

# JP Morgan Clean Energy Corporate Day

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# Lithium-ion battery market

# Shenzhen now uses only electric buses (16,500) and also has 62.5% of all taxis being electric (12,518)





# The Economist: China moves towards banning the internal combustion engine

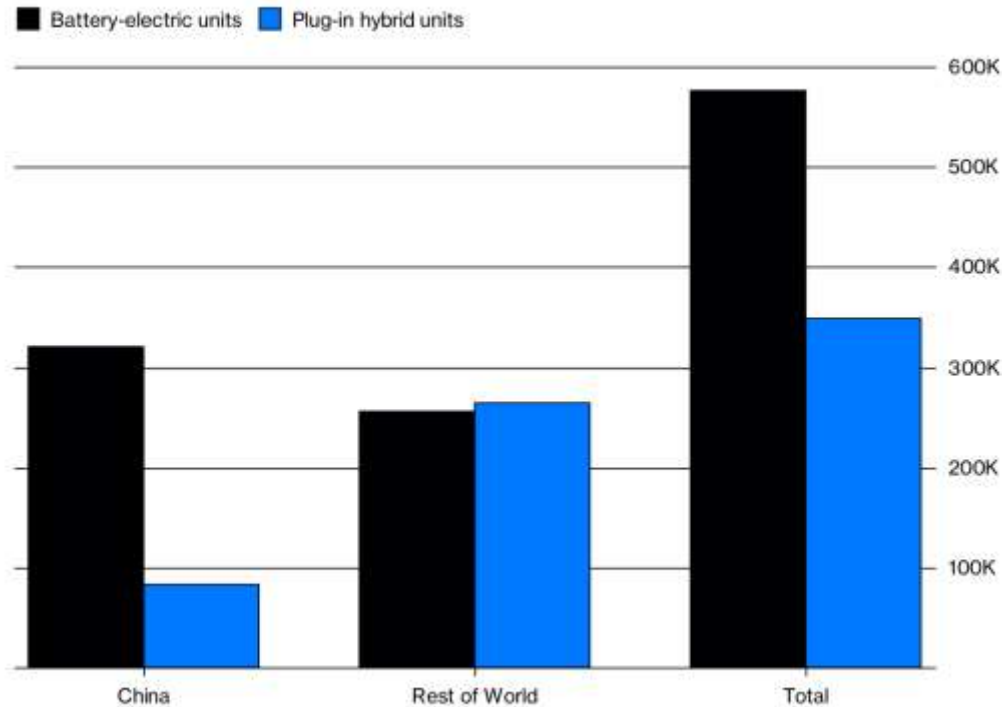


Published 2017-09-14 <https://www.economist.com/news/business/21728980-its-government-developing-plan-phase-out-vehicles-powered-fossil-fuels-china-moves?fsrc=scn/tw/te/bl/ed/chinamovestowardsbanningtheinternalcombustionengine>

# 2017 China accounts for >50% all EV sales

## China Vehicles Going All-Electric

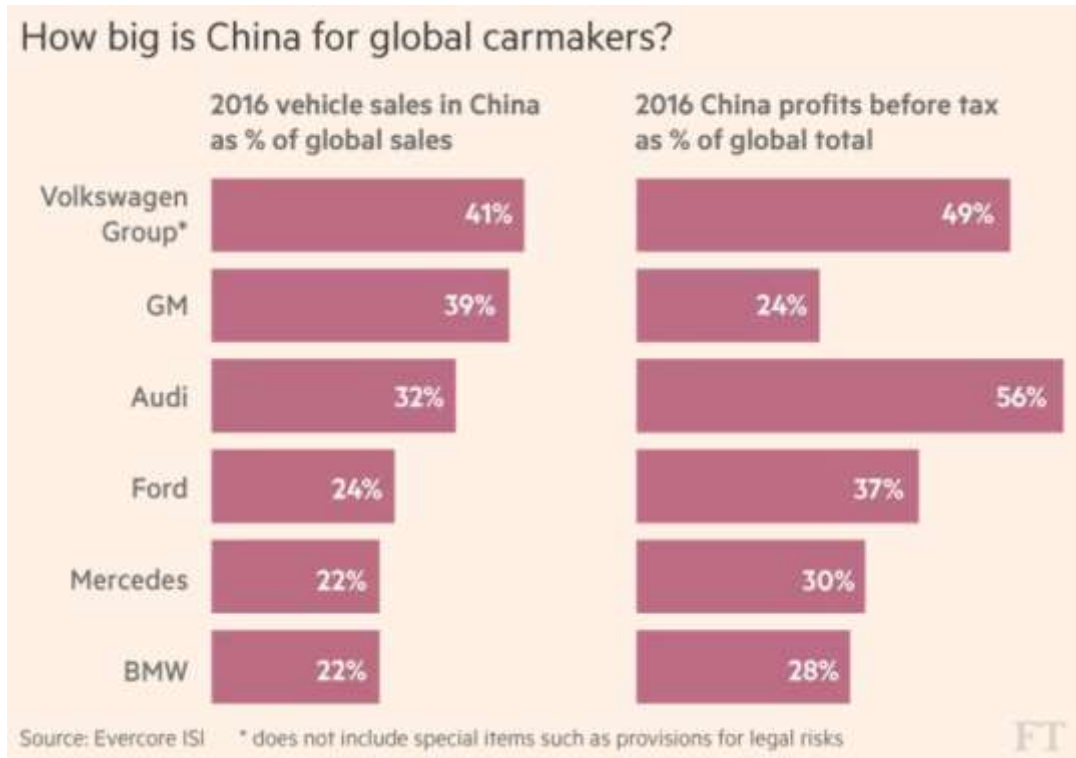
Nation's subsidies boosting battery-only cars over hybrids worldwide



Note: Sales for four quarters ended September  
Data: BNEF; graphic by Bloomberg Businessweek

