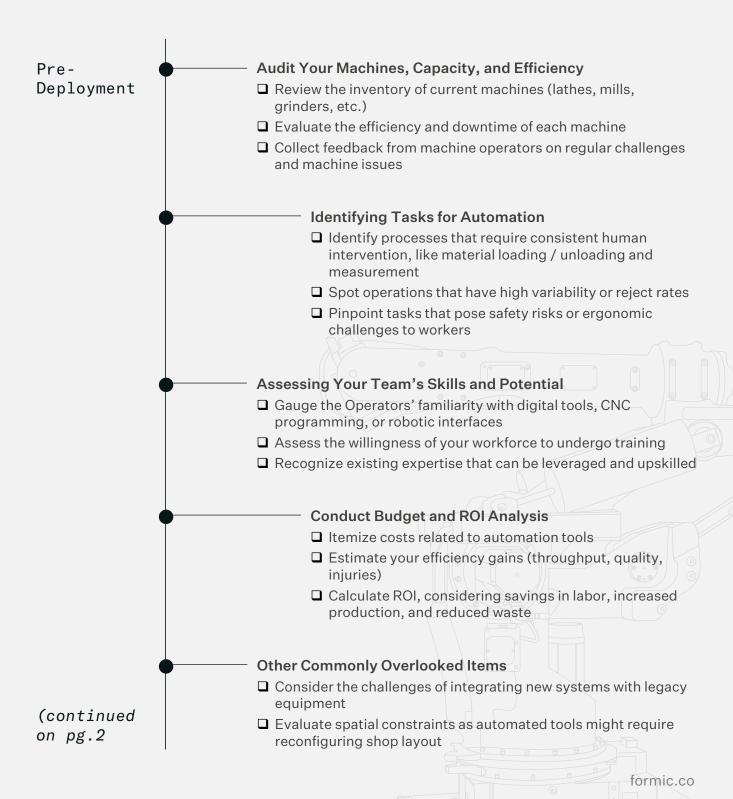
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Pre- Deployment	——— Work with Automation Experts on Selecting the Right
(continued)	Technology
	Robots: Collaborative, Traditional, Gantry
	☐ Pallet Pull Systems
	☐ Grippers: Vacuum, magnetic, jaw
Post- Deployment	Update Your Workflow Analysis and Identify Bottlenecks
	Monitor production rates with automation
	Track component wait times
	Assess the time required for machine changeovers
	Continuous Training and Feedback Cycles
	Collect regular feedback from your team
	Encourage cross-training for versatility
	Manage Resistance to Change
	 Open communication: Ensure your workforce understands the reason for change and the benefits to them and their job
	Involvement: Engage employees in the automation process, making them feel part of the transition
	☐ Promotion and opportunities: Upskill and provide opportunities for employees to grow and take on more responsibility (i.e. Automation Manager)
	Implement, Revisit, Revise Safety Protocols
	☐ Assess zones of potential human-robot interaction
	☐ Implement emergency stop mechanisms
	☐ Review safety barriers, sensors, and signage
	Implement Maintenance Routines
	Document and schedule routines
	☐ Replace worn-out components
	☐ Continuously check for SW updates and calibrations
	——— Adapting and Scaling Automation
	☐ Modular systems: Opt for automation systems that allow for easy expansion or modifications
	Regular assessments: Periodically review automation versus business needs and growth

Is this too overwhelming? With Formic, we assist you with the entire process.