



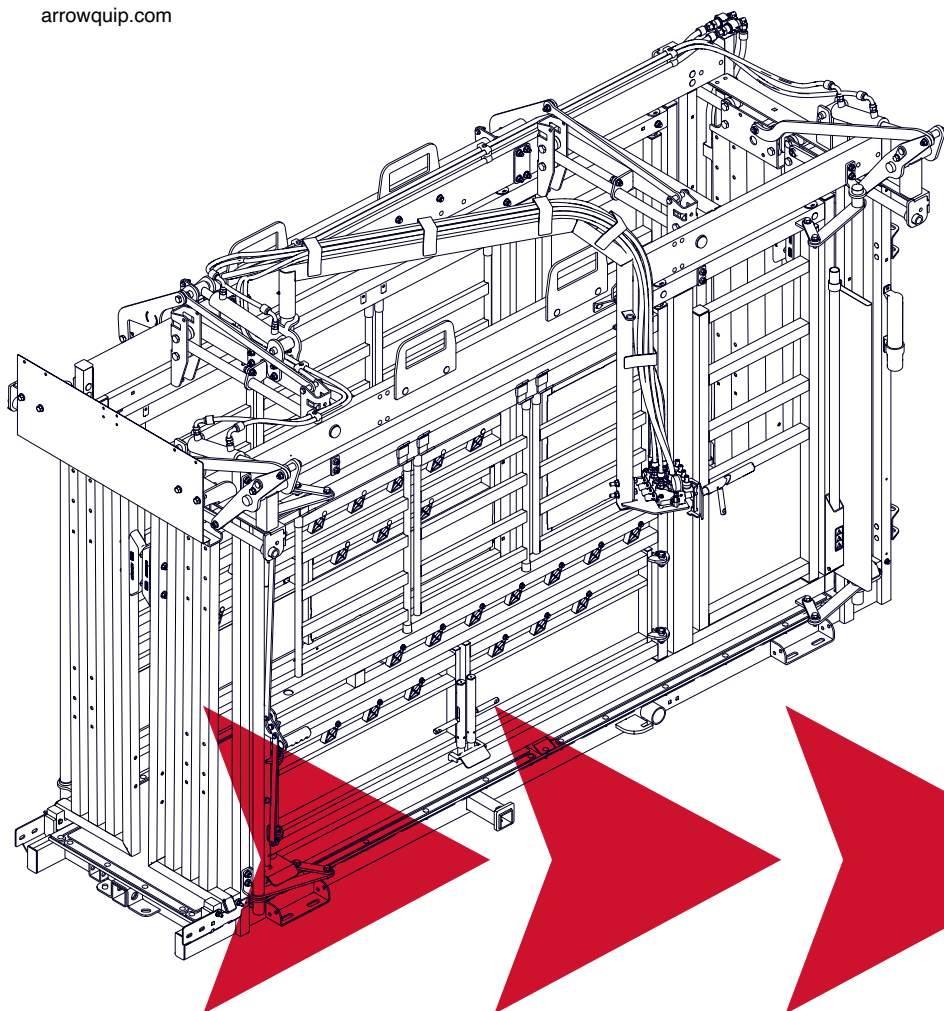
PRODUCT MANUAL

108 SERIES POWERLOCK

OCTOBER 2023

1-877-275-6075 | cs@arrowquip.com

arrowquip.com



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PLEASE FOLLOW ALL SAFETY INSTRUCTIONS PROVIDED IN THIS MANUAL BEFORE OPERATION. ARROWQUIP DOES NOT ACCEPT RESPONSIBILITY FOR ANY ACCIDENTS OR INJURY WHEN THIS SAFETY MANUAL HAS NOT BEEN READ IN FULL AND KEPT WITH THE PRODUCT AT ALL TIMES. OPERATORS OF THIS PRODUCT TAKE AND ACCEPT RESPONSIBILITY FOR ANY HARM OR INJURY TO THE ANIMAL OR OPERATOR WHEN IT PERTAINS TO HOW THE EQUIPMENT IS USED AND MAINTAINED.

Please keep this manual for frequent reference and to pass on to new users or owners.

SAFETY PRECAUTIONS

PLEASE FOLLOW ALL SAFETY INSTRUCTIONS PROVIDED IN THIS MANUAL BEFORE OPERATION. ARROWQUIP DOES NOT ACCEPT RESPONSIBILITY FOR ANY ACCIDENTS OR INJURY WHEN THIS SAFETY MANUAL HAS NOT BEEN READ IN FULL AND KEPT WITH THE PRODUCT AT ALL TIMES. ANY HARM TO THE ANIMAL OR INJURY TO THE OPERATOR WHICH OCCURS DUE TO HOW THE PRODUCT IS OPERATED, OR RESULTING FROM A LACK OF SAFETY PRECAUTIONS ARE THE SOLE RESPONSIBILITY OF THE OPERATOR.

All farm machinery and equipment are potentially dangerous. Careless use of any Arrowquip livestock equipment may cause injury or damage to persons, cattle, or property. Arrowquip has taken precautions in the design and manufacturing of this product to ensure that it is safe and user-friendly. Therefore, the user must assume all responsibility and risk associated with the possession and use of the cattle squeeze chute.

SAFETY GUARANTEE

Arrowquip is committed to creating safe cattle management experiences. With this commitment to safety, in the event any purchaser of Arrowquip equipment is **physically injured while operating the equipment AND requires medical treatment**, Arrowquip will provide a **full refund** of the equipment purchase price and the purchaser will be allowed to keep the equipment. Equipment must be warranty-registered, and the purchaser must read and practice the contents and recommended maintenance and procedures outlined herein to be eligible.

Arrowquip also commits to repair or replace any part of the equipment that is defective, malfunctions or otherwise falls under normal use and inside the equipment's warranty terms. If the equipment requires replacement, it shall be replaced with an identical model or a newer model of the equipment. For further details, visit arrowquip.com/promise.



WARNING: READ BELOW BEFORE OPERATION

Ensure the operator understands the contents of this manual before using the cattle squeeze chute.

1. Do not wear loose-fitting clothing.
2. Ensure the cattle squeeze chute is on a firm, level, dry surface that is free of rocks and other trip hazards. A level concrete pad flush with the ground and with the chute bolted to the concrete is strongly recommended.
3. Do not enter the vet cage until the animal is secured in the head gate and the rump bar has been placed so the cow cannot back up.
4. Do not stand in front of the head gate while operator is moving cattle through the squeeze chute.
5. **DO NOT ALLOW CHILDREN UNDER THE AGE OF 18 NEAR AN OPERATING MACHINE.**
6. Follow safe cattle handling procedures in other areas of the yard so cattle are more docile in the chute.
7. Do not make any modifications to Arrowquip equipment. Non-factory modifications to the equipment can reduce the safety for the operator & livestock, and void warranty.
8. **DO NOT ALLOW CHILDREN UNDER THE AGE OF 18 TO USE THE HYDRAULIC EQUIPMENT.**
9. Do not operate hydraulics while operators are working with the cattle in the chute or are touching the chute. Reaching out or into the chute while hydraulics are in operation can result in serious injury.
10. Please ensure all hydraulic hoses and electrical leads are out of the way and safely positioned before moving cattle or using the chute.
11. Keep a distance of more than an arm's length from the hydraulic chute while hydraulics are in operation.

RISK ASSESSMENT

Conduct a risk assessment on procedures regarding the operation of an Arrowquip hydraulic squeeze chute, establishing a safe work procedure.

1. Ensure all users of the equipment have been inducted and comply with safe working procedures.
2. Please ensure the hydraulic chute is secured on firm ground.
3. Please ensure there are no hazardous hydraulic cords or large objects within or around the chute where cattle and operator will be.
4. Please ensure all hydraulics work properly before putting cattle through the chute.
5. Please make sure all hydraulic hoses are properly secured to the hydraulic pump or tractor.
6. Ensure the hydraulic controls are functioning properly. Specifically ensure the adjustable side mechanism and the head gate are adjusting smoothly.
7. If hydraulics do not function properly when testing the equipment, DO NOT put cattle through the chute.
8. Ensure access gates are closed securely before running cattle through the chute.
9. Some chemicals and medicines can damage powder coat. Take all precautions and wash after use.
10. Make sure your chute has been cleared of ALL livestock after use.

POWERLOCK HYDRAULIC SQUEEZE CHUTE ASSEMBLY

Your chute will come fully assembled with the options you have ordered already fitted to the chute. However, it will be necessary to connect the hydraulic chute to a power source. The following guide will assist you in properly setting up your chute for use.



WARNING: DO NOT ATTEMPT TO CONNECT THE ELECTRIC POWER PACKS IF YOU ARE NOT A CERTIFIED ELECTRICIAN.

SETTING UP THE POWERLOCK 108 SERIES

- 1** Hydraulics are plug and play. Please ensure that the color code of the hoses matches to the quick connects. Rule of thumb: red is pressure, yellow is tank.
- 2** When hooking up the hoses, ensure the couplers are engaged and the female sleeve is snapped into place.
- 3** Engage oil recirculation by pulling up on the valve knob to warm oil before use.
- 4** Start motor by following starting procedure.
- 5** When shutting down, engage oil recirculation again and shut gas engine off.

GAS POWER PACK

- 1** Recirculation Valve
- 2** Quick Connect Ports
- 3** Oil Filter
- 4** Oil Level Sight Glass
- 5** Breather Fill Cap
- 6** Engine Oil Plug
- 7** Starter Pull Cord



WARNING: DO NOT ATTEMPT TO TROUBLESHOOT OR FIX ISSUES WITH THE ELECTRIC POWER PACK UNLESS YOU ARE A CERTIFIED ELECTRICIAN.

- 1** Open recirculation valve.
- 2** Open fuel shut off valve.
- 3** Ensure choke is fully engaged.
- 4** Pull starter handle to start engine.
- 5** Run engine on choke for 5-10 seconds.
- 6** Shut choke off completely.
- 7** Run engine with hydraulic oil recirculating for 5-10 minutes depending on ambient temperature.
- 8** Open recirculation valve and chute is ready to operate.