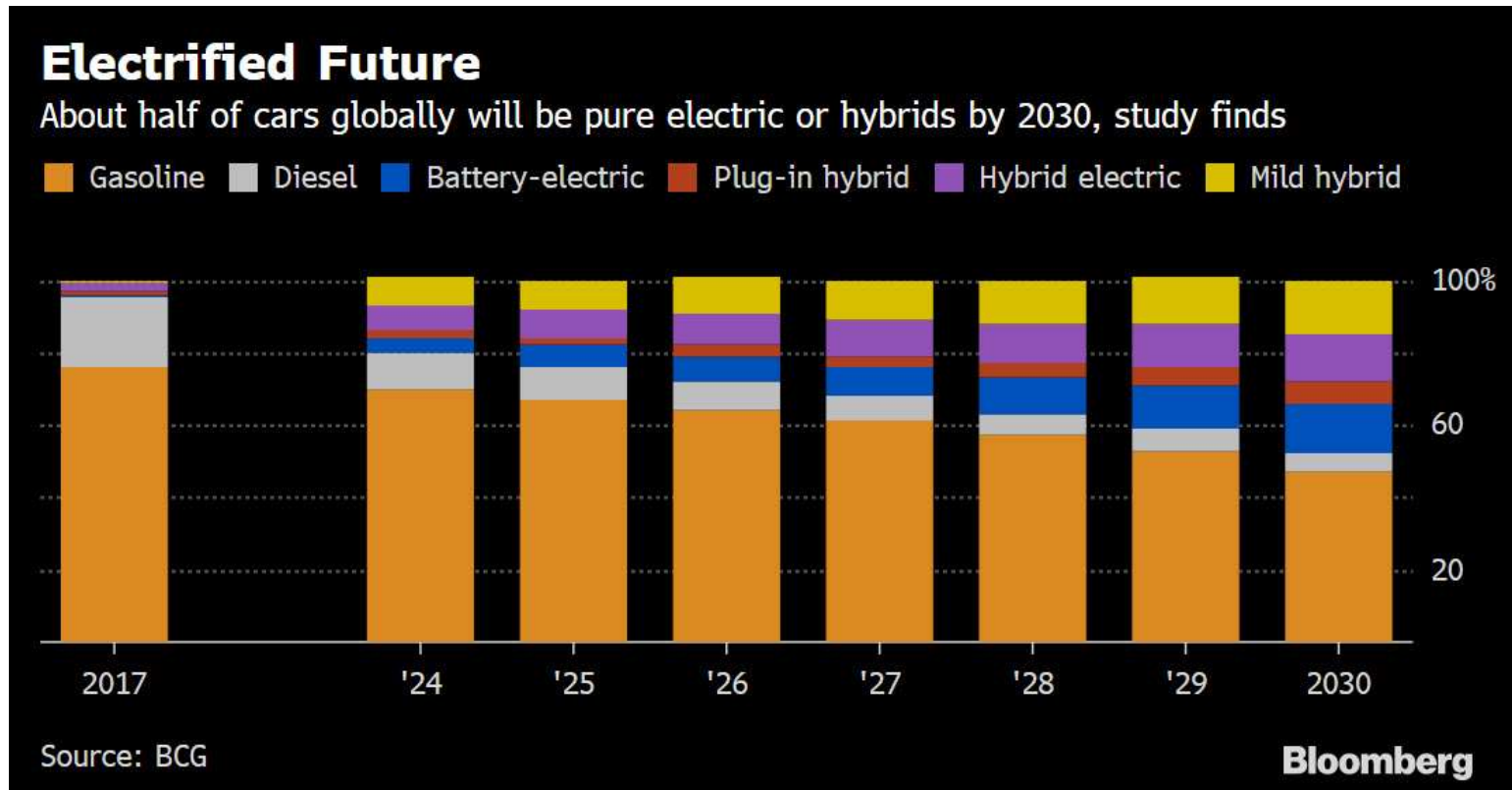
Retrieved: 2018-01-09 [https://www.bloomberg.com/news/articles/2018-01-09/china-driving-global-battery-electric-vehicle-sales-past-hybrids?cmpid=socialflow-twitter-business&utm\\_content=business&utm\\_campaign=socialflow-organic&utm\\_source=twitter&utm\\_medium=social](https://www.bloomberg.com/news/articles/2018-01-09/china-driving-global-battery-electric-vehicle-sales-past-hybrids?cmpid=socialflow-twitter-business&utm_content=business&utm_campaign=socialflow-organic&utm_source=twitter&utm_medium=social)

# The xEV opportunity in China is driving market share



Retrieved: 2017-09-01 [https://www.ft.com/content/c4c332c4-7036-11e7-aca6-c6bd07df1a3c?accessToken=zwAAAV4-6cewkdpEwzLEcDYR59Ospsa9B98aPA.MEQCIDyKB2Im4l60wa2Ojs7WqXSGl0EgrfEDkqNssYf1oQxFAiAmqvMDEMfE02IS7PcfjbGj58MfQnKaZnNmYrJHg\\_VTiW&sharetype=gift](https://www.ft.com/content/c4c332c4-7036-11e7-aca6-c6bd07df1a3c?accessToken=zwAAAV4-6cewkdpEwzLEcDYR59Ospsa9B98aPA.MEQCIDyKB2Im4l60wa2Ojs7WqXSGl0EgrfEDkqNssYf1oQxFAiAmqvMDEMfE02IS7PcfjbGj58MfQnKaZnNmYrJHg_VTiW&sharetype=gift)

# xEVs projected to be 50% of global auto market by 2030



Retrieved: 2017-10-18 <https://www.bloomberg.com/news/articles/2017-11-02/battery-powered-cars-to-be-half-of-global-auto-market-by-2030>

