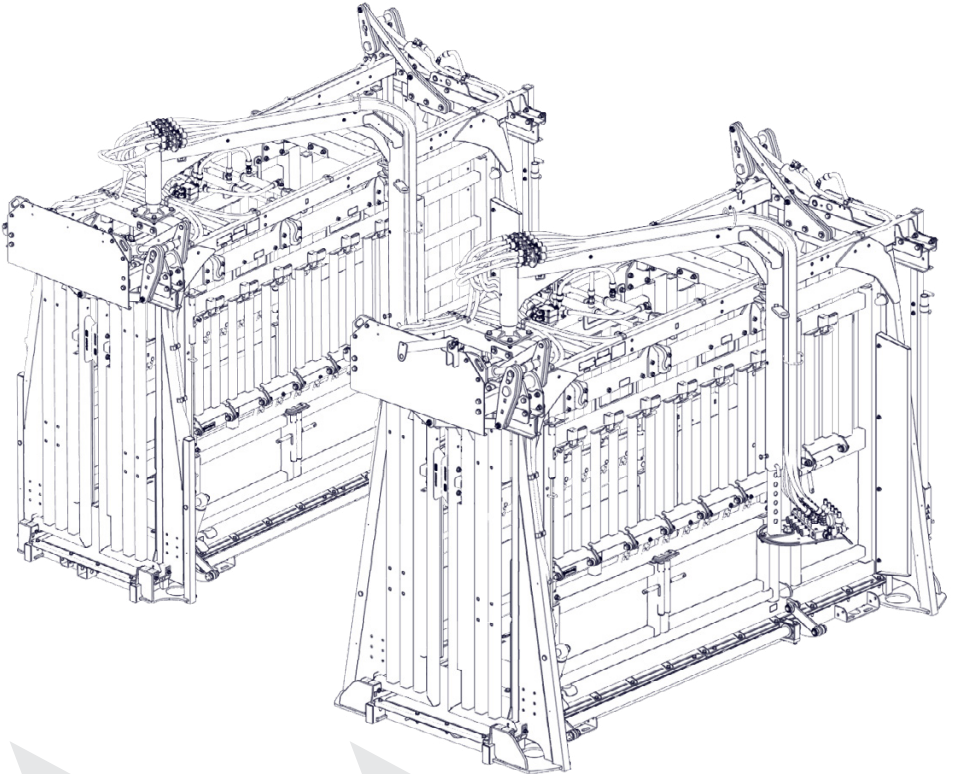


SERVICE PARTS MANUAL

THE MAJOR & THE GENERAL
**ARROWQUIP ARMY
SERIES**

MAJ-V2 | GEN-V2



MARCH 2026

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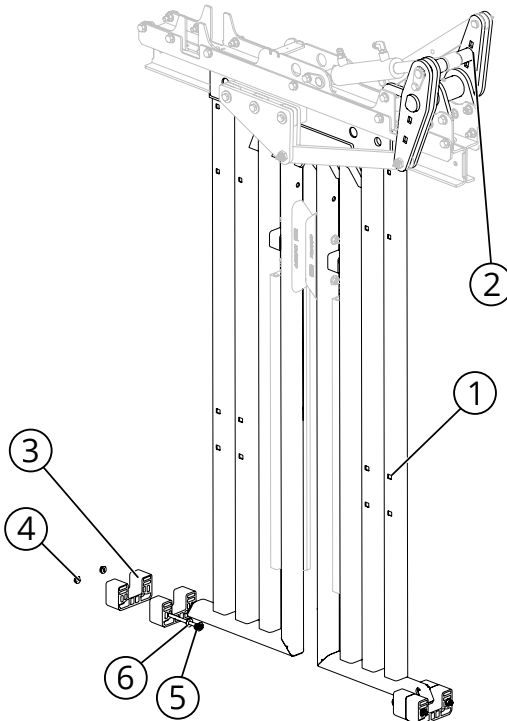
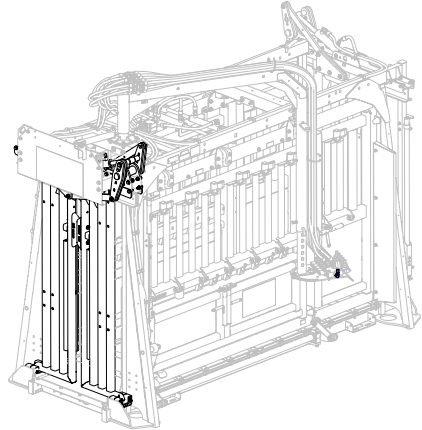
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NOTE: THE GENERAL AND THE MAJOR SHARE MANY OF THE SAME COMPONENTS. FOR THE VIEWS LISTED “THE GENERAL AND THE MAJOR” WILL BE SHOWN IN REFERENCE ON THE MAIN FRAME OF THE GENERAL.

HEAD GATE & TAIL GATE

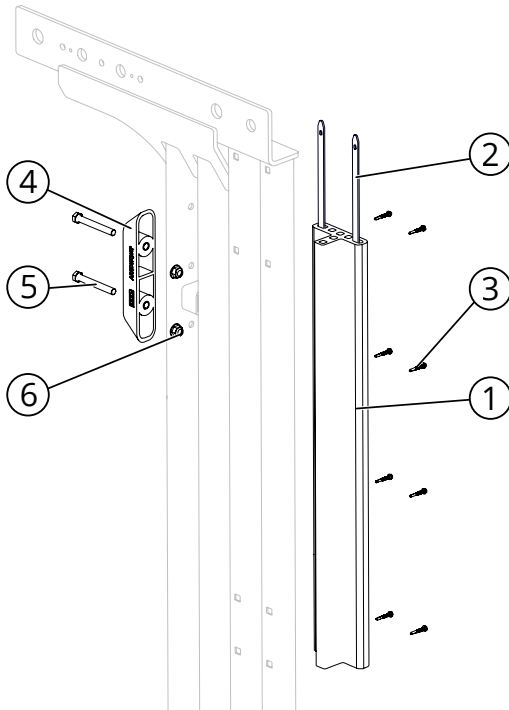
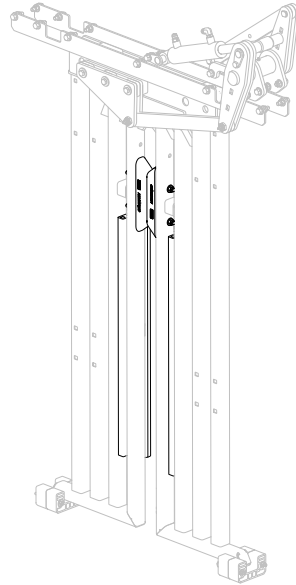
THE GENERAL & THE MAJOR MAIN HEAD GATE/TAIL GATE

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2036774	ARMY V2 SIMPLIFIED DOOR - GRN	2
2	2037530	ARMY HG TOWER WA #2 - BLK	1
3	2029771	HEADGATE U-BLOCK	4
4	7003178	NUT-FNYL-0.375-16-Z-5	4
5	7002847	BOLT-HEX-0.375-16-5-Z-8	4
6	7002300	WASHER-0.406-1.000-0.056-ZPS	4



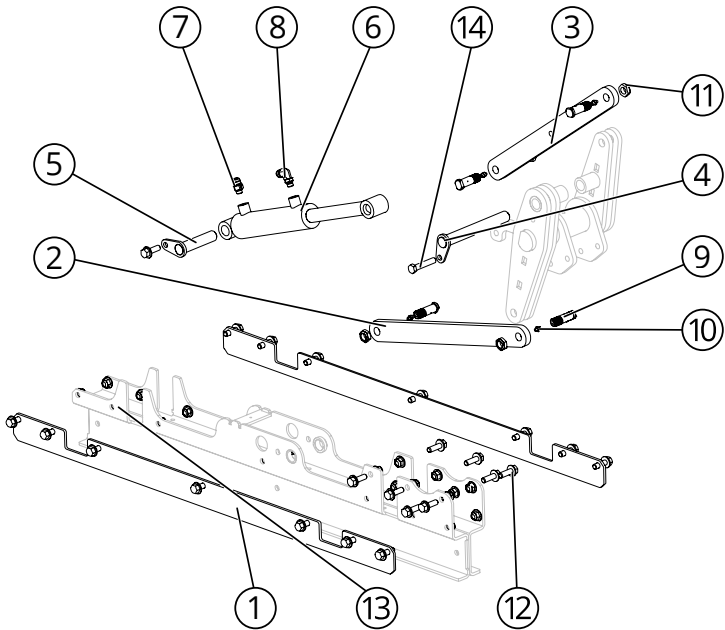
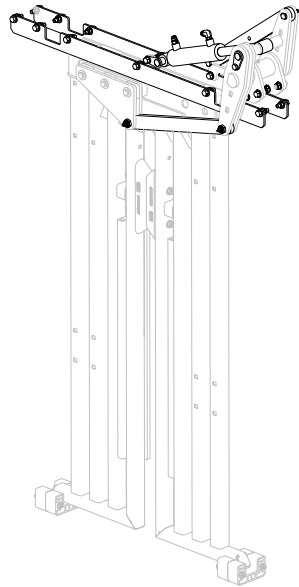
THE GENERAL & THE MAJOR HEADGATE ASSEMBLY

