

Battery Anode Material

24 November 2017 Shaun Verner – SYR Managing Director & CEO Dr Christina Lampe-Onnerud – CEO Cadenza Innovation and SYR Non-Executive Director



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Purpose and Contents

Purpose

Provide further detail about our Battery Anode Material strategy (BAM) strategy and progress

Outline the Syrah Resources and Cadenza Innovation testing, benchmarking and product development scope

Explain what is important in BAM properties and performance

Share some Balama graphite preliminary performance testing and benchmarking results

Contents

Syrah Resources' progress and strategy

Battery Anode Material market overview - Cadenza Innovation

BAM properties and performance measurement, preliminary results – Cadenza Innovation

Syrah Resources next steps



Syrah Resources Progress & Strategy



Balama has produced first saleable graphite

- Production of first bagged saleable flake graphite at Balama
- Flake graphite grade in excess of 95% fixed carbon
- Construction essentially complete
- Process plant optimisation underway







Syrah Resources overview

Corporate & Development	Natural Graphite	Battery Anode Material	Optionality
 Australian Stock Exchange: SYR S&P/ASX200 index member Market capitalisation ~US\$990m¹ Moving from project to operations Target cash flow positive H1 2018 	 The world's largest and one of the lowest cost flake graphite mines World class ore grade of 17% Mine life of over 50 years World's largest graphite supplier by 2018 and ~40% global market share by 2020 CY18 production of 160 - 180kt² CY19 production of 250 - 300kt 	 Aim to be the first integrated BAM producer outside of China Capture additional cash margin and establish key position in the supply chain of global battery market Targeting sales into USA domestic market as well as exports to other major battery making regions Collaboration with industry leaders 	 Balama expansion the lowest cost incremental tonne of supply Battery Anode Material expansion; when market conditions suitable Processing of vanadium by-product

Focus of today

(1) As at 22 November 2017

(2) Refer to ASX announcements titled "Syrah finalises Balama Graphite study and declares maiden ore reserve" released on 29 May 2015, "Syrah increases Balama Reserves and awards Laboratory Contract" released on 15 November 2016. All material assumptions underpinning the production target in these announcements continue to apply and have not materially changed.



Production of BAM is a key foundation of our strategy and value proposition to shareholders

Strategic Goals	Logic	Enablers	Timing
Be the pre-eminent supplier of flake graphite	 Industrial for baseload demand Lithium-ion battery market growth 	Low costHigh qualityLarge volume	First saleable product this monthFirst revenue in early 2018
Be the first integrated battery anode material producer outside China	 High value-add product First mover advantage Diversification in the global supply chain 	 Electric vehicle market growth Energy storage Consumer goods 	 Qualification product in Q2 2018 Commercial product in Q4 2018
3 Maximise value of other options	 Large scale deposit Lithium-ion battery market growth Vanadium 	 Expansion of Balama mine Battery anode material expansion Processing Vanadium 	Options under development
Our Values and People underpin how we execute our strategy			
Deliver value for stakeholders and shareholders			



BAM production in USA provides global battery supply chain a strategic and valuable alternate source of anode material



Blending natural and synthetic graphite in anodes enables a balance of performance and cost



Source: Syrah Resources

BAM strategy driven by detailed value-in-use assessment, product development, and commercial relationships

There are four key elements to our strategy...

	Louisiana	Products	Commercial
Service agreement with Cadenza Innovation to provide internal capability for intellectua property development Highlight quality and value in use of Balama graphite through testing and benchmarking Ve are working through a dea Complete benchmarking and testing	 Build BAM capacity to provide supply security and diversification benefit in global auto and battery supply chain Be located in one of the major auto making regions alled project plan Complete infrastructure stallation of first Skt line 	 Uncoated spherical graphite for established market participants Moving towards coated spherical graphite and other BAM options Product roadman determines further plant development 	 Leverage existing and establish new relationships to move down the value chain Target production of 10ktpa of BAM products
nd targeting multiple BAM p	roducts Battery And	ode Material	
Uncoated spl	erical graphite	Coated spherical and	d other BAM products

Syrah has engaged Cadenza Innovation to benchmark material and fast-track cost-effective and competitive BAM

Cadenza Innovation is providing battery anode testing and product development services to Syrah Resources.