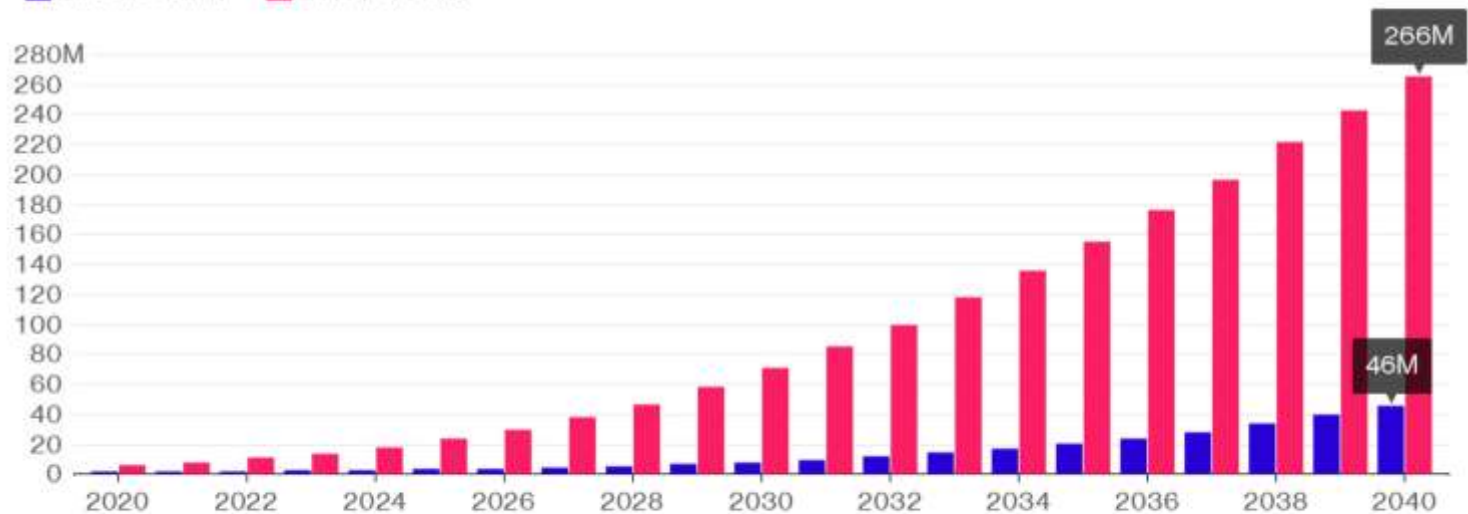


# Upward EV forecasting is the new trend

## Growing Expectations

OPEC's electric vehicle forecast grew by almost 500% last year

■ 2015 Forecast ■ 2016 Forecast

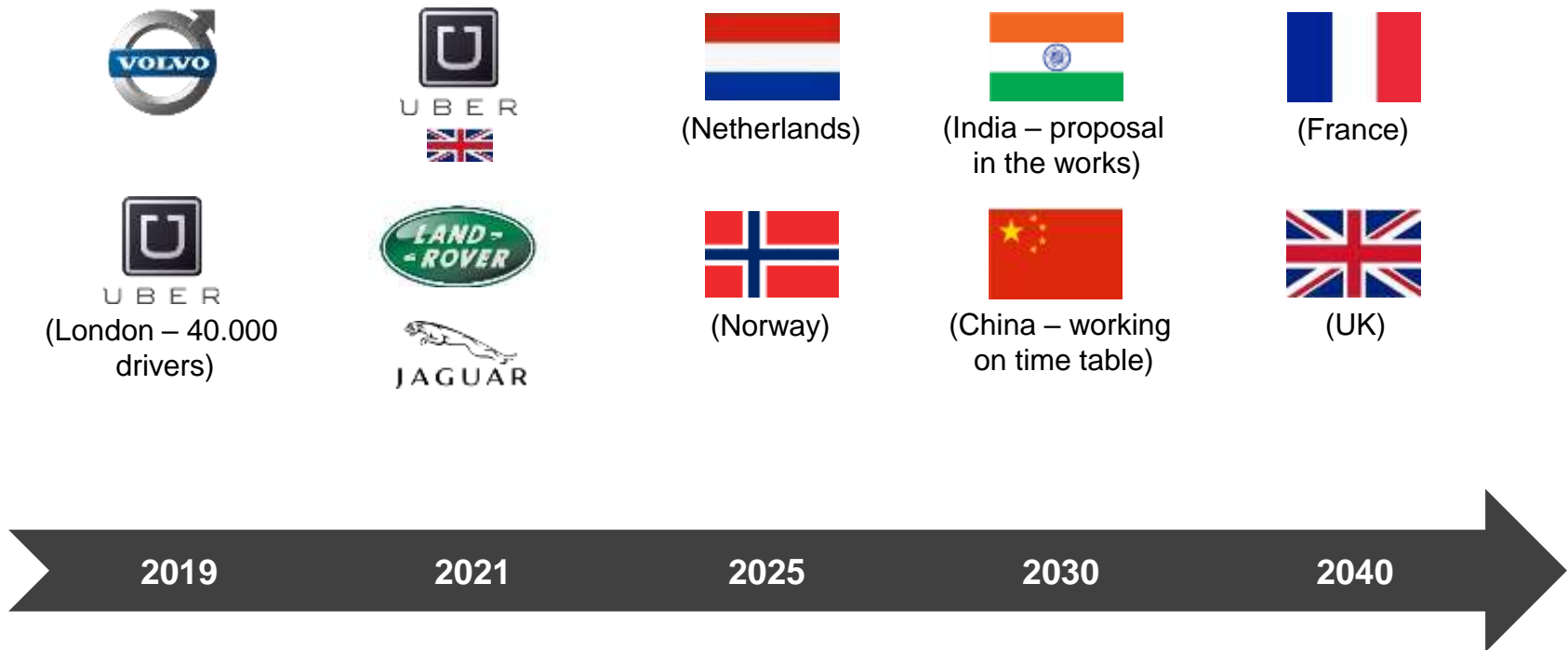


Source: Bloomberg New Energy Finance

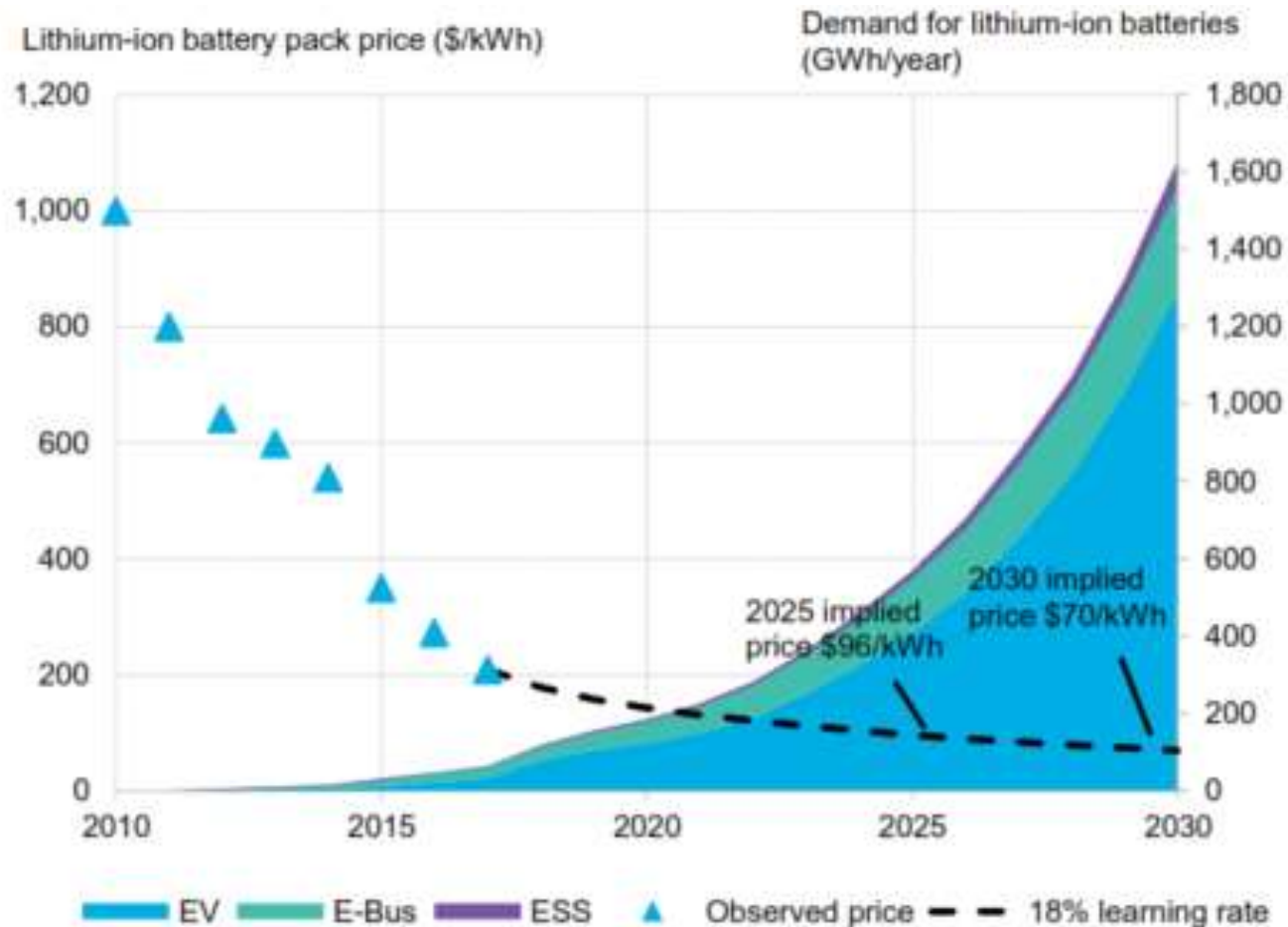
Bloomberg

Retrieved: 2018-01-11 <https://www.greentechmedia.com/articles/read/everyone-is-revising-electric-vehicle-forecasts-upward#gs.OVFCXQM>

