

Title: 3400
Louvre Operation: Motor x 2
Control Method: Remote and Post Mount
Colour: Traffic White RAL 9016 Anthracite Grey RAL 7016
Lighting: LED Strip
Power Requirements: 10 Amp circuit
Material: Powder Coated Aluminium
Recommended Foundation: Concrete* * Check with your local council

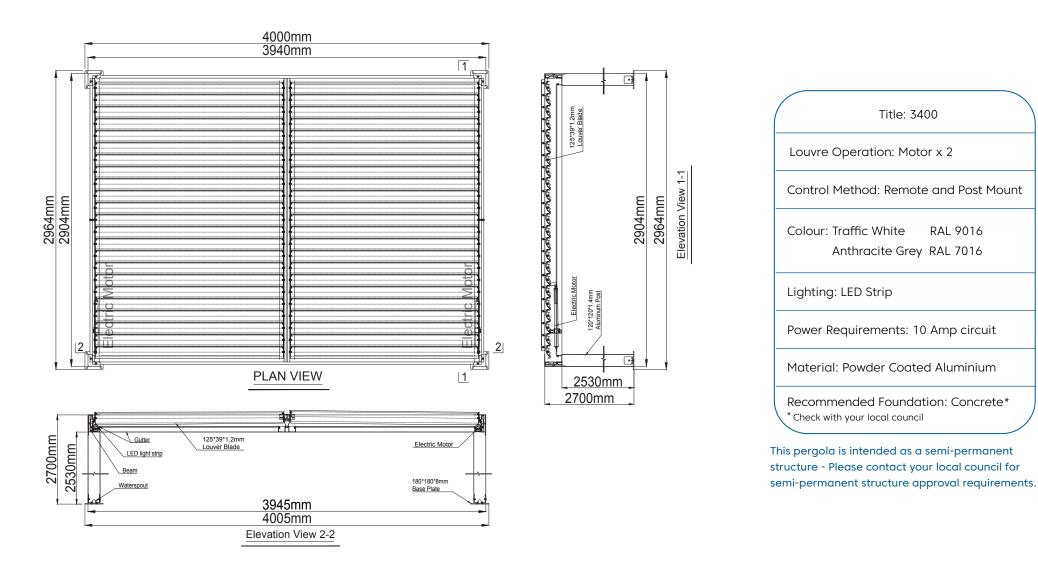
This pergola is intended as a semi-permanent structure - Please contact your local council for semi-permanent structure approval requirements.

Isometric View

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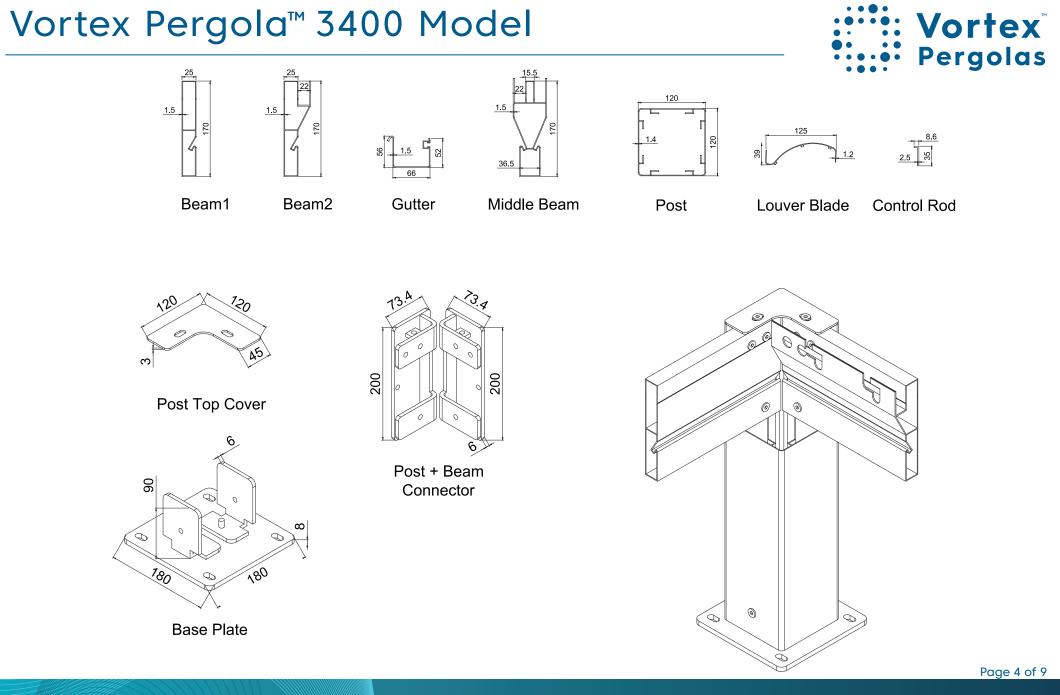






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Standard Dimension (meters)		Packing Box Size (mm)			Total Package/	N.W	G.W	Total N.W	Total G.W	Description			
Width	Length	Height	Width	Lenght	Height	Set (kgs)	(kgs)	(kgs) (kgs)	(kgs)	(kgs)	Description		
			3905	330	210		58	64					Main Beam/Gutter/Control Rod
			1970	342	395		26	30					
3	4	2.7	1970	342	395	5	26	30	186	210	Louvre Blade		
			1970	342	395		26	30			Louvre Blade		
				2950	330	280		50	56			Post/Motor/Accessories	
Option	Optional Pergola Privacy Blinds Packaging												
	4	2.7	3810	170	220	1	26	31	26	31			