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2013729	GEN/1070 SHOULDER CUSHION	1
2	2038619	SHOULDER CUSHION STRIP	2
3	7002969	SELF TAPPING GCH 12-24 X 1.5"	8
4	2000163	QC-YOKE	1
5	7002289	BOLT-HH-0.5-13-4-Z-5	2
6	7003177	NUT-FNYL-0.5-13-Z-5	2



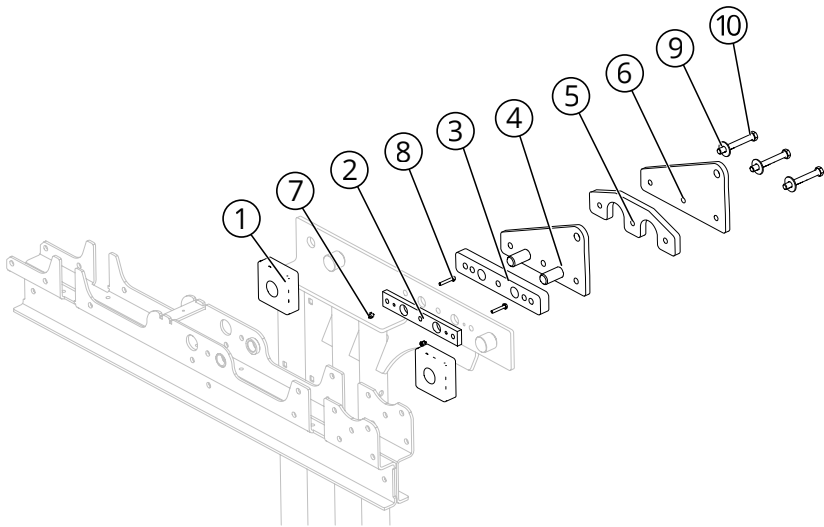
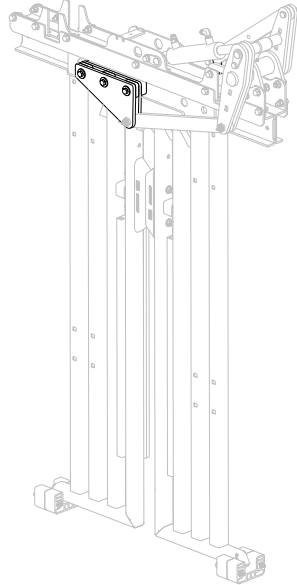
THE GENERAL & THE MAJOR HEAD GATE/TAIL GATE DRIVE

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037478	ARMY HG WEAR PLATE - BLK	2
2	2037528	ARMY HG BOTTOM LINK - BLACK	1
3	2037529	ARMY HG TOP LINK - BLK	1
4	2017139	COLONEL HG LINK CYL PIN	1
5	2001105	HYDRAULIC PIN	1
6	2001072	CYL 2 X 6" HG & TH 107, -06ORB	1
7	9000212	06-08 M ORB-JIC CONNECTOR	1
8	9000464	06-08 M ORB-JIC 90 ELBOW	1
9	2016480	MAJOR SQZ LINK. 3/4X2-3/8 BOLT	4
10	7003163	5/16-24 STRAIGHT STEEL GREASE ZERK	4
11	7002069	NUT-NYLLP-0.75-10-Z-2	4
12	7003004	BOLT-FLG-0.5-13-1.5-Z-5-FT	23
13	7003177	NUT-FNYL-0.5-13-Z-5	24
14	7003210	BOLT-HH-0.5-13-2.75-Z-5	1



THE GENERAL & THE MAJOR HEAD GATE/TAIL GATE DOOR GUIDE SUB-ASSEMBLY

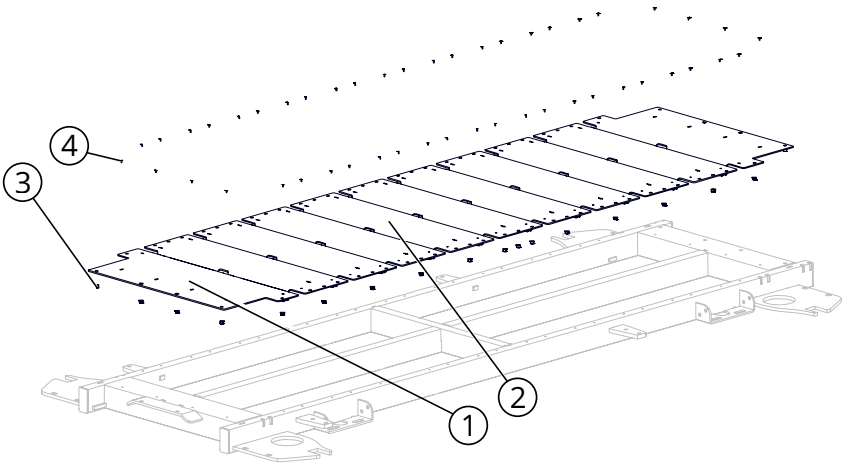
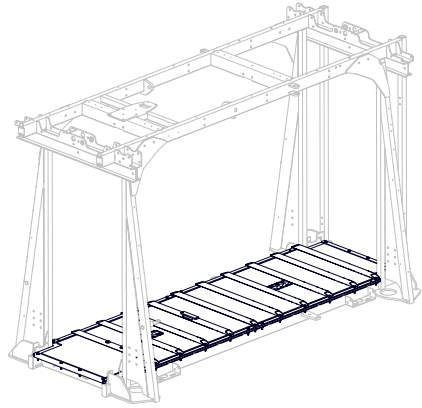
BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2019638	ARMY HG SLIDER BLOCK	2
2	2009247	HEAD GATE WELD THREADED PLATE	1
3	2009586	GATE BRACKET SPACER	1
4	2034085	ARMY HG MOUNT WA	1
5	2016459	MAJOR HG CONNECT SPACER PLATE	1
6	2034105	ARMY HG CONNECT BOLT PLATE	1
7	7002102	NUT-NYL-0.25-20-Z-5	2
8	7002319	BOLT-HH-0.250-20-1.5-Z-5	2
9	7002309	WASHER-0.531-1.062-0.074-ZPS	3
10	7002289	BOLT-HH-0.5-13-4-Z-5	3



FLOOR

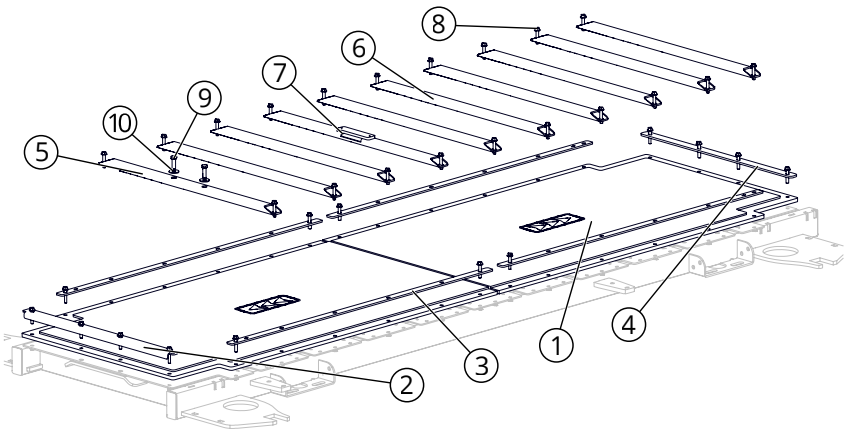
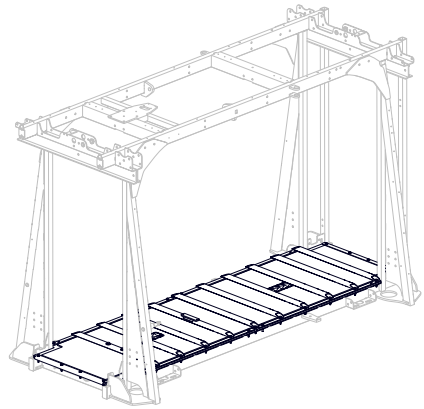
THE GENERAL & THE MAJOR SUB FLOOR

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037463	ARMY END FLOOR PAN - GRN	1
2	2037465	ARMY FLOOR PLANK - GRN	1
3	7003178	NUT-FNYL-0.375-16-Z-5	30
4	7002022	FLOOR PLANK RIVET MAGNA SS8-6	48



THE GENERAL & THE MAJOR MAIN FLOOR

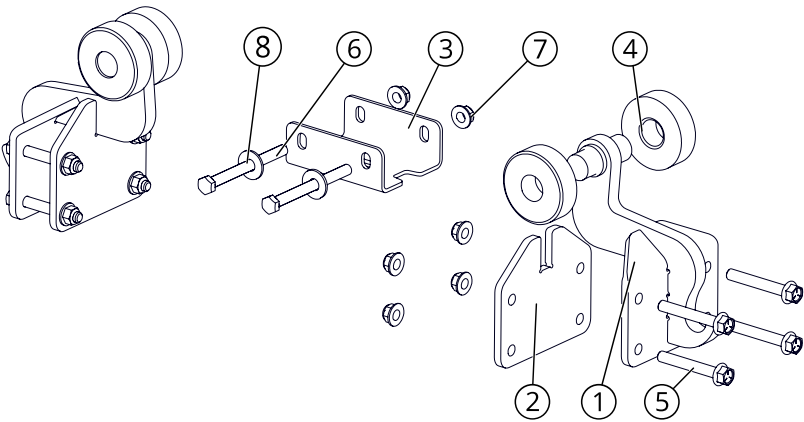
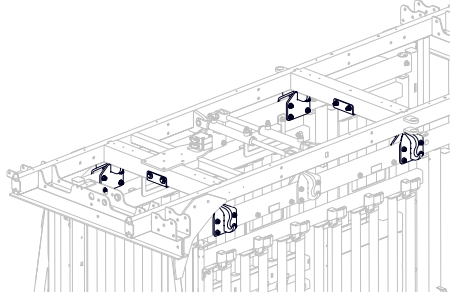
BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2034133	ARMY INFINITE FLOOR MAT	2
2	2037469	ARMY FRONT FLOOR CLAMP - BLK	1
3	2037462	ARMY FLOOR CLAMP FLF - BLACK	4
4	2025010	88 REAR FLOOR CLAMP	1
5	2037433	ARMY FRONT STBR WA	1
6	2037437	ARMY TRACTION TUBE - BLK	7
7	2034199	ARMY REAR STBR TUBE WA	1
8	7003207	BOLT-FLG-0.375-16-2-Z-5-FT	34
9	7002287	BOLT-HH-0.5-13-1.5-Z-5	2
10	7002309	WASHER-0.531-1.062-0.074-ZPS	2