# Countries banning new sales of petrol and diesel cars, auto industry starting to respond



# Electric vehicles are driving Li-ion global demand; Li-ion battery technology here to stay

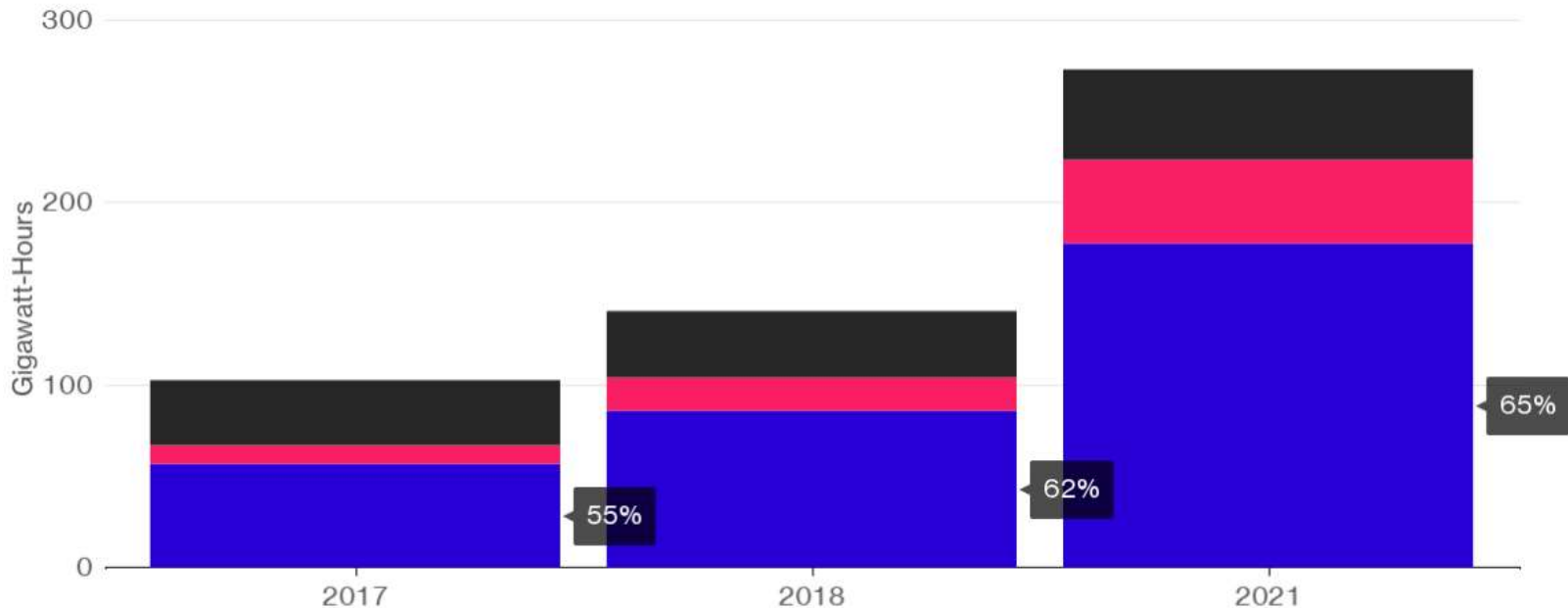


# ~55% of global lithium-ion battery production is currently in China, compared with 10% in the U.S.

## Power Surge

China's share of lithium-ion battery production is forecast to hit 65 percent by 2021

■ China ■ U.S. ■ Rest of the world



Source: Bloomberg New Energy Finance

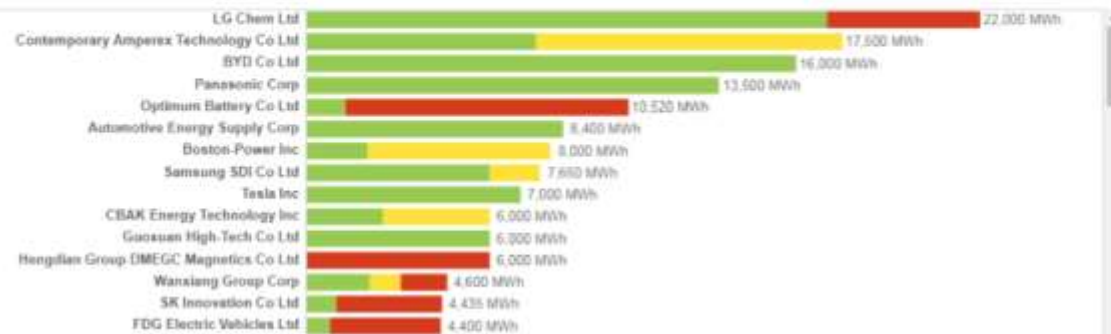
# Substantial capacity is under construction or announced



2017 capacity:  
**90 GWh/year**

2021 planned\* capacity:  
**290 GWh/year**

Capacity by manufacturer (MWh)



Source: BNEF battery manufacturing database.  
\*Planned = announced or under construction



# Current lithium-ion technology here to stay

## History of the battery

1786, Luigi Galvani discovered “animal electricity”

1800, Alessandro Volta built the first practical battery

1859, Gaston Plante invented the first rechargeable battery with lead acid

1899, Waldemar Jungner invented the NiCd battery

1991, Sony commercialized the Lithium - based battery

- 100+ Lithium-ion factories globally
- Mature supply chain
- Wide acceptance into devices



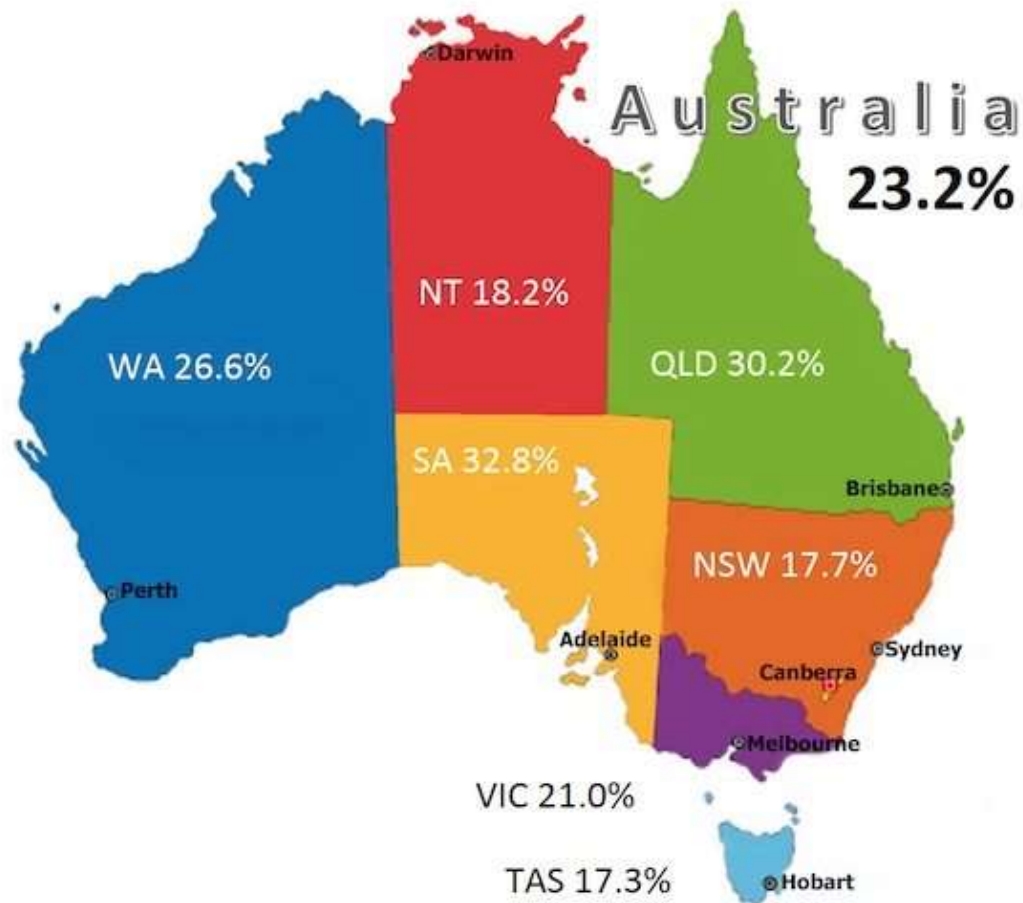
# Lithium-ion in high demand in future markets