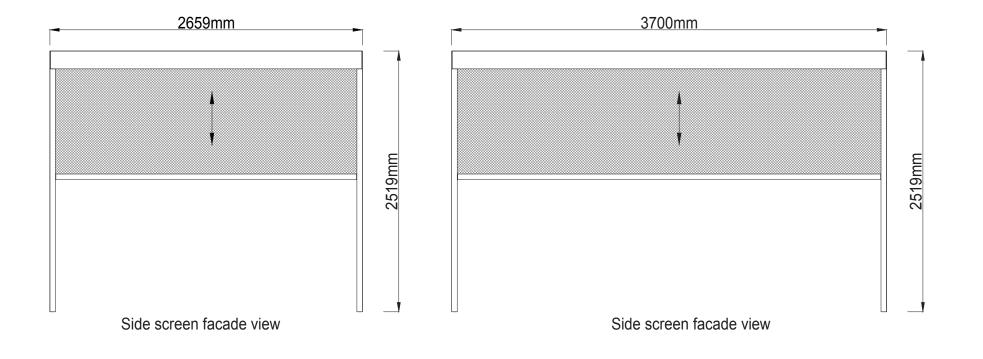
The included anchors are for the standard concrete foundation design detailed in this document and certified by independent Engineers. Any other foundation type, including a wood deck, will require you to seek advice from an Engineer, which will stipulate the fasteners that are required.

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Optional Pergola Privacy Blinds





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NOTICE

Equipotential Bonding Compliance Obligation

This product is subject to Equipotential Bonding compliance in accordance with the Australian and New Zealand Standards (AS/NZS 3000: 2018 Electrical Installations) otherwise known as the Wiring Rules. If this product is installed within arms reach of a body of water including spa, swim spa or pool, then Equipotential Bonding MUST be performed by a licensed electrical person prior to the product being used. This is a mandatory requirement. As the purchaser of this product, you are responsible for ensuring compliance with this requirement at your own expense.





Frequently Asked Questions

This section is designed to provide a simplified overview of current regulations in reference to Vortex Pergolas™. It is not state specific and therefore is not a complete guide.

We advise you to seek independent advice for your individual site requirements.

Do I need council consent to install a pergola?

This depends on the state you live in and the value of your complete project. Please contact your local council for the complete details.

Can I install my pergola onto a deck?

Yes, however, the engineering that has been done is based on a concrete footing. If you wish to put the pergola on a deck, you must have the foundation certified by an engineer.

Do I need engineering for my pergola?

Spa World provides engineering documents on the following pages. The engineering is based on standard concrete foundations. Any variation from the standard foundation will require re-engineered certification.

Do I need an Electrician for the installation of my pergola?

Yes, a licenced electrician is required to hardwire the electrical supply to the motorised pergola. The cable can be hidden by running it through the posts for a tidy finish.

How Many motors are on the Vortex Pergolas? 3300 = 1 3400 = 2 4600 = 2

How far do the louvres open? Roughly 90°

How long does it take to install a pergola?

Each installation will vary based on many factors including, location, foundations, workers availability and experience etc. As a guide, a pergola can take 4-6 hours with 3 people.

Do Vortex Pergolas have a wind rating/classification? Yes, you can find that on the following pages.

What grade of aluminium is used in the Vortex Pergolas? 6063-T5. (Detailed information available in the following pages)

Are the pergolas available in a lower height model? Unfortunately, we cannot provide custom sizes.

Am I able to attach the pergola to an existing structure, such as a house? We recommend that you discuss this option with your builder/ engineer.

Can we have changing colours in the LED Lighting? Unfortunately, we are unable to offer this at this stage.

Do the Louvres automatically close when it rains? The louvres do not automatically close when it rains.

Does Spa World offer an installation service for pergolas?

Unfortunately, Spa World is unable to offer an installation service. Please talk with your sales consultant and they may be able to provide installation contractor options for you to consider







Installation Video

Please follow the URL or scan the below QR code with your smart device camera to access the installation video. https://www.qrs.ly/pfcwvr3



Please note that the instruction assembly steps detailed in the video may be slightly different from the manual, however, either is fine to use.

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Vortex Pergolas[™] Limited Warranty

Vortex Leisure Pty Ltd owns the Vortex Pergolas™ brand

5 year structural warranty

Vortex Leisure Pty Ltd warrants the structural integrity of the pergola frame against defects in workmanship and materials for 5 years subject to the limitations, conditions and exclusions expressed in this warranty.

1 year lighting warranty

Vortex Leisure Pty Ltd warrants against any defects in the LED lighting supplied by Vortex Leisure Pty Ltd for a period of 1 year from date of manufacture. This warranty does not cover damage to the lights caused by incorrect use.

1 year motor warranty

Vortex Leisure Pty Ltd warrants the motor against defects in materials and workmanship for a period of 1 year from date of manufacture. This warranty does not cover damage to the motor caused by incorrect use.

1 year electronic components warranty

Vortex Leisure Pty Ltd warrants electronic control systems against defects in materials and workmanship for a period of 1 year from date of manufacture.

1 year pergola blinds warranty

Vortex Leisure Pty Ltd warrants the pergola blinds against defects in materials and workmanship for a period of 1 year from date of manufacture. The blinds must remain retracted when not in use. High winds can damage the blinds and this damage will not be covered under warranty. Fading and weathering of the surface will occur naturally over time, and are not considered defects and will not be covered under warranty.

1 year louvre roof warranty

Vortex Leisure Pty Ltd warrants the louvre roof and its components against defects in materials and workmanship for a period of 1 year from date of manufacture. Fading and weathering of the surface may occur naturally over time, and are not considered defects.

1 year powder coat warranty

Vortex Leisure Pty Ltd warrants the powder coat for a period of 1 year from the date of delivery. Fading and peeling may naturally occur over time and will not be covered under warranty. Damage caused to the powder coat due to improper use will not be covered under warranty. Disposal of any component replaced under warranty will be the owners responsibility.