ELECTRIC POWER PACK



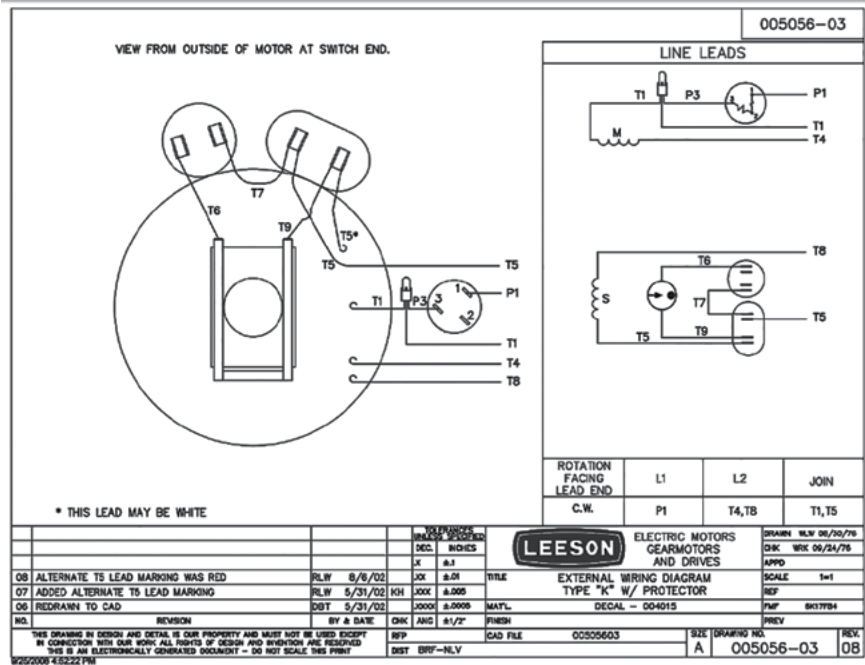
WARNING: DO NOT ATTEMPT TO CONNECT THE ELECTRIC POWER PACK IF YOU ARE NOT A CERTIFIED ELECTRICIAN. FOR YOUR SAFETY, ELECTRIC POWER PACKS MUST BE CONNECTED AND WIRED BY A FULLY CERTIFIED ELECTRICIAN.

- 1** Recirculation Valve
- 2** Oil Filter
- 3** Quick Connect Ports
- 4** Breather Fill Cap

WIRING INSTRUCTIONS

5HP Electric Power Pack / 7.5HP Stealth Electric Power Pack

MUST BE CONNECTED BY A CERTIFIED ELECTRICIAN.
 CONTACT 1-877-275-6075 WITH ANY QUESTIONS.



WIRING INSTRUCTIONS

7.5HP Stealth Electric Power Pack

MUST BE CONNECTED BY A CERTIFIED ELECTRICIAN.
CONTACT 1-877-275-6075 WITH ANY QUESTIONS.

NEMA

Model FDR0074B-01
MFG PN: SLF213TZ7.SZ4L

ROTATION FACING LEAD END	L1	L2	JOIN
CCW	P1	T4,T5	T1&T8
CW	P1	T4,T8	T1&T5

NOTES:

1. COW POSITION FACING ODE FOR CONNECTIONS SHOWN
2. TO REVERSE ROTATION, SWAP ANY TWO INPUT LINES
3. WHEN MOTOR IS IN P1 POSITION, LEADS INDICATED WITH "" EXIT THE CASING ABOVE THE CENTER LINE OF THE MOTOR, THE REMAINING LEADS EXIT BELOW THE CENTER LINE
4. LEADS MUST BE NUMBERED AND COLORED AS SHOWN
5. DIAGRAMS FOR REFERENCE ONLY

TECHTOP
You can't top a Techtop.

DRAWING NUMBER	NEMA-FD-218T	ISSUED DATE	20V471
CONNECTION			
NUMBER OF LEADS	8		
THERMAL PROTECTION	Motor Head		

NEMA 10 Farm Duty Single Voltage

SINGLE VOLTAGE

OPERATING THE POWERLOCK
CATTLE CHUTE

ENSURE ALL CHUTE FUNCTIONS AND ADD-ONS ARE WORKING PROPERLY BEFORE OPERATING.

1

Ensure the head gate, tail gate, and all access points are closed before the animal enters the chute.

2

Open tail gate for the animal to enter the squeeze chute enclosure.

3

Close tail gate.

- 4** Open head gate slightly more than the neck size of the animal to tempt the animal to stick its head through the head gate. When neck of animal is in the correct position, quickly close the head gate securely on the animal's neck.
- 5** If required, side squeeze animal and engage head restraint to restrain further movement.
- 6** If the animal applies excessive pulling pressure on head gate, it is recommended to use the anti-backing bar behind cattle rump.



CONFIRM ANIMAL IS SECURELY HELD BEFORE CARRYING OUT ANY HUSBANDRY WORK.

COLD START

To cold start the unit it when it is not at operating temperature, follow the instructions below.

- 1** With recirculation valve locked in the up position, the cold start allows the oil to circulate within the power pack to warm the oil, allowing for faster flow rate to the chute.
- 2** With recirculation valve locked in the down position, it is engaged to run the chute.

POWER FAILURE

- 1** If you should experience a loss of power while you have an animal in the chute, please follow the instructions below:
- 2** Operate the hydraulic levers to allow fluid to flow out of the cylinders and release the pressure on the animal.
- 3** With the levers engaged, pull on the Head Gate Door / Squeeze Panel to open the door if necessary.
- 4** Check to make sure the animal is free of any injury.
- 5** Release the animal from the chute.
- 6** Review the cause for power failure and troubleshoot to restore power.
- 7** See start-up procedure once power is restored.

RECOMMENDED MAINTENANCE

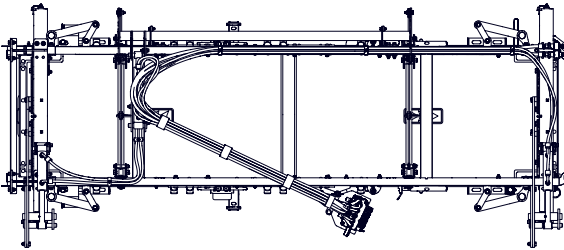
All Arrowquip products are made with precision parts to require minimal maintenance. However, regular maintenance will keep your equipment running smoothly and safely.

MAINTENANCE SAFETY

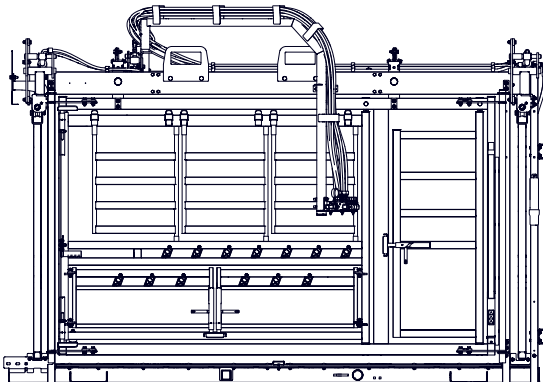
1. Ensure the area is clear of bystanders, especially children, when doing any maintenance or repair on the hydraulic squeeze chute.
2. Keep all body parts, including hair, hands, feet, etc., away from the machine when hydraulics are in operation.
3. Before carrying out any maintenance on the squeeze chute, please ensure there are no livestock in the chute.
4. **DO NOT** repair the chute or go into the chute when hydraulics are in operation. This can result in injury to the worker. Unplug the motor before performing any necessary repairs or inspection.

REGULAR MAINTENANCE

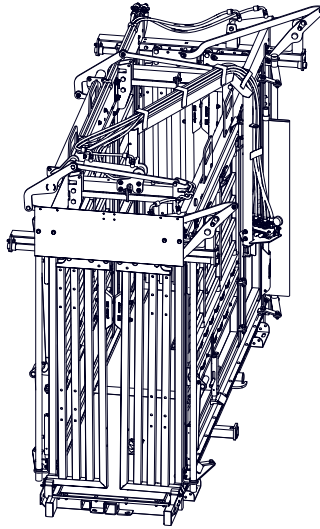
- Inspect the entire unit. Ensure all moving components are free of debris and functioning properly. Use proper cleaning and troubleshooting steps, if necessary.
- Grease cylinders and zerks.
- Lubricate slam latches and door hinges with WD-40 Dry Lube.
- Clean bottom head gate door track to prevent dirt-build-up.



- Clean the chute floor. Excess build-up of manure or dirt inside chute can cause the squeeze and head gate to malfunction.



- Check mechanism pivot bolts for wear. Lubricate with WD-40 Dry Lube as necessary.



HYDRAULIC MAINTENANCE

If you have any issues with your hydraulic chute, contact Arrowquip Client Care at 1-877-275-6075.

1. Replace oil annually, or more frequently as necessary.
 - a. Dirty oil or oil that has 0.05% of water in it can be catastrophic for hydraulic systems. Replace oil frequently to prevent damage to your hydraulic jacks and keep them working safely and reliably.

POWER PACK MAINTENANCE

Refer to the Power Pack manual for detailed maintenance instructions.

TROUBLESHOOTING GUIDE

DO NOT attempt to troubleshoot or fix issues with the Electric Power Pack unless you are a certified Electrician.

SQUEEZE CHUTE

1. To ensure proper operation make sure head gate is situated on level ground or base.
2. Make sure head gate door tracks are free of debris.
3. Keep floors clean. Excess build-up of manure or dirt inside chute can cause the squeeze and head gate to malfunction.
4. Lubricate slam latches and pivot points with WD-40 Dry Lube.

POWER PACK TROUBLESHOOTING

Problem	Possible Cause							
	No Fuel	Improper Fuel	Dirt In Fuel Line	Dirty Debris Screen	Incorrect Oil Level	Engine Overloaded	Dirty Air Cleaner	Faulty Spark Plug
Will Not Start	•	•	•		•	•	•	•
Hard Starting		•	•		•	•	•	•
Stops Suddenly	•		•	•	•	•	•	•
Lacks Power		•	•	•	•	•	•	•
Operates Erratically		•	•	•		•	•	•
Knocks or Pings		•		•		•		•
Skips or Misfires		•	•	•			•	•
Backfires		•	•			•	•	•
Overheats		•	•	•	•	•	•	
High Fuel Consumption						•	•	•

For detailed instructions on how to remedy these problems, refer to your Gas Power Pack manual.

GAS POWER PACK START CORD IS DIFFICULT TO PULL

1. It is possible the motor has been turned on its side at some point, causing oil to get on top of the cylinder. Remove spark plug, hold a rag over spark plug hole, and pull the start cord a couple of times to get rid of the oil. Clean and dry out spark plug hole, then check engine oil.

Note: Engine will smoke at first as it burns off the oil.

PUMP IS NOT BUILDING PRESSURE

Solutions:

1. Check that the hydraulic oil level is correct in the sight glass. Use HVI22 or AW22 weight oil to fill as needed.
2. Make sure that both couplers are engaged, and the female sleeve is snapped into place.
3. Ensure fan on motor is turning clockwise.
4. If the cold start valve is stuck in the open/up position, turn the valve one quarter turn and pin should slide down deeper.
5. If it sounds like the motor is not laboring, there is a very small possibility that the key on the shaft broke, and it is not turning the pump.
6. If the relief valve has a piece of debris in it, turning the valve in an out it should free it and cause it to by-pass.
7. Make sure hoses are hooked up correctly and align with the P and T on both the power pack and the chute.

a. Note: 'P' is left and 'T' is right.