1991	2017	2030
<p>Introduced into Portable Power market</p> <ul style="list-style-type: none"> <li>• Cell phones</li> <li>• Laptops</li> <li>• 3C</li> </ul>	<p>Portable power</p> <ul style="list-style-type: none"> <li>• 100% Lithium-ion</li> <li>• 7B batteries sold globally</li> </ul>	<p>Portable Power</p> <ul style="list-style-type: none"> <li>• No real competition</li> </ul>
2000		
<p>Introduced in EVs</p> <ul style="list-style-type: none"> <li>• Personal</li> <li>• Commercial</li> </ul>	<p>EVs</p> <ul style="list-style-type: none"> <li>• 1.5% global penetration</li> </ul>	<p>EVs</p> <ul style="list-style-type: none"> <li>• Significant global penetration</li> </ul>
2010		
<p>Introduced in ESS</p> <ul style="list-style-type: none"> <li>• Grid</li> <li>• Commercial</li> <li>• Home</li> </ul>	<p>ESS</p> <ul style="list-style-type: none"> <li>• South Australia grid storage</li> </ul>	<p>ESS</p> <ul style="list-style-type: none"> <li>• Widely adopted</li> </ul>

# The Australian energy storage opportunity



# One-quarter of Australian homes now have solar



# Changing grid





# Challenges for mass market uptake next five years

## Price - Performance

- Volume vs. energy density
- Weight vs. range/run-time

## Use model

- Battery charging infrastructure
- Harmony with current electricity paradigm

## Reliability

- Safety - Warranty



# Syrah and Cadenza Innovation Inc.

## - Research and Development

# Graphite to maintain dominance in anodes, natural graphite increase market share as cost pressure increases

Artificial Graphite xEV, grid	Natural Graphite xEV, grid, portable electronics	Silicon Alloy Anodes Emerging but mixed with graphite presently
<div> <div>More energy</div> <div>Better cycle life</div> </div>		
Key Issues		
<ul style="list-style-type: none"> <li>High cost</li> <li>High graphitisation energy use</li> </ul>	<ul style="list-style-type: none"> <li>Low temperature performance</li> </ul>	<ul style="list-style-type: none"> <li>Cycle life</li> <li>Electrode expansion/ cell dimensional stability</li> <li>Low first cycle efficiency</li> </ul>
Mitigating solutions		
<ul style="list-style-type: none"> <li>Mix with natural graphite</li> <li>Develop low cost graphitisation</li> </ul>	<ul style="list-style-type: none"> <li>Surface coating/ modification</li> </ul>	<ul style="list-style-type: none"> <li>Si-nano-particles composite</li> <li>Mix with larger percentage of natural and/ or artificial graphite</li> <li>Limit discharge cut-off voltage</li> </ul>

# Solid State and Silicon Anode battery technology outlook

## Solid State Batteries

- “Solid state” is really two separate technologies
  - Shorter term is polymer electrolytes - still use graphite anodes in cells
  - True solid state with ceramic or glassy electrolytes and likely with lithium metal anodes, carries large challenges
- Feasibility and manufacturability, need to be validated
- Will take at least 10 years to reach commercialisation with significant technical challenges remaining

## Silicon Anode Technology

- Most silicon is used as a composite mixed with graphite
- Silicon anode technology has been already commercially introduced
- Today 2-10% silicon being introduced in low volume
- Challenge: Address life and safety issues

# Aims of testing and benchmarking Syrah products

## Crystallinity (structure)

- Evaluate spacing between the layers of carbon atoms in the graphite structure and the size of the crystallite domains
- These parameters indicate how close the structure is to a perfect graphite structure and determine the capacity for lithium storage in the material

## Capacity (performance)

- Determine the practicable capability of the material to store lithium when formulated as a lithium-ion electrode.
- Theoretical capacity for graphite is 372 mAh/g
- Capacity of the electrode materials determines the energy density of a battery. Using material with higher energy density (volumetric and gravimetric basis) enables longer-lasting batteries – increased range/ time between charging

## Shape and particle size distribution

- Determine the morphology of the particles as well as the number and volume fraction of particles of each size
- This determines important performance parameters for the material when formulated into an electrode such as rate capability (power), packing density (energy), and cycle life

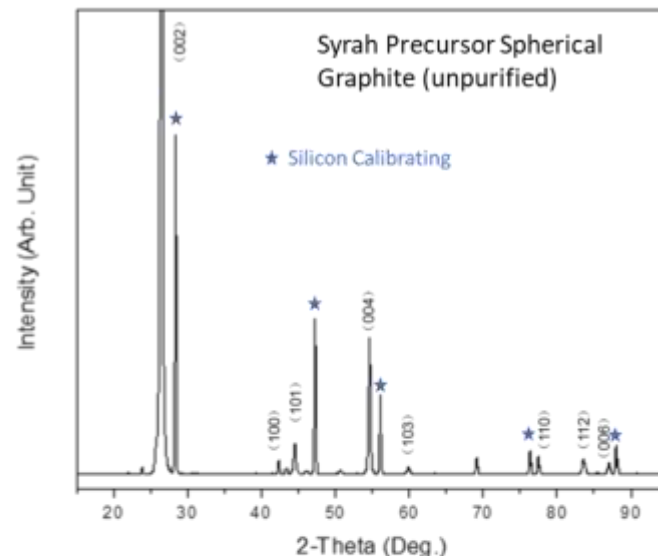
## Density & surface area

- Ability of the particles to compress to a goal density at a given pressure is an important parameter for manufacturing of electrodes in a high volume plant, the material density affects the battery energy density
- Surface area is important for the balance between battery life, rate capability and energy density, generally high surface area materials have better rate capability but shorter life and lower energy density