Warranty coverage

Warranty coverage begins at the delivery date. Vortex Leisure Pty Ltd only extends this warranty to the original purchaser and only if the pergola has been purchased through an authorised Vortex Leisure Pty Ltd reseller. Written notice of the defect and proof of purchase must be provided to Vortex Leisure Pty Ltd or it's nominated representative within 14 days of the defect occurring. If the pergola is required to be returned to Vortex Leisure Pty Ltd for rectification all freight costs shall be pre-paid by the customer. Repair or replacement of any defective product is at the sole discretion of Vortex Leisure Pty Ltd. To action warranty service contact the authorised Vortex Leisure Pty Ltd reseller you purchased from. If you are unable to obtain satisfactory service from your reseller written notification must be provided to Vortex Leisure Pty Ltd within 14 days of the defect occurring. Vortex Leisure Pty Ltd will pay the travel costs of the service agent for the first 50km from their base. Any further travel charges shall be the responsibility of the pergola owner.

Electrical connection

Any required electrical work must be carried out by a licensed electrician. Vortex Leisure Pty Ltd reserve the right to ask for proof that the pergola has been installed by a qualified electrician.

Warranty exclusions

- 1 Damage resulting from improper maintenance.
- 2. Damage caused to the pergola by improper use and natural fading from sunlight.
- 3. Acts of God.
- 4. Damage caused by not installing the pergola correctly.
- Damage caused by incorrect electrical installation, 5. brownouts, voltage spikes or operating pergola out of +/-10% of voltage range.
- Commercial use reduces all warranties to maximum 6 6. months
- 7. Damage caused by relocation of the pergola from its original installed location.
- 8 Damage caused by third party carriers.
- 9 Drain or gutter leakage.
- Damage to frame caused by unrepaired drain leakage. 10.
- Remote batteries are excluded from the warranty. 11.

Limitations

This warranty is the only warranty offered by Vortex Leisure Pty Ltd and excludes any other implied or oral undertakings. Except as described above, this warranty does not cover defects or damage due to normal wear and tear, improper installation, alteration without Vortex Leisure Pty Ltd prior written consent, accident, acts of God, misuse, abuse, commercial or industrial use, use of an accessory not approved by Vortex Leisure Pty Ltd, failure to follow Vortex Pergolas™ or Owner's Manual, or repairs made or attempted by anyone other than an authorised representative of Vortex Leisure Pty Ltd. Vortex Leisure Pty Ltd or its agents will not be liable for any incidental or consequential loss or injury. Vortex Leisure Pty Ltd will not be liable for costs associated with but not limited to building alterations, removal costs, delivery costs or labour costs associated with the replacement or repair of pergola and parts.





VPW030821



Certificate of Compliance



Building Act 1993 Section 238(1)(a) Building Regulations 2018 Regulation 126

CERTIFICATE OF COMPLIANCE FOR PROPOSED BUILDING WORK

This certificate is issued to

TBA

This certificate is issued in relation to the proposed building work at:

N/A - the Vortex 3400 Aluminium Pergola

Nature of proposed building work

Construction of a *new building/*extension/*alteration/*change of use/*demolition/*removal/*reerection of a building

Building classification as per NCC 2019

Part of building: 3x4 m Aluminium Gazebo BCA Classification: 10a

Prescribed class of building work for which this certificate is issued:

Design or part of the design of building work relating to *Structural matter*

Documents setting out the design that is certified by this certificate

Document Document no. date		Type of document	No of Pages	Prepared by
2010071	19/11/20	Structural Assessment Report	14	Barrason's Engineers
GE2032JO	10/07/20	Drawings (isometric view, elevation view, connections)	3	AlunoTec

The design certified by this certificate complies with the following provisions of Building Act 1993, Building Regulations 2018 or National Construction Code Volume 2

Act, Regulation or NCC	Section, Regulation, Part, Performance Requirement or other provision
NCC 2019 Volume 2	Part 3.2, 3.4 & 3.11 of the NCC Vol2-2019 including relevant Australian Standards: AS1170.0, AS/NZ1170.1-2002, AS/NZ1170.2-2011, AS1664.1, AS4100, AS4055, AS4673

BARRASON'S ENGINEERS

Structural and Civil Consultants



I prepared the design, or part of the design, set out in the documents listed above.

I certify that the design set out in the documents listed above complies with the provisions set out above.

I believe that I hold the required skills, experience and knowledge to issue this certificate and can demonstrate this if requested to do so.

Engineer:

Name: Andrew Barraclough email: admin@barrasons.com.au Business licensing authority registration number:

Signed:

Registrations: FIEAUST, CPEng, NER, RBP Qualifications: BEng MEng PhD PE0000600 **RPEQ 22822**

Date of issue of certificate: 01/03/2022

Bud



19 November 2020

Reference: 2010071

Attention: Tony Jones, SPA WORLD

Dear Tony,

Re: Structural Assessment of 3x4 Aluminium Gazebo from AlunoTec

This report is a structural assessment of the **3x4** metre aluminium gazebo manufactured by AlunoTec and is intended solely for the use by Spa World Australia.

The structural frame of the gazebo will be stable when built on a residential site classed up to the following residential wind categories: N3 and C1. Ultimate Limit State wind speed: 50 m/s Serviceability Limit State wind speed: 32 m/s

The design is in accordance with the following standards: AS1170.0, AS1170.1, AS1664.1, AS4055.1.

Design Assumptions and Limitations

- This design assumes that the louvres and any attached side screen will be open on days of strong wind.
- It is assumed any attached side screen will be removed by the wind before the wind load is strong enough to destabilise the structure.
- A conservative simplified profile of the beam elements has been designed
- The aluminium louvres are non-structural and have not been assessed in this design
- It is assumed that a swim spa sits beneath the gazebo and that no goods or materials will be stored under the gazebo that block more than 50% of the cross-section exposed to the wind.
- This design has not considered snow loads if constructing in areas exposed to snow contact this office for further guidance.