A joint team is established and operating in the USA, focused on:

- State of the art laboratory testing and benchmarking of Balama graphite
- Carbon processing expertise
- Established Li-Ion industry experience and manufacturing networks
- For rapid anode product development



Battery Anode Material (BAM) – Cadenza Innovation



Multiple market segments are being disrupted by the improving performance and lowering cost of lithium-ion batteries



Source: Cadenza Innovation

The PV boom was underestimated by nearly all and helped create new players and new partnerships to facilitate market growth



Source: International Energy Agency, World Economic Forum, Greenpeace

Global policy, sales momentum and industry investment continue to build for the electric vehicle market





Battery factory capacity expansion is a global trend; China leading the development





Graphite will maintain dominance for the foreseeable future and natural graphite will increase market share as cost pressure increases

Artificial Graphite Anode material xEV, grid	Natural Graphite Anode material xEV, portable electronics	Silicon Alloy Anodes Emerging but mixed with graphite presently
	m	ore energy
better cycle life		
 Key issues High cost High graphitisation energy use Mitigating solutions Mix with natural graphite Develop graphitization process 	 Key issues Low temperature performance Historical environmental impact Mitigating solutions Surface coating/modification Particle morphology design	 Key issues Cycle life Electrode expansion/cell dimensional stability Low first cycle efficiency Mitigating solutions Si-nano-particles composite Mix with larger percentage of natural and/or artificial graphite Limit discharge cut-off voltage

Many variables are being tested to allow Syrah Resources to better understand the performance of Balama graphite in the anode

Physical & Chemical	Composition	Structural	Performance
Size Distributions	Elemental	Crystallinity	Specific capacity
Morphology	Moisture	 Graphitisation 	First cycle efficiency
Surface area	Ash content	Crystallite size	Cyclability
Porosity			Rate capability

- Tap density
- Spring back
- Adhesion
- Electrolyte absorption



Benchmarking Data Based on Cadenza Innovation Laboratory Testing



At x6000 magnification, purified, and purified & coated Syrah BAM material show similar surface morphology

Purified, not coated Syrah BAM











Purified & coated Syrah BAM material shows similar surface morphology to anode material from a global tier 1 anode maker

Material from tier 1 global anode maker

Purified, pitch-coated Syrah BAM material







Syrah's BAM highlighted a competitive capacity and efficiency, with stable initial cycling





XRD results indicate a high degree of crystallinity



Parameters	Average	Standard Deviation
d ₀₀₂ (Å)	3.3579	0.0003
Degree of Graphitisation (%)	95.48	0.32
Lc (002) (nm)	40.969	0.871



Syrah's BAM highlighted a competitive capacity and efficiency, with stable initial cycling



Early trial of purified, pitch-carbon-coated BAM

- 360 mAh/g (C/20 rate)
- · Conclusion: as expected from a low-temperature process

Early trials of chemically purified, non-coated BAM

- tests at 366-370 mAh/g (C/20 rate)
- Conclusion: no further heat treatment needed

Early trials of unpurified BAM

- tests at 340-360 mAh/g (C20 rate)
- Conclusion: a highly ordered precursor material



The Balama mine produces a superior precursor material, which Syrah/Cadenza are now refining into multiple BAM product options



As the global Li-ion battery market is expanding, carbon anode material focus increases - Syrah / Cadenza to update in March 2018



WEDNESDAY, MARCH 28

1:40 pm Plenary Keynote Sessions: Organizer's Remarks



1:45 Addressing Key Battery Issues from a **Thermodynamics Perspective**

Rachid Yazami, PhD, School of Materials Science & Engineering, Program Director, Energy Storage, Energy Research Institute, Nanyang Technological University, Singapore Rachid Yazami is a French Morrocan scientist best known for his research on lithium-ion batteries and on fluoride-ion batteries. He is the inventor of the graphite anode (negative pole) of lithium-ion batteries. In 2014 Rachid Yazami, John Goodenough, Yoshio Nishi and Akira Yoshino were awarded the Draper Prize by the National Academy of Engineering for pioneering and leading the groundwork for today's lithium-ion battery. In this presentation, we will show how online thermodynamics data collection and processing addresses the SOC and SOH determination. We found a universal rule, which applies to all LIB tested at any SOH (ageing), that is the SOC is a linear function of entropy and enthalpy. Linearity coefficients are LIB chemistry and SOH dependent. Therefore, the thermodynamics assessment method teaches on the type of cathode material and on the degree of anode and cathode degradation as the battery ages.

Battery Anode Material (BAM) – Next Steps

Testing and benchmarking continues; product development roadmap aligned with Louisiana facility; commercial discussions

- Louisiana BAM plant development progressing to plan site, permitting, long lead items, services all on track
- Installation from Q1 2018, targeting earliest qualification material

 first products known, next phase products researched
- Testing, benchmarking, and product development options in conjunction with Cadenza to continue in 2018
- March 2018 delivery of product roadmap and next phase of development plan
- Ongoing technical and commercial discussions with potential customers
- Exploration of other potential commercial relationships underway