# Syrah precursor material crystallinity matches existing Li-ion anode precursors, enabling easy supply chain entry

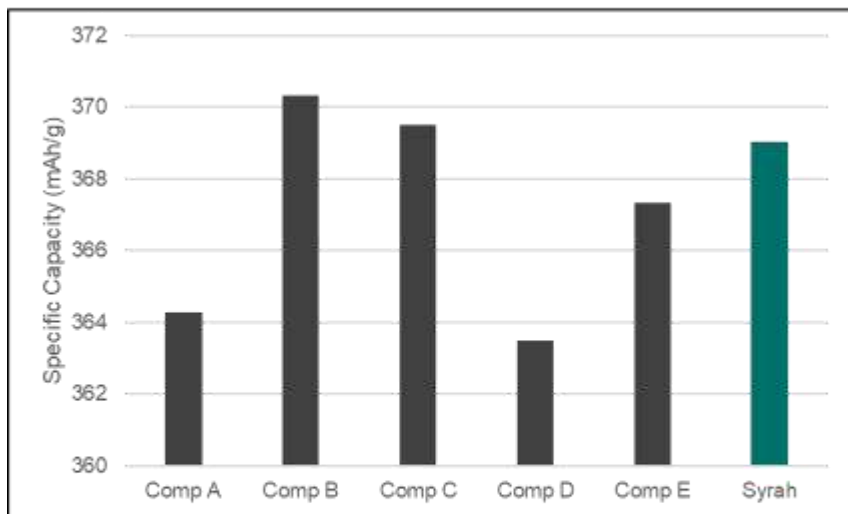
Unpurified Samples	Syrah Spherical Graphite	Competitor A	Competitor B
$d_{002}$ (Å)	3.3572	3.3574	3.3572
Degree of Graphitization (%)	96.29	96.06	96.24
Lc (002) (nm)	54	52	59
La (101) (nm)	74	82	76



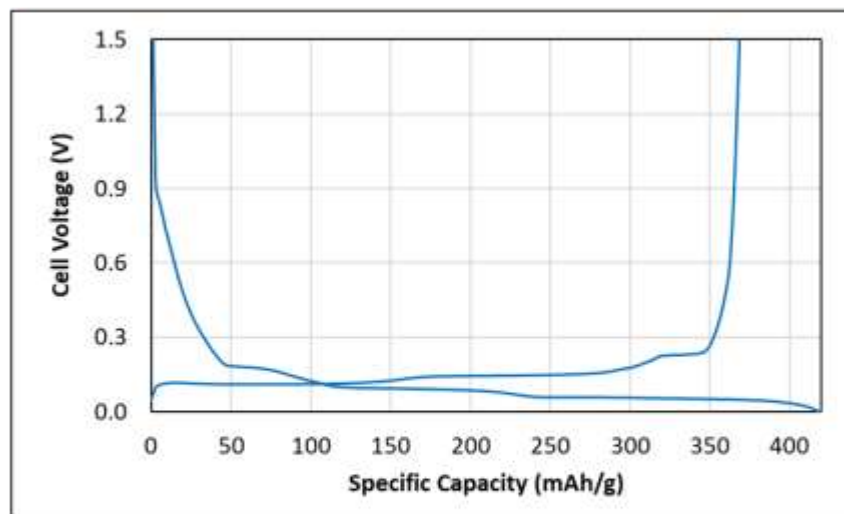
Purified Samples	Syrah Spherical Graphite	Competitor A	Competitor B	Competitor C	Competitor D	Competitor E
$d_{002}$ (Å)	3.3572	3.3572	3.3572	3.3575	3.3574	3.3575
Degree of Graphitization (%)	96.24	96.24	96.34	95.88	96.09	95.94
Lc (002) (nm)	51	45	57	48	56	47
La (101) (nm)	67	77	85	73	72	71

# Syrah precursor demonstrates high 365-370 mAh/g capacity – near theoretical maximum capacity of graphite

## Comparison of purified precursors



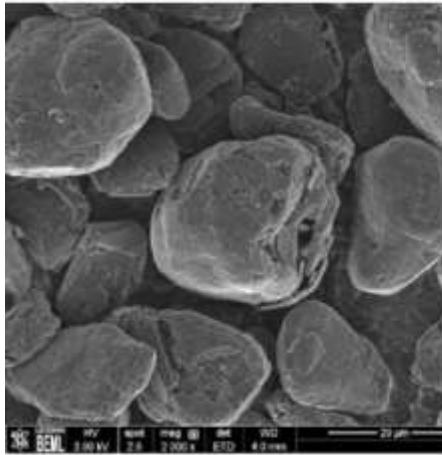
## Syrah Precursor Capacity Measurement



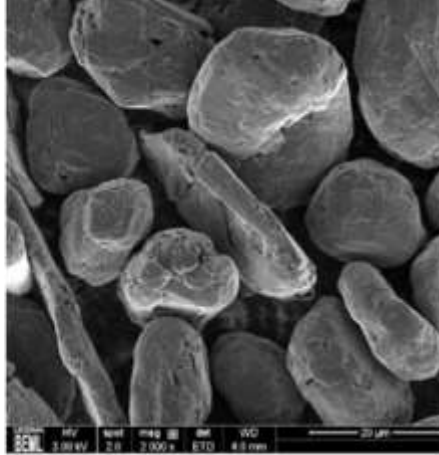
Testing conditions:  
C/20 charge discharge rate  
PVDF electrode formulation  
Density 1.65g/cc

Note: Precursor material refers to uncoated spherical graphite and uncoated purified spherical graphite  
Source: Results based on laboratory testing by Cadenza Innovation Inc.

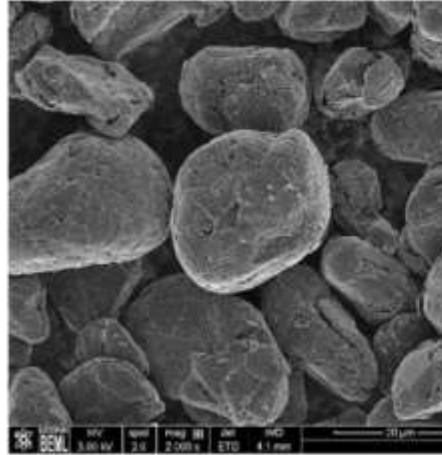
# Syrah precursors have similar spherical shape and particle size distribution as industry leading precursor materials