ISSUES WITH ELECTRIC POWER PACK

Contact your Electrician for assistance with any Power Pack issues.

For additional information, contact Arrowquip Client Care at 1-877-275-6075.

RECOMMENDED USE

Powerlock 108 Series Standard & Deluxe Vet Models: 15 Years or 50,000 Total Head of Cattle.

WARRANTY

Your product must be registered to claim warranty, and to ensure that Arrowquip has the required information to contact you in the event of a product or part recall. Any owner who fails to register their product warranty with Arrowquip through their Authorized Arrowquip Dealer voluntarily voids their warranty. Arrowquip will repair or replace products or parts of a product that prove defective due to manufacturer defect during the Warranty Period, at their sole discretion. This excludes defects resulting from normal wear and tear or product misuse.

NOTE: Any modification, in any fashion, to any Arrowquip equipment immediately voids the product warranty. This includes the parts contained therein.

E.g. If a modification is made to the squeeze mechanism in a squeeze chute, and the sternum bar is bent afterwards, warranty for the damaged part, the sternum bar, contained in the modified equipment, the squeeze chute, is void. In addition, any remaining warranty for the squeeze chute and other parts contained therein, including, but not limited to, the head gate, locking system, Q-Catch system, and rollers, is null and void.

REGISTER FOR WARRANTY NOW:

Online: arrowquip.com/product-registration

Phone: 1-877-275-6075 | **Email:** cs@arrowquip.com

ADD-ONS MAINTENANCE & SAFETY PRECAUTIONS

4TH GENERATION HEAD HOLDER

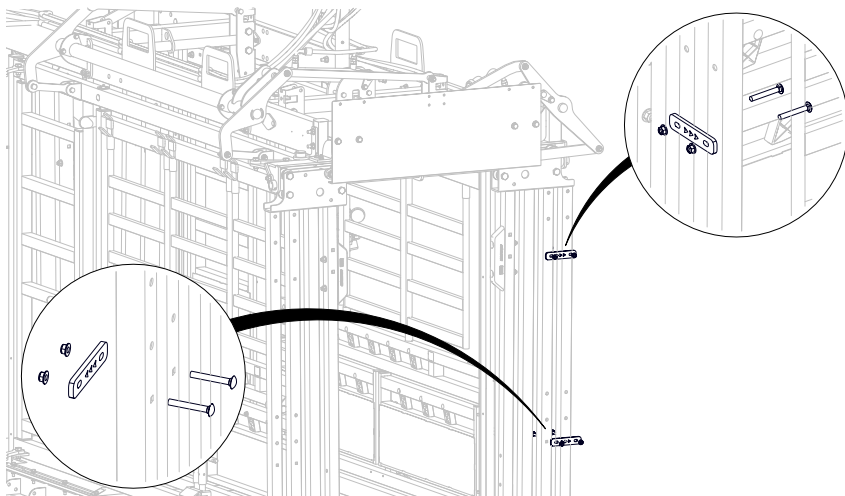
For complete information, read the Head Restraint manual.

REQUIREMENTS:

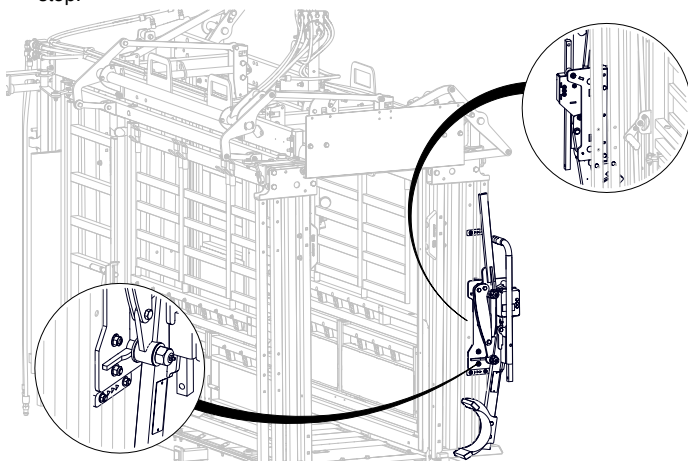
- 2 people
- 9/16" Wrench
- 3/4" Wrench

INSTALLATION

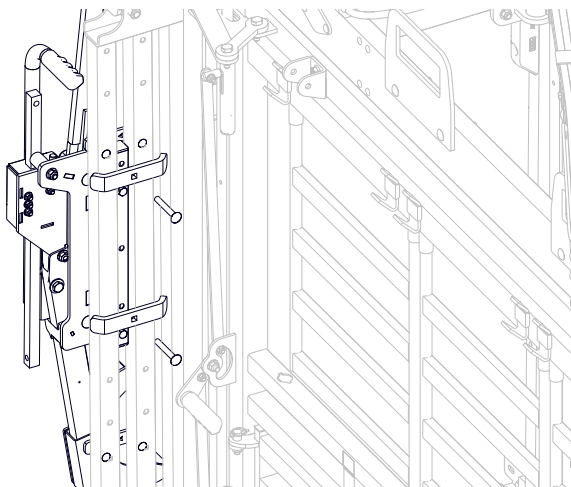
- 1 Install top and bottom stops to the slots in the Head Gate



- 2 Align the rear Head Holder tube between the Head Gate rails, resting the Head Holder on the stop.



3 Loosely fasten on rear brackets.



4 Lift the Head Holder to desired position and tighten brackets.

SAFETY PRECAUTIONS:

- ✓ Ensure the Head Holder remains open until required to hold the animal's head.

MAINTENANCE:

1. Add grease throughout grease nipples as needed.
2. Every 6 months:
 - a. Check bolts to ensure they are tightened properly.
 - b. Spray brake cleaner on a rag and wipe the lock box shaft while opening and closing the Head Holder.

LUG POST

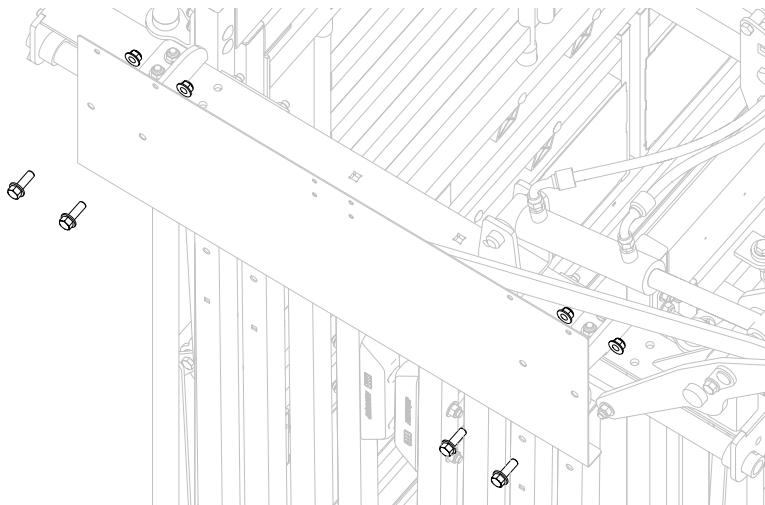
REQUIREMENTS:

- 2 people
- 9/16" Wrench
- 3/4" Wrench

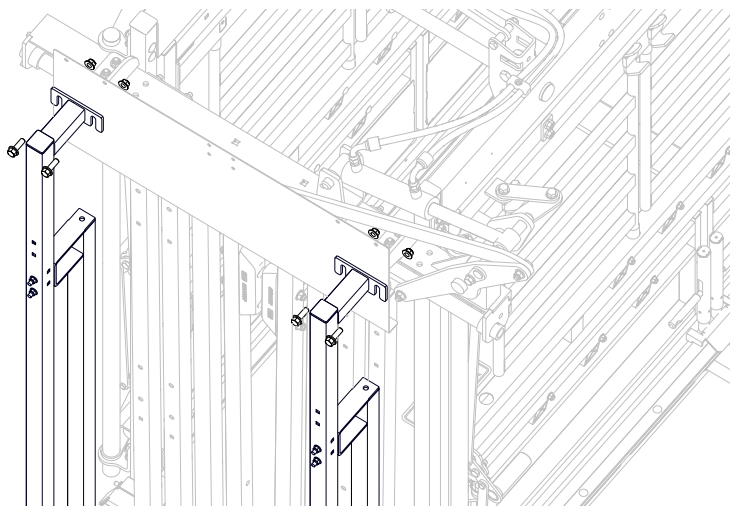
INSTALLATION:

NOTE: ONLY INSTALL ONE SIDE AT A TIME SO NAME SHIELD STAYS ON THE CHUTE.

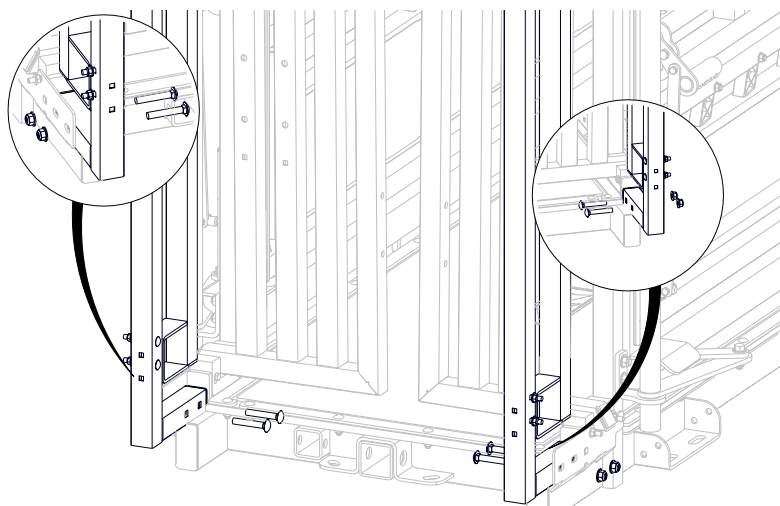
- 1** Remove bolts holding decal name shield.



- 2** Install lug post and top two bolts, do not tighten all the way.