SQUEEZE

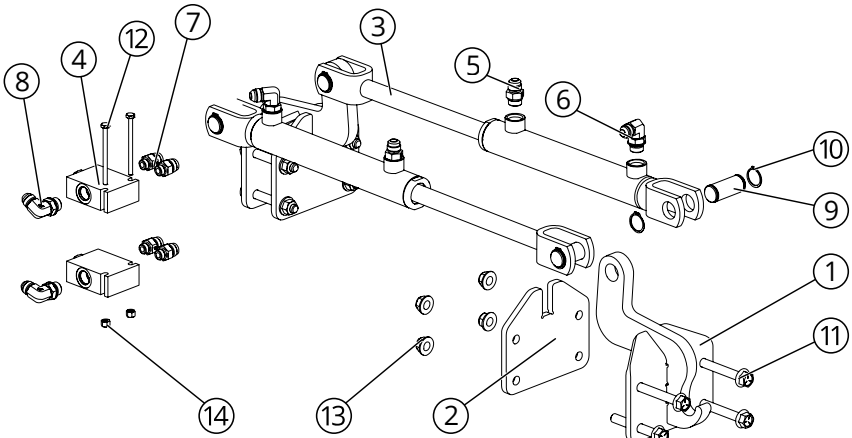
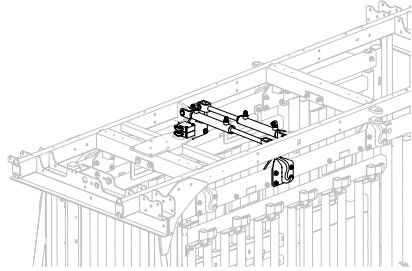
THE GENERAL & THE MAJOR TOP SQUEEZE TRACK

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037339	ARMY SQZ HANGER WA - GRN	2
2	2037341	ARMY TOP SQZ WASHER PLATE - BLK	2
3	2037340	ARMY SQZ TRACK SUPPORT - GRN	1
4	2036337	ARMY SQUEEZE ROLLER	4
5	7003070	BOLT-FLG-0.5-13-3.5-Z-5-FT	8
6	7003217	BOLT-HH-0.5-13-5.5-Z-5	2
7	7003177	NUT-FNYL-0.5-13-Z-5	10
8	7002309	WASHER-0.531-1.062-0.074-ZPS	2



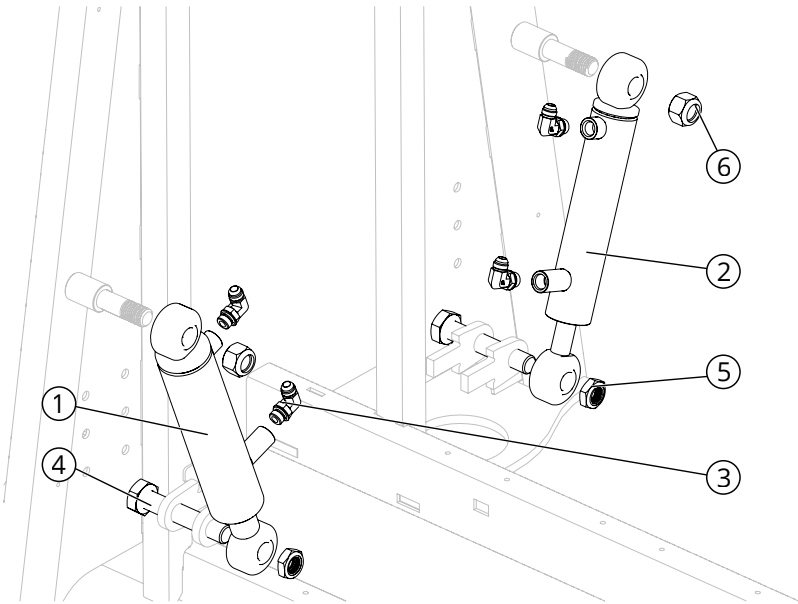
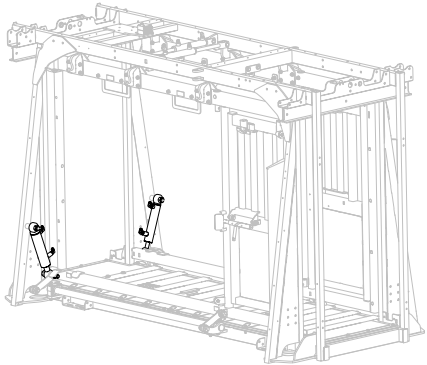
THE GENERAL & THE MAJOR TOP SQUEEZE DRIVE

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037339	ARMY SQZ HANGER WA - GRN	2
2	2037341	ARMY TOP SQZ WASHER PLATE -BLK	2
3	2037340	ARMY SQZ TRACK SUPPORT - GRN	1
4	2036337	ARMY SQUEEZE ROLLER	4
5	7003070	BOLT-FLG-0.5-13-3.5-Z-5-FT	8
6	7003217	BOLT-HH-0.5-13-5.5-Z-5	2
7	7003177	NUT-FNYL-0.5-13-Z-5	10
8	7002309	WASHER-0.531-1.062-0.074-ZPS	2
1	2037331	ARMY TOP SQZ CYL PULL WA - GRN	2
2	2037341	ARMY TOP SQZ WASHER PLATE -BLK	2
3	9000420	CYL 1.5 X 8.25" TOP SQZ	2
4	9000196	GEN SQZ TOP& BOT FLOW DIVIDR	2
5	9000211	08-08 M ORB-JIC CONNECTOR	2
6	9000209	08-08 M M ORB-JIC 90° ELBOW	2
7	9000212	06-08 M ORB-JIC CONNECTOR	4
8	9000209	08-08 M M ORB-JIC 90° ELBOW	2
9	2018481	CYL PIN 1" X 2" EFF LENGTH	4
10	7002795	SNAP RING S 1"	8
11	7003070	BOLT-FLG-0.5-13-3.5-Z-5-FT	8
12	7003001	BOLT-HH-0.250-3.5-Z-5	2
13	7003177	NUT-FNYL-0.5-13-Z-5	8
14	7002102	NUT-NYL-0.25-20-Z-5	2



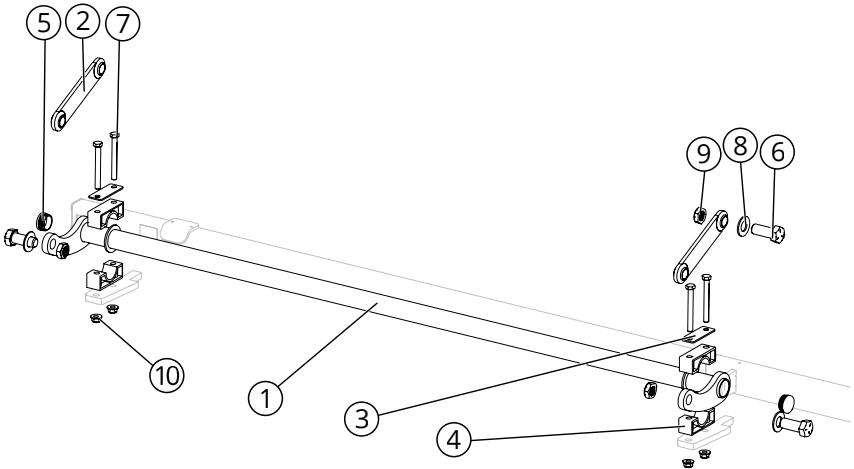
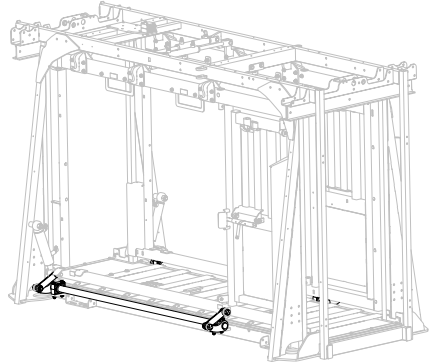
THE GENERAL & THE MAJOR BOTTOM SQUEEZE DRIVE

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	9000890	MSTR RPHAS CYL 2.5X7 ST KNUC	1
2	9000889	SLVE RPHAS CYL 2X7 ST KNUCKL	1
3	9000209	08-08 M M ORB-JIC 90° ELBOW	4
4	7002222	BOLT-HH-1-8-5.5-Z-8	2
5	7002871	NUT-NYLLP-1-8-Z-2	2
6	7002226	NUT-NYL-1-8-Z-5	2