The computations for the gazebo follow.



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Structural Member Properties

Cross-section profiles of structural members are contained in Drawing 3 provided by AlunoTec.

Material properties

The members are constructed from Grade 6063-T5 Aluminium of below properties:

Property	Fty	Ftu	Fcy	Fsu	Fsy	Fbu	Fby	E
Strength (MPa)	110	152	110	90	62	317	179	70,000

Calculated Structural Properties

Column:

120 x 120 x 1.4 mm RHS length 2700 mm

Lb (mm)	2700
A (mm²)	653
lxx (mm ⁴)	1516418
lyy (mm⁴)	1516418
J (mm⁴)	2335512
rx	48.18955
ry	48.18955
ct=cc (mm)	60
Zcx (mm ³)	25273.63
Zcy (mm ³)	25273.63
٨	1.55536
S1	0.53954
S2	1.253361
Øcc	0.79775
kt	1
kc	1.12
b (mm)	120
t (mm)	1.4
h (mm)	120

Simplified Beam:

170 x 25 x 1.5 mm RHS length 4000 mm

[]	
Lb (mm)	4000
A (mm²)	609.0015
lxx (mm ⁴)	1696741
lyy (mm⁴)	74500.5
J (mm⁴)	245019.7
rx	52.78355
ry	11.06039
ct=cc (mm)	85
Zcx (mm ³)	19961.66
Zcy (mm ³)	5960.04
٨	
S1	
S2	
Øcc	
kt	1
kc	1.12
b (mm)	25
t (mm)	1.5
h (mm)	170



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Calculated Buckling Constants for Temper 5 Designation

Columns

Simplified Beam

Bc	119.264	Вс	119.264
Dc	0.492	Dc	0.492
Сс	99.330	Сс	99.330
Вр	134.288	Вр	134.288
Dp	0.588	Dp	0.588
Ср	93.608	Ср	93.608
Bt	132.002	Bt	132.002
Dt	3.624	Dt	3.624
Ct	*	Ct	*
Bbr	194.517	Bbr	194.517
Dbr	1.256	Dbr	1.256
Cbr	103.260	Cbr	103.260
Btb	198.003	Btb	198.003
Dtb	10.371	Dtb	10.371
Ctb	95.687	Ctb	95.687
Bs	75.864	Bs	75.864
Ds	0.250	Ds	0.250
Cs	124.542	Cs	124.542
k1 (flat plate compression)	0.35	k1 (flat plate compression)	0.35
k2 (flate plate compression)	2.27	k2 (flate plate compression)	2.27
			<u> </u>
k1 (flat plate bending)	0.50	k1 (flat plate bending)	0.50
			1



k2 (flat plate bending)

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k2 (flat plate bending)

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Phone: (03) 5940 2638

2.04

Email: admin@barrasons.com.au

2.04

Design Loads

G + Q Dead load (G): self-weight Live load (Q): 0.27 kPa

Wind Loads

Residential Wind Speed Category in accordance with AS4055.1 Ultimate Limit State Wind Speed: **50 m/s** Serviceability Limit State Wind Speed: **32 m/s**

Wind Load on Monoslope Free Roof with 0° pitch

Roof height	2700 mm
Roof depth	4000 mm
h/d ratio	0.675
Roof area	12 m ²
C _{pw} – uplift	-0.3
C _{pl} – uplift	-0.4
C _{pw} – down	0.4
C _{pl} – down	0
Ka	1
Kı	1
Kp	1
C _{fig} critical case	-0.4
ρ _{air}	1.2 kg/m ³
C _{dyn}	1
Critical Uplift Pressure ULS	-0.60 kPa
Critical Uplift Pressure SLS	-0.246 kPa

Wind Load on Side Beams

C _{pe}	0.8
ULS Wind pressure	1.20 kPa
SLS Wind pressure	0.49 kPa

Wind Load on Columns

SLS Wind pressure	0.627 kPa
ULS Wind pressure	1.53 kPa
Cfig SLS	1.02
Cfig ULS	1.02
C _d SLS – conservative	1.2
C _d ULS – conservative	1.2
bV _{des} SLS	4.68
bV _{des} ULS	7.32
Ki	1
K _{ar}	0.85
l/b	22.5
b	120
1	2700



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Modelled Load Combinations

Case 1 – ULS: 1.35G Case 2 – ULS: 1.2G + 1.5Q Case 3 – ULS: 1.2G + W_u Case 4 – ULS: W_u – 0.9G Case 5 – SLS: 1G Case 6 – SLS: W_s - G



Figure 1 - Load cases applied to the Structure



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Modelled Results

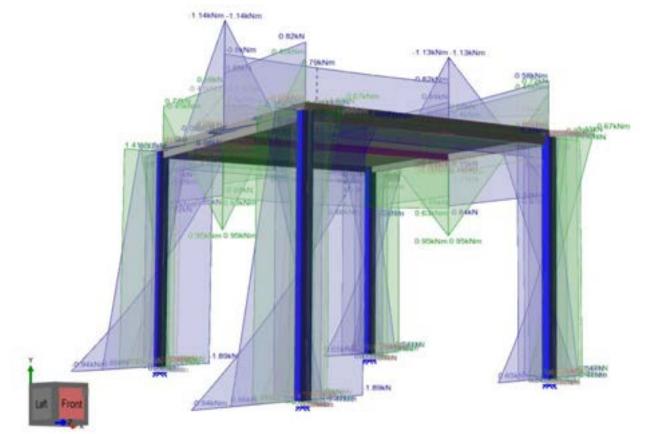
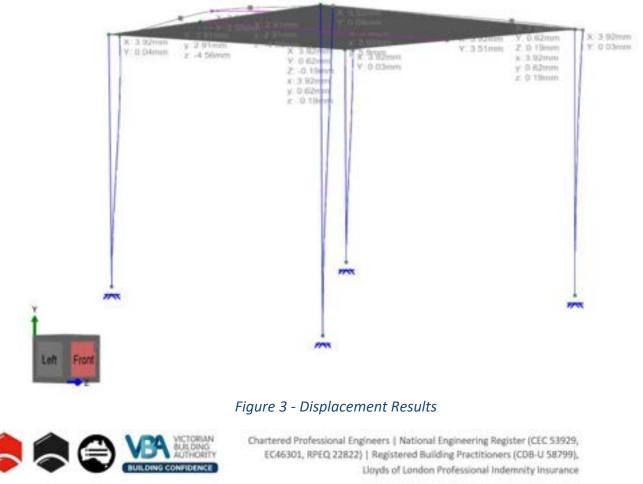