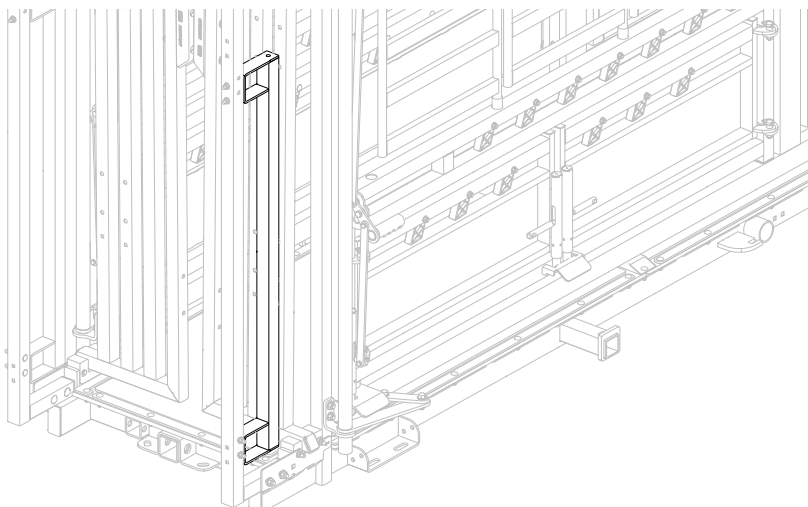
- 3** Align bottom of lug post and carriage head bolts with the head towards the inside of the chute.



- 4** Tighten down all 4 bolts.

- 5** Repeat steps to install the post on the opposite side.

NOTE: REMOVE FILLER POST BEFORE INSTALLING HEAD HOLDER.



CRASH GATE

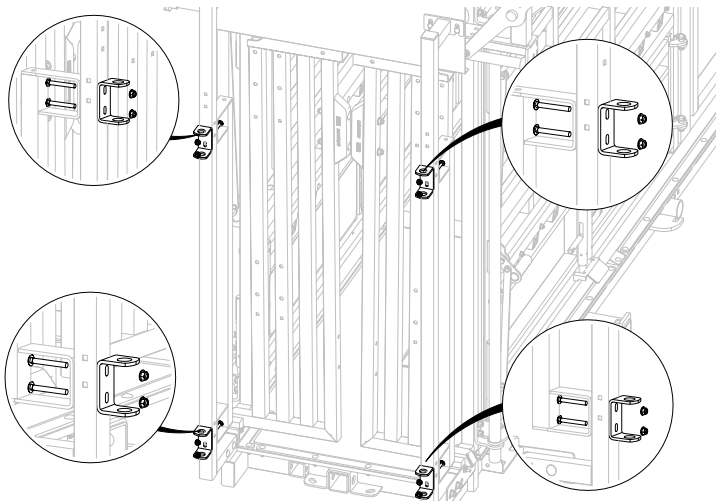
REQUIREMENTS:

- 2 People
- 3/4" wrench
- 1 1/8" wrench

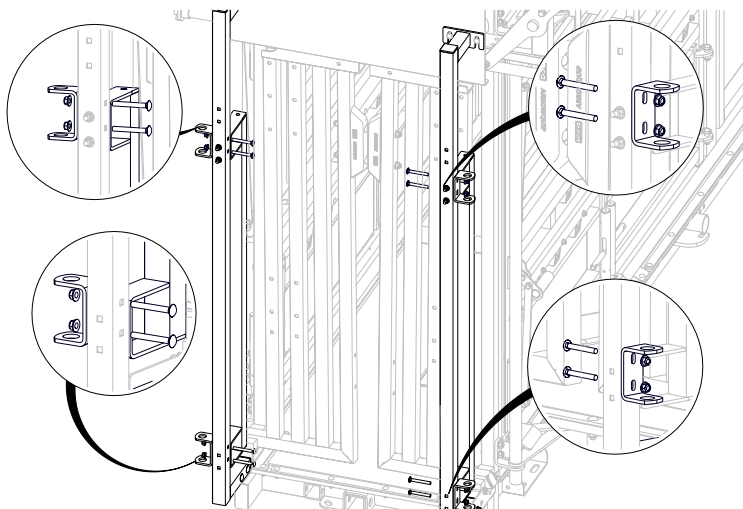
INSTALLATION:

NOTE: THE CRASH GATE CANNOT BE INSTALLED WITHOUT LUG POSTS. FOR INSTALLATION, REFER TO LUG POST INSTALLATION.

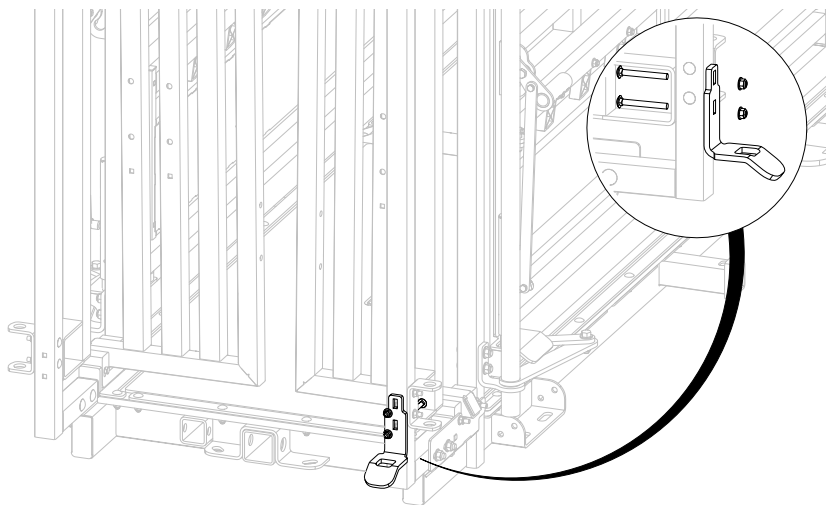
- 1** Remove front panel clips from front of Lug Posts.



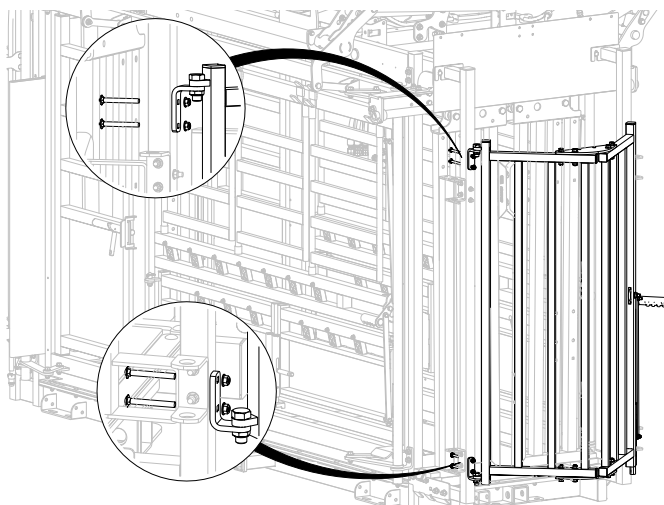
- 2** Attach panel clips to the side of Lug Posts.



- 3** Bolt on striker plate to the bottom of Lug Posts on opposite side.



- 4** Mount Crash Gate and hinges to the front of offside Lug Post.



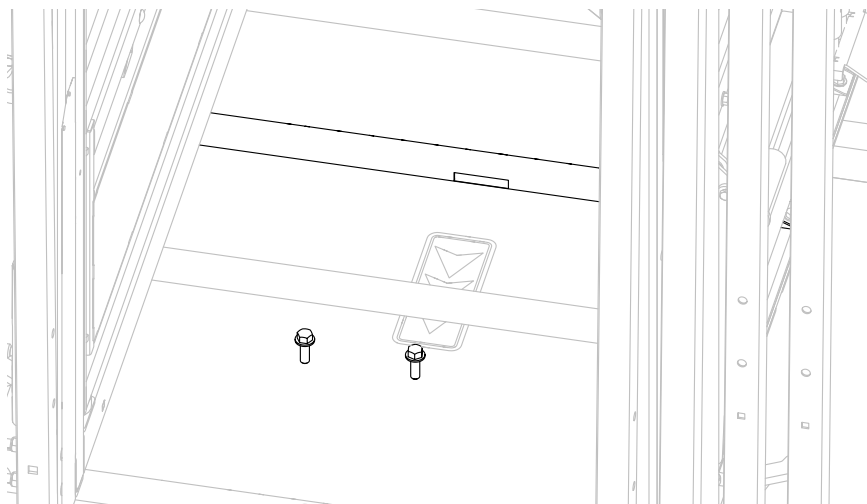
SHEETED STERNUM BAR

REQUIREMENTS:

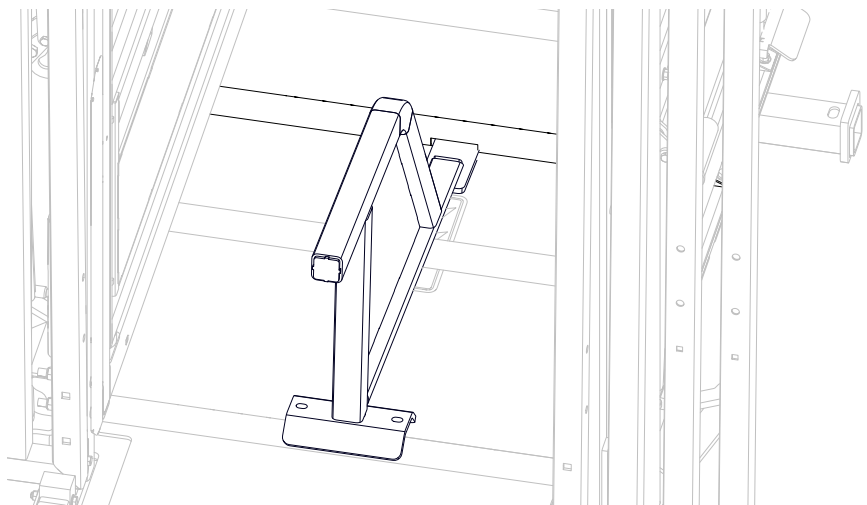
- 2 People
- $\frac{3}{4}$ " wrench
- 1 $1\frac{1}{8}$ " wrench

INSTALLATION:

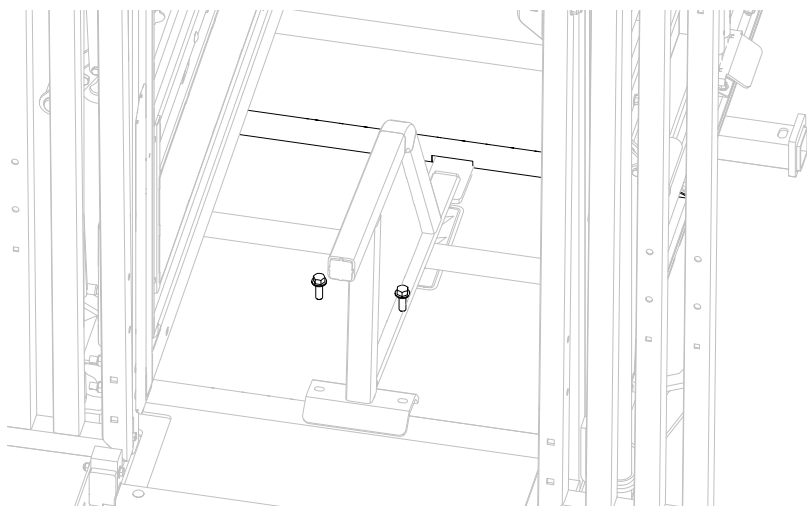
- 1** Remove stock bolts from hold down.