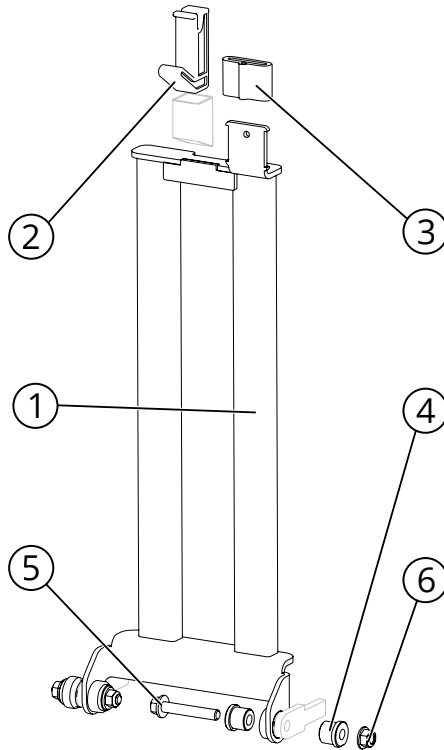
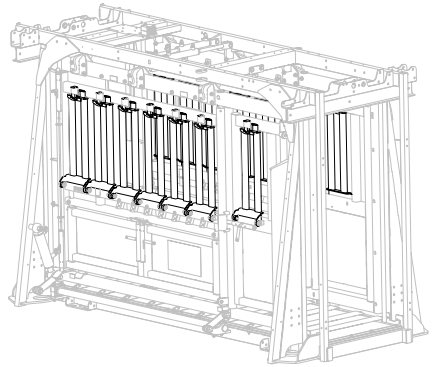
THE GENERAL & THE MAJOR BOTTOM SQUEEZE TORSION TUBE

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037342	ARMY TORISON TUBE WA - GRN	1
2	2037343	ARMY BTM SQZ BALL JNT LNK -BLK	2
3	2037358	PILLOW BLOCK WASHER PLATE	2
4	2035754	1.9IN PILLOW BLOCK	4
5	2002846	1 3/4X10-14 GAUGE PLASTIC CAP	2
6	7003327	BOLT-HH-1-8-2.5-Z-5-FT	3
7	7002296	BOLT-HH-0.5-13-4.5-Z-5	4
8	7002279	WASHER-1.055-1.993-0.108-Z	3
9	7002871	NUT-NYLLP-1-8-Z-2	3
10	7003177	NUT-FNYL-0.5-13-Z-5	4



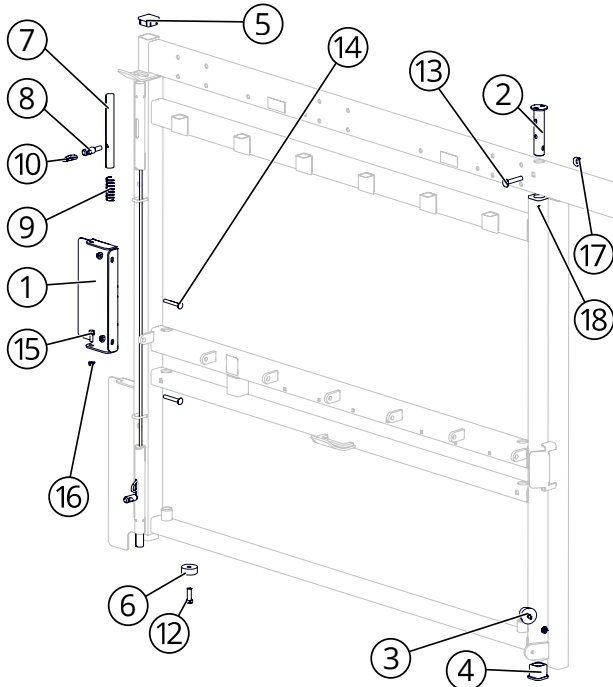
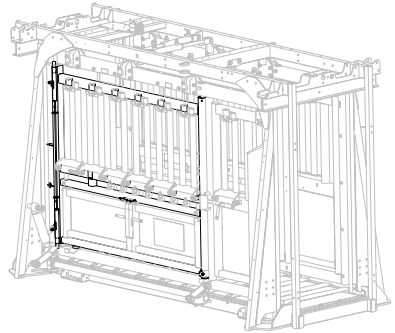
THE GENERAL & THE MAJOR DROP-DOWN DOORS

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037379	ARMY SQZ DROP DOOR WA - BLK	1
2	2035187	PLASTIC THUMB LATCH	1
3	2013652	PC MAN DOOR RUBBER	1
4	2034440	DELRIN BUSHING - TRAILING ARM	4
5	7003049	BOLT-FLG-0.5-13-3-Z-5-FT	2
6	7003177	NUT-FNYL-0.5-13-Z-5	2



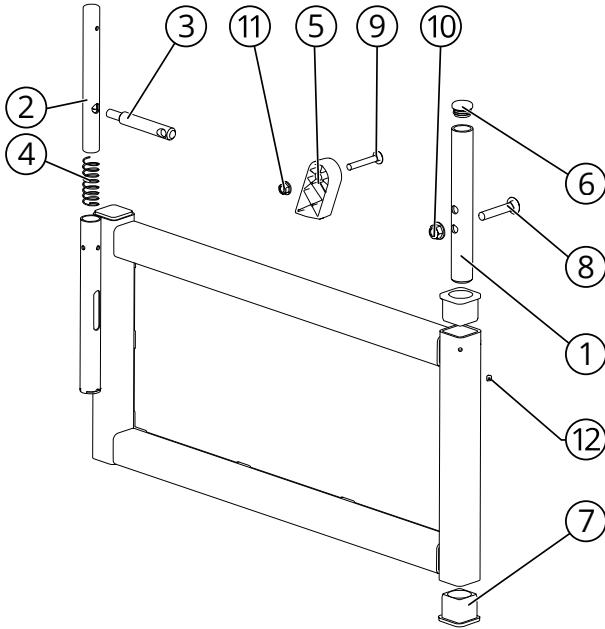
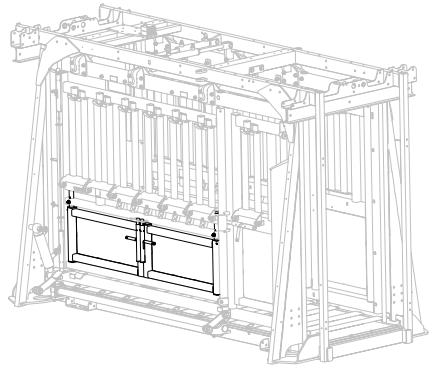
THE GENERAL & THE MAJOR E-EXIT ASSEMBLY

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037375	ARMY SQZ BOLT ON BLOCKOUT -BLK	1
2	2007840	74 TUB AXLE PIN WELDING REV -	1
3	7002810	POLYURETHANE BUMPER W/3-8 STUD	1
4	2009633	2X2X.188 SQUARE BUSHING	2
5	7003268	2X2 5-8 GAUGE PLASTIC CAP	1
6	2023397	88 SQUEEZE BUMPER	1
7	2008323	ZN PLATED SLAM LATCH PIN MATE	2
8	2004744	SHORT CAM SLAM HANDLE	2
9	2000015	SLAM LATCH/LOCK BOX SPRING	2
10	7002272	SPRING SNAP HOOK Z 1/4"	2
11	2010525	1/4" X 1115MM ROPE	1
12	7002287	BOLT-HH-0.5-13-1.5-Z-5	1
13	7002779	BOLT-CAR-0.5-13-2.75-Z-5	1
14	7002294	BOLT-CAR-0.375-16-2.75-Z-5-FT	2
15	7002359	BOLT-FLG-0.375-16-1-Z-5-FT	1
16	7003178	NUT-FNYL-0.375-16-Z-5	4
17	7003177	NUT-FNYL-0.5-13-Z-5	1
18	7003345	SCREW-PH-#10-0.5-Z-SDRIL	1



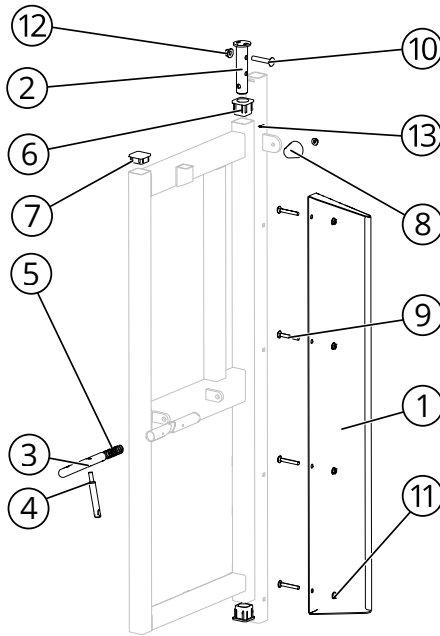
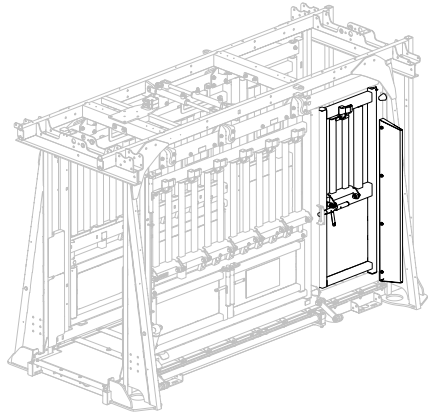
THE GENERAL & THE MAJOR BOTTOM DOOR

