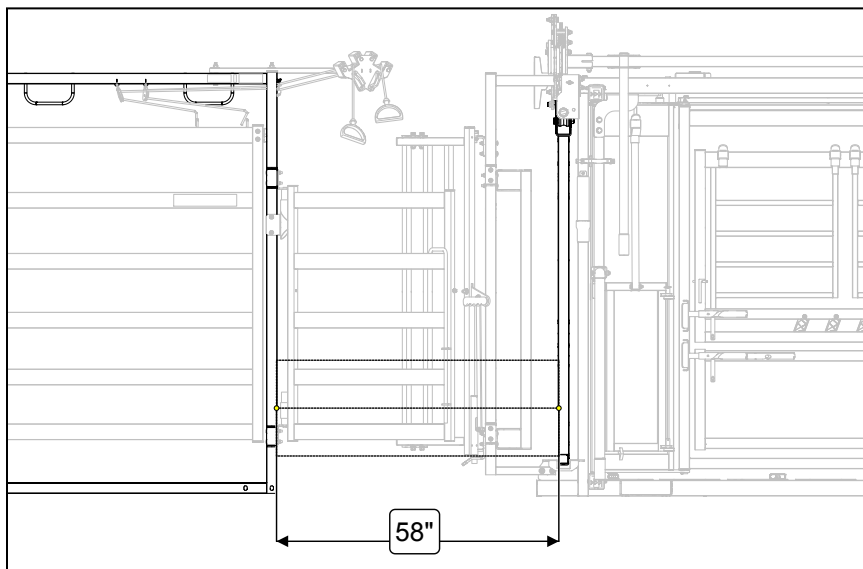
- If Mounting to Dirt or Gravel
 - Sledgehammer
 - 3/4" Rebar (For Ground Stakes)
- If Mounting to Concrete
 - Hammer
 - Hammer drill (Use masonry drill bit & refer to anchor instructions)
 - Concrete stud anchors 1/2" X4-1/2" recommended
 - 1/2" nut
 - Washers

INSTALLATION

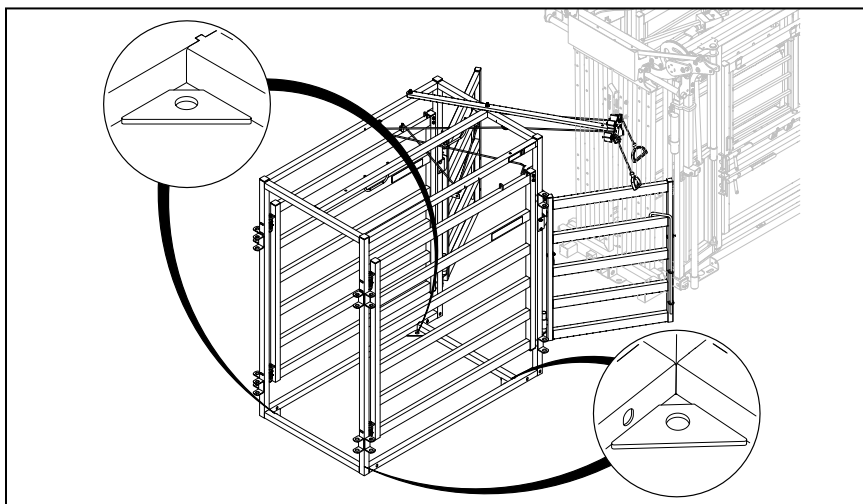
1. Position the Draft Module in front of the chute.
 - a. Measure 48" from Draft Module frame to head gate doors.



- b. Measure 58" from Draft Module frame to head gate doors if using a Balk Gate



2. Four mounting holes are provided where shown. If mounting to concrete, ensure to cut excess stud length to remove risk of animal foot injury

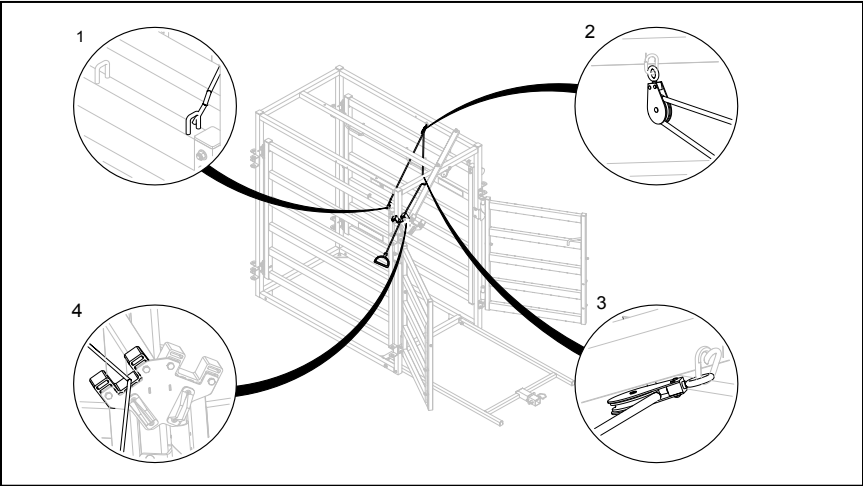


YOUR DRAFT MODULE IS READY FOR USE.