- 2** Insert back-end of Sternum Bar into hold down.



3 Bolt down the front of the Sternum Bar.



SAFETY CHECK:

- ✓ Ensure the Sternum Bar is installed correctly before running cattle through the chute.

SAFETY PRECAUTIONS:

- ✓ It is recommended you remove the sternum bar when working calves.

CALF RESTRAINER BAR

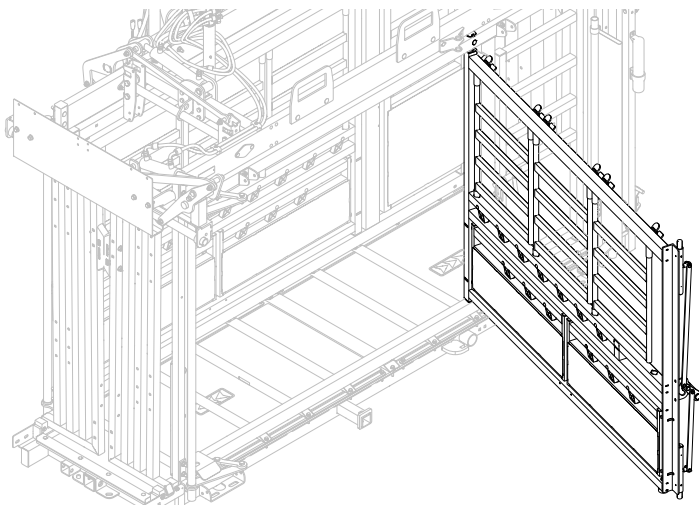
AVAILABLE ON WORKING SIDE ONLY ON THE ARROWLOCK 55 SERIES CATTLE CHUTE

REQUIREMENTS:

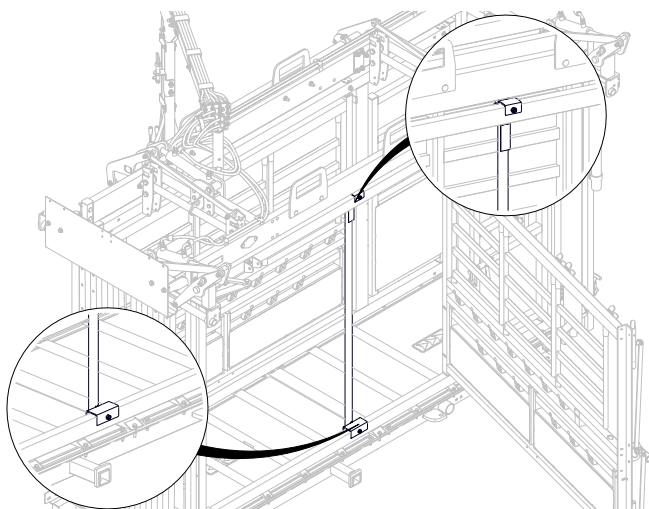
- 2 People
- 3/4" wrench
- 1 1/8" wrench

INSTALLATION:

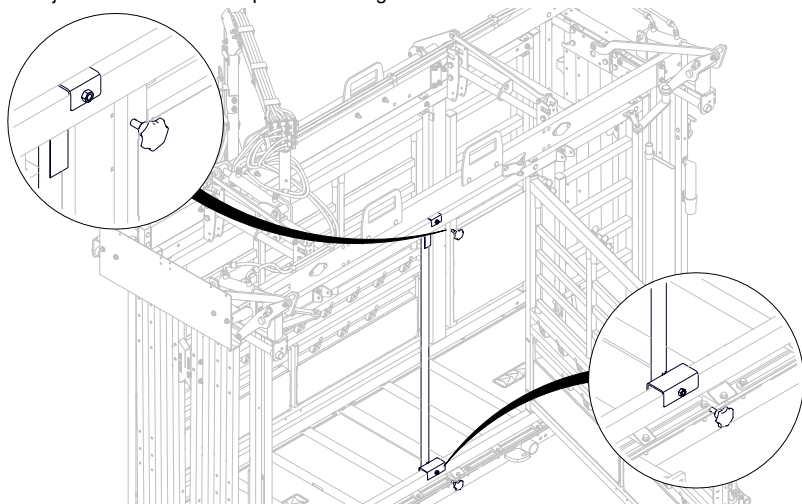
- 1** Open emergency doors.



- 2** Insert Restrainer bar so that top and bottom brackets are resting on squeeze frame tubes.



3 Adjust the Bar to desired position and tighten knobs.



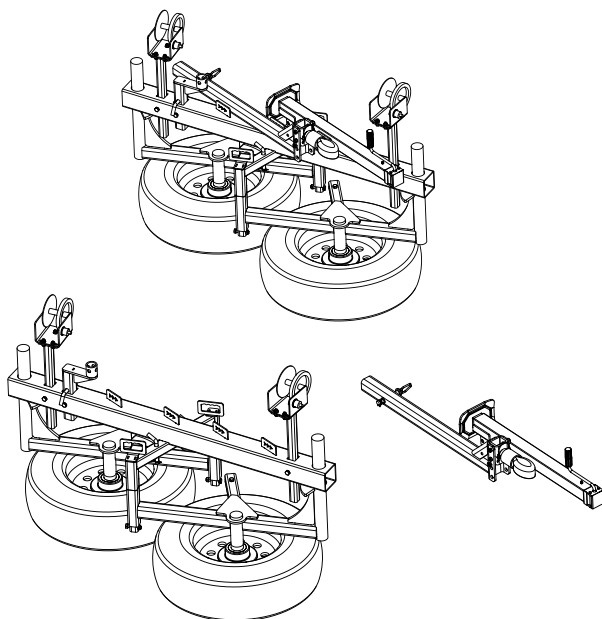
WHEEL KIT

REQUIREMENTS:

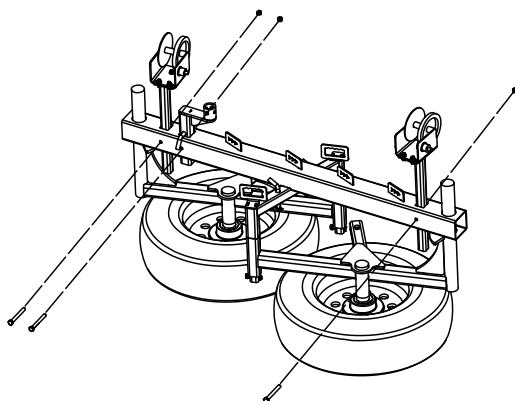
- 2 people
- Portable Wheel kit

INSTALLATION:

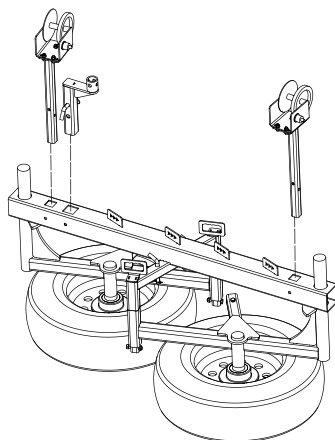
1 Remove packaging from the jack and the hitch. Set the jack and hitch aside.



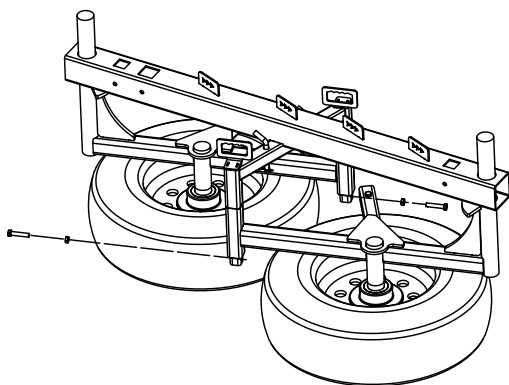
- 2** Remove the nuts and bolts shown below and set aside.



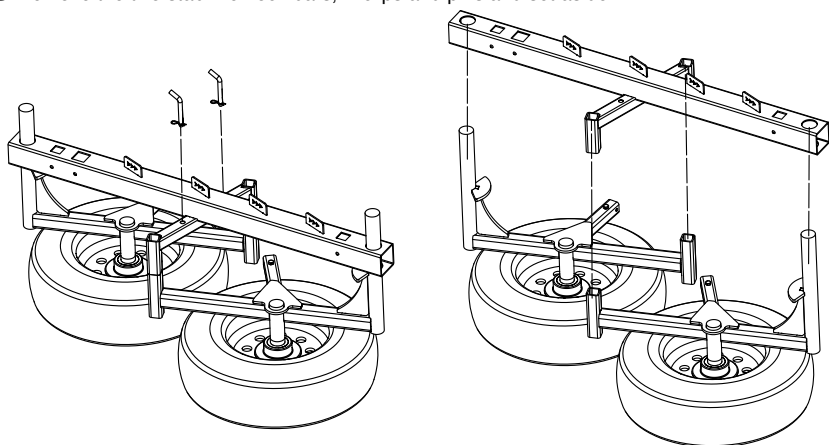
- 3** Remove both wheel winches and the jack adapter.



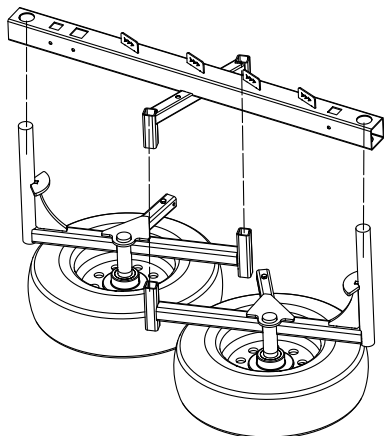
- 4** Remove the nuts and bolts shown below and set aside.



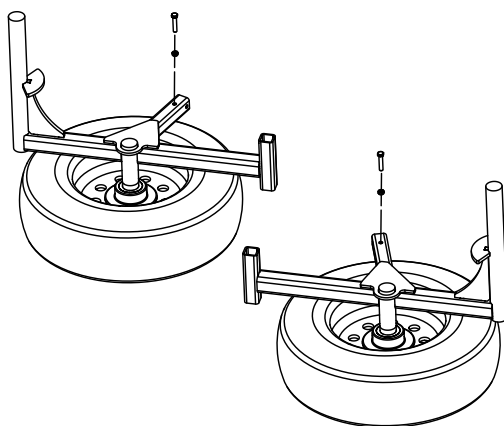
- 5** Remove the two stabilizer lock bars, R clips and pins and set aside.