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037671	ARMY BTM DOOR PIVOT PIN - GRN	1
2	2033788	MOLDED SLAM LATCH - LONG	1
3	2008321	ZINC PLATED CAM SLAM HANDLE	1
4	2000015	SLAM LATCH/LOCK BOX SPRING	1
5	2000117	MOLDED RED RUMP FINGER	1
6	2001395	1.25 BLACK PLASTIC CAP	1
7	2009633	2X2X.188 SQUARE BUSHING	2
8	7002779	BOLT-CAR-0.5-13-2.75-Z-5	1
9	7002291	BOLT-CAR-0.375-16-2.5-Z-5-FT	1
10	7003177	NUT-FNYL-0.5-13-Z-5	1
11	7003178	NUT-FNYL-0.375-16-Z-5	1
12	7003345	SCREW-PH-#10-0.5-Z-SDRIL	1



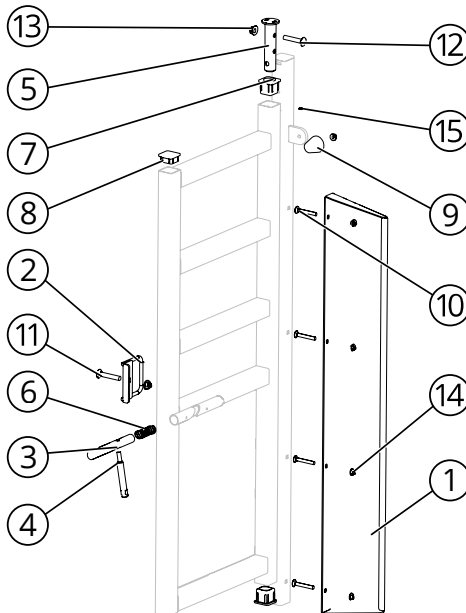
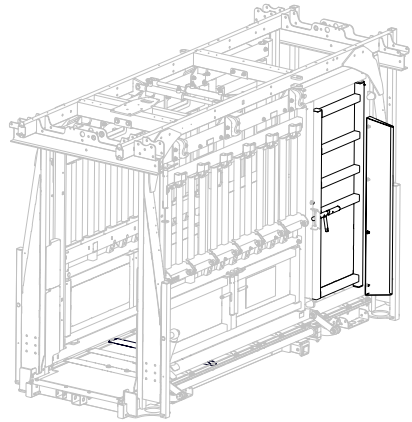
THE GENERAL VET CAGE

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037378	ARMY REAR SQZ BLOCKOUT - BLK	1
2	2007840	74 TUB AXLE PIN WELDING REV -	1
3	2012288	MOLDED SLAM LATCH	1
4	2008321	ZINC PLATED CAM SLAM HANDLE	1
5	2000015	SLAM LATCH/LOCK BOX SPRING	1
6	2000077	2X2X SQUARE BUSHING WITH HOLE	2
7	2000082	2X2 10-14 GAUGE PLASTIC CAP	1
8	7002810	POLYURETHANE BUMPER W/3-8 STUD	1
9	7002294	BOLT-CAR-0.375-16-2.75-Z-5-FT	4
10	7002779	BOLT-CAR-0.5-13-2.75-Z-5	1
11	7003178	NUT-FNYL-0.375-16-Z-5	5
12	7003177	NUT-FNYL-0.5-13-Z-5	1
13	7003345	SCREW-PH-#10-0.5-Z-SDRIL	1



THE MAJOR VET CAGE

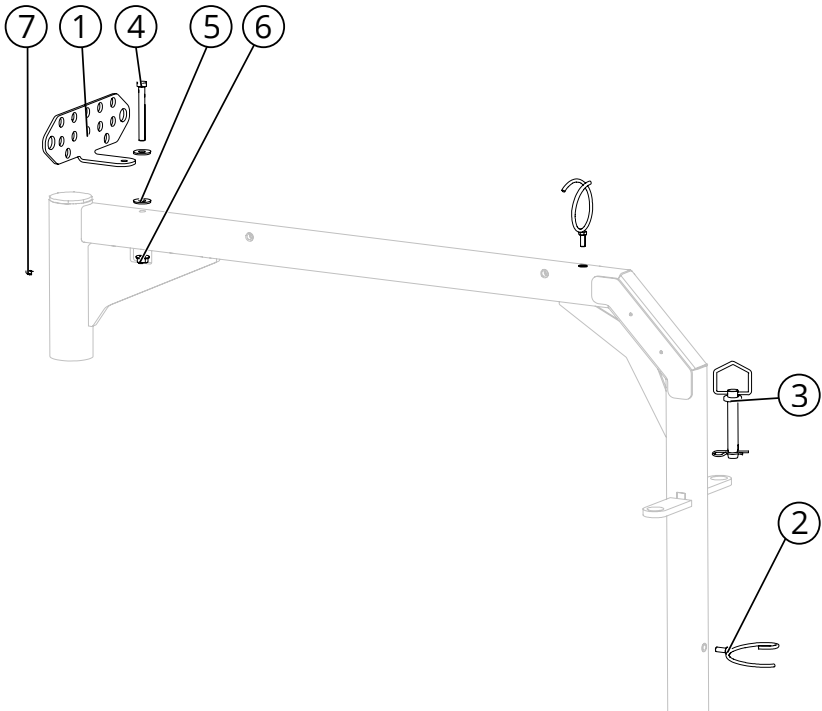
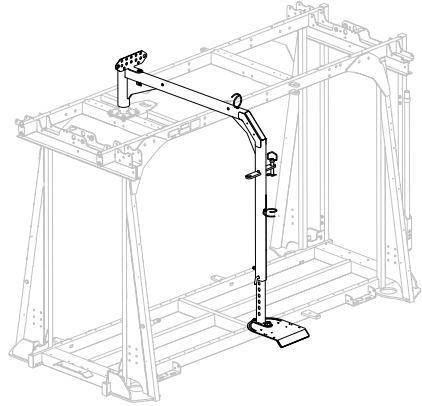
BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037378	ARMY REAR SQZ BLOCKOUT - BLK	1
2	2036615	BULL RUMP EXTENDER - BLK	1
3	2012288	MOLDED SLAM LATCH	1
4	2008321	ZINC PLATED CAM SLAM HANDLE	1
5	2007840	74 TUB AXLE PIN WELDING REV -	1
6	2000015	SLAM LATCH/LOCK BOX SPRING	1
7	2000077	2X2X SQUARE BUSHING WITH HOLE	2
8	2000082	2X2 10-14 GAUGE PLASTIC CAP	1
9	7002810	POLYURETHANE BUMPER W/3-8 STUD	1
10	7002294	BOLT-CAR-0.375-16-2.75-Z-5-FT	4
11	7002295	BOLT-CAR-0.5-13-3-Z-5	1
12	7002779	BOLT-CAR-0.5-13-2.75-Z-5	1
13	7003177	NUT-FNYL-0.5-13-Z-5	2
14	7003178	NUT-FNYL-0.375-16-Z-5	5
15	7003345	SCREW-PH-#10-0.5-Z-SDRIL	1



SWING ARM

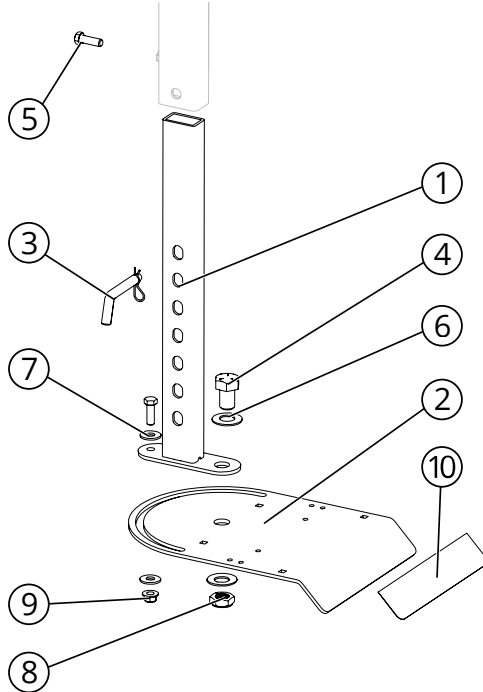
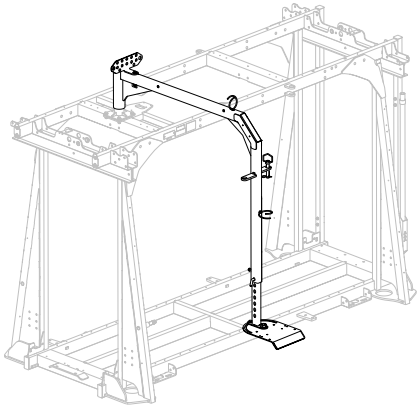
THE GENERAL & THE MAJOR SWING ARM UPPER

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037637	ARMY HYD BULKHEAD - GRN	1
2	2004255	HOSE RING WELDING	2
3	7002108	SWIVEL PIN Z 7/8 X 4 1/4"	1
4	7002296	BOLT-HH-0.5-13-4.5-Z-5	1
5	7002309	WASHER-0.531-1.062-0.074-ZPS	2
6	7003177	NUT-FNYL-0.5-13-Z-5	1
7	7002816	UNTHREADED ZERK, 5/16	1