Figure 2 - Reaction Forces & Moments



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Calculated Design Stresses

Beams

Gross cross-sectional area	Ag	609.0015	mm²
In-plane elastic section modulus	Z _{cx}	19961.659	mm³
Out-of-plane elastic section modulus	Z _{cy}	5960.04	mm ³
Axial load compression	Pc	0	kN
Axial load tension	Pt	0	kN
In-plane Moment	M _x	0.89	kNm
Out-of-plane moment	My	0.05	kNm
Shear force	V	0.39	kN
Stress axial compression	f a.c	0	MPa
Stress axial tension	f a.t	0	MPa
Stress from in-plane bending	f _{bx}	57.109482	MPa
Stress from out-of-plane bending	f _{by}	13.422729	MPa
Stress from shear force	fs	1.3957273	MPa
Columns			
Gross cross-sectional area	Ag	653	mm²
In-plane elastic section modulus	Z _{cx}	25273.633	mm ³
Out-of-plane elastic section modulus	Z _{cy}	25273.633	mm ³
Axial load compression	Pc	1.27	kN
Axial load tension	\mathbf{P}_{t}	2.25	kN
In-plane Moment	M _x	1.39	kNm
Out-of-plane moment	My	0.39	kNm
Shear force	V	1.33	kN
Stress axial compression	f a.c	2.2511485	MPa
Stress axial tension	$\mathbf{f}_{a.t}$	2.8943338	MPa
Stress from in-plane bending	f _{bx}	37.192911	MPa
Stress from out-of-plane bending	f _{by}	32.049211	MPa
Stress from shear force	fs	1.3169985	MPa

Deflection Results

Beam

Modelled Deflection	L/250	Result
4.56 mm	16	PASS

Column

Modelled Deflection	L/500	Result
3.92	5.4	PASS



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Calculated Factored Limit Stresses

Overview

Beams

Stress Type	<u>Clause</u>	ØFL (MPa)
Tension in beams – rectangular tubes	3.4.3	104.50
Bearing – bolts in slotted holes	3.4.7	113.37
Compression in columns	3.4.8	21.74
Compression in columns components	3.4.10.1	93.30
Compression in beams – in-plane rectangular tube	3.4.15	90.84
Compression in beams – out-of-plane rectangular tube	3.4.15	88.80
Compression in beam components – uniform compression	3.4.17	93.30
Compression in beam components – own plane bending	3.4.22	85.71

Columns

Stress Type	<u>Clause</u>	ØFL (MPa)
Tension in beams – rectangular tubes	3.4.3	104.50
Bearing – bolts in slotted holes	3.4.7	113.37
Compression in columns	3.4.8	36.27
Compression in columns components	3.4.10.1	44.17
Compression in beams – in-plane rectangular tube	3.4.15	95.67
Compression in beams – out-of-plane rectangular tube	3.4.15	95.67
Compression in beam components – uniform compression	3.4.17	44.17
Compression in beam components – own plane bending	3.4.22	105.47

Tension Capacity

Beam

Factored Limit Stress (ØFL)	Yield	Ultimate
ф	0.950	0.900
Kt		1.00
Factored tension stress in beams (MPa)	104.5	136.8

f _a /F _a (tension)	0 PASS
--	--------

Column

Factored Limit Stress (ØFL)	Yield	Ultimate
φ	0.950	0.900
Kt		1.000
Factored tension stress in beams (MPa)	104.5	136.8

f _a /F _a (tension)	0.0277	PASS	



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Factored Bearing Stress on Bolts in Slotted Holes

Factored Limit Stress (ØFL)	Yield	Ultimate
Factored bearing stress bolts in holes (MPa)	113.36667	149.69444

Uniform Compression Capacity

Beam

Axial Compression of member

k (effective length factor)	2.2	
L (unsupported length)	4000	mm
r (radius of gyration about axis of buckling)	52.78355	
λ (slenderness parameter)	2.104	
Øcc	0.875	
Dc* (buckling formula constant for compression in		
columns)	39.013579	
S1*	0.53954	
S2*	1.2533612	
ØFL for columns in axial compression	21.74	MPa

Uniform Compression in Flat Plate Components

b	22
t	1.5
b/t	14.666667
Øу	0.95
Øc	0.85
S1	26.054427
S2	49.943387
ØFL	93.304 MPa

3.4.8.2 For closed cross sections: Largest slenderness ratio for flexural buckling

125.04

f _a /F _A (compression)	0	PASS
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Column

Axial Compression of member

ØFL	36.27 MPa
S2*	1.253
S1*	0.53954
Dc* (buckling formula constant for compression in columns)	39.013579
Øcc	0.7977504
λ (slenderness parameter)	1.5553603
r (radius of gyration about axis of buckling)	48.18955
L (unsupported length)	2700
k (effective length factor)	2.2