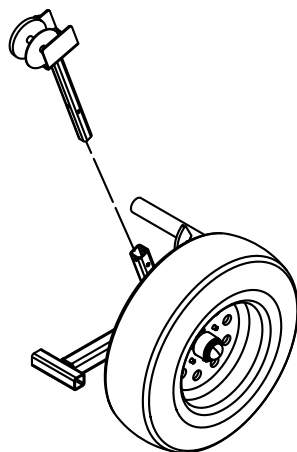
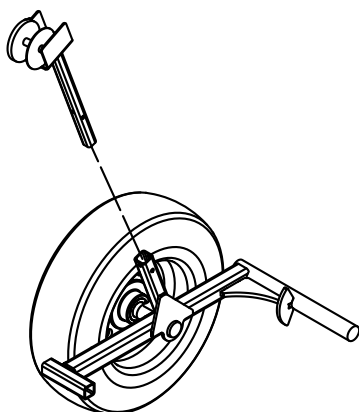
- 6** Remove the shipping bar.



- 7** Remove the nuts and bolts shown below and set aside.



- 8** Install both wheel winches and secure with nuts and bolts.

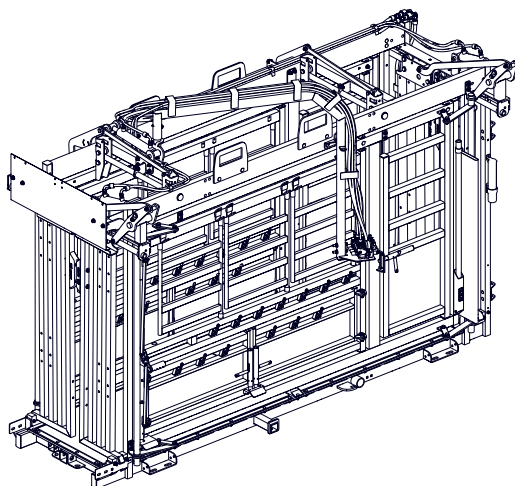


INSTALLATION:

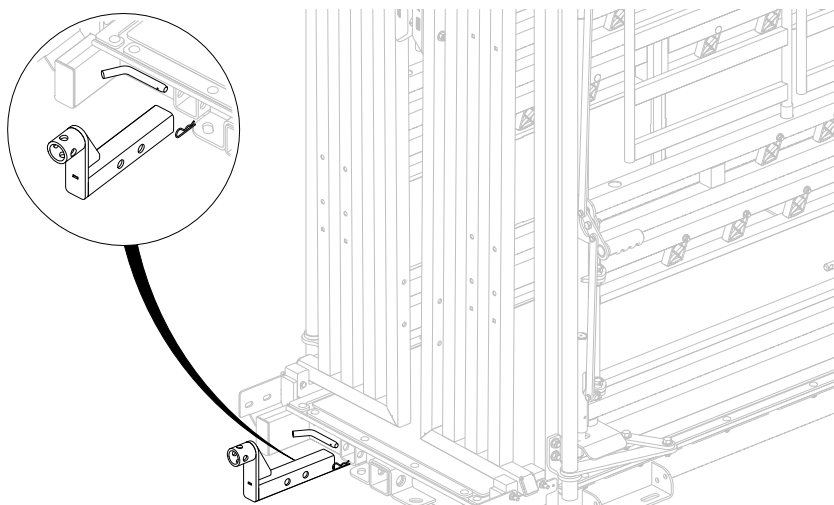
STOP

THE CHUTE MUST BE FLAT ON THE GROUND BEFORE PROCEEDING.

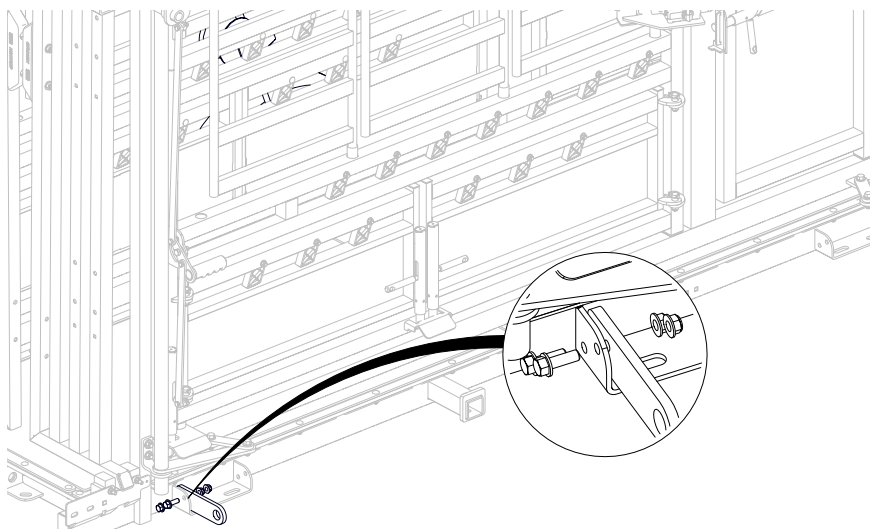
- 1** Ensure the chute is on level, firm ground.



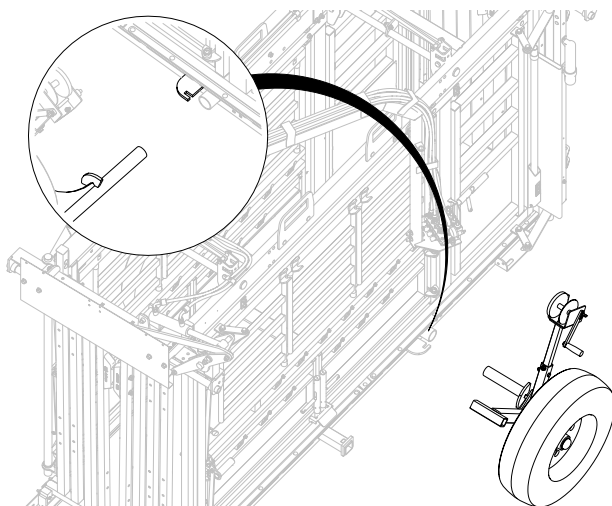
- 2** Install front jack adaptor.



- 3** Install winch hook plate to the scale bracket.



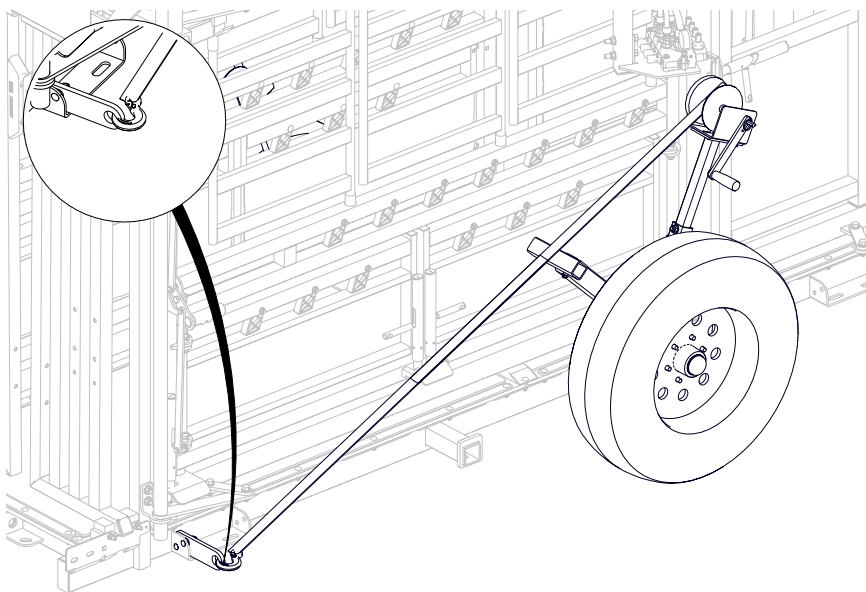
- 4** Install both wheels into the circular wheel mounts located near the vet cage, ensuring the profiles on the main support bars line up with the slots on the chute wheel mounts.



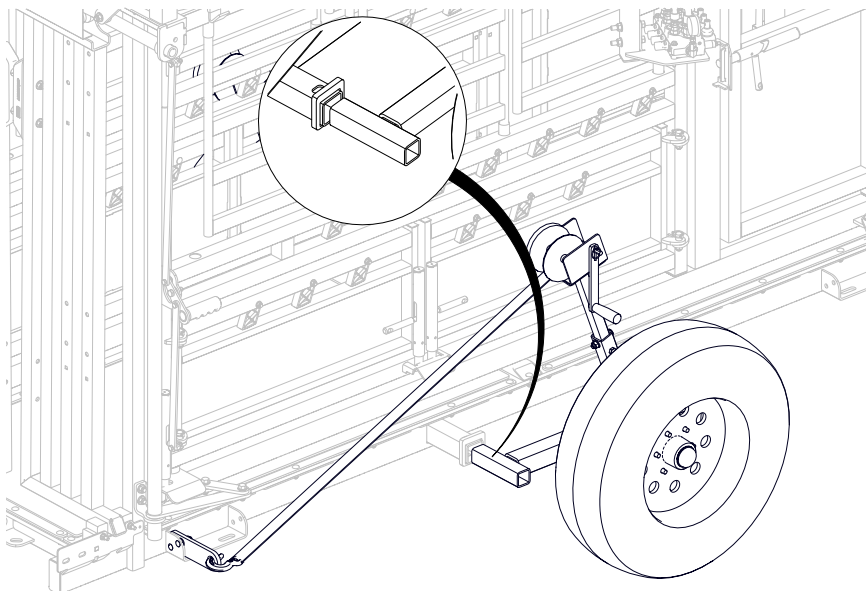
STOP

BOTH WHEELS MUST BE PROPERLY INSTALLED BEFORE PROCEEDING.