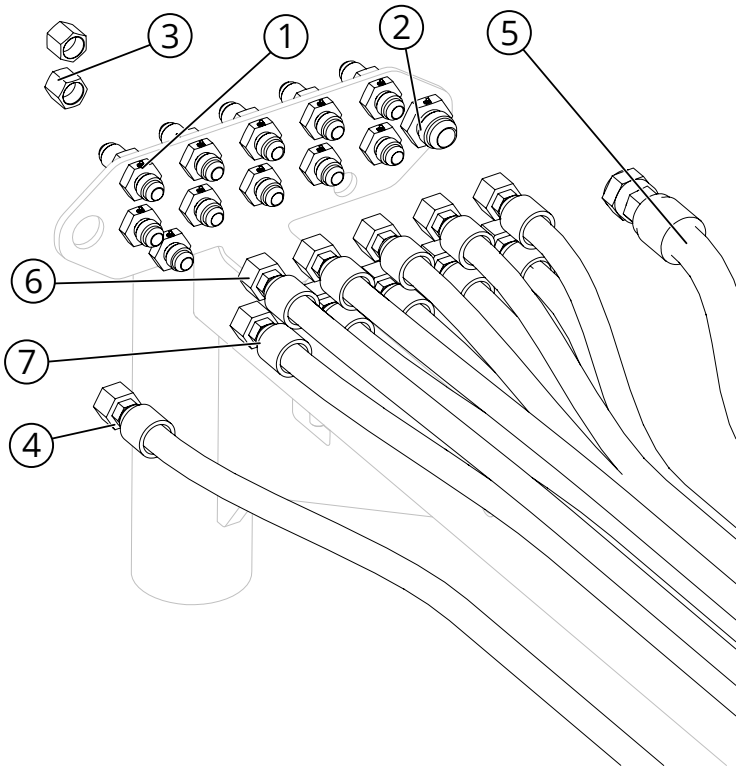
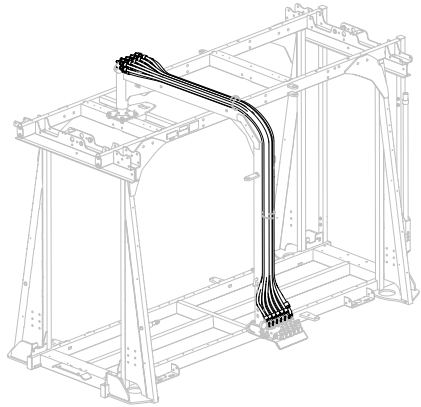
THE GENERAL & THE MAJOR SWING ARM LOWER

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037562	ARMY SA DOWNTUBE WA - GREEN	1
2	2037561	ARMY SPOOL VALVE PLATE - GREEN	1
3	7003061	BENT PIN Z 5/8"-3	1
4	7003280	BOLT-HH-1-8-1.5-Z-5-FT	1
5	7002287	BOLT-HH-0.5-13-1.5-Z-5	2
6	7002803	SPRING WASHER Z 1"	2
7	7002309	WASHER-0.531-1.062-0.074-ZPS	2
8	7002871	NUT-NYLLP-1-8-Z-2	1
9	7003177	NUT-FNYL-0.5-13-Z-5	1
10	2026715	ARMY VALVE/CONTROL DECAL	1



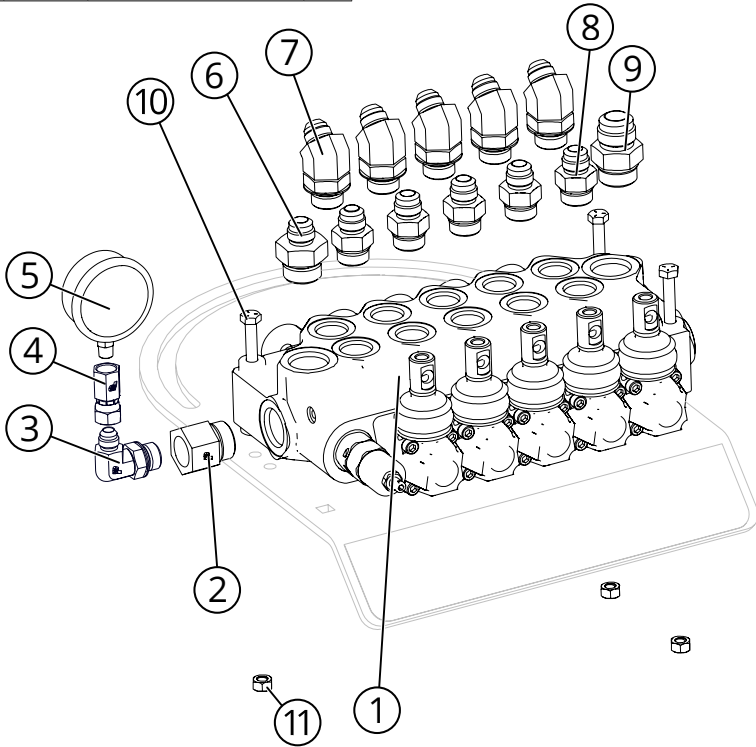
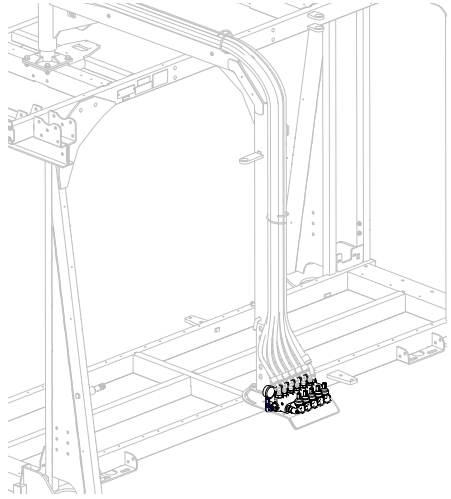
THE GENERAL SWING ARM HOSES

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	9000651	08-08 MJIC BULKHEAD FITTING	11
2	9001048	12-12 MJIC BULKHEAD FITTING	1
3	9000584	-08 JIC CAP	2
4	9000947	ARMY SA PRESSURE/TANK HOSE	1
5	9001050	GEN-V2 SWING ARM RETURN LINE	1
6	9000954	ARMY SA HOSE #2	5
7	9000949	ARMY SA HOSE #1	5



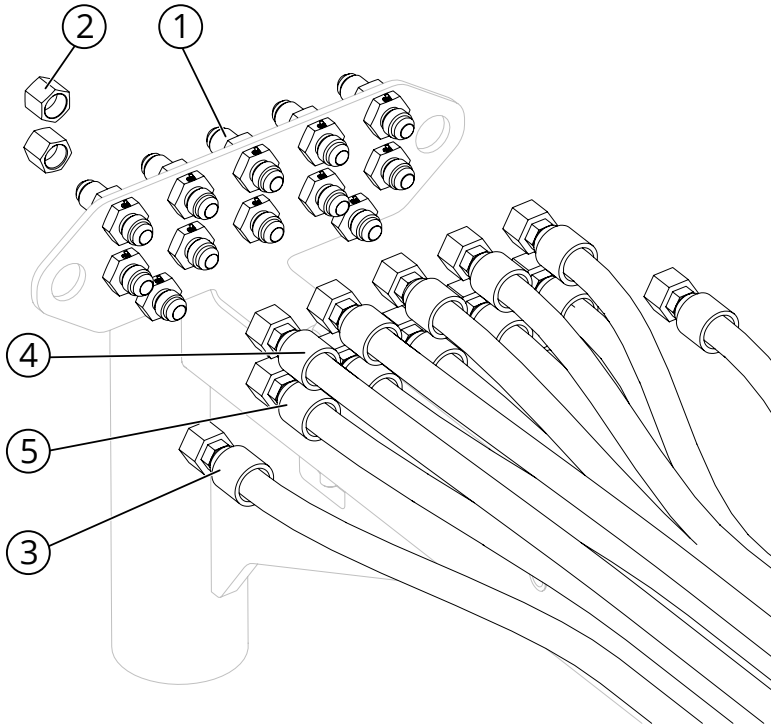
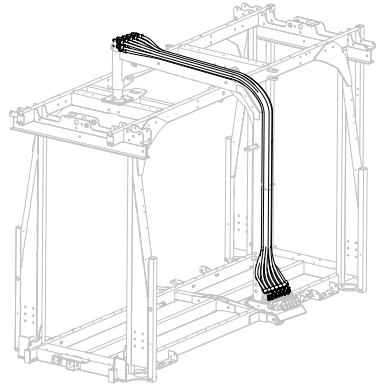
THE GENERAL SWING ARM VALVE BANK

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY																
1	9000426	WALVOIL SD11 5 SPOOL VALVE	1																
2	9000606	12-08 M-F ORB-ORB BUSHING	1																
3	9000232	08-06 M ORB-JIC 90 ELBOW	1																
4	9000917	04-06 F NPT-JIC CONNECTOR	1																
5	9000308	2000PSI PRESSURE GAUGE 04NPT	1																
6	9000465	12-08 M ORB-JIC CONNECTOR	1																
7	9000871	10-8 ORB-JIC M-M 45 DEGREE	5	8	9000205	10-08 M ORB-JIC CONNECTOR	5	9	9000233	12-12 M ORB-JIC CONNECTOR	1	10	7002981	BOLT-HH-0.3125-18-3-Z-5	3	11	7002320	NUT-NYL-0.3125-18-Z-5	3
8	9000205	10-08 M ORB-JIC CONNECTOR	5																
9	9000233	12-12 M ORB-JIC CONNECTOR	1																
10	7002981	BOLT-HH-0.3125-18-3-Z-5	3																
11	7002320	NUT-NYL-0.3125-18-Z-5	3																