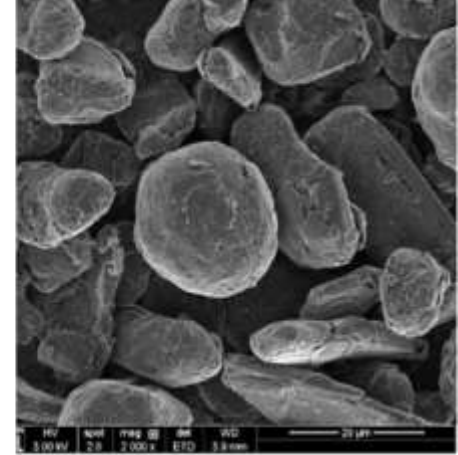
Spherical Natural Graphite  
Comp A



Spherical Natural Graphite  
Comp B



Spherical Natural Graphite  
Comp C

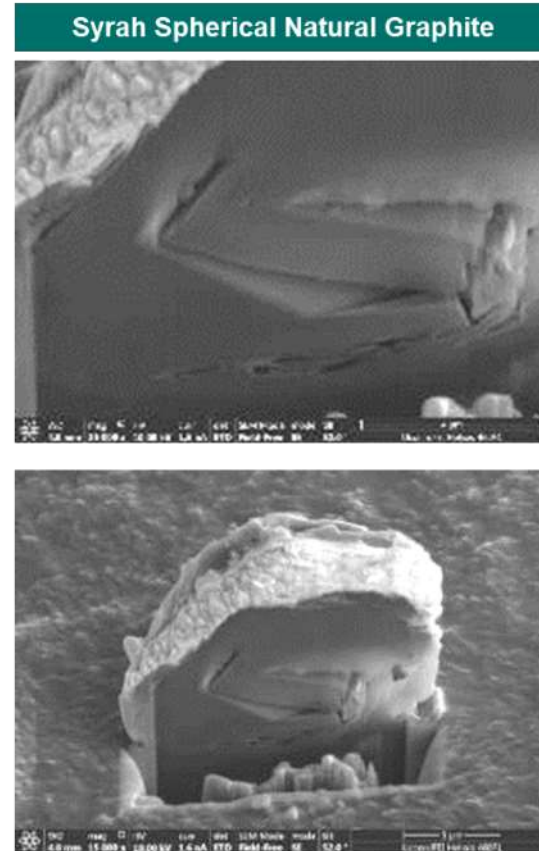
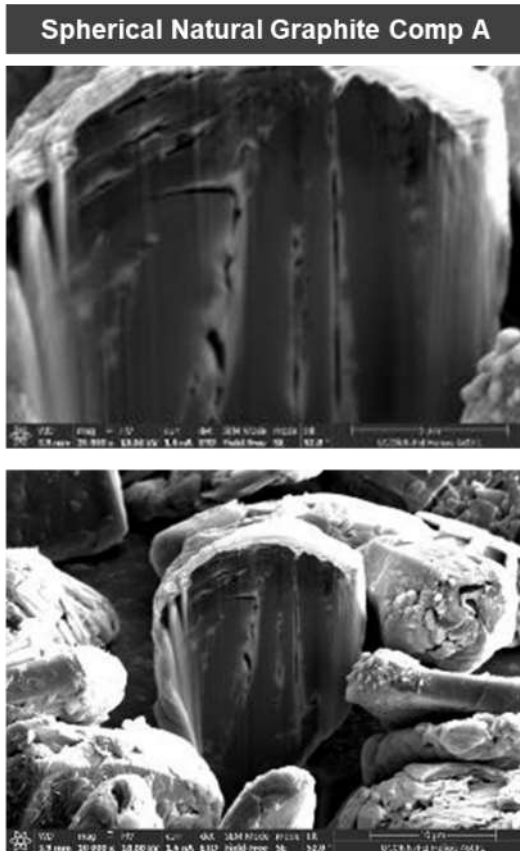


Spherical Natural Graphite  
Syrah

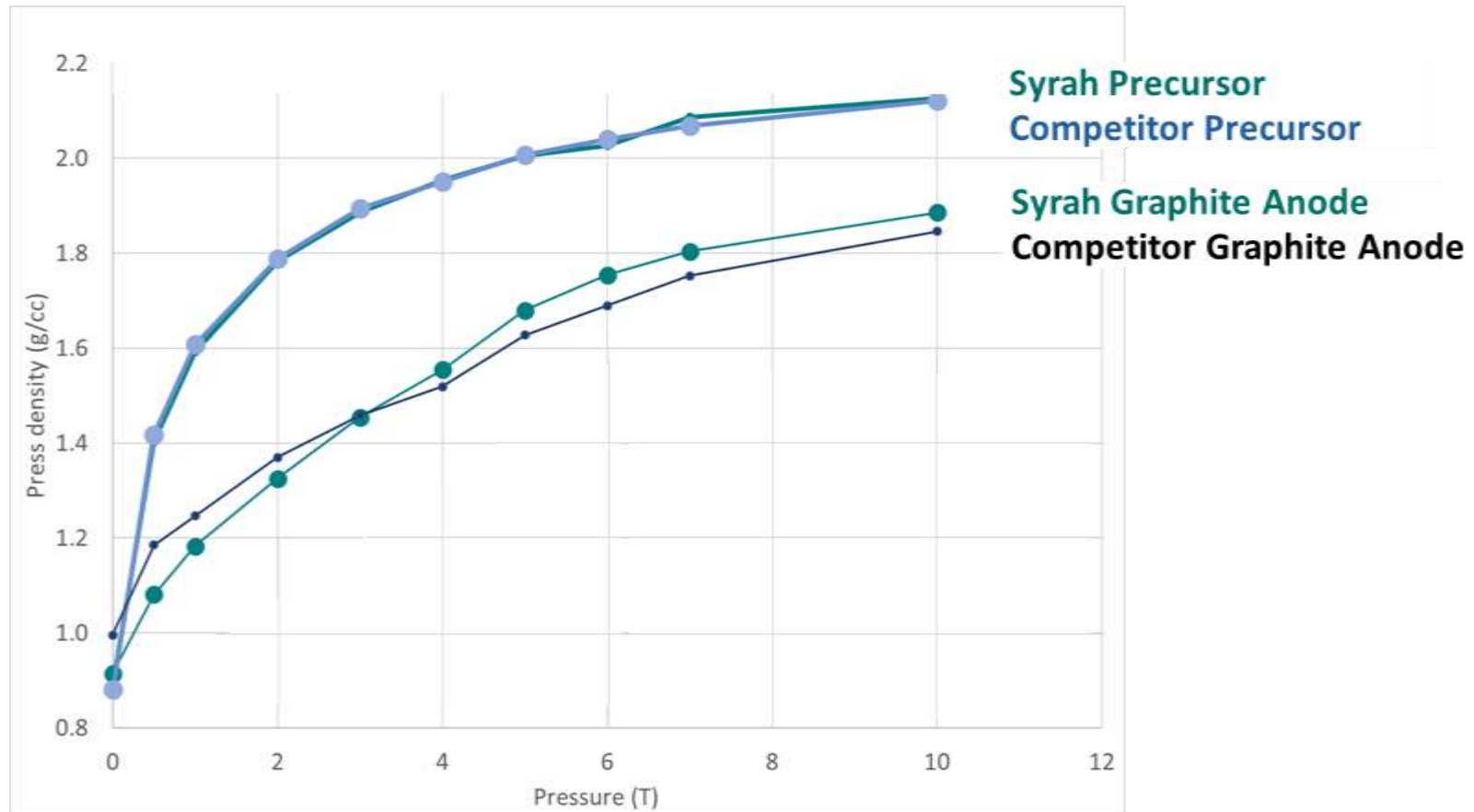
Note: Precursor material refers to uncoated spherical graphite and uncoated purified spherical graphite  
Source: Results based on laboratory testing by Cadenza Innovation Inc.