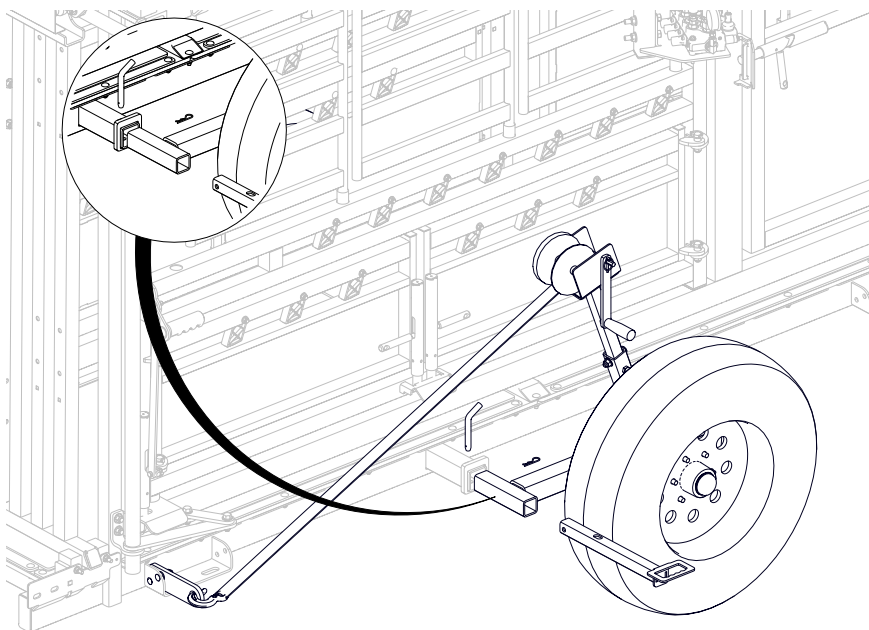
- 5** Starting on one side of the chute, crank the jack handle to extend the jack strap until you can connect the hook on strap to winch hook plate at front of the chute, ensuring the strap is placed over the stabilizer tube.



- 6** Crank the handle to retract the strap until it is taught, and the wheel stabilizer tube is lined up with the front wheel mount.



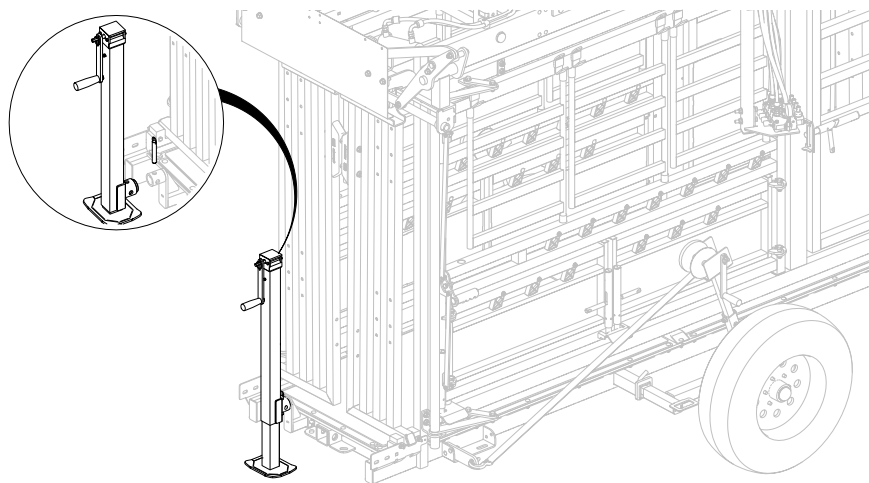
- 7** Insert one of the stabilizer lock bars through the stabilizer tube on the wheel and into the front wheel mount on the chute. Secure with a transport pin and R clip.



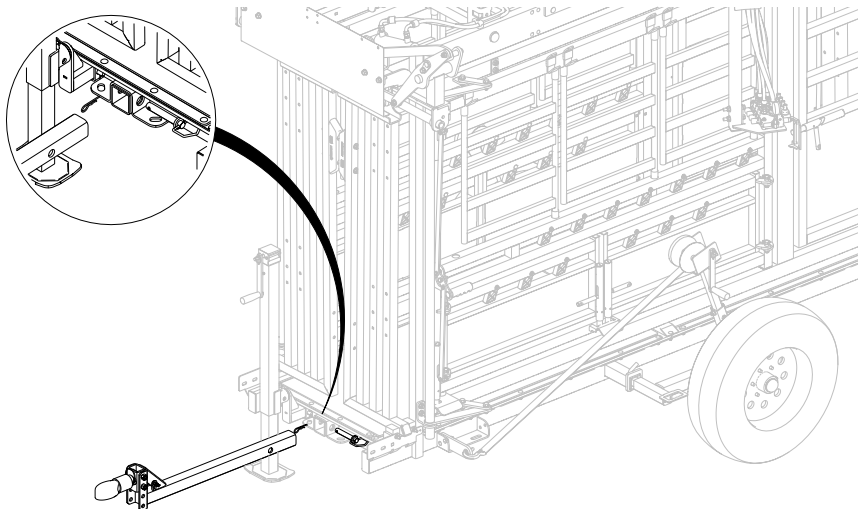
- 8** Crank the winch to release the tension in the strap.

- 9** Repeat on the other side of the chute. Full lift height is 14.3”.

- 10** Insert front jack and jack the chute up.



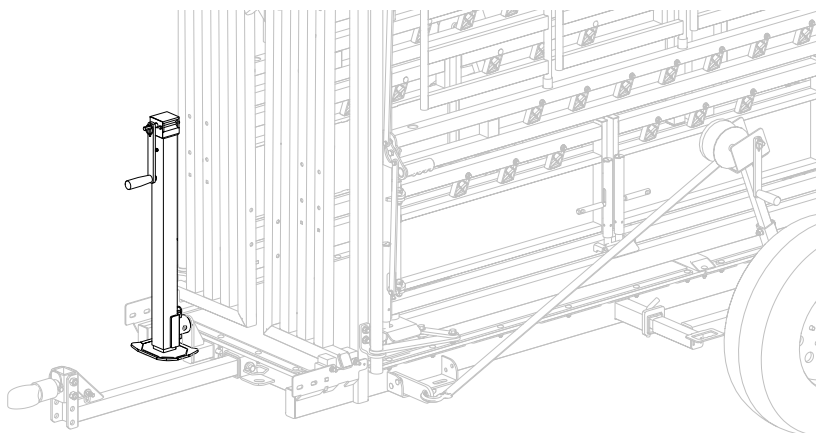
- 11** Insert the hitch into receivers on the front of the chute and secure with pins and R clips.



- 12** Adjust the jack height until it is just high enough to be connected to your vehicle hitch.

- 13** Connect to vehicle.

- 14** Retract the jack just enough so that it is no longer touching the ground.



SAFETY CHECK:

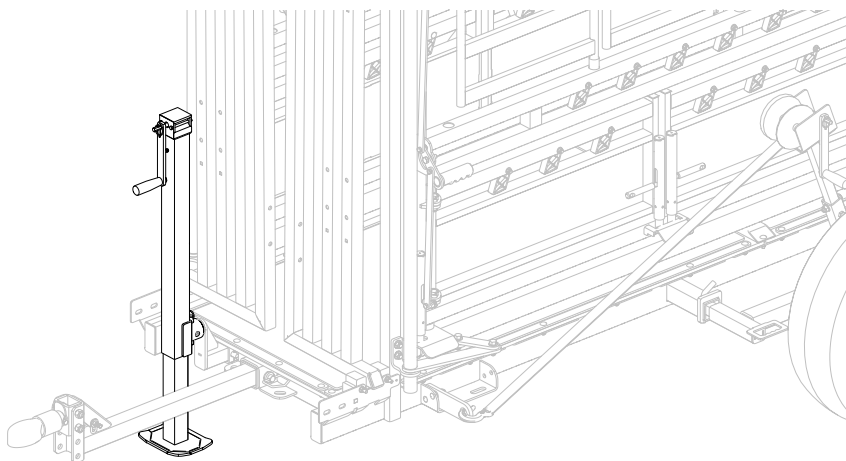
- ✓ Jacks are retracted completely.
- ✓ All doors and gates are shut.
- ✓ Tires are in good condition.

REMOVAL:

STOP

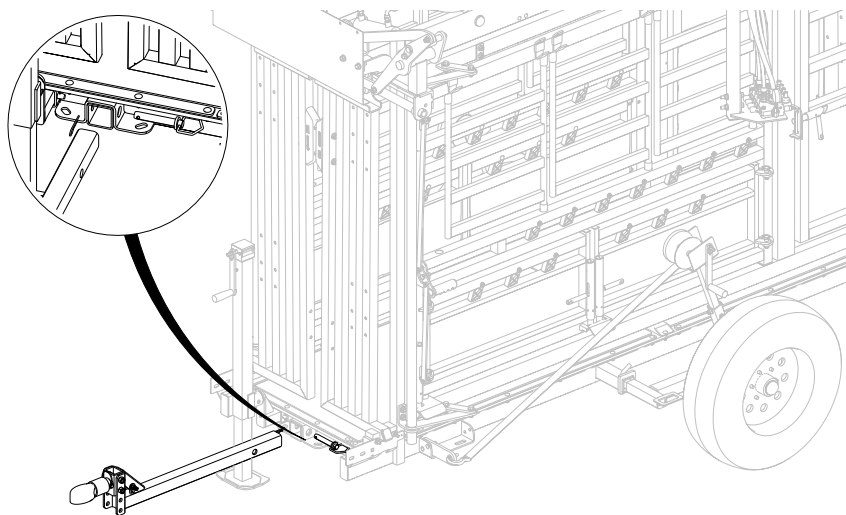
ENSURE YOU ARE DISCONNECTING THE CHUTE ON FIRM, LEVEL GROUND BEFORE PROCEEDING.

- 1** Jack up the chute just enough so it can be disconnected from your vehicle.

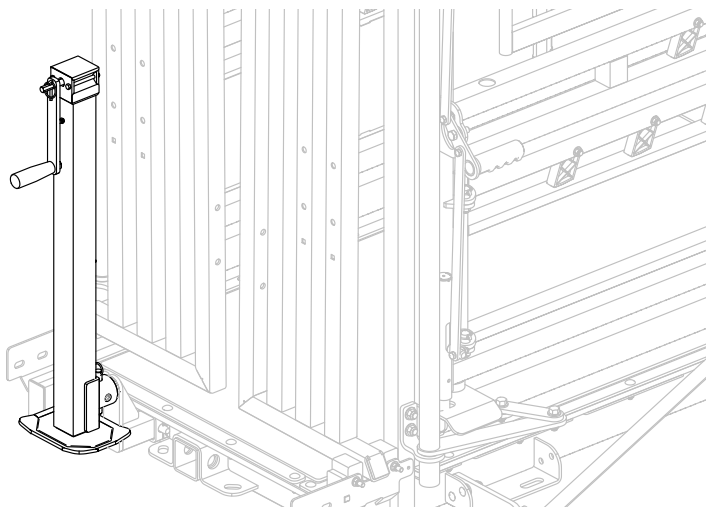


- 2** Unhook the unit from towing vehicle. Move the vehicle forward and safely out of the way.