Uniform Compression in Flat Plate Components

b	117.2
t	1.4
b/t	83.71429
Øу	0.95
Øc	0.85
S1	26.05443
S2	49.94339
ØFL	44.17 MPa

3.4.8.2 For closed cross sections: Largest slenderness ratio for flexural buckling

	f _a /F _A (compression)	0.062	PASS
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123.26324



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Compression Capacity in Bending

Beam

Lb	4000
Zcx	19961.66
Zcy	5960.04
Ixx	1696741
lyy	74500.5
J	245019.7
фу	0.95
фb	0.85
S1	21.80
S2	3854.05
LbZcx/.5 sqrt(IxxJ) in plane	247.67
LbZcy/.5 sqrt(IyyJ) our of plane	352.91
φFL in-plane (Fbx)	90.84
φFL out-of-plane (Fby)	88.80

In-plane & out-of-plane bending in general beam

Uniform compression in component

b	22.00
t	1.50
b/t	14.67
фу	0.95
фb	0.85
S1	12.06
S2	49.94
φFL	102.41

Compression bending about own plane in component

h	167.00
t	1.50
h/t	111.33
фу	0.95
фb	0.85
S1	41.23
S2	115.59
φFL	85.71

Capacity check

f _{bx} /F _{bx}	0.629	PASS
f _{by} /F _{by}	0.15	PASS



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Column

in plane a cae of plane benang ingeneral beam		
Lb	2700	
Zcx	25273.63	
Zcy	25273.63	
Ixx	1516418	
lyy	1516418	
J	2335512	
фу	0.95	
фb	0.85	
S1	21.80	
S2	3854.05	
LbZcx/.5 sqrt(IxxJ) in plane	72.52	
LbZcy/.5 sqrt(IyyJ) our of plane	72.52	
φFL (b) in-plane (Fbx)	95.67	
φFL (b) out-of-plane (Fby)	95.67	

In-plane & out-of-plane bending in general beam

Uniform compression in component

b/t	83.71
фу	0.95
фb	0.85
S1	12.06
S2	49.94
φFL	44.17

Compression bending about own plane in component

h/t	83.71
фу	0.95
фb	0.85
S1	41.23
S2	115.59
φFL	105.47

Capacity check

fbx/Fbx	0.389	PASS
fby/Fby	0.33	PASS

Calculated Combined Axial Load & Bending Ratios

Beam

Combined Compression & Bending	0.78	PASS
Combined Tension & Bending	0.78	PASS
Column		

Column

Combined Compression & Bending	0.79	PASS
Combined Tension & Bending	0.75	PASS



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Shear Capacity in Webs

Beam

Øy	0.95
Øv	0.8
Øvp	0.9
h	167
t	1.5
h/t	111.33333
S1	33.375518
S2 (intersecting h/t)	97.780895
φFL	28.54 MPa

fs/Fs	0.049	PASS

Column

Øy	0.95
Øv	0.8
Øvp	0.9
h	117.2
t	1.4
h/t	83.714286
S1	33.375518
S2 (intersecting h/t)	88.900865
φFL	44.8 MPa

fs/Fs	0.029	PASS
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Local Buckling Stress in Beam

Clause	<u>Fcr</u>	Øу	<u>Øfl</u>	Fec	Øy*Fcr	ØFrb (MPa)
3.4.17	1254.5702	0.95	102.41	25861.87671	1191.8417	102.4129
3.4.22	124.16459	0.95	85.71	25861.87671	117.95636	85.71395

Weighted Average of element cross-section: 90.83 MPa Cannot exceed compressive stress in general beam: 90.84 MPa

Local Buckling Stress in Column

Clause	<u>Fcr</u>	Øu	ØFL	Fec	Øu*Fcr	ØFrc (MPa)
3.4.10.1	38.51	0.85	36.27	14.47	32.73	23.622

Weighted Average of element cross-section: 44.16 MPa Cannot exceed compressive stress in general column: 36.27 MPa

Final local buckling check ratio of column	0.819	PASS
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Column Connection Check

M8 x 100 Expansion Bolt check:

Bolt Capacity in Shear

ØVf	7.26 kN
Ø	0.8
Vf	9.0768
fuf	400 MPa
kr	1
nn	1
Ac	36.6 mm ²

Bolt Capacity in Tension

ØNtf	11.71 kN
Ø	0.8
Ntf	14.64
As	36.6 mm ²
fuf	400 MPa

Concrete Pull-out Capacity

Pull-out capacity	11.16 kN
Concrete grade	25 MPa
Shear strength	0.31 MPa
Embedded length	80 mm minimum

The column connections pass.