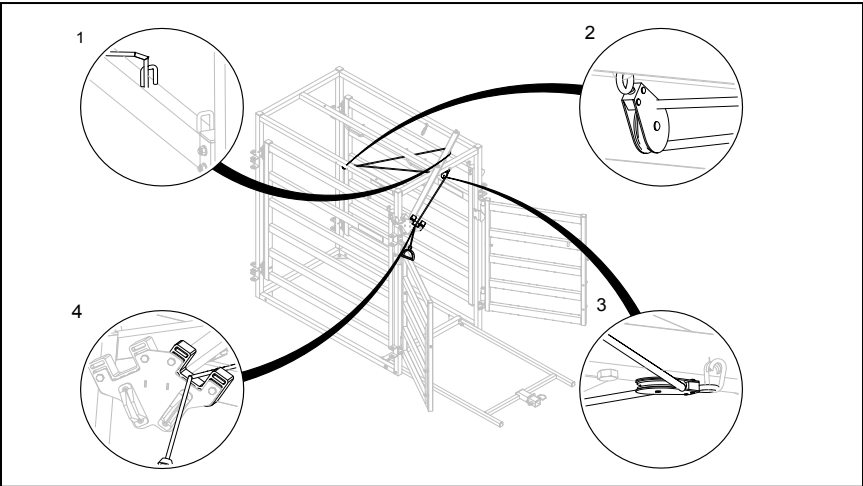
ROPE ROUTING

In the event that a rope breaks or becomes unrouted by some other means, please refer to the below visuals to re-route the Left and Right draft controls.

LEFT DRAFT ROUTING



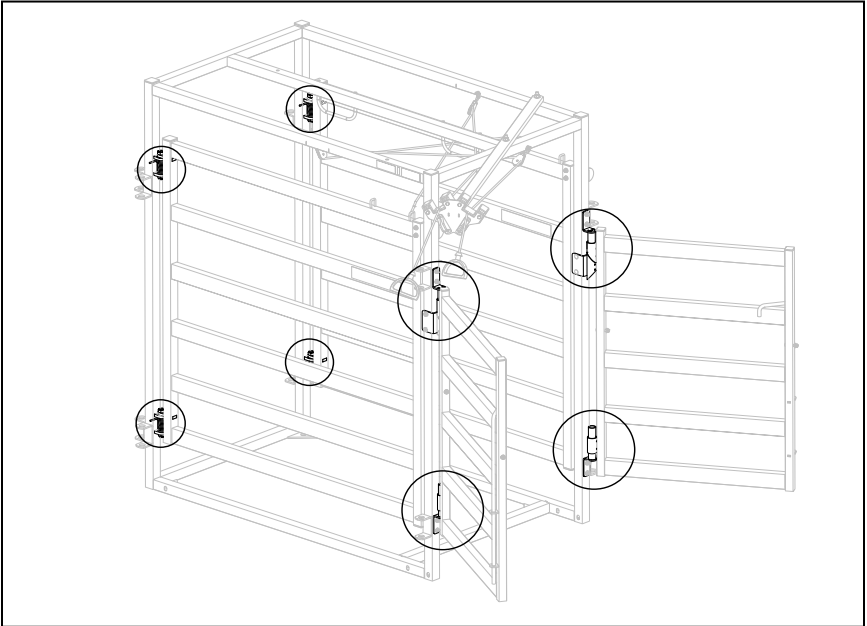
RIGHT DRAFT ROUTING



RECOMMENDED MAINTENANCE

All Arrowquip Products are made with precision parts to require minimal maintenance. However, for the best user experience, regular maintenance will keep your equipment running smoothly and safely.

1. Lubricate hinges and pulleys as necessary with WD-40. Recommended every six months, minimum.



2. Check rope condition. Recommended once a year.

WARRANTY

Your product must be registered to claim warranty, and to ensure that Arrowquip has the required information to contact you in the event of a product or part recall. Any owner who fails to register their product warranty with Arrowquip through their Authorized Arrowquip Dealer voluntarily voids their warranty. Arrowquip will repair or replace products or parts of a product that prove defective due to manufacturer defect during the Warranty Period, at their sole discretion. This excludes defects resulting from normal wear and tear or product misuse.

NOTE: Any modification, in any fashion, to any Arrowquip equipment immediately voids the product warranty. This includes the parts contained therein.

If a modification is made to the squeeze mechanism in a squeeze chute, and the sternum bar is bent afterwards, warranty for the damaged part, the sternum bar, contained in the modified equipment, the squeeze chute, is void. In addition, any remaining warranty for the squeeze chute and other parts contained therein, including, but not limited to, the head gate, locking system, chute system, and rollers, is null and void.

REGISTER FOR WARRANTY NOW:

ONLINE: arrowquip.com/product-registration

PHONE: 1-877-275-6075 | **EMAIL:** cs@arrowquip.com



If you have any questions regarding your product or require assistance, please contact Arrowquip's Client Care Team at **1-877-275-6075** or by email at **cs@arrowquip.com**

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