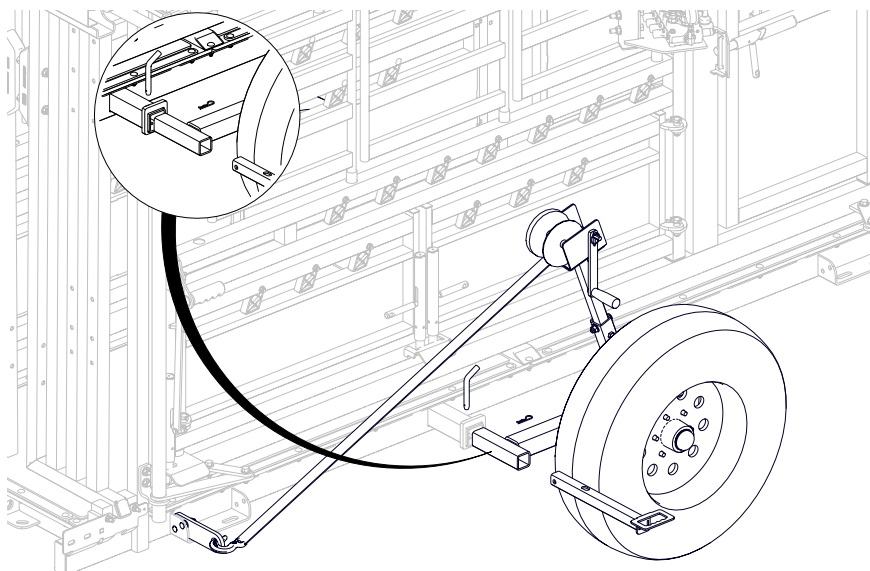
- 3** Remove the hitch.



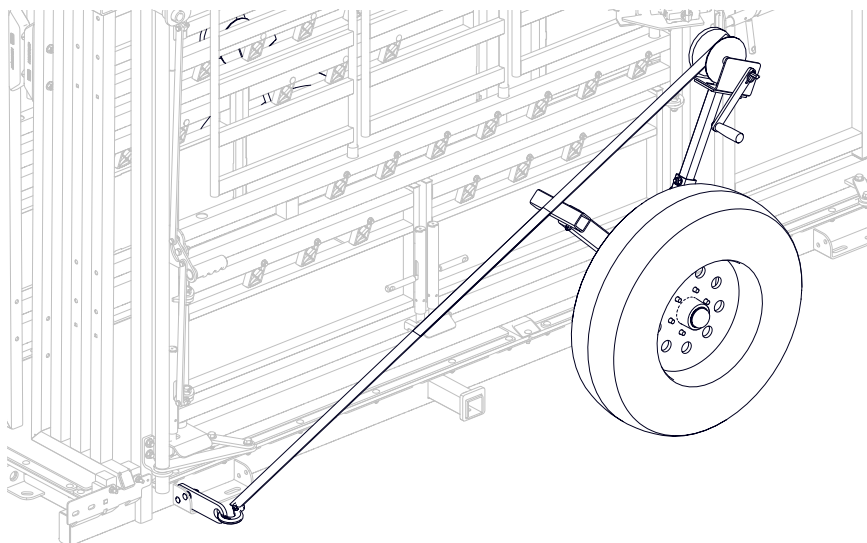
- 4** Jack the chute down until the jack is retracted completely and the front of the chute is sitting fully on the ground.



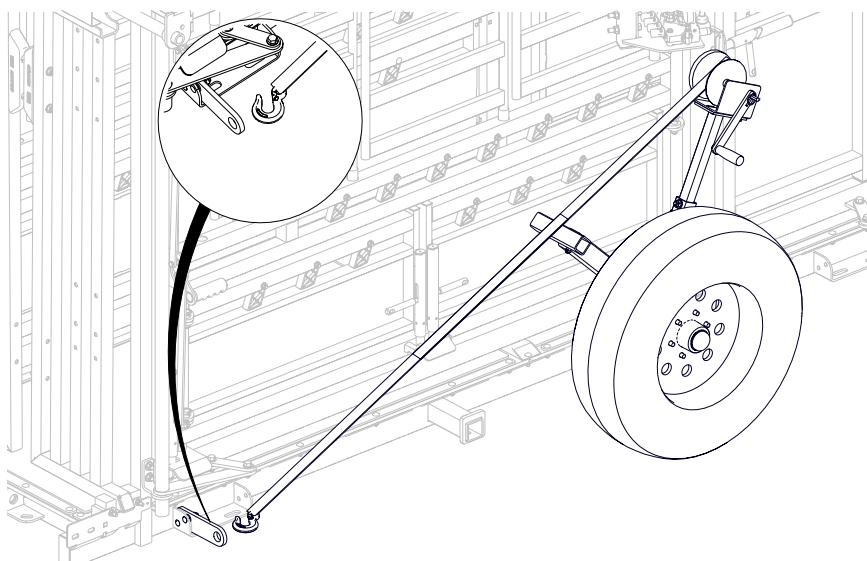
- 5** Crank the jack until the jack strap is caught and Remove the R clip, pin and stabilizer lock bar connecting the wheel to the front wheel mount and set safely aside.



- 6** Crank the jack handle to lower the side of the chute until it is fully on the ground. Note that the other side of the chute will remain raised in the air.

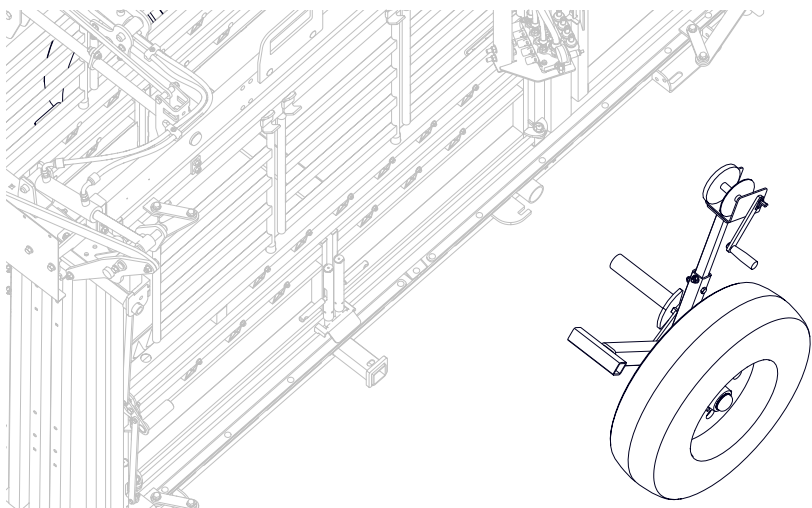


- 7** Unhook the jack strap from the bracket at the front of the chute.



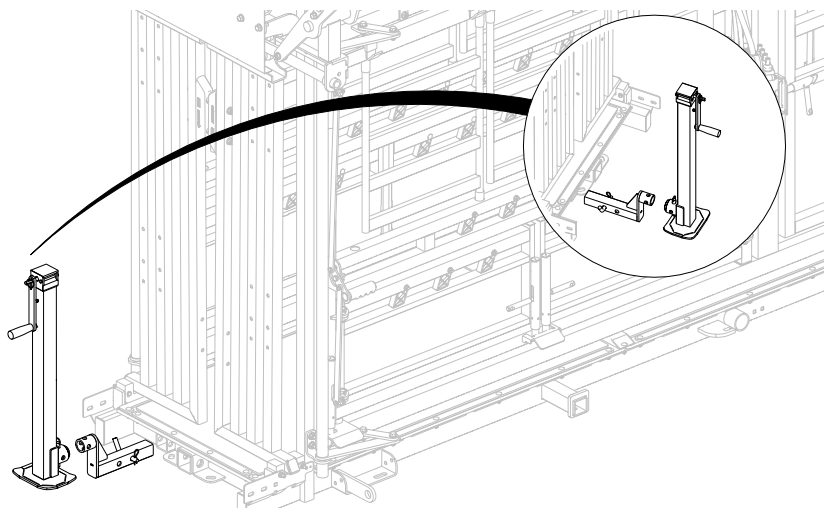
8 Crank the jack handle to retract the jack strap until it is retracted completely.

9 Pull the wheel out of the rear wheel mount.



10 Repeat on the other side of the chute.

11 Remove the front jack and jack adaptor.

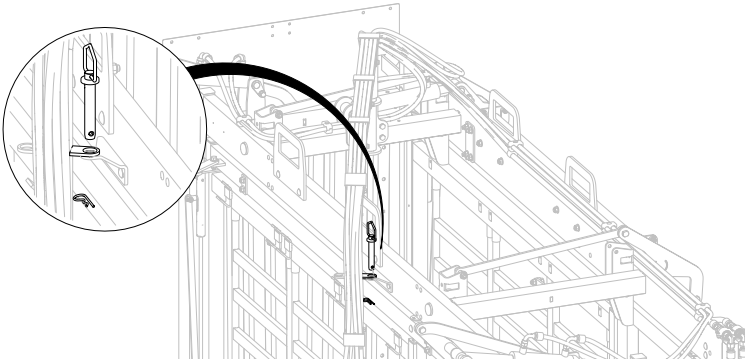


12 Ensure stabilizer lock bars, pins and R clips are inserted back into the wheels for safe storage until next use. The winch-hook plate need not be removed.

13 Remove jacks and set aside.

PREPARING THE CHUTE FOR USE:

1. Disconnect the hydraulic swing arm from the transport position by removing the pin and R clip.



2. sing the side access door or drop-down panels, reconnect the hoses to the gas power pack, following the setup instructions.
3. Start the power pack to open the tail gate and remove the power pack from the chute.
4. Place power pack in desired location - farther away is best.



SAFETY CHECK:

- ✓ Inspect for damages due to transport.
- ✓ Head gate and squeeze mechanisms are functioning properly.
- ✓ All latches on doors, gates, and panels are functioning properly.
- ✓ When applicable, all add-ons are properly installed and functioning.

WHEEL MAINTENANCE

It is extremely important to apply and maintain proper wheel mounting torque on your trailer wheel. Torque is a measure of the amount of tightening applied to a fastener (nut or bolt) and is expressed as length force. For example, a force of 90 pounds applied at the end of a wrench on foot long will yield 90 ft. lbs. of torque. A torque wrench is the best method to assure the proper amount of torque is being applied to a fastener.

Be sure to use only fasteners matched to the cone angle of your wheel – usually 60° or 90°.

The proper procedure for attaching your wheels is as follows:

1. Start all bolts or nuts by hand to prevent cross-threading.
2. Tighten bolts or nuts in the sequence shown for wheel torque requirements.
3. The tightening of the fasteners should be done in stages. Following the recommended sequence, tighten fasteners per wheel torque requirements diagram.
4. Wheel nuts/bolts should be torqued before first road use and after each wheel removal. Check and re-torque after the first 10 miles, 25 miles, and again at 50 miles. Check periodically thereafter.



If you have any questions regarding your product or require assistance, please contact Arrowquip's Client Care Team at 1-877-275-6075 or by email at cs@arrowquip.com.