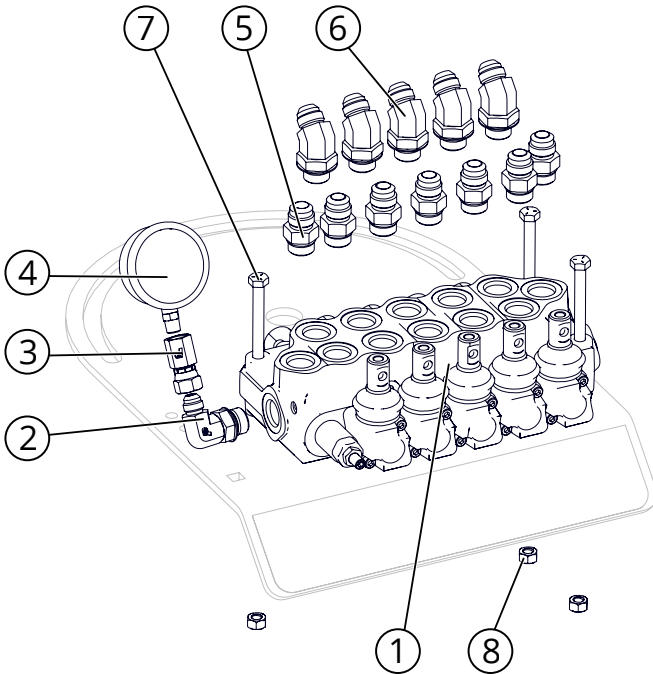
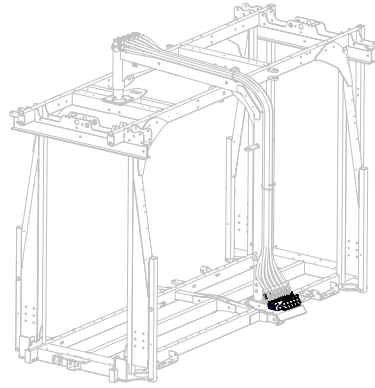
THE MAJOR SWING ARM HOSES

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	9000651	08-08 MJIC BULKHEAD FITTING	12
2	9000584	-08 JIC CAP	2
3	9000947	ARMY SA PRESSURE/TANK HOSE	2
4	9000954	ARMY SA HOSE #2	5
5	9000949	ARMY SA HOSE #1	5



THE MAJOR SWING ARM VALVE BANK

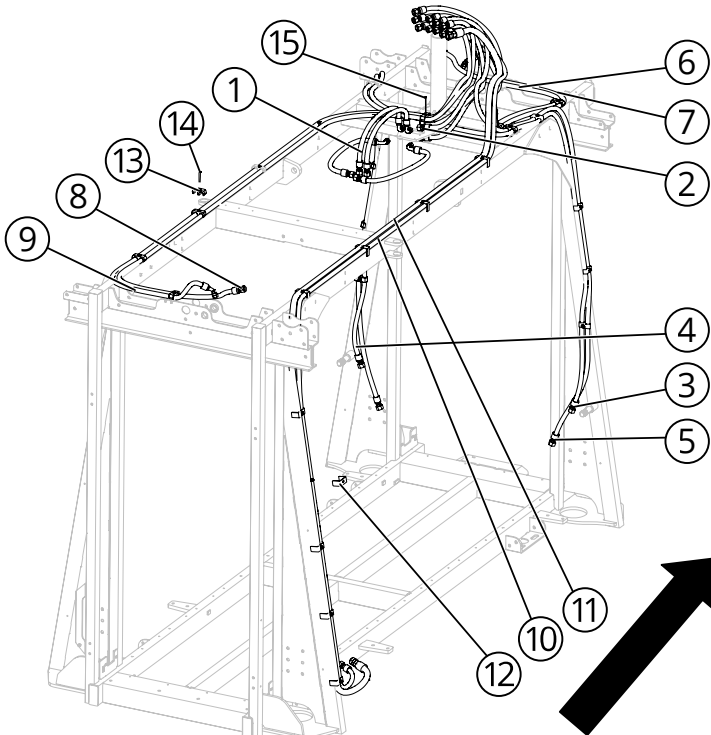
BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	9000542	WALVOIL SD5 5 SPOOL VALVE	1
2	9000232	08-06 M ORB-JIC 90 ELBOW	1
3	9000917	04-06 F NPT-JIC CONNECTOR	1
4	9000308	2000PSI PRESSURE GAUGE 04NPT	1
5	9000211	08-08 M ORB-JIC CONNECTOR	7
6	9000654	08-08, M-M, ORB-JIC 45°	5
7	7002981	BOLT-HH-0.3125-18-3-Z-5	3
8	7002320	NUT-NYL-0.3125-18-Z-5	3



HOSES

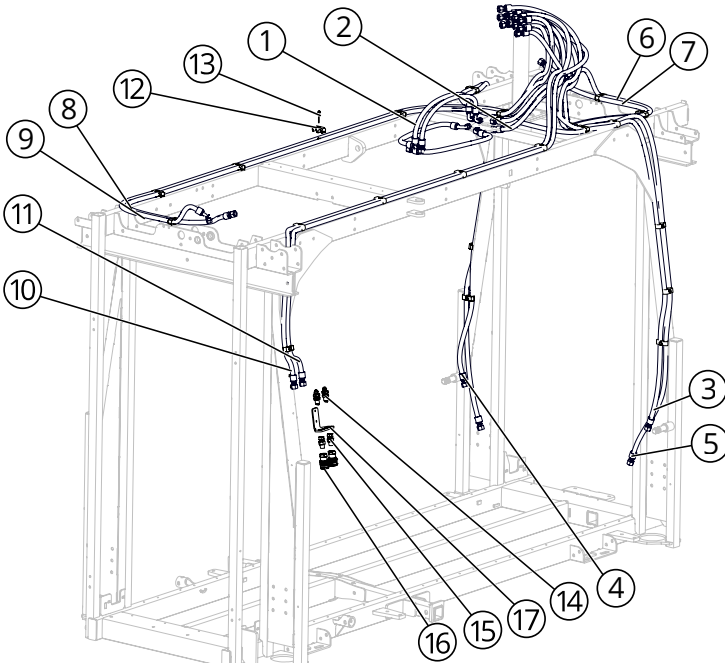
THE GENERAL HOSES

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	9000960	ARMY TOP SQZ ROD&CAP HOSE	4
2	9000968	TOP SQZ T HOSE	2
3	9000964	ARMY BTTM SQZ JOIN HOSE	1
4	9000965	ARMY BTTM SQZ MSTR HOSE	1
5	9000966	ARMY BTTM SQZ SLVE HOSE	1
6	9000969	ARMY HG ROD HOSE	1
7	9000970	ARMY HG CAP HOSE	1
8	9000971	ARMY TG ROD HOSE	1
9	9000972	ARMY TG CAP HOSE	1
10	9001054	GENERAL V2 RETURN CHUTE LINE	1
11	9001056	GENERAL V2 PRESSURE CHUTE HOSE	1
12	2037775	STEEL HOSE CLIP - BLK	9
13	2017001	1/2 INCH HOSE CLIP	19
14	7003213	THRD-CUT BOLT Z 1/4-20X2" TFL	26
15	7003002	BOLT-HH-0.250-20-3-Z-5	1



THE MAJOR HOSES

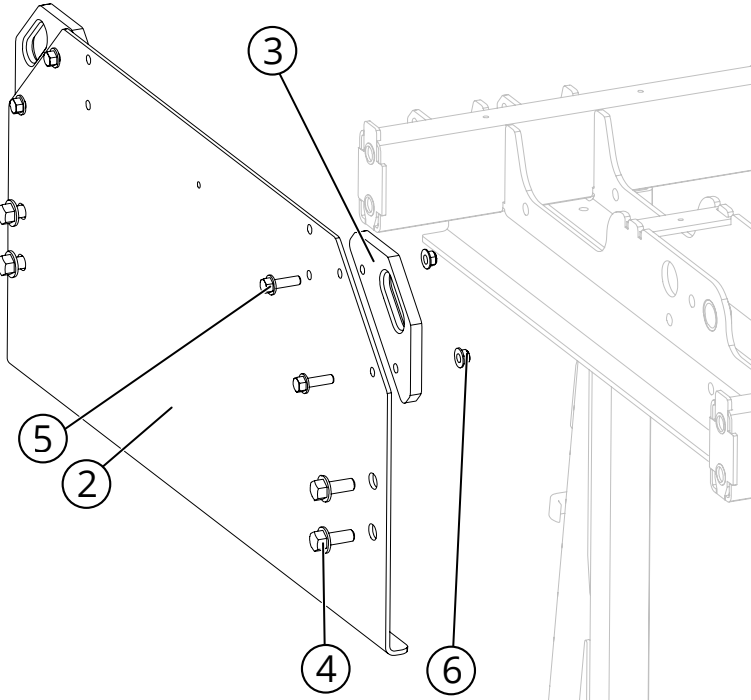
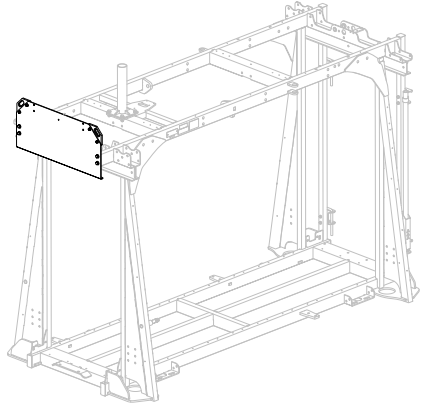
BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	9000960	ARMY TOP SQZ ROD&CAP HOSE	4
2	9000968	TOP SQZ T HOSE	2
3	9000964	ARMY BTM SQZ JOIN HOSE	1
4	9000965	ARMY BTM SQZ MSTR HOSE	1
5	9000966	ARMY BTM SQZ SLVE HOSE	1
6	9000969	ARMY HG ROD HOSE	1
7	9000970	ARMY HG CAP HOSE	1
8	9000971	ARMY TG ROD HOSE	1
9	9000972	ARMY TG CAP HOSE	1
10	9000973	ARMY PRESSURE HOSE	1
11	9000974	ARMY TANK HOSE	1
12	2017001	1/2 INCH HOSE CLIP	25
13	7003213	THRD-CUT BOLT Z 1/4-20X2" TFL	25
14	9000651	08-08 MJIC BULKHEAD FITTING	2
15	9000570	08-08, M-F NPTF-JIC CONNECTOR	2
16	9000401	1/2" FEM PIONEER 1/2" NPTF	2
17	2037049	GROUND LINE BULKHEAD - BLK	1