## Syrah is producing spherical natural graphite with a structure comparable to industry leading competitors

### Cross sectioning of particles with Focused Ion Beam SEM analysis



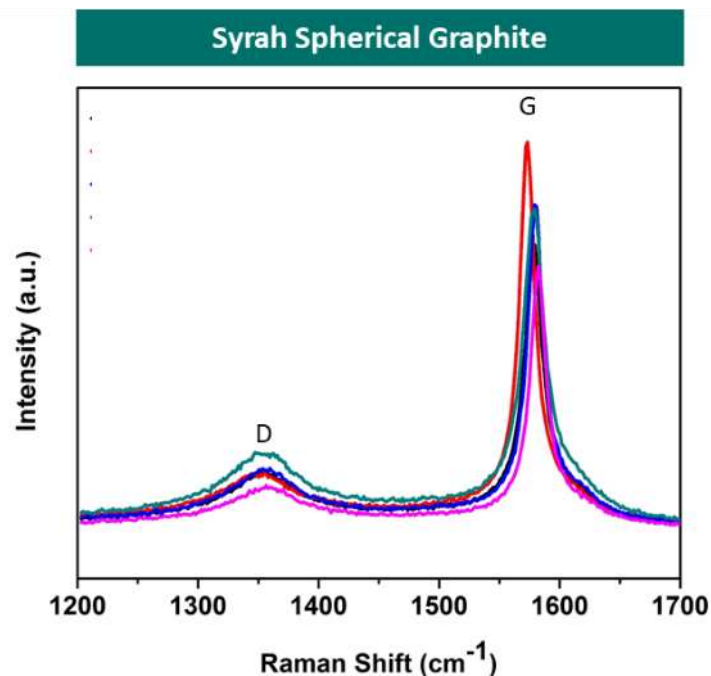
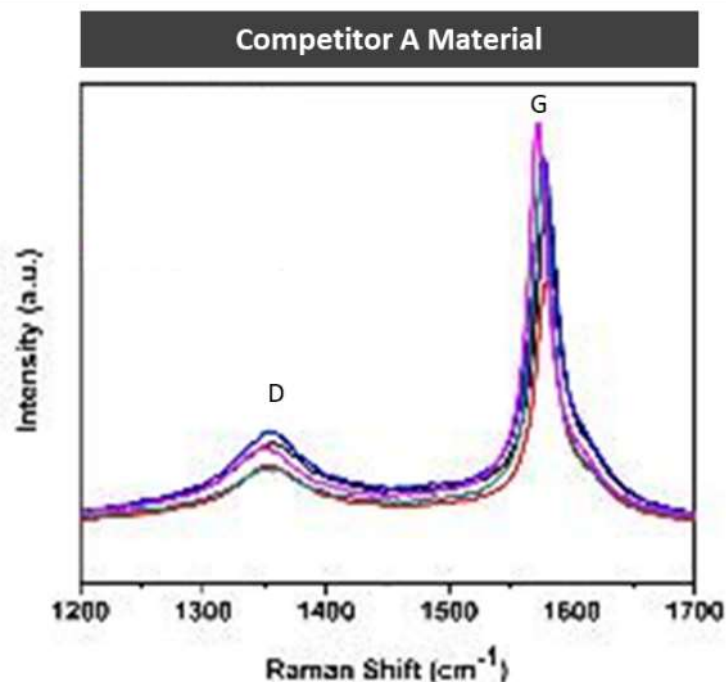
# Syrah precursor and finished materials match the density characteristics of industry leading materials





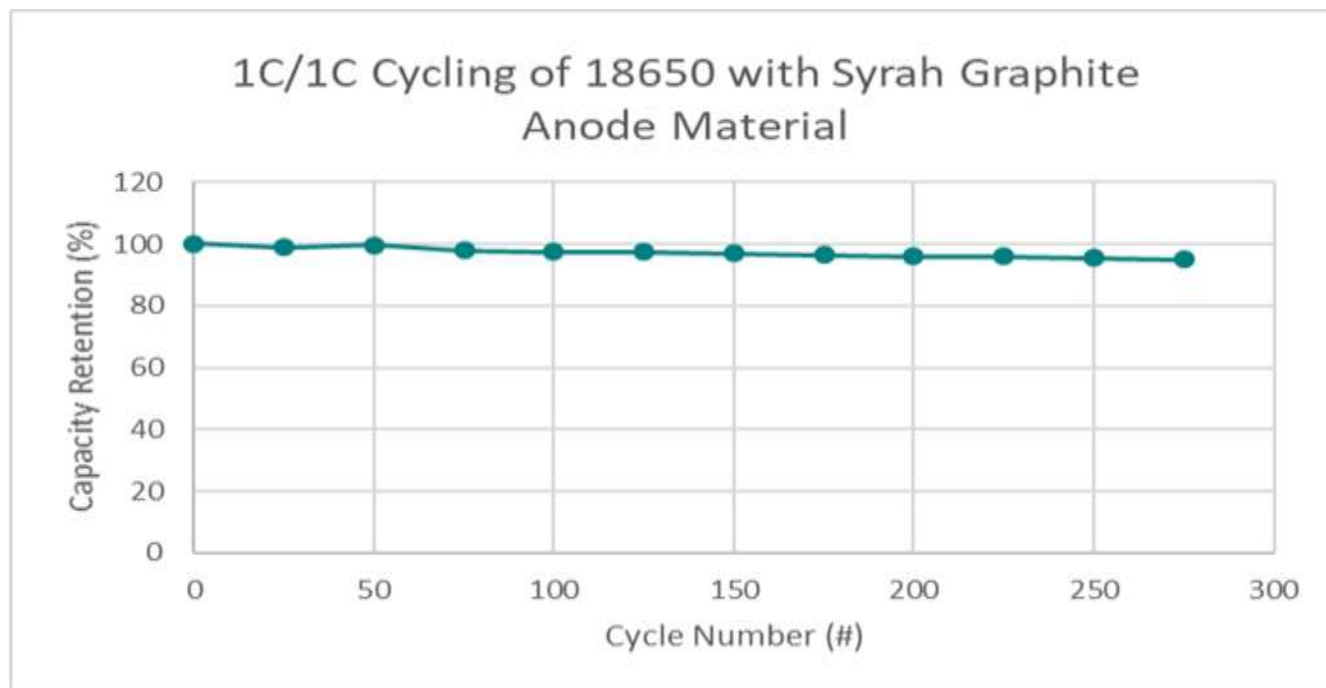
# Syrah finished anode material matches key surface and density characteristics of industry leading materials

## Raman Analysis



Note: Finished materials refers to coated purified spherical graphite.  
Source: Results based on laboratory testing by Cadenza Innovation Inc.

# Initial cycle life data of finished anode material from customer trials is promising



- 1C/1C cycle life data in industrial scale cells built with development materials
- Additional testing on pilot scale materials is in progress

# Summary

## Battery market

- Electric vehicle demand driving global Li-ion demand
- Currently majority Li-ion battery production based in China
- Substantial battery capacity under construction or announced

## Anode technology

- Graphite to maintain dominance
- Natural graphite increase market share as cost pressure increases
- Silicon anodes - challenges in life cycle and safety issues

## Li-ion technology

- Current Li-ion technology commercialised in 1991
- >100 Li-ion factories globally with mature supply chain
- Wide acceptance into devices
- Solid state batteries – significant technical challenges remaining

## Benchmarking reconfirms battery suitability

Testing of Syrah product reconfirms:

- Precursor materials have core properties required by global battery industry
- Finished BAM products using industry standard processing have equivalent electrochemical performance to tier 1 competitors enabling market entry