Regards,

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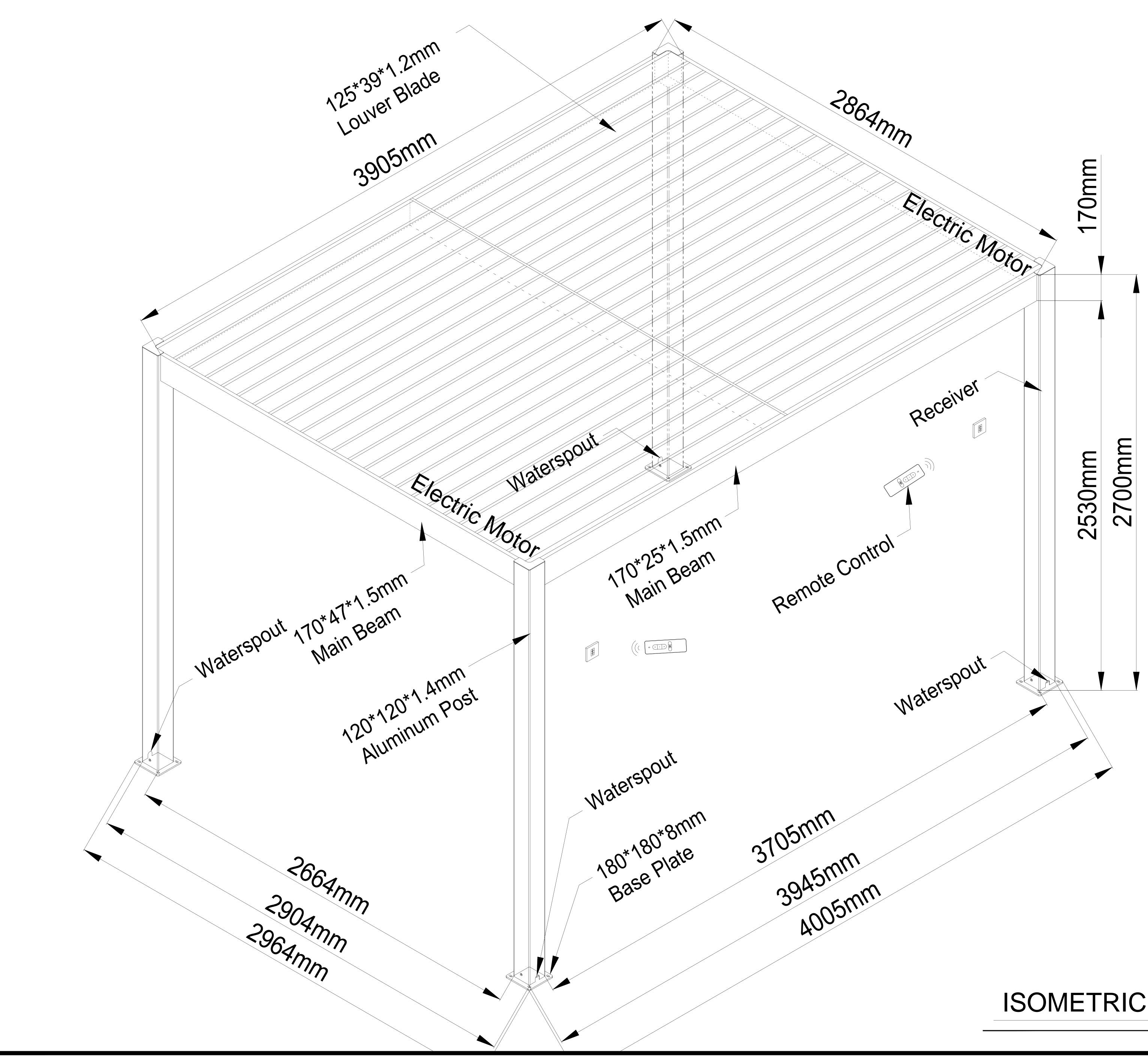
Dr Andrew Barraclough BEng Meng PhD FIEAust CPEng RBP



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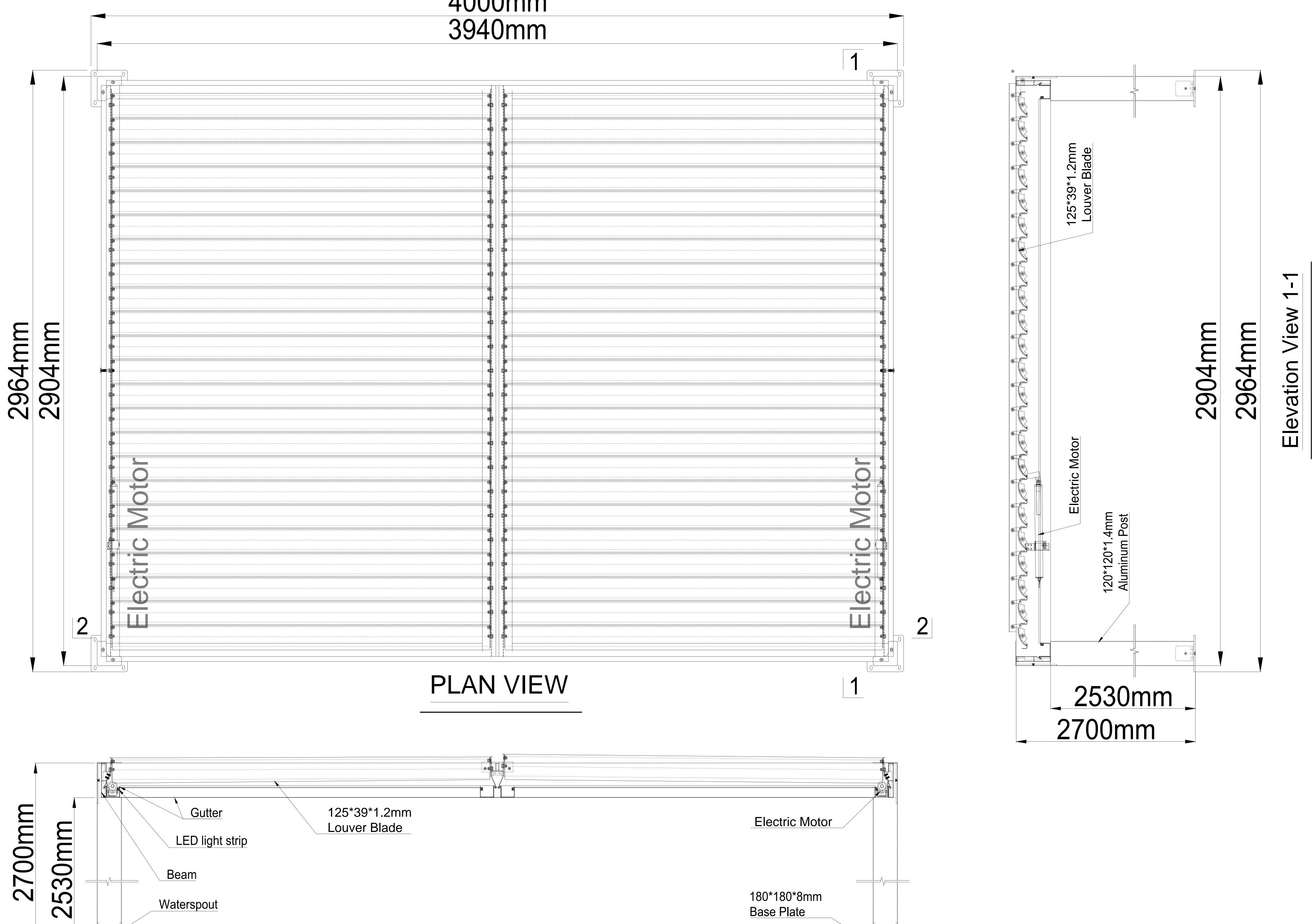
Motorized Bio-Mosa model aluminium pergola Sized 4000mm Length x 3000mm Projection x 2700mm Height