MISC FRAME COMPONENTS

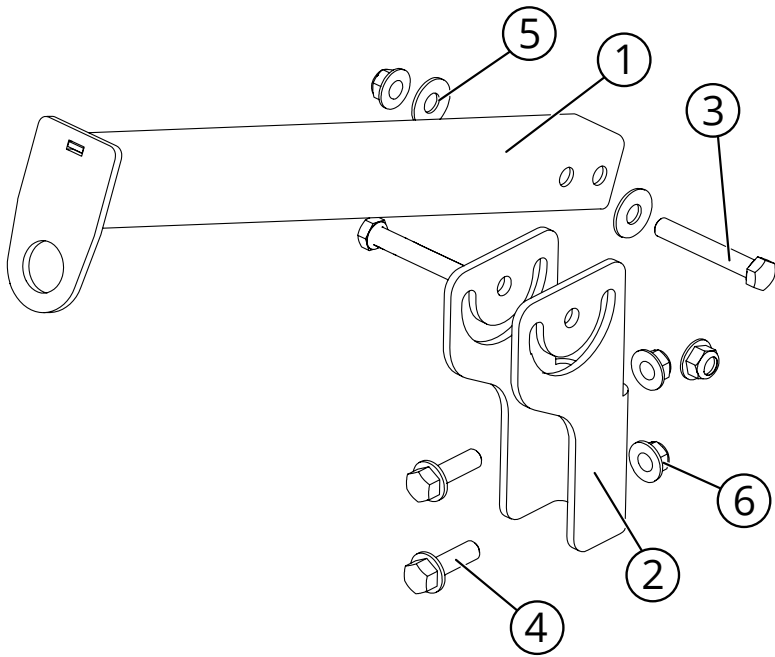
THE GENERAL & THE MAJOR SHIELD

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037710	ARMY SHIELD	1
2	2037716	ARMY SHIELD - BLK	1
3	2010894	NECK EX. HOSE HOLDER	2
4	7001894	BOLT-SFLG-0.5-13-1.25-Z-5-FT	4
5	7002219	BOLT-FLG-0.375-16-1.25-Z-5-FT	4
6	7003178	NUT-FNYL-0.375-16-Z-5	4



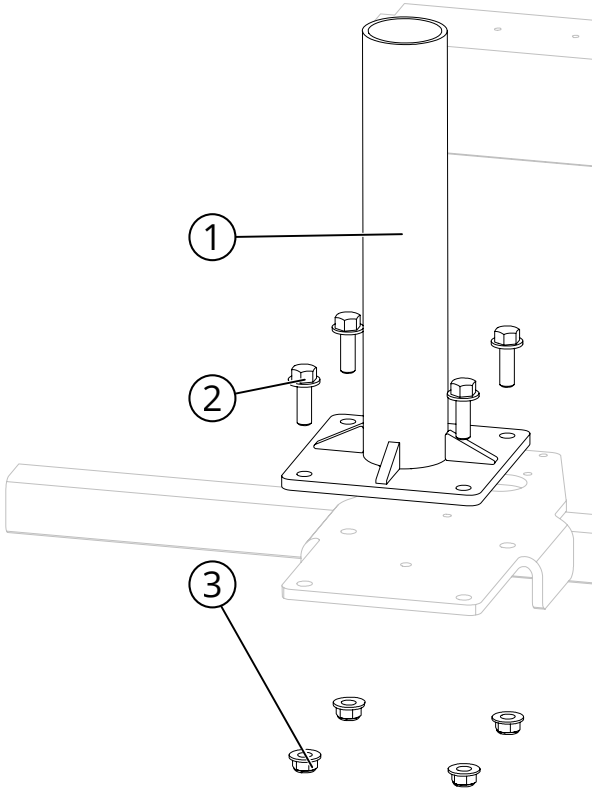
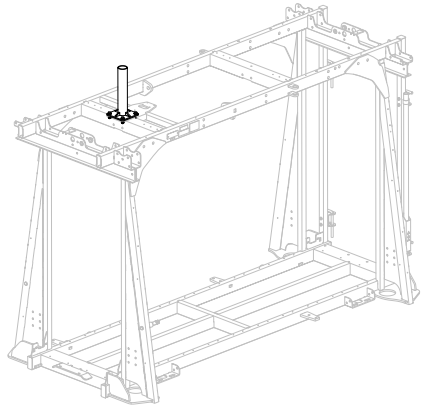
THE GENERAL TOOL HOLDER (2036740)

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2036743	ARMY TOOL HANGER ARM - BLK	1
2	2037723	ARMY TOOL HANGER BRACKET - BLK	1
3	7003204	BOLT-HH-0.375-16-2.5-Z-5	2
4	7002219	BOLT-FLG-0.375-16-1.25-Z-5-FT	2
5	7002300	WASHER-0.406-1.000-0.056-ZPS	2
6	7003178	NUT-FNYL-0.375-16-Z-5	4



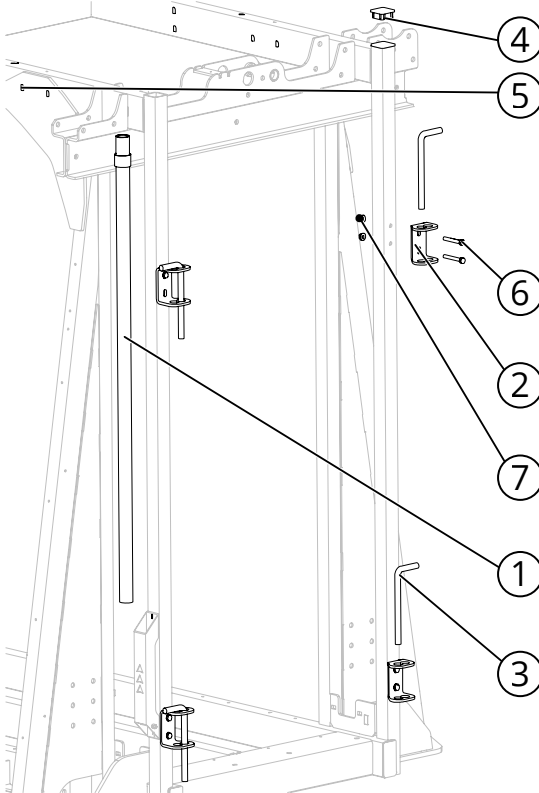
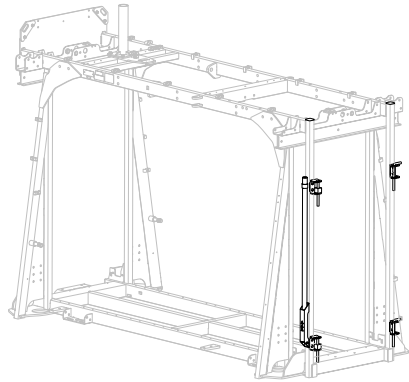
THE GENERAL & THE MAJOR SWING ARM PIVOT

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2037533	ARMY SWING ARM MOUNT - GRN	1
2	7003004	BOLT-FLG-0.5-13-1.5-Z-5-FT	4
3	7003177	NUT-FNYL-0.5-13-Z-5	4



THE GENERAL & THE MAJOR REAR COMPONENTS

BOM ID	PART NUMBER	FULL DESCRIPTION	QTY
1	2002818	RUMP BAR ASSY.	1
2	2032951	750/800 PANEL CLIP	4
3	2000893	PANEL PIN	4
4	7003268	2X2 5-8 GAUGE PLASTIC CAP	2
5	7003181	1/2" SNAP IN PLUG	48
6	7003183	BOLT-HH-0.375-16-2.75-Z-5	8
7	7003178	NUT-FNYL-0.375-16-Z-5	8





If you have any questions regarding your product or require assistance, please contact Arrowquip's Client Care Team at **1-877-275-6075** or by email at **cs@arrowquip.com**

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