ISOMETRIC VIEW

Dongguan Aluno Industry Co.,Ltd		
CLIENT :		
SPA WORLD AUSTRALIA PTY LTD		
TITLE :		
Sunshading & Waterproof Roof		
JOB :		
Standard Technical Detail		
DRAWING NO.:		
GE2032JO		
SCALE :	1:1	
@ PAPER SIZE :	A4	
DESIGNER :	Evan Lee	
DRAWING DATE :	10/07/2020	
COMMENTS :		
Powdercoated Grey Colour 18 Sets		
Aluminium Louvres Manufacture of alum and opening roofs. E: john.wong@alur T: +86-88776226 W: http://www.alunc	nobuilding.com	

Motorized Bio-Mosa model aluminium pergola Sized 4000mm Length x 3000mm Projection x 2700mm Height

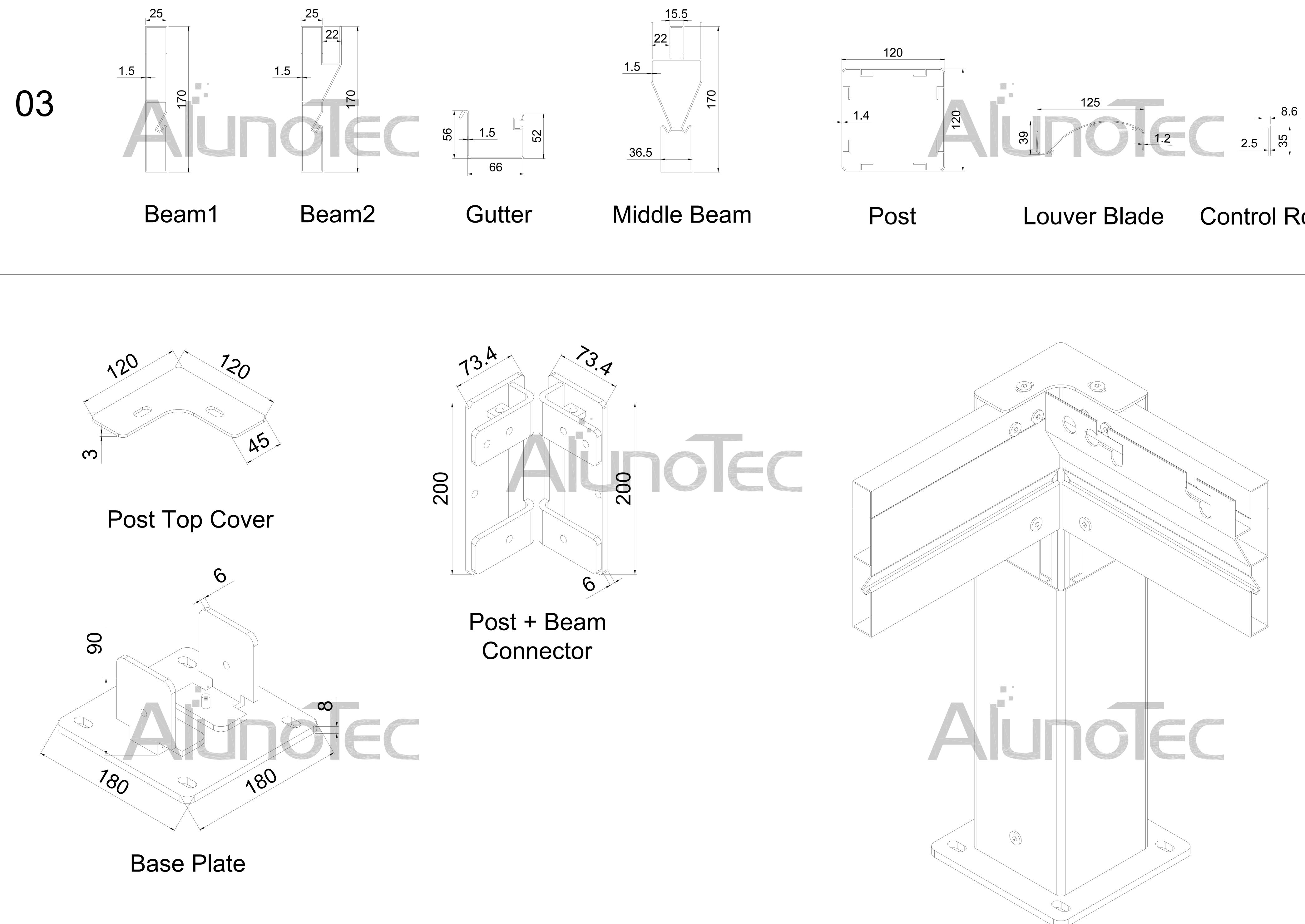




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3945mm 4005mm Elevation View 2-2

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Control